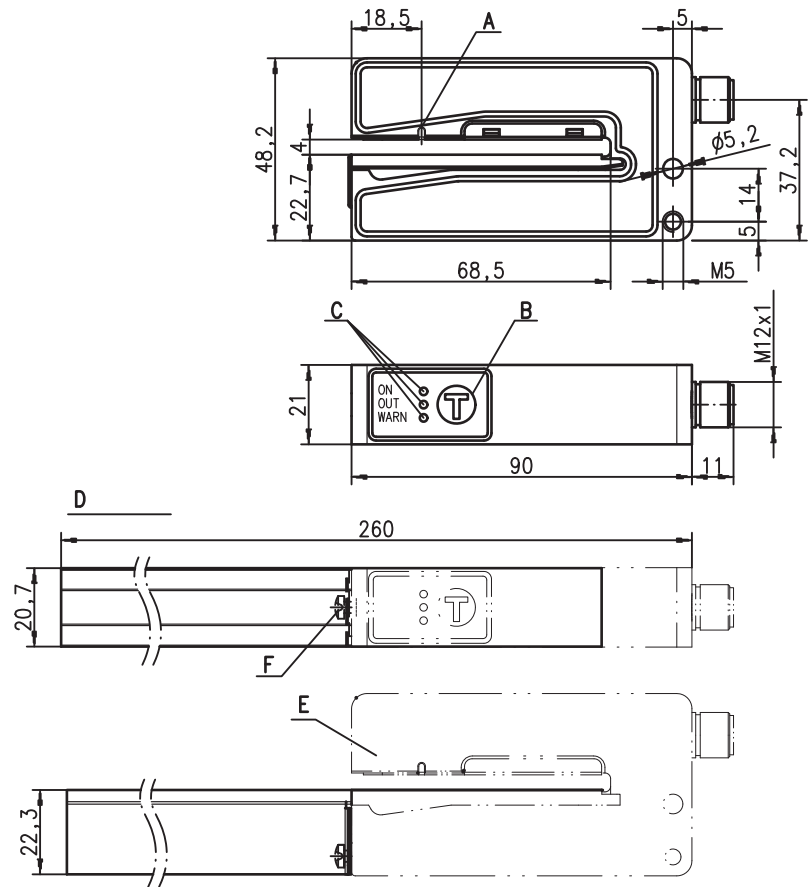


## GSU 14D

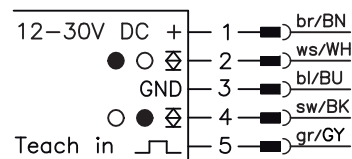
### Dimensioned drawing



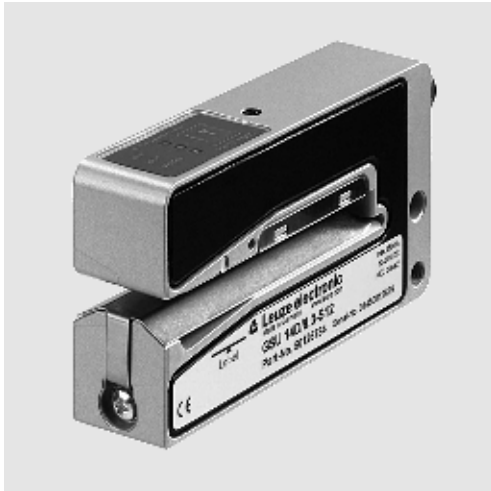
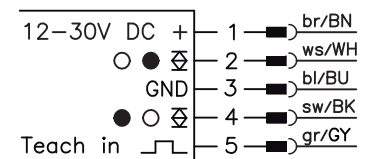
- A Sensor marker (center of label tape)
- B Teach-in button
- C Indicator diodes (ON, OUT, WARN)
- D View with extended carriage mounted
- E Sensor
- F Fastening screw for carriage

### Electrical connection

#### GSU 14D/66.3-S12



#### GSU 14D/66D.3-S12



4mm



- Ultrasonic forked sensor for universal application
- Large mouth width, hence also suitable for booklets or fan-fold flyers
- Basic version GSU 14D comparable with the previous model GSU 14



### Accessories:

(available separately)

- Carriage short (Part No. 50114055)  
As replacement for the series part.
- Extended carriage (Part No. 50114056)  
For better guiding of oversized labels.  
The rail can be shortened at any point.
- M12 connectors (KD ...)
- Cable with M12 connector (K-D...)

