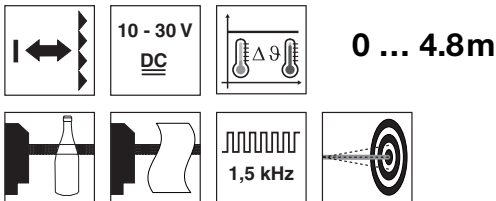


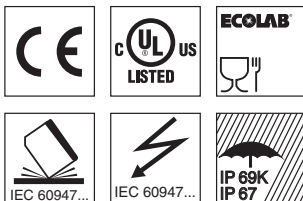
PRK18B / RK18B

Retro-reflective sensors for bottles and tape

en 02-2014/01 50121193-01



- Retro-reflective photoelectric sensors with autocollimation optics for reliable detection of highly transparent bottles and tape
- User-controlled sensitivity adjustment via 11-turn potentiometer or teach button
- Temperature compensation $\pm 20^{\circ}\text{C}$
- High optical accuracy through calibrated optical system

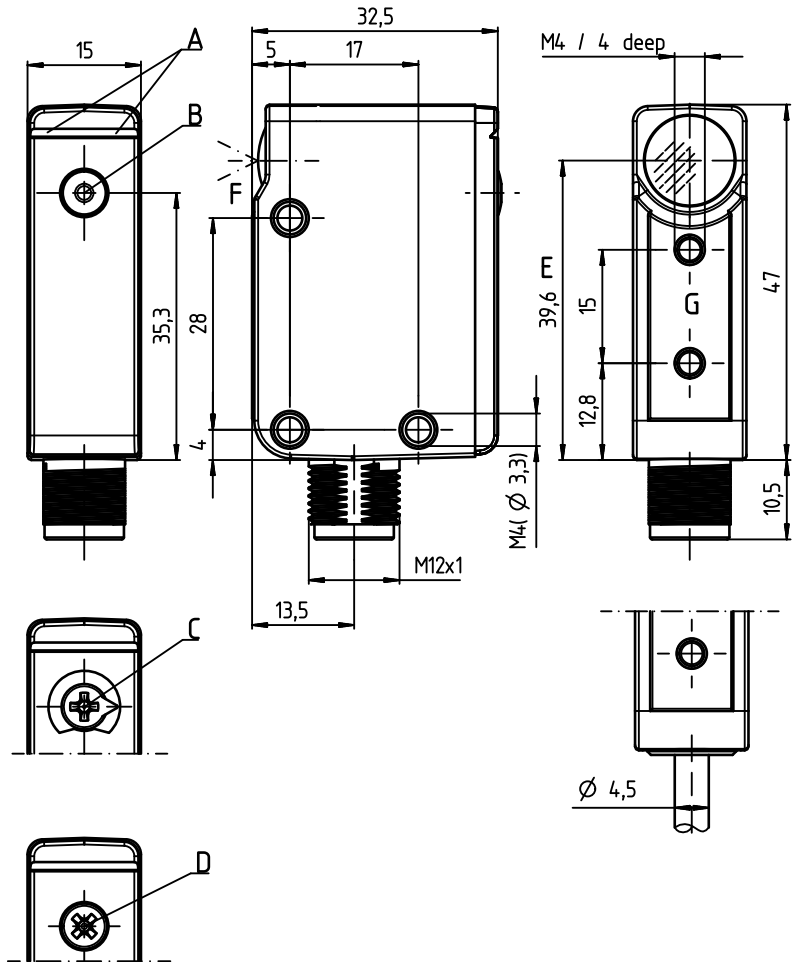


Accessories:

(available separately)

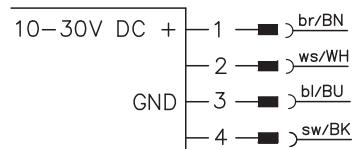
- Mounting system (BTU 200, BT 95)
- M12 connection technology (K-D M12)
- Reflectors (TK, MTK)
- Reflective tape (REF)
- Deflecting mirrors (US18B)

Dimensioned drawing



- A Display
B Teach button
C 270° potentiometer
D 11-turn potentiometer
E Optical axis
F Optical accuracy
G Reference plane for F

