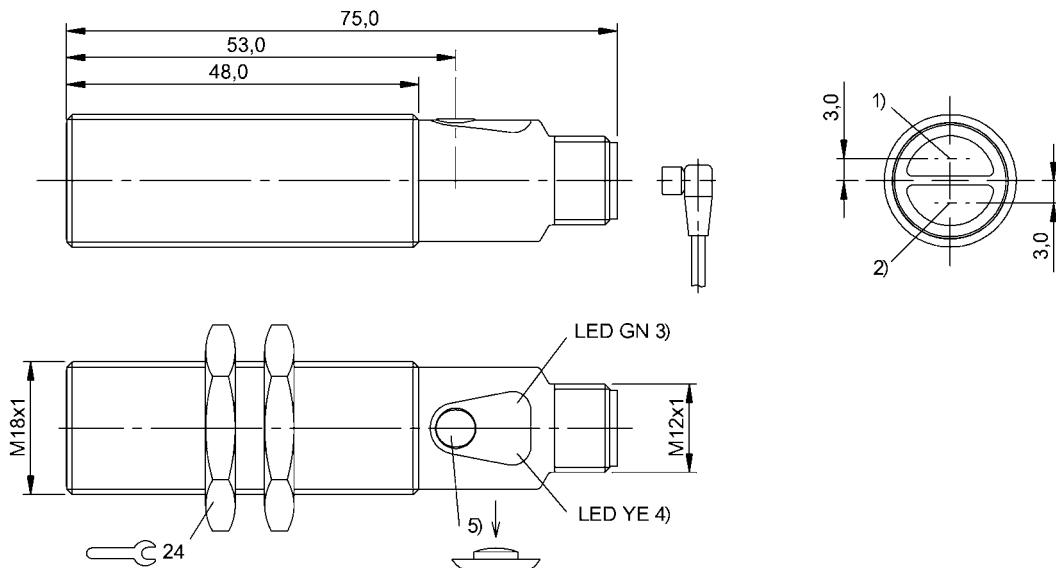


Photoelectric Sensors  
BOS 18M-PI-PR30-S4  
Order Code: BOS01UE

**BALLUFF**



1) Optical axis receiver, 2) Optical axis emitter, 3) Power/short-circuit, 4) Light reception/limit area, 5) Sn



#### Basic features

Approval/Conformity	CE UKCA cULus WEEE
Basic standard	IEC 60947-5-2
Principle of operation	Photoelectric sensor
Series	18M
Style	Cylinder Straight optics

#### Display/Operation

Adjuster	button
Display	LED green: Power Limit range - LED yellow, flashing Short circuit - LED green, flashing LED yellow: Light received
Setting	Light-on/dark-on Rated switching distance (Sn)

#### Electrical connection

Connection	Connector, M12x1-Male, 4-pin
Contact, surface protection	Gold plated
Polarity reversal protected	yes
Protection against device mix-ups	yes
Short-circuit protection	yes

#### Electrical data

Load capacitance max. at Ue	0.3 $\mu$ F
No-load current I <sub>0</sub> max. at Ue	40 mA
Operating voltage U <sub>b</sub>	18...30 VDC
Protection class	II
Rated insulation voltage U <sub>i</sub>	250 V AC
Rated operating current I <sub>e</sub>	100 mA
Rated operating voltage U <sub>e</sub> DC	24 V
Ready delay t <sub>v</sub> max.	100 ms
Residual current I <sub>r</sub> max.	10 $\mu$ A
Ripple max. (% of Ue)	15 %
Switching frequency	500 Hz
Turn-off delay t <sub>off</sub> max.	1 ms
Turn-on delay t <sub>on</sub> max.	1 ms
Utilization category	DC-13
Voltage drop U <sub>d</sub> max. at I <sub>e</sub>	1.5 V

#### Environmental conditions

Ambient temperature	-5...55 °C
Contamination scale	3
EN 60068-2-27, Shock	Half-sinus, 30 g <sub>n</sub> , 11 ms, 3x6
EN 60068-2-6, Vibration	10...55 Hz, amplitude 0.5 mm, 3x30 min
IP rating	IP67

#### Functional safety

MTTF (40 °C)	509 a
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**IO-Link**

IO-Link Profil IDs 0x0001 SSP0

**Interface**

<b>Baud rate</b>	38.4 kBaud
<b>Function class, smart sensor</b>	Switching signal channel Teach channel Diagnostics Identification
<b>Interface</b>	IO-Link 1.1
<b>Interface setting option</b>	Key disable on/off Sensor name in application Teach method 2-point/dyn. BDC mode 1-pt./2-pt./window Light-on/dark-on
<b>Process data OUT</b>	Teaching active/inactive Limit range yes/no Switching state active/inactive Error active/inactive
<b>Process data cycle min.</b>	3 ms
<b>Profile</b>	Smart Sensor
<b>Switching output</b>	PNP normally open/normally closed (NO/NC)

**Material**

<b>Housing material</b>	Brass, nickel-plated
<b>Material sensing surface</b>	Glass
<b>Surface protection</b>	nickel-plated

**Mechanical data**

<b>Dimension</b>	Ø 18 x 75 mm
<b>Mounting part</b>	Nut M18x1
<b>Tightening torque max.</b>	15 Nm 30 Nm

**Optical features**

<b>Ambient light max.</b>	10000 Lux
<b>Beam characteristic</b>	Divergent
<b>LED group per IEC 62471</b>	Exempt Group
<b>Light spot size</b>	Ø 300 mm at 7 m
<b>Light type</b>	LED, red light
<b>Polarizing filter</b>	yes
<b>Principle of optical operation</b>	Retroreflective sensor
<b>Switching function, optical</b>	Light/dark switching
<b>Wave length</b>	626 nm

**Range/Distance**

<b>Range</b>	0...5 m
<b>Rated operating distance Sn</b>	5 m Adjustable
<b>Temperature drift max. (% of Sr)</b>	10 %

**Remarks**

Order accessories separately.

For additional information, refer to user's guide.

The sensor is functional again after the overload has been eliminated.

Polarizing filters prevent spurious switching due to reflecting and shiny parts.

For more information about MTTF and B10d see MTTF / B10d Certificate

Indication of the MTTF- / B10d value does not represent a binding composition and/or life expectancy assurance; these are simply experiential values with no warranty implications. These declared values also do not extend the expiration period for defect claims or affect it in any way.

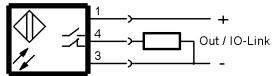
**Connector Drawings**



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### Wiring Diagrams



### Opto Symbols

