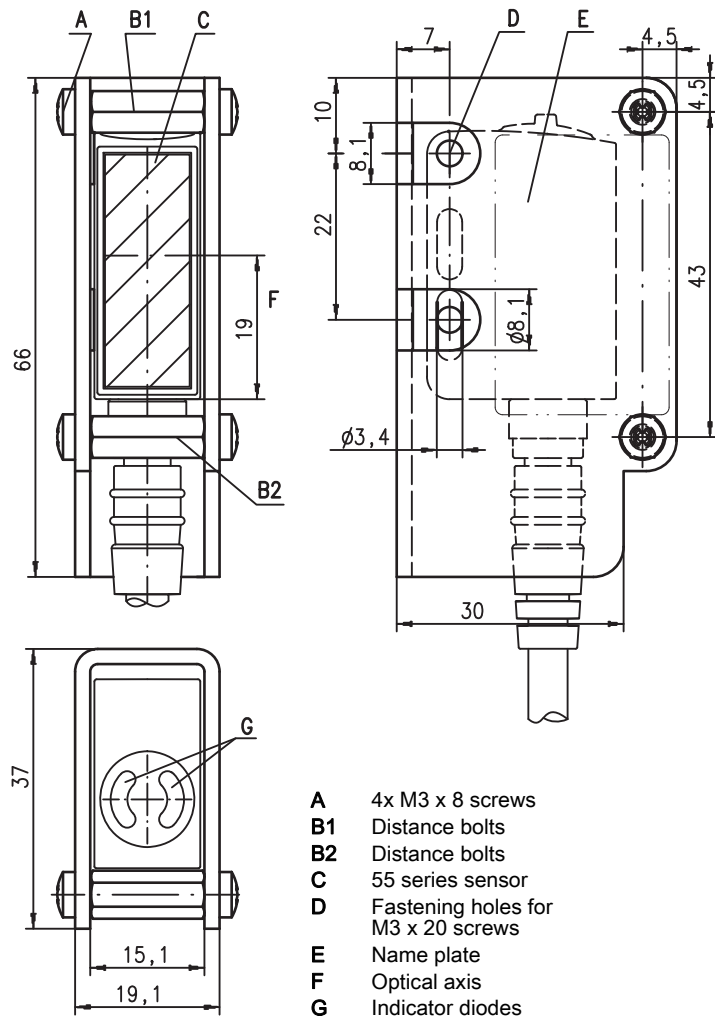


PRK 55 Ex

Retro-reflective photoelectric sensors with polarization filter for bottles

Dimensioned drawing



0 ... 3.5m

- Polarized retro-reflective photoelectric sensor, autocollimation optics with visible red light
- Particularly suited for highly transparent bottles (PET and glass)
- 316L stainless steel housing in WASH-DOWN design
- Scratch resistant and non-diffusive plastic front cover
- Easy adjustment via lockable teach button or teach input
- Certification
 - II 3G Ex nA op is IIB T4 Gc X
 - II 3D Ex tc IIIC T70°C Dc IP67 X

Accessories:

(available separately)

- Cables with M8 connector

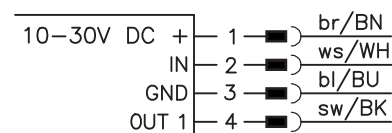
⚠ ATTENTION!



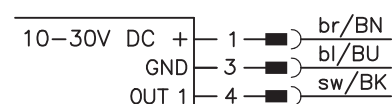
Only use cables with axial (straight) plug outlet (see dimensioned drawing).

Electrical connection

Connector, 4-pin



Connector, 3-pin



⚠ DANGER!



- Observe the notices for installation and commissioning!
- Do not disconnect the sensor connection within the potentially explosive area while under voltage!

