

1) Optical axis, 2) Output function, 3) stability/error, 4) Sn



#### Basic features

Approval/Conformity	CE UKCA cULus WEEE
Basic standard	IEC 60947-5-2
Principle of operation	Photoelectric sensor
Series	18KF
Style	Flat cylinder Straight optics
Trademark	Global

#### Display/Operation

Adjuster	button
Display	Output function- LED yellow Error - LED green, flashing Stability - LED green
Setting	Rated switching distance (Sn)

#### Electrical connection

Cable diameter D	4.00 mm
Cable length L	2 m
Conductor cross-section	0.14 mm <sup>2</sup>
Connection	Cable, 2.00 m, PVC
Number of conductors	4
Polarity reversal protected	yes
Short-circuit protection	yes

#### Electrical data

No-load current $I_0$ max. at $U_e$	30 mA
Operating voltage $U_b$	10...30 VDC
Rated insulation voltage $U_i$	75 V DC
Rated operating current $I_e$	100 mA
Rated operating voltage $U_e$ DC	24 V
Ripple max. (% of $U_e$ )	8 %
Switching frequency	500 Hz
Turn-off delay $t_{off}$ max.	1 ms
Turn-on delay $t_{on}$ max.	1 ms
Voltage drop $U_d$ max. at $I_e$	2 V

Photoelectric Sensors  
**BOS 18KF-PA-1HA-C-02**  
Order Code: BOS00JL

**BALLUFF**

Environmental conditions

Ambient temperature	-25...55 °C
EN 60068-2-27, Shock	Half-sinus, 30 g <sub>n</sub> , 11 ms, 3x6
EN 60068-2-6, Vibration	10...55 Hz, amplitude 0.5 mm, 3x30 min
IP rating	IP67

Functional safety

MTTF (40 °C)	700 a
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Interface

Switching output	PNP normally closed (NC) PNP normally open (NO) Pins 4-2
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Material

Housing material	PBT
Material jacket	PVC
Material sensing surface	PMMA

Remarks

The sensor is functional again after the overload has been eliminated.

For additional information, refer to user's guide.

Order accessories separately.

Do not press key using a pointed tool.

Reference object (target): gray card, 100 x 100, 90 % remission, axial approach.

For more information about MTTF and B10d see MTTF / B10d Certificate

Indication of the MTTF- / B10d value does not represent a binding composition and/or life expectancy assurance; these are simply experiential values with no warranty implications. These declared values also do not extend the expiration period for defect claims or affect it in any way.

Mechanical data

Dimension	Ø 18 x 91.5 mm
Mounting part	Nut M18x1
	Screw M3

Tightening torque max. 1.5 Nm

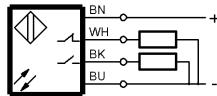
Optical features

Ambient light max.	5000 Lux
Light spot size	Ø 8 mm at 100 mm
Light type	LED, red light
Principle of optical operation	Diffuse sensor, triangulation
Special optical feature	Background suppression
Switching function, optical	Light/dark switching
Wave length	630 nm

Range/Distance

Range	50...100 mm
Rated operating distance Sn	100 mm, Adjustable

Wiring Diagrams



Opto Symbols

