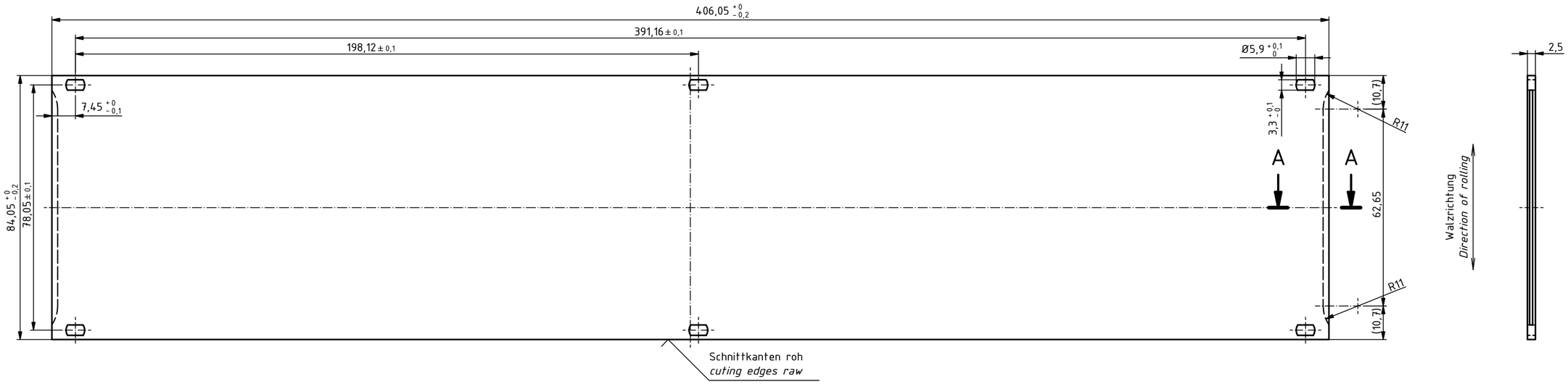
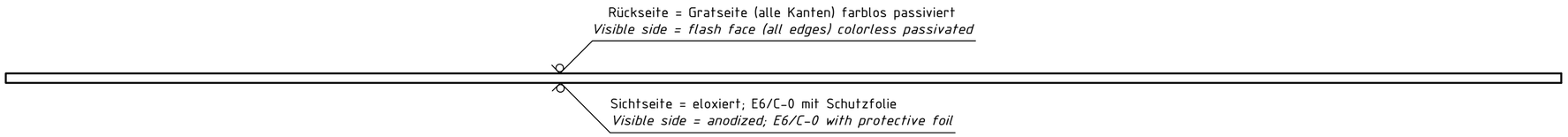
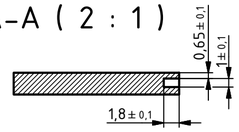
AbN
automation





A-A (2 : 1)



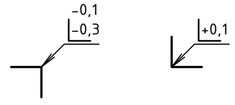
- Gestanzte Körperkanten Nibbelansatz (Stanzansatz) so gering wie möglich
- Oberflächen kratz- und riefenfrei
- Teile frei von WZ-Ablagerungen, Späne, Schneidmittel usw.
- Eloxalschichtdicke: min. 15-20 µm

- *Punched body edges imperfections as less as possible (displacement during punching)*
- *Surface free of scratches and scoring*
- *parts free from tool deposits, separating or cutting agents, swarf etc.*
- *anodized coating thickness:* min. 15-20 µm

Oberfläche /Surface : DIN EN ISO 1302

$\overset{w}{\surd} = \sqrt{\text{Ra } 12{,}5}$

Werkstückkanten /Edges : DIN ISO 13715



Werkstoff: EN AW-5005-H24-EQ-E6/C-0
Rückseite farblos passiviert, Schnittkanten blank
Material: EN AW-5005-H24-EQ-E6/C-0
Back side colorless passivated, cutting edges uncoated

Allg.Tol.: DIN ISO 2768-mK

Gen.Tol.: DIN ISO 2768-mk

Maßstab/ *Scale:* 1:1 (2:1)

Zeichnungs-Nr. / *Drawing-No.:*
2G 5315.300.01

Bem.: Erstellt nach Vorlage / *Dim.: constructed by specification:*

Artikel / *Article:*
Interzoll Modul
TF/M 280-EMV
Grundzeichnung

A.Nr/ ALT.-NO.:	Datum/ DATE:	BOPLA A Phoenix Mecano Company

DISK: 2904011.idw
Datum/*Date:* 26.08.2016 FW Blatt/*Sheet:* 1 / 1

	Datum/*Date*	Unterschrift/*Signature*
geprüft/ *checked*		
Fertigungsfreigabe/ *Production release*		

"Schutzvermerk nach DIN ISO 16016 beachten" *"Please pay attention to copyright note DIN ISO 16016"*