Electrical connection



	Pin 1	Pin 2	Pin 3	Pin 4
PRK18B.T2/4P-M12	+	PNP dark	GND	PNP light
PRK18B.XT2/4P-M12	+	PNP dark	GND	PNP light
PRK18B.T2/4X-M12	+	NC	GND	PNP light
PRK18B.T2/PX-M12	+	NC	GND	PNP dark
PRK18B.T2/NX-M12	+	NC	GND	NPN dark
PRK18B.T2/4P-6000	+	PNP dark	GND	PNP light
PRK18B.T2/2N-6000	+	NPN dark	GND	NPN light
PRK18B.T3/4P-M12	+	PNP dark	GND	PNP light
PRK18B.XT3/4P-M12	+	PNP dark	GND	PNP light
PRK18B.T3/2N-M12	+	NPN dark	GND	NPN light
RK18B.T2/4P-M12	+	PNP dark	GND	PNP light
RK18B.T2/2N-M12	+	NPN dark	GND	NPN light

We reserve the right to make changes • DS_PRK18BRK18B_en_50121193_01.fm

Specifications

Optical data

Typ. op. range limit (TK(S) 100x100) ¹⁾	0 ... 4.8m
Operating ranges ²⁾	see tables
Light source ³⁾	LED (modulated light)
Wavelength	620nm (visible red light)
Optical accuracy	type dependent (see order guide)

Timing

Switching frequency	1500Hz
Response time	0.333ms
Jitter time	110µs
Delay before start-up	< 300ms

Electrical data

Operating voltage UB ⁴⁾	10 ... 30VDC (incl. residual ripple)
Residual ripple	≤ 15% of UB
Open-circuit current	≤ 18mA
Switching outputs/functions	/4P 2 PNP switching outputs, antivalent /4X 1 PNP switching output, light switching /PX 1 PNP switching output, dark switching /2N 2 NPN switching outputs, antivalent /2X 1 NPN switching output, light switching /NX 1 NPN switching output, dark switching
Signal voltage high/low	≥ (UB-2V)/≤ 2V
Output current	max. 100mA
Sensitivity	adjustable via 11-turn potentiometer or teach button (see order guide)

Indicators

Green LED	ready
Sensors with 11-turn potentiometer:	
Yellow LED, flashing slowly (6Hz)	operating pt. 11%: clear glass, tape > 20µm
Yellow LED, flashing quickly (15Hz)	operating pt. 35%: colored glass
Yellow LED, continuous light	operating pt. > 35%: non transparent media
Sensors with teach button:	
Yellow LED, continuous light	light path free (during operation)

Mechanical data

Housing ⁵⁾	diecast zinc, chemically nickel-plated
Connector	diecast zinc, chemically nickel-plated
Optics	glass
Operation	11-turn potentiometer or teach button
Weight	with M12 connector: 60g with 6000mm cable: 240g
Connection type	M12 connector, 4-pin cable 6000mm, 4 x 0.20mm ²

Environmental data

Ambient temp. (operation/storage)	-40°C ... +60°C/-40°C ... +70°C
Protective circuit ⁶⁾	2, 3
VDE safety class ⁷⁾	III
Protection class	IP67, IP 69K
Light source	exempt group (in acc. with EN 62471)
Standards applied	IEC 60947-5-2
Certifications	UL 508, C22.2 No.14-13 ⁴⁾ ⁸⁾
Chemical resistance	tested in accordance with ECOLAB

- 1) Typ. operating range limit: max. attainable range without performance reserve
- 2) Operating range: recommended range with performance reserve
- 3) Average life expectancy 100,000h at an ambient temperature of 25°C
- 4) For UL applications: for use in class 2 circuits according to NEC only
- 5) Color changes due to cleaning agents do not adversely affect the coating
- 6) 2=polarity reversal protection, 3=short circuit protection for all transistor outputs
- 7) Rating voltage 50V
- 8) These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.24A min, in the field installation, or equivalent (categories: CYJV/CYJV7 or PVVA/PVVA7)

Tables

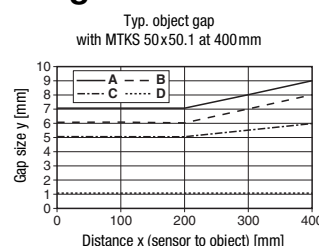
Reflectors			Operating range
1	TK(S)	100x100	0 ... 4.0m
2	MTKS	50x50.1	0 ... 3.5m
3	TK(S)	40x60	0 ... 3.0m
4	TK(S)	30x50	0 ... 1.7m
5	TK(S)	20x40	0 ... 1.4m
6	Tape 6	50x50	0 ... 1.4m

