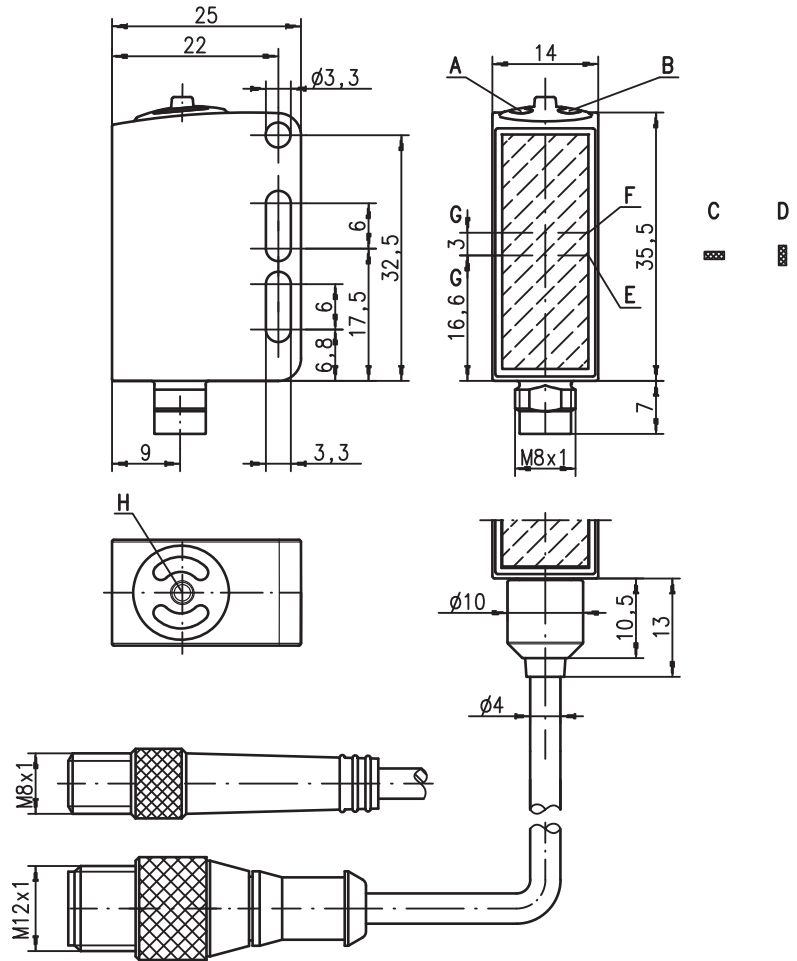


## KRTM 55

### Dimensioned drawing



- A Green indicator diode
- B Yellow indicator diode
- C Light spot orientation horizontal
- D Light spot orientation vertical
- E Transmitter
- F Receiver
- G Optical axis
- H Teach button

### Electrical connection

#### Connector, 4-pin

10-30V DC +	1	BR/BN
IN	2	WS/WH
GND	3	BL/BU
IO-Link/OUT 1	4	SW/BK

#### KRTM 55/L6.1121,200-S12

10-30V DC +	1	BR/BN
OUT 2	2	WS/WH
GND	3	BL/BU
IO-Link/OUT 1	4	SW/BK



13mm



- RGB transmitter
- Various teach variants
- Short response time
- Switching threshold adjustment via EasyTune
- Level adaptation for glossy objects
- 316L stainless steel housing in WASH-DOWN-Design
- Enclosed optics design prevents bacterial carry-overs
- ECOLAB and CleanProof+ tested
- Paperless device identification
- Scratch resistant and non-diffusive plastic front cover
- Keyboard lockout
- Remote teach via cable
- Pulse stretching 20ms

### Accessories:

(available separately)

- Mounting systems (BT 3...)
- Cables with M8 or M12 connector (KD ...)