Technical data

Optical data

Typ. operating range limit (TK(S) 100 x 100) ¹⁾	0 ... 3.5m
Operating range ²⁾	See tables
Light source ³⁾	LED (modulated light)
Wavelength	620nm (visible red light, polarized)

Time behavior

Switching frequency	1000Hz
Response time	0.5ms
Readiness delay	≤ 300ms

Electrical data

Operating voltage U _B	10 ... 30VDC (incl. residual ripple)
Residual ripple	≤ 15% of U _B
Open-circuit current	≤ 18mA
Switching output.../6D.42 ⁴⁾	1 push-pull switching output OUT1 (Pin 4):PNP dark switching, NPN light switching 1 push-pull switching output OUT1 (pin 4): PNP light switching, NPN dark switching IN (pin 2): teach input Light/dark reversible ≥ (U _B -2V)/≤ 2V Max. 100mA Setting via teach-in

Function	
Signal voltage high/low	
Output current	
Operating range	

Indicators

Green LED	Ready
Yellow LED	Light path free
Yellow LED, flashing	Light path free, no function reserve ⁵⁾

Mechanical data

Housing	AISI 316L stainless steel, DIN X2CrNiMo17132, W.No. 1.4404
Protective housing	Stainless steel AISI 303, DIN X8CrNiS18-9, W.Nr 1.4305
Optics cover	Coated plastic (PMMA), scratch resistant and non-diffusive
Operation	Plastic (TPV-PE), non-diffusive
Weight	With M8 connector: 130g
Connection type	M8 connector, 3-pin

Environmental data

Ambient temp. (operation/storage)	-20°C ... +50°C/-30°C ... +60°C
Protective circuit ⁶⁾	2, 3
VDE protection class ⁷⁾	III
Degree of protection	IP 67
Light source	Exempt group (in acc. with EN 62471)
Standards applied	IEC 60947-5-2

Explosion protection

Certification (CENELEC)	Ⓔ II 3G Ex nA op is IIB T4 Gc X Ⓔ II 3D Ex tc IIIC T70 °C Dc IP67 X
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- 1) Typ. operating range limit: max. attainable range without function reserve
- 2) Operating range: recommended range with function reserve
- 3) Average life expectancy 100,000h at an ambient temperature of 25°C
- 4) The push-pull switching outputs must not be connected in parallel
- 5) Display "no function reserve" as yellow flashing LED is only available in standard teach setting
- 6) 2=polarity reversal protection, 3=short circuit protection for all transistor outputs
- 7) Rating voltage 50V

NOTE

Observe intended use!

- ⚠ This product is not a safety sensor and is not intended as personnel protection.
- ⚠ The product may only be put into operation by competent persons.
- ⚠ Only use the product in accordance with its intended use.

Order guide

	Designation	Part no.
With M8 connector, 3-pin	PRK 55/6D.42-S8.3 Ex	50115207
With M8 connector, 4-pin	PRK 55/6.42-S8 Ex	50119364

Tables

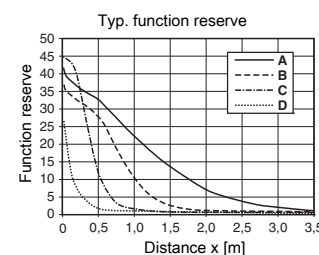
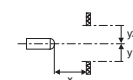
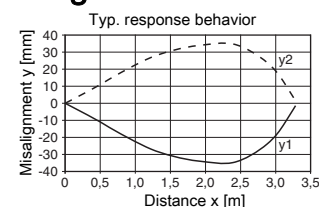
Reflectors in food quality	Operating range
1 TK(S) 100x100	0 ... 3.0m
2 TK 40x60	0 ... 2.0m
3 Film 6 50x50	0 ... 1.2m
4 TK 20x40	0 ... 1.0m
5 Film 4 50x50	0 ... 0.5m

Pharmaceutical reflectors	Operating range
1 TK(S) 40x60.P	0 ... 1.2m
2 TK BR53	0 ... 1.0m
3 TK(S) 20x40.P	0 ... 0.7m
4 TK(S) 20.P	0 ... 0.5m
5 MTK(S) 14x23.P	0 ... 0.25m
6 TK 10.P	0 ... 0.2m

Operating range [m]	
Typ. operating range limit [m]	