1	0	4.0	4.8
2	0	3.5	4.2
3	0	3.0	3.6
4	0	1.7	2.0
5	0	1.4	1.7
6	0	1.4	1.7

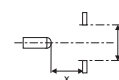
☐ Operating range [m]
☐ Typ. operating range limit [m]

TK ... = adhesive
 TKS ... = screw type
 Tape 6 = adhesive

Diagrams



- A 11% sensor sensitivity
- B 18% sensor sensitivity
- C 35% sensor sensitivity
- D 100% sensor sensitivity



Remarks

- Approved purpose:**
 This product may only be used by qualified personnel and must only be used for the approved purpose. This sensor is not a safety sensor and is not to be used for the protection of persons.
- RK18B models:**
 In case of reflective objects, these models must be mounted approx. 5° inclined vis-à-vis the object in order to avoid direct reflections.
- Reflectors:**
 The light spot may not extend beyond the reflector. Preferably use MTK(S) reflectors or reflective tape 6.

PRK18B / RK18B

Retro-reflective sensors for bottles and tape

Part number code

P	R	K	1	8	B	.	F	X	T	T	3	/	4	P	-	M	1	2
---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---

Operating principle

PRK	Retro-reflective photoelectric sensor for bottles
RK	Retro-reflective photoelectric sensor for tape (Function against any reflective tapes and glass triple reflectors)

Series

18B	18B series
------------	------------

Timing

F	High speed
free	Standard

Optical accuracy

X	Optical axis aligned, shift angle $\leq \pm 0.25^\circ$
free	Standard

Detection properties

T	Setting of 11% is possible
free	Setting of 11% is not possible

Tracking function available

T 1)	Tracking function/contamination compensation
free	No tracking function

Setting

1	270° potentiometer
2	11-turn potentiometer
3	Teach button
free	No setting

Pin assignment of connector pin 4 / black cable wire

2	NPN, light switching
N	NPN, dark switching
4	PNP, light switching
P	PNP, dark switching
L	IO-Link

Pin assignment of connector pin 2 / white cable wire

X	Not assigned
2	NPN, light switching
N	NPN, dark switching
4	PNP, light switching
P	PNP, dark switching
T	Teach input

Connection technology

M12	M12 connector, 4-pin
6000	Cable 6m

1) Only possible in conjunction with the detection property "T".

Order guide

The sensors listed here are preferred types; current information at www.leuze.com.

Selection table		Order code →											
Equipment ↓		PRK18B.T2/4P-M12 Part no. 50117363	PRK18B.XT2/4P-M12 Part no. 50124945	PRK18B.T2/4X-M12 Part no. 50117365	PRK18B.T2/PX-M12 Part no. 50117361	PRK18B.T2/NX-M12 Part no. 50117364	PRK18B.T2/4P-6000 Part no. 50117362	PRK18B.T2/2N-6000 Part no. 50117360	PRK18B.T3/4P-M12 Part no. 50117367	PRK18B.XT3/4P-M12 Part no. 50124944	PRK18B.T3/2N-M12 Part no. 50117366	RK18B.T2/4P-M12 Part no. 50117379	RK18B.T2/2N-M12 Part no. 50117377
Switching output	1 x PNP, light switching			●									
	1 x PNP, dark switching				●								
	2 x PNP, antivalent	●	●				●		●	●		●	
	1 x NPN, dark switching					●							
	2 x NPN, antivalent							●			●		●
	1 x IO-Link, 1 x PNP, dark switching												
	1 x IO-Link, 1 x NPN, dark switching												
Optical accuracy	calibrated $\leq \pm 0.25^\circ$		●							●			
Switching frequency/ response time/jitter	500Hz/1 ms/320µs												
	1500Hz/333µs/110µs	●	●	●	●	●	●	●	●	●	●	●	●
	5000Hz/100µs/32µs												
Detection properties	highly transparent bottles and glasses	●	●	●	●	●	●	●	●	●	●		
	highly transparent tape < 20µm thick											●	●
	transparent containers	●	●	●	●	●	●	●	●	●	●		
Tracking function	exists												
Setting	270° potentiometer												
	11-turn potentiometer	●	●	●	●	●	●	●				●	●
	teach button								●	●	●		
Connection technology	M12 connector	●	●	●	●	●			●	●	●	●	●
	cable, 6000mm						●	●					