## Specifications

### Optical data

Scanning range <sup>1)</sup>	13mm ± 2mm
Light spot dimensions	1.5mm x 4mm (at a distance of 13mm)
in RUN-Mode	1.5mm x 6.5mm (at a distance of 13mm)
in Teach-Mode	vertical or horizontal (see dimensioned drawing)
Light spot orientation	LEDs (red, green, blue)
Light source <sup>2)</sup>	640nm, 525nm, 470nm
Wavelength	

### Sensor operating modes

IO-Link	COM2 (38.4kBaud)
SIO	standard push-pull

### Timing of the sensor

Internal switching frequency	10kHz
Internal response time	50µs
Response jitter, internal	20µs
Repeatability <sup>3)</sup>	0.02mm
Delay before start-up	≤ 300ms
Conveyor speed during teach	≤ 0.1 m/s for a mark width of 1 mm
Teach process	static 1-point, static 2-point or dynamic 2-point
Teach delay	≤ 10ms

### Timing of the outputs

Response time	SIO operation (without IO-Link): 50µs
	COM2 (with IO-Link): typ. 2.5ms

### Electrical data

Operating voltage $U_B$ <sup>4)</sup>	with SIO	10 ... 30VDC (incl. residual ripple)
	with COM2	18 ... 30VDC (incl. residual ripple)
Residual ripple		≤ 15% of $U_B$
Output/function	.../2...	pin 4: NPN transistor, GND if mark detected
	.../4...	pin 4: PNP transistor, $U_B$ if mark detected
	.../6.1121...	pin 4: IO-Link 1.0
	.../L6.1121...	pin 4: IO-Link 1.1
Signal voltage high/low		≥ ( $U_B - 2V$ ) / ≤ 2V
Output current		max. 100mA
Open-circuit current		≤ 25mA

### Indicators

Green LED in continuous light	ready
Green and yellow LED flashing at 3Hz	teach event active
Green and yellow LED flashing at 8Hz	teaching error
Green LED off and yellow LED flashing at 8Hz	sensor error
Yellow LED in continuous light	mark detected (dependent on the teach sequence)
Transmitter LEDs flashing at 8Hz	teaching error

### Mechanical data

Housing	AISI 316L stainless steel, DIN X2CrNiMo17132, W.No1.4404
Housing design	WASH-DOWN-Design
Housing roughness <sup>5)</sup>	$R_a \leq 2.5$
Connector	AISI 316L stainless steel, DIN X2CrNiMo17132, W.No1.4404
Optics cover	coated plastic (PMMA), scratch resistant and non-diffusive
Operation	plastic (TPV-PE), non-diffusive
Weight	with M8 connector: 40g
	with 200mm cable and M12 connector: 60g
	with 5000mm cable: 110g
Connection type	M8 connector, 4-pin,
	0.2m cable with M12 connector, 4-pin
	5m cable, 4 x 0.20mm <sup>2</sup>

### Environmental data

Ambient temp. (operation/storage) <sup>6)</sup>	-30°C ... +70°C / -30°C ... +70°C
Protective circuit <sup>7)</sup>	2, 3
VDE safety class <sup>8)</sup>	III
Protection class <sup>9)</sup>	IP 67, IP 69K
Environmentally tested acc. to	ECOLAB, CleanProof+
Light source	exempt group (in acc. with EN 62471)
Standards applied	IEC 60947-5-2
Certifications	UL 508, C22.2 No.14-13 <sup>4)</sup> <sup>6)</sup> <sup>10)</sup>
Chemical resistance	tested in accordance with ECOLAB and CleanProof+ (see Remarks)

### Options

#### Input pin 2 (not for KRTM 55/L6...)

Function characteristics	keyboard lockout / line teach / pulse stretching
Input active/not active	≥ 8V / ≤ 2V or not connected

#### Output pin 4

Line teach active	for SIO	2Hz at the switching output
	for COM2	see configuration file IODD
Error after line teach	for SIO	2Hz at the switching output
	for COM2	see configuration file IODD