## Specifications

### Physical data

Mouth width	4 mm
Mouth depth	68 mm
Label length	≥ 5 mm
Label width	≥ 10 mm
Label gap	≥ 2 mm
Conveyor speed	≤ 240 m/min (4 m/s)
Conveyor speed with teach-in	≤ 50 m/min (0.83 m/s)
Typ. response time	≤ 200 μs
Repeatability <sup>1)</sup>	± 0.2 mm
Delay before start-up	≤ 300 ms acc. to IEC 60947-5-2

### Electrical data

Operating voltage $U_B$ <sup>2)</sup>	12 VDC (-5%) ... 30 VDC (incl. residual ripple)
Residual ripple	≤ 15% of $U_B$
Open-circuit current	≤ 80 mA
Switching output <sup>3)</sup>	.../66 2 push-pull switching outputs pin 4: PNP switching in the gap, NPN switching on the label pin 2: PNP switching on the label, NPN switching in the gap .../66D 2 push-pull switching outputs pin 4: PNP switching on the label, NPN switching in the gap pin 2: PNP switching in the gap, NPN switching on the label
Signal voltage high/low	≥ ( $U_B - 2$ V) ≤ 2 V
Output current	≤ 100 mA
Capacitive load	≤ 0.5 μF

### Indicators

Green LED	ready
Green LED flashing	teach-in activated
Yellow LED	switching point in the label gap
Red LED	teaching error / function error

### Mechanical data

Housing	diecast zinc, painted
Color	red/black
Weight	270 g
Ultrasonic transducer	piezoceramic <sup>4)</sup>
Connection type	M12 connector, 5-pin

### Environmental data

Ambient temp. (operation/storage)	0 °C ... +60 °C / -40 °C ... +70 °C
Protective circuit <sup>5)</sup>	1, 2
VDE safety class	III
Degree of protection	IP 65
Standards applied	IEC 60947-5-2
Certifications	UL 508, C22.2 No.14-13 <sup>2)</sup> <sup>6)</sup>

### Options

#### Teach-in input

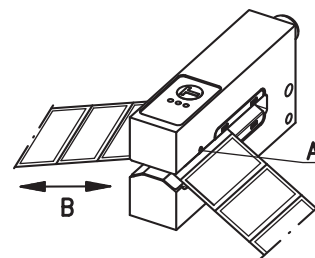
Active/Not active	≥ 8 V / ≤ 2 V
Input resistance	15 kΩ

- 1) Depending on conveyor speed, label length and spacing between labels
- 2) For UL applications: for use in class 2 circuits according to NEC only
- 3) The push-pull switching outputs must not be connected in parallel
- 4) The ceramic material of the ultrasonic transducer contains lead zirconium titanate (PZT)
- 5) 1=polarity reversal protection, 2=short circuit protection for all outputs
- 6) These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/CYJV7 or PVVA/PVVA7)

## Order guide

Selection table				
Order code →		GSU 14D/66.3-S12 Part no. 50126781	GSU 14D/66D.3-S12 Part no. 50126782	GSU 14D/66D.31-S12 Part no. 50126783
Equipment ↓				
Switching output (presetting)	light switching (signal in the label gap)	●		
	dark switching (signal on the label)		●	●
Connection	M12 connector, 5-pin	●	●	●
Function	comparable predecessor model GSU 14	●	●	●
	with warning output, <i>easyTeach</i> and ALC function			
Carriage	short	●	●	
	long			●

## Marking on the sensor



- A** Label center position  
**B** Label run

## Remarks

### Intended use:

The ultrasonic label forks are ultrasonic sensors for contactless detection of the gap between two consecutive labels on a carrier tape.

### Operate in accordance with intended use!

- ⚠ This product is not a safety sensor and is not intended as personnel protection.
- ⚠ The product may only be put into operation by competent persons.
- ⚠ Only use the product in accordance with the intended use.

- To achieve high repeatability, the label tape must be slightly under tension.
- Align the label tape according to the sensor's marker "Label center position" (see also marking on sensor).
- The label material used determines the achievable precision and the reliability of gap detection!
- Light switching: signal in the label gap.
- Dark switching: signal on the label.