TK ...	= adhesive
TKS ...	= screw type

Diagrams

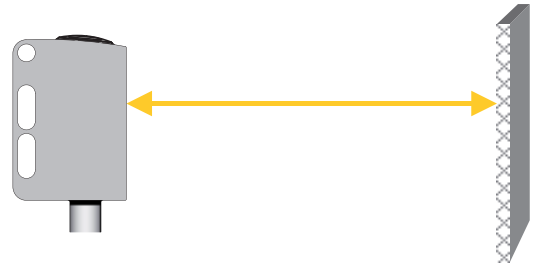


- A TK 100x100
- B TKS 40x60
- C TKS 20x40
- D Film 4: 50x50

Sensor adjustment (teach) via teach button



- The sensor is factory-adjusted for maximum operating range.
Recommendation: teach only if the desired objects are not reliably detected.
- Prior to teaching:
Clear the light path to the reflector!
The device setting is stored in a fail-safe way. A reconfiguration following power failure or switch-off is thus not required.

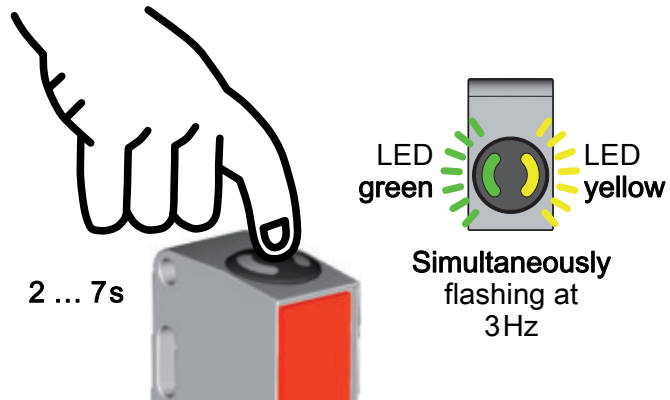


Teach for 11% sensor sensitivity (highly transparent bottles and films with thickness > 20µm)

- Press teach button until both LEDs flash simultaneously.
- Release teach button.
- Ready.



After the teaching, the sensor switches when about 11% of the light beam are covered by the object.

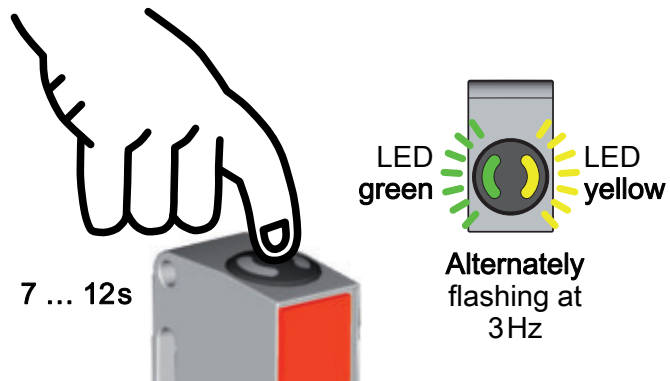


Teach for 18% sensor sensitivity (standard bottles)

- Press teach button until both LEDs flash alternately.
- Release teach button.
- Ready.