- 1) Scanning range: recommended range with performance reserve
- 2) Average life expectancy 100,000h at an ambient temperature of 25°C
- 3) At conveyor speed 1 m/s
- 4) For UL applications: for use in class 2 circuits according to NEC only
- 5) Typical value for the stainless steel housing
- 6) UL certified in the temperature range -30°C to 55°C, operating temperatures of +70°C permissible only briefly (≤ 15min)
- 7) 2=polarity reversal protection, 3=short circuit protection for all transistor outputs
- 8) Rating voltage 50V
- 9) IP 69K only in combination with M12 connector
- 10) These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.24A min, in the field installation

## Remarks

### UL REQUIREMENTS

Enclosure Type Rating: Type 1  
**For Use in NFPA 79 Applications only.**

Adapters providing field wiring means are available from the manufacturer. Refer to manufacturers information.

**CAUTION** – the use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.

**ATTENTION !** Si d'autres dispositifs d'alignement que ceux préconisés ici sont utilisés ou s'il est procédé autrement qu'indiqué, cela peut entraîner une exposition à des rayonnements et un danger pour les personnes.

### Operate in accordance with intended use!

- ⚠ This product is not a safety sensor and is not intended as personnel protection.
- ⚠ The product may only be put into operation by competent persons.
- ⚠ Only use the product in accordance with the intended use.

- With glossy objects, the sensor is to be fastened at an inclination of approx. 10° relative to the object surface.



- For applications in wet environment, the customer must protect the M8-connection against humidity.

# KRTM 55

## Order guide

Selection table			Order code →										
Equipment ↓			KRTM 55/6.1121-S8 Part no. 50111643	KRTM 55/4.1121-S8 Part no. 50111644	KRTM 55/4.1121,200-S12 Part no. 50110611	KRTM 55/2.1121-S8 Part no. 50110610	KRTM 55/2.1121,200-S12 Part no. 50110612	KRTM 55/4.1221-S8 Part no. 50110613	KRTM 55/2.1221-S8 Part no. 50110614	KRTM 55/4.1221,200-S12 Part no. 50110615	KRTM 55/2.1221,200-S12 Part no. 50110616	KRTM 55/4.1221,5000 Part no. 50114074	KRTM 55/L6.1121,200-S12 Part no. 50135164
Transmitter color	white light												
	RGB (red, green, blue)		●	●	●	●	●	●	●	●	●	●	●
	laser-generated red light												
Light spot orientation	vertical		●	●	●	●	●	●	●	●	●	●	●
	horizontal												
	round												
Output (OUT 1)	PNP transistor output			●	●			●		●		●	
	NPN transistor output					●	●		●		●		
	push-pull switching output		●										●
	IO-Link 1.0		●										
	IO-Link 1.1												●
Input (IN)	teach input		●	●	●	●	●	●	●	●	●	●	
Connection	M8 connector, metal	4-pin	●	●		●		●	●				
	200 mm cable with M12 connector	4-pin			●		●			●	●		●
	cable 5000 mm, 4-wire											●	
Teach process	static 1-point												
	static 2-point		●	●	●	●						●	●
	dynamic 2-point							●	●	●	●		
Response time / Switching frequency	50 μs / 10 kHz		●	●	●	●	●	●	●	●	●	●	●
	83 μs / 6 kHz												
	125 μs / 4 kHz												
Configuration	switching threshold adjustment with EasyTune via teach button		●	●	●	●	●	●	●	●	●	●	●
	remote teach, keyboard lockout and pulse stretching via pin 2		●	●	●	●	●	●	●	●	●	●	
	teach level 1, teach-level 2 and pulse stretching via teach button		●	●	●	●	●	●	●	●	●	●	●
	dual channel architecture												●

## IO-Link process data

The sensor transmits 2 bytes to the master.