## GSU 14D

### Part number code

G	S	U	1	4	D	/	6	6	D	.	3	1	-	S	1	2
---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---

#### Operating principle

**GSU** Ultrasonic forked sensors

#### Series

**14D** Series 14, generation D

#### Housing

**free** Diecast zinc, painted silver

#### Switching output type (pin 4)

**6** Push-pull

#### Switching output type (pin 2)

**6** Push-pull

#### Switching output function

**D** Pin 4: PNP switching on the label, NPN switching in the gap

Pin 2: PNP switching in the gap, NPN switching on the label

**free** Pin 4: PNP switching in the gap, NPN switching on the label

Pin 2: PNP switching on the label, NPN switching in the gap

#### Teach-in

**3** Teach-in by means of control button on the sensor

#### Equipment

**1** With extended carriage

**K** Customer-specific design

**YN** Customer-specific design

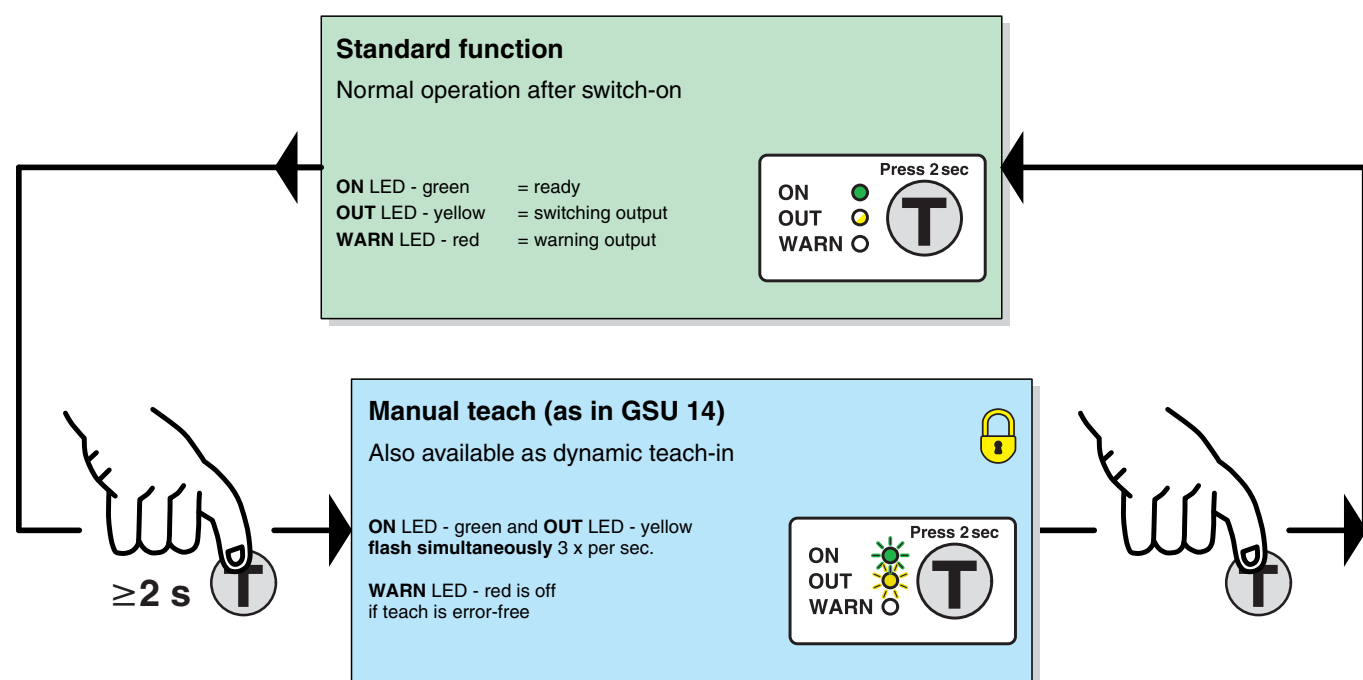
#### Connection technology


**S12** M12 connector, 5-pin

## Overview of device functions

Basic functions	GSU 14D
Directly comparable to GSU 14	✓
Universal application (paper, transparent foil, metalized foil)	✓
Suitable for booklets and fan-fold flyers	✓
Maximum conveyor speed up to 240m/min (4m/s)	✓
Typ. response time $\leq 200\mu\text{s}$	✓
1 adjustable switching output (light or dark switching function)	-
2 switching outputs	✓
Special functions	
Manual teach-in	✓
<i>easyTeach</i>	-
Online optimization of the switching threshold by ALC ( <u>a</u> uto <u>l</u> evel <u>c</u> ontrol)	-
Warning display on the device	✓
Warning output for indicating teach or function errors	-

## Overview of operating structure



 = function lockable through constant application of  $U_B$  on the teach input

## GSU 14D

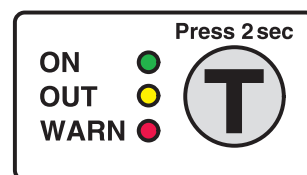
## Ultrasonic label fork

### Standard function

During operation the sensor is always in this function. The sensor detects label gaps with high precision and speed. This is indicated by the yellow LED and the switching output.