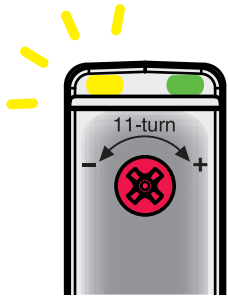
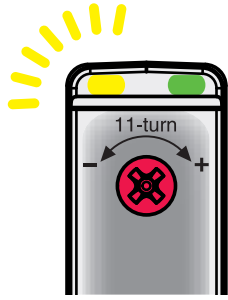
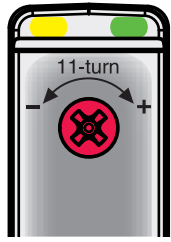
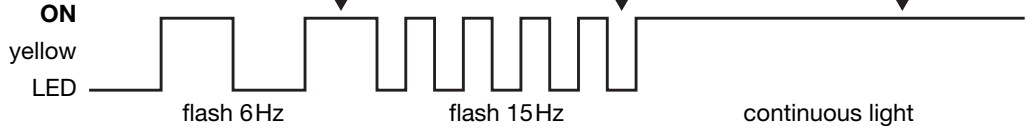
PRK18B / RK18B

Retro-reflective sensors for bottles and tape

Sensor setting via 11-turn potentiometer (user guidance)

The sensor is factory-adjusted for maximum operating range (potentiometer on right limit stop).

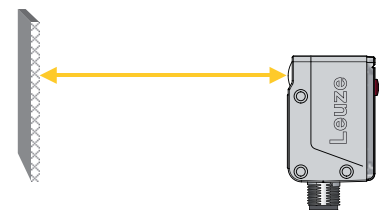
- **Before making adjustments: ensure that the light path to the reflector is clear!**
- **Set the desired sensor sensitivity according to the following table, via the 11-turn potentiometer on the back of the housing:**

	Operating point		
	clear glass, tape > 20µm	colored glass	non transparent media
Sensor sensitivity	11%	35%	> 35%
Setting / yellow LED	Transition flash 15Hz / flash 6Hz 	Transition continuous light / flash 15Hz 	continuous light 
Flashing diagram	Operating points: 11% 35% > 35%  ON yellow LED		

Sensor setting via teach button



- **The sensor is factory-adjusted for maximum operating range.**
Recommendation: teach only if the desired objects are not reliably detected.
- **Prior to teaching:**
Clear the light path to the reflector!
The device setting is stored in a fail-safe way. A reconfiguration following voltage interruption or switch-off is thus not required.

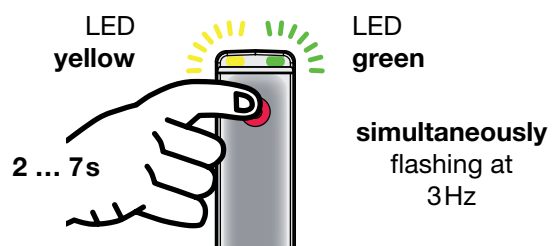


Teaching for 11% sensor sensitivity (clear glass, tape > 20µm)

- **Press teach button until both LEDs flash simultaneously.**
- **Release teach button.**
- **Ready.**



After the teaching, the sensor switches when about 11% of the light beam are covered by the object.



Teaching for 18% sensor sensitivity (colored glass)

- Press teach button until both LEDs flash **alternatingly**.
- Release teach button.
- Ready.

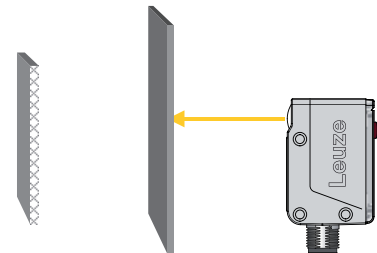


After the teaching, the sensor switches when about 18% of the light beam are covered by the object.

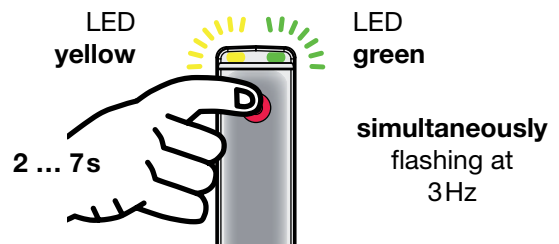


Teaching for maximum operating range (factory setting at delivery)

- Prior to teaching:
Interrupt the light path to the reflector!



- Press teach button until both LEDs flash **simultaneously**.
- Release teach button.
- Ready.



Adjusting the switching behavior of the switching output – light/dark switching

- Press teach button until only the green LED flashes
- Release the teach button. The yellow LED displays the light/dark switching status for 2s:
 - Yellow LED ON = switching outputs inverted
 - Yellow LED OFF = switching outputs not inverted (factory settings)
- After 2s: ready