Data bit																Assignment	Default settings
15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0		
																Switching output	0 = no mark, 1 = mark detected
																Not assigned	Free
																Sensor operation	0 = off, 1 = on
																Switching threshold LSB	Value range 0 ... 31 (0 ... 100% in approx. 3% steps)  0% = min. switching threshold 100% = max. switching threshold
																Switching threshold	
																Switching threshold	
																Switching threshold MSB	
																Active transmitter LSB	00 = red, 01 = green or white,
																Active transmitter MSB	10 = blue, 11 = all colors on (teach-in active)
																Not assigned	Free
																Measurement value LSB	Value range 0 ... 31 (0 ... 100% in approx. 3% steps)  0% = min. signal level 100% = max. signal level
																Measurement value	
																Measurement value	
																Measurement value MSB	

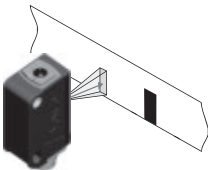
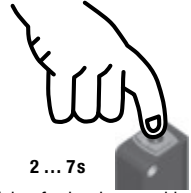

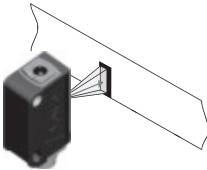
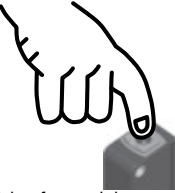



Further information and details on the IO-Link interface can be found in the separate IO-Link data sheet.

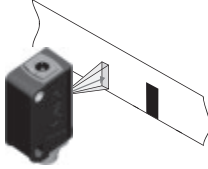
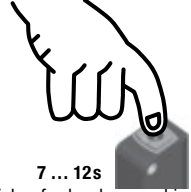

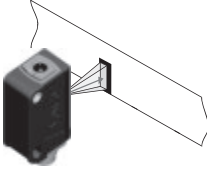
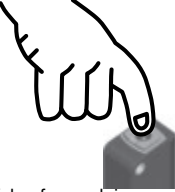

## Static 2-point teach

Suitable for manual positioning of the marks (availability dependent on sensor type).

### Switching threshold in center:

<p>Position the background.</p> 	<p>Press teach button for 2 ... 7s and release.</p>  <p><b>2 ... 7s</b> Value for background is accepted.</p>	<p>LEDs flash simultaneously.</p>  <p><b>Simultaneous flashing</b></p>	<p>Position the mark.</p> 	<p>Briefly press teach button.</p>  <p>Value for mark is accepted.</p>	<p>Sensor in RUN mode. Yellow LED illuminates.</p>  <p>Switching threshold set in the center.</p>
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### Switching threshold near the mark:

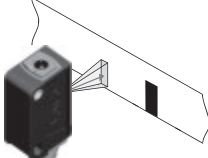
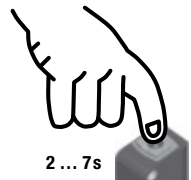

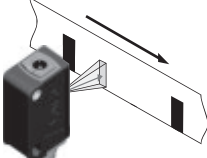
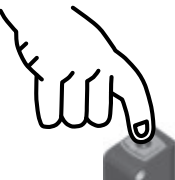

<p>Position the background.</p> 	<p>Press teach button for 7 ... 12s and release.</p>  <p><b>7 ... 12s</b> Value for background is accepted.</p>	<p>LEDs flash alternatingly.</p>  <p><b>Alternating flashing</b></p>	<p>Position the mark.</p> 	<p>Briefly press teach button.</p>  <p>Value for mark is accepted.</p>	<p>Sensor in RUN mode. Yellow LED illuminates.</p>  <p>Switching threshold is set near the mark.</p>
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## KRTM 55

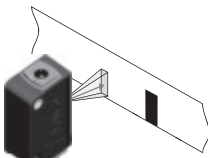
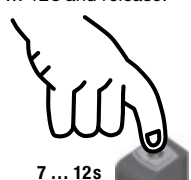

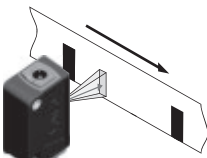
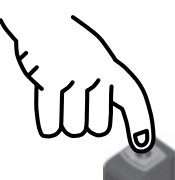

### Dynamic 2-point teach

Suitable for marks moved during automated machine processes (availability dependent on sensor type).