#### Indicators:

<b>ON LED</b> - green	Constantly ON when operating voltage is applied.
<b>OUT LED</b> - yellow	Indicates the switching signal. LED is ON if the sensor detects label gaps. The display is independent of the output setting.
<b>WARN LED</b> - continuous red light	OFF: error-free operation. ON: teaching error caused by unfavorable label material.
<b>WARN LED</b> - flashing red	Short-circuit at the switching output. The output is switched to tri-state until the error is rectified.



#### Operation

The teach button must be pressed for at least 2 seconds to operate the device. The button can be electrically disabled to prevent accidental operation.

### Sensor adjustment (teach-in) via teach button

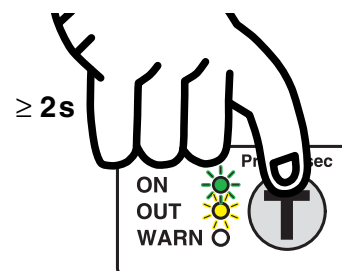
#### Teach while label tape is passing through (dynamic)

Preparation: Insert label tape into the sensor.

- Press the teach button until green and yellow LEDs flash **simultaneously**.
- Release teach button.
- Advance the label tape through the sensor.
- Press the button briefly once more to terminate the teach event, the sensor goes into standard mode.

3 ... 7 label gaps should be advanced through the sensor in order to achieve stable switching points.

If the teach event is faulty (e.g. unfavorable material combination, uneven transport, jittering during transport), the red LED illuminates. Repeat the teach event. If the fault cannot be rectified, the label material cannot be detected with the GSU 14D.

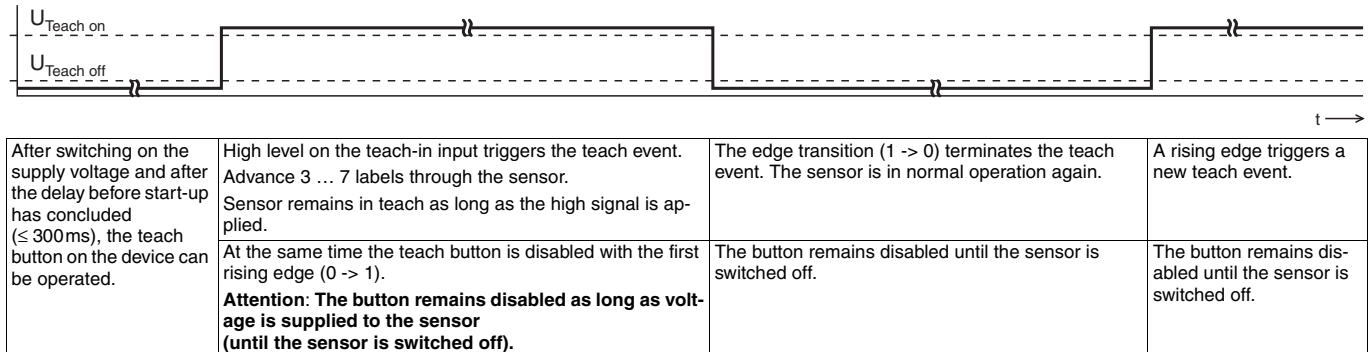


The **green** and the **yellow** LEDs flash **simultaneously** approx. 3x per sec.

## Sensor adjustment (teach-in) via teach input

### Teach while label tape is passing through (dynamic)

Preparation: Insert the label tape in the correct position in the sensor (align the middle of the tape to the sensor marking).



The red LED illuminates if a teaching error occurs (e.g. the label cannot be reliably detected due to insufficient signals).

Regardless of the state, the green LED illuminates upon conclusion of the teach event; the yellow LED indicates the current switching state.

## Locking the teach button via the teach input



The teach button is disabled with the **first rising edge** (0 -> 1) on the teach input.

**Attention:** The button remains disabled until the sensor is switched free of voltage (disabled).