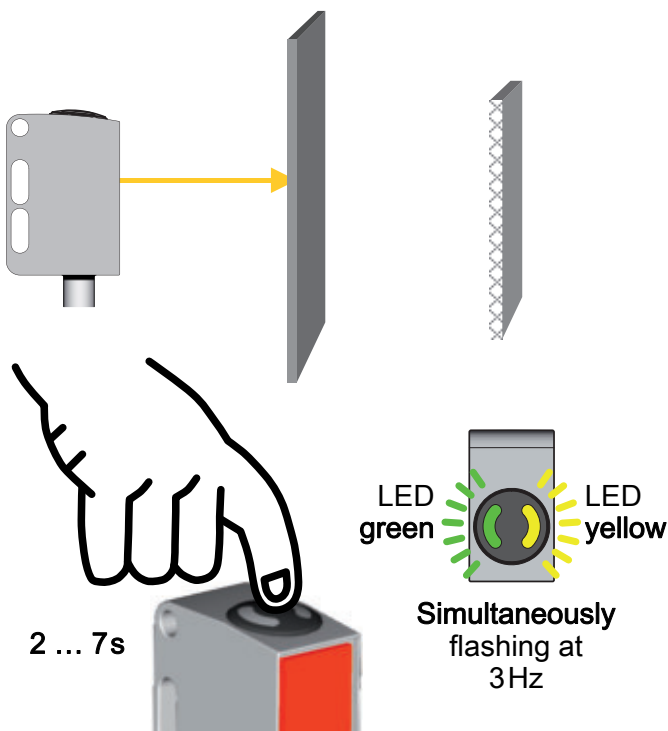


After the teaching, the sensor switches when about 18% of the light beam are covered by the object.



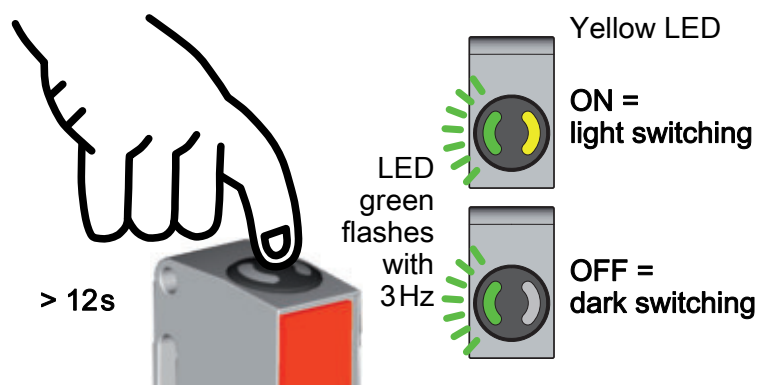
Teaching for maximum operating range (factory setting at delivery)

- Prior to teaching:
Cover the light path to the reflector!
- Press teach button until both LEDs flash simultaneously.
- Release teach button.
- Ready.



Adjusting the switching behavior of the switching output – light/dark switching

- Press teach button until the green LED flashes. The yellow LED displays the current setting of the switching output:
ON = output switches on light
OFF = output switches on dark
- Continue to press the teach button in order to change the switching behavior.
- Release teach button.
- Ready.




PRK 55 Ex

Retro-reflective photoelectric sensors with polarization filter for bottles

Notices for the safe use of sensors in potentially explosive areas

The valid range encompasses devices of Group II, Category 3, Zones 2 ("Gas Ex") and 22 ("Dust Ex").

⚠ ATTENTION!	
	<ul style="list-style-type: none">● Check whether the equipment classification corresponds to the requirements of the application.● A safe operation is only possible if the equipment is used properly and for its intended purpose.● Electrical equipment may endanger humans and (where applicable) animal health, and may threaten the safety of goods if used incorrectly or under unfavorable conditions in potentially explosive areas.● The applicable national regulations (e.g. EN 60079-14) for the configuration and installation of explosion-proof systems must be observed.

Installation and Commissioning

- The devices must only be installed and commissioned by trained electricians. They must be aware of the regulations and operation of explosion-proof equipment.
- Static charge on plastic surfaces must be avoided.
- To prevent unintentional separation under voltage, devices with connector (e.g. Series 46B) must be equipped with a safeguard or a mechanical interlocking guard (e.g. K-V M12-Ex, part no. 50109217). The warning sign "Do not disconnect under voltage" that is supplied with the device must be attached to the sensor or its mounting bracket so that it is clearly visible.
- Devices with terminal compartment lid (e.g. Series 96) must only be commissioned if the terminal compartment lid of the device is properly sealed.
- Connection cables and connectors must be protected from excessive or unintended pulling or pushing strain.
- Prevent dust deposits from forming on the devices.
- Metallic parts (e.g. housing, mounting devices) are to be integrated into the potential equalization to prevent electrostatic charge.

Maintenance

- No changes may be made to explosion-proof devices.
- Repairs may only be performed by persons trained for such work or by the manufacturer.
- Defective devices must be replaced immediately.
- Cyclical maintenance is generally not necessary.
- Depending on the environmental conditions, it may occasionally be necessary to clean the optical surfaces of the sensors. The cleaning must only be performed by persons trained for performing this task. We recommend the use of a soft and damp cloth. Cleaning agents containing solvents must not be used.