#### Switching threshold in center

Position the background.	Press teach button for 2 ... 7s and release.	LEDs flash simultaneously.	Allow marks to pass through dynamically.	Briefly press teach button.	Sensor in RUN mode. Yellow LED is off.
	 2 ... 7s Measurement window opens.	 <b>Simultaneous flashing</b>		 Measurement window closes.	 Switching threshold set in the center.

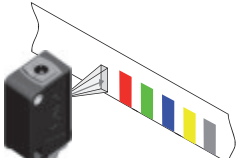
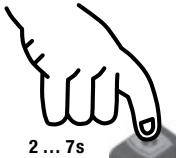
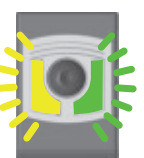
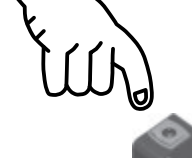

#### Switching threshold near the mark

Position the background.	Press teach button for 7 ... 12s and release.	LEDs flash alternatingly.	Allow marks to pass through dynamically.	Briefly press teach button.	Sensor in RUN mode. Yellow LED is off.
	 7 ... 12s Measurement window opens.	 <b>Alternating flashing</b>		 Measurement window closes.	 Switching threshold is set near the mark.

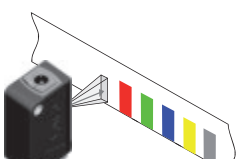
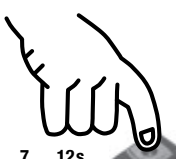

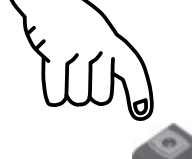

### Static 1-point teach

Suitable for detecting all marks outside of the reference value (availability dependent on sensor type).

#### Standard sensitivity

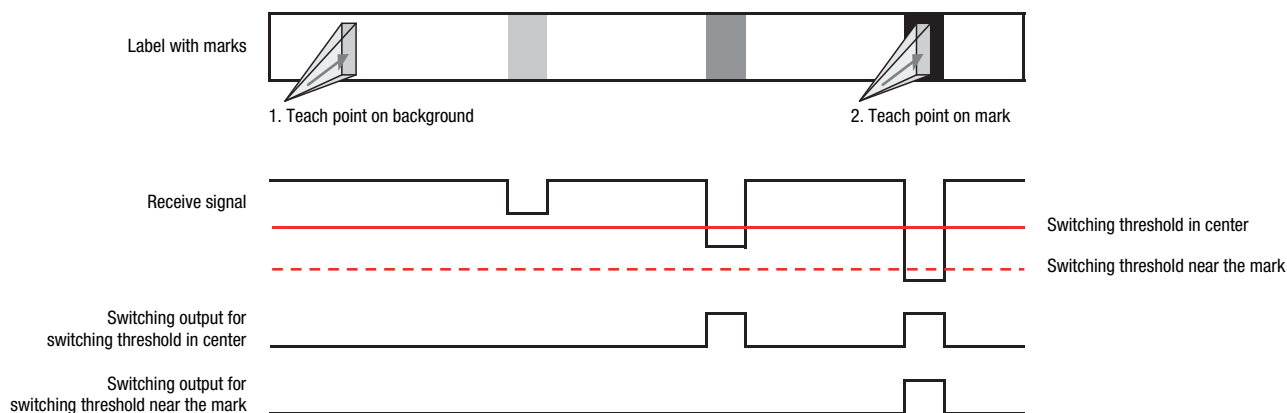
Position the reference value.	Press teach button for 2 ... 7s.	LEDs flash simultaneously.	Release teach button.	Sensor in RUN mode. Yellow LED is off.
	 2 ... 7s	 <b>Simultaneous flashing</b>	 Value is accepted.	 Standard sensitivity is set.

#### High sensitivity

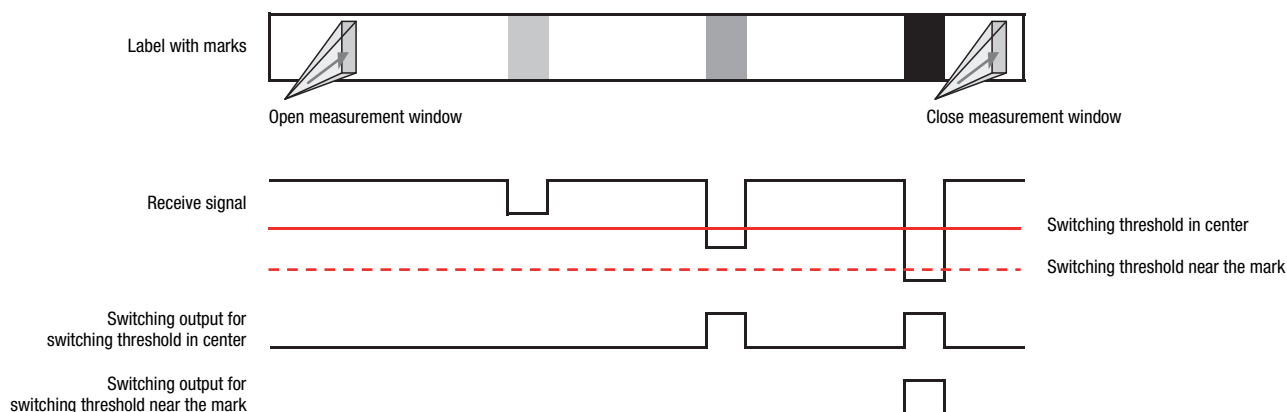
Position the reference value.	Press teach button for 7 ... 12s.	LEDs flash alternatingly.	Release teach button.	Sensor in RUN mode. Yellow LED is off.
	 7 ... 12s	 <b>Alternating flashing</b>	 Value is accepted.	 High sensitivity is set.