Chemical resistance

- The sensors demonstrate good resistance against diluted (weak) acids and bases.
- Exposure to organic solvents is possible only under certain circumstances and only for short periods of time.
- Resistance to chemicals must be examined on a case by case basis.

Special conditions

- The sensor must be removed from the protective housing in order to connect the M8 connector. After the connection has been established, the sensor must be installed back into the protective housing properly. Operation without protective housing is not permitted.
- If the sensor is connected to the M8 connector and installed properly in the protective housing, the connector can no longer be unintentionally separated. Further mechanical protective measures are therefore not necessary.
- The devices must be installed in such a way that they are protected from direct exposure to UV rays (sunlight).

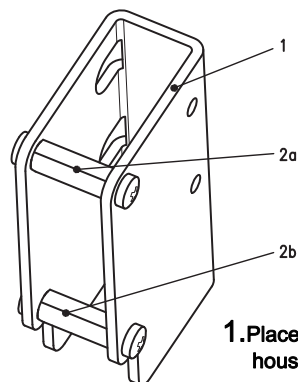
Application notes

NOTE	
	<ul style="list-style-type: none"> • For glossy surfaces (e.g. metals), the light beam should not be incident on the object surface at a right angle. A slight inclination is sufficient for preventing undesired direct reflections. This may result in a reduction of the range. • Objects should only be moved in laterally from the right or left. Moving in objects from the connector side or operating side is to be avoided. • Outside of the operating range, the sensor operates as an energetic diffuse reflection sensor. Light objects can still be reliably detected up to the maximum range. • The sensors are equipped with effective measures for the maximum avoidance of mutual interference should they be mounted opposite one another. Opposite mounting of multiple sensors of the same type should, however, absolutely be avoided.

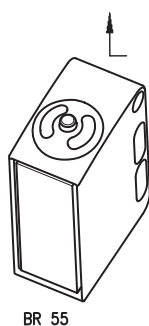
PRK 55 Ex

Retro-reflective photoelectric sensors with polarization filter for bottles

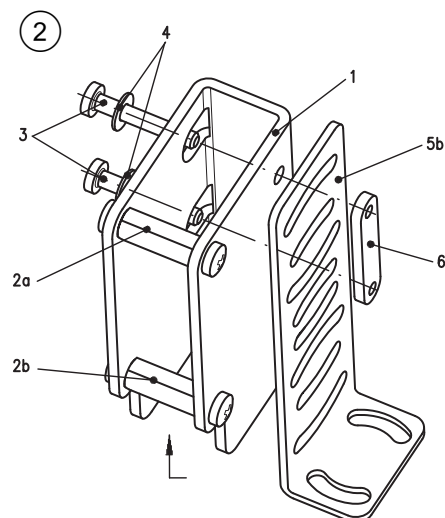
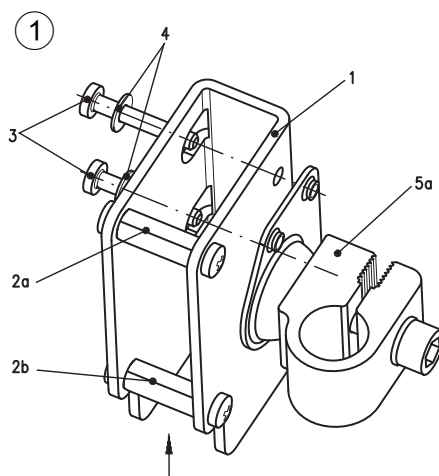
Mounting instructions



1. Place device in the protective housing in the direction of the arrow.



BR 55



2. Fit fastening screws (item 3) with washers (item 4) according to diagrams ①, ①, ① depending on the installation situation, push through the device and securely tighten.

- 1 Protective housing
- 2a, 2b Distance bolts (mounted)
- 3 M3 screw
- 4 Disc
- 5a, 5b Mounting devices (e.g. UMS 25, BT 25, ...)
- 6 Plate BT 3