## Switching threshold diagrams

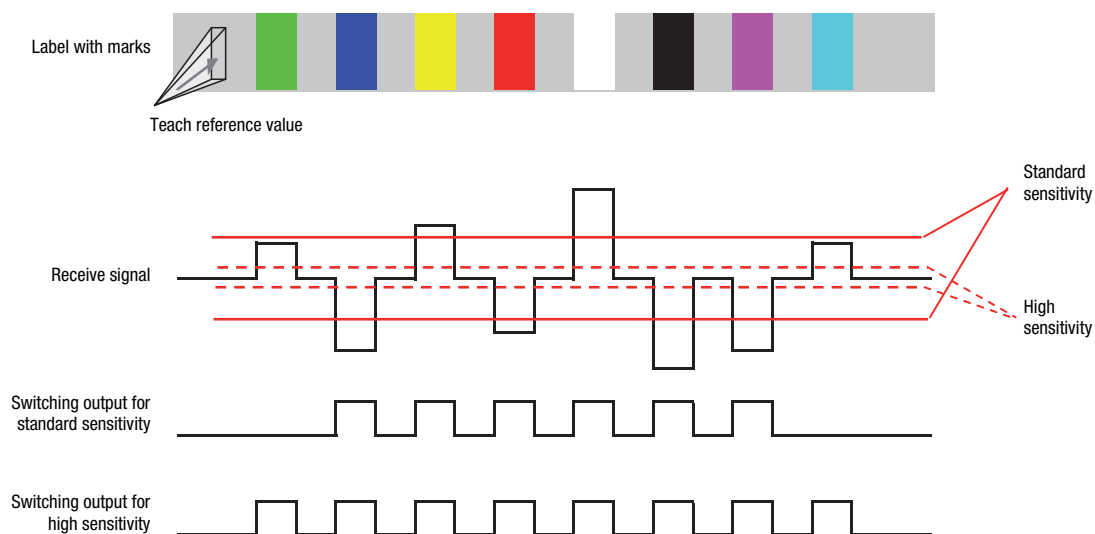
### Static 2-point teach



### Dynamic 2-point teach



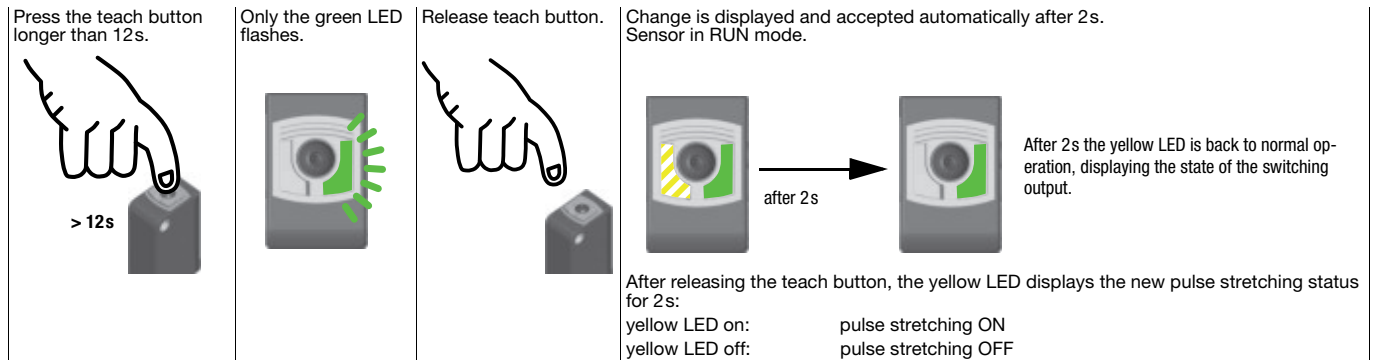
### Static 1-point teach



## KRTM 55

### Pulse stretching option

Switching pulse stretching on or off:



### "EasyTune" option - fine tuning of the switching threshold

Following power-on and completed teach event:

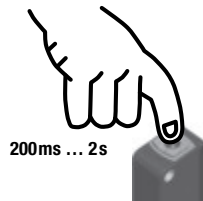
Green LED illuminates continuously (ready)

Yellow LED on/off continuously (mark detected/not detected)

Increasing the switching threshold:

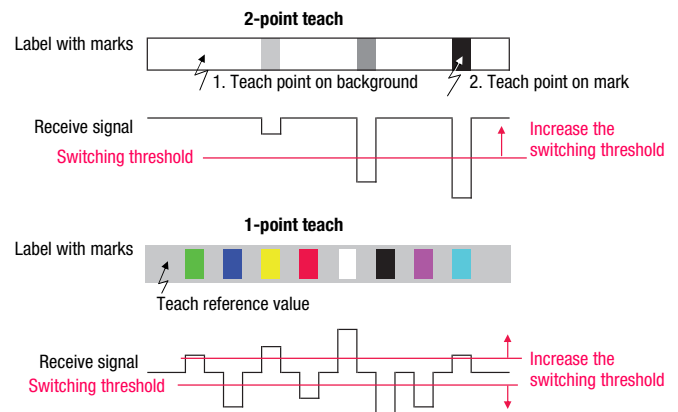
Long press of the button = large force expenditure = increase switching threshold

Each press of the button with a duration between 200ms and 2s increments the switching threshold.



Green LED flashes briefly once

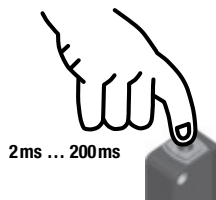
A press of the button is acknowledged by a single, brief **flash of the green LED** – the new switching threshold is now valid.



Reducing the switching threshold:

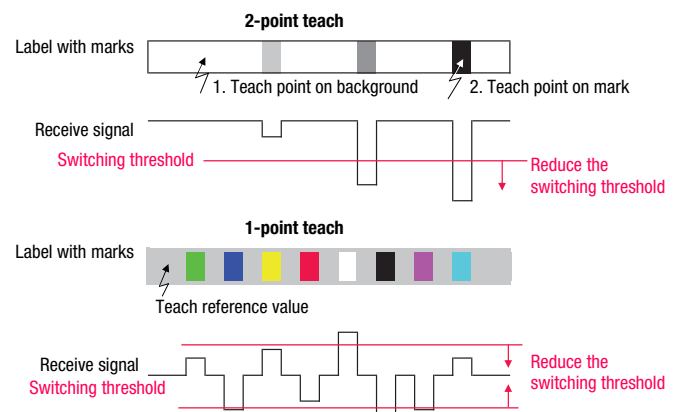
Short press of the button = small force expenditure = reduce switching threshold

Each press of the button with a duration between 2ms and 200ms decrements the switching threshold.



Green LED flashes briefly once

A press of the button is acknowledged by a single, brief **flash of the green LED** – the new switching threshold is now valid.



If the upper or lower end of the adjustment range is reached, the green and yellow LEDs flash at a considerably higher frequency of 8Hz for the duration of one second.

## Sensor adjustments via the input IN (Pin 2, not for KRTM 55/L6...)



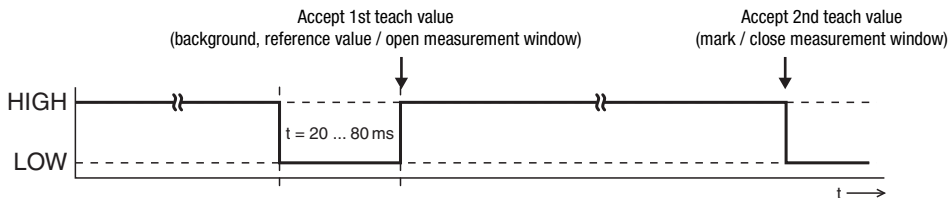
The following description applies to PNP switching logic!

Signal level LOW  $\leq 2V$

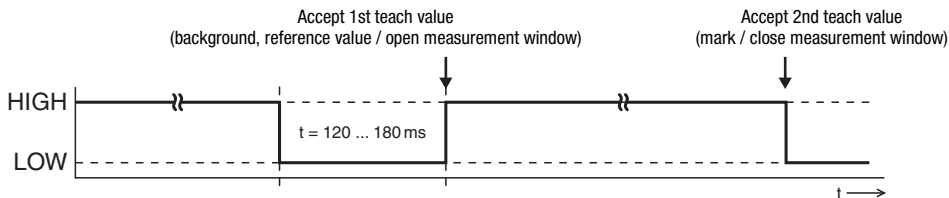
Signal level HIGH  $\geq (U_B - 2V)$

With the NPN models, the signal levels are inverted!

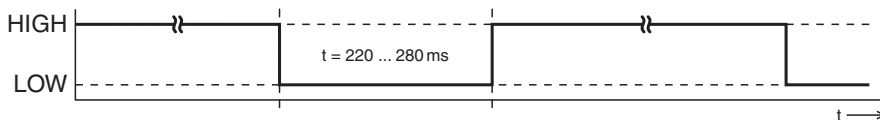
### Switching threshold in center / standard sensitivity



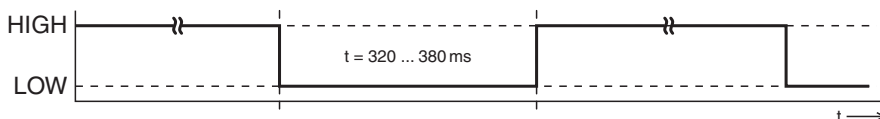
### Switching threshold near the mark / high sensitivity



### Pulse stretching ON



### Pulse stretching OFF



## Locking the teach button via the input IN (Pin 2, not for KRTM 55/L6...)



A static **HIGH** signal ( $\geq 20ms$ ) at the teach input locks the teach button on the sensor if required, such that no manual operation is possible (e.g., protection from erroneous operation or manipulation).

If the teach input is not connected or if there is a static low signal, the button is unlocked and can be operated freely.

