

50 ... 8000 mm

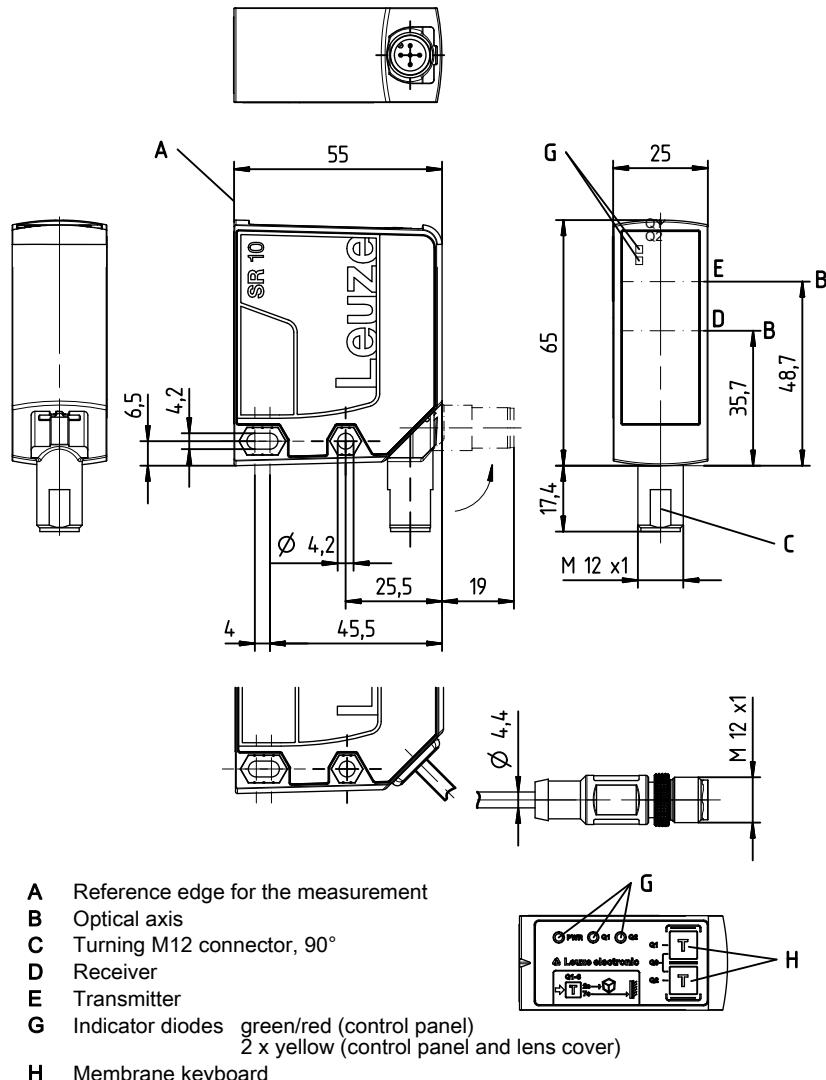
- Laser diffuse sensor based on the principle of light propagation time measurement – simple operation using teachable switching points
- Sensor performance allows reliable detection of both glossy and less-reflective objects at extreme angles
- Preset hysteresis and reserve ensure reliable switching behavior
- Optimized for positioning applications and reliable object detection (e.g. compartment occupation check, shelf positioning, feed-through monitoring)
- External teach input for precise referencing (detection and storage of distance to the object)
- Window function

Accessories:

(available separately)

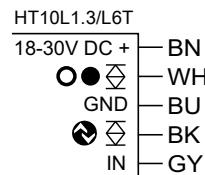
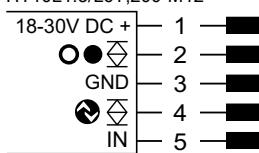
- Mounting systems
- Cable with M12 connector (K-D ...)
- IO-Link master set
SET MD12-US2-IL1.1 + accessories - diagnostics set (part no. 50121098)

Dimensioned drawing



Electrical connection

HT10L1.3/L6T-M12
HT10L1.3/L6T.P1-M12
HT10L1.3/L6T.200-M12



Technical data

Optical data

Typ. maximum range (white 90%) ¹⁾	50 ... 8000 mm
Operating range ²⁾	50 ... 3500 mm
Adjustment range (teach-in range)	50 ... 8000/3500 mm (90%/6% diffuse reflection)
Light source	Laser
Laser class	1 (in acc. with IEC 60825-1:2014)
Wavelength	658 nm (visible red light)
Impulse duration	6 ns
Max. output power (peak)	391 mW
Light spot	Approx. 7x7 mm ² at 7 m

Error limits

Accuracy ³⁾	± 30 mm
B/W detection thresh. (6 ... 90% rem.)	± 10 mm
Temperature drift	± 2 mm/K

Time behavior

Switching frequency	40 Hz
Response time	< 50 ms
Readiness delay	≤ 300 ms

Electrical data

Operating voltage U_B ⁴⁾	18 ... 30 VDC (incl. residual ripple)
Residual ripple	≤ 15 % of U_B
Open-circuit current	≤ 150 mA
Switching output	.../...6... push-pull switching output ⁵⁾ , PNP light switching, NPN dark switching
Signal voltage high/low	≥ $(U_B - 2 V) / 2 V$
IO-Link	COM2 (38.4 kBaud), vers. 1.1, min. cycle time 2.3 ms, SIO is supported

Indicators

Green/red LED	Green continuous light	Ready
	Red	No signal
	Orange	Warning, weak signal
	Off	No voltage
Yellow LEDs Q1/Q2	On	Object detected
	Off	Object not detected

Mechanical data

Housing	Plastic
Optics cover	Glass
Weight	70 g (M 12 connector) 133 g (2 m cable)
	90 g (cable with M 12 connector)
Connection type	Turning M 12 connector, 90° 2 m cable, wire cross section 5 x 0.14 mm ² (5 x 26 AWG) 0.2 m cable with M 12 connector

Environmental data

Ambient temp. (operation/storage)	-40°C ... +50°C/-40°C ... +70°C
Protective circuit ⁶⁾	1, 2, 3
VDE protection class	III
Degree of protection	IP 67
Standards applied	IEC 60947-5-2
Certifications	UL 508, CSA C22.2 No.14-13 ⁴⁾ ⁷⁾

Additional functions

Deactivation input	
Transmitter inactive/active	$\geq 8 V / \leq 2 V$ ⁸⁾
Activation/disable delay	≥ 20 ms
Input resistance	Approx. 10 k Ω

1) Typ. maximum range: max. attainable range without function reserve

2) Operating range: recommended range with function reserve

3) for measurement range 50 ... 3500 mm, diffuse reflection 6% ... 90%, "Speed" operating mode, at 20°C after 20 min. warmup time, medium range of U_B , measurement object $\geq 50 \times 50$ mm²

4) For UL applications: use is permitted exclusively in Class 2 circuits according to NEC

5) The push-pull switching outputs must not be connected in parallel

6) 1=transient protection, 2=polarity reversal protection, 3=short circuit protection for all outputs

7) These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/CYJV7 or PVVA/PVVA7)

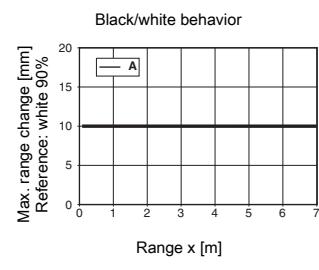
8) Upon deactivation of the laser, the outputs become inactive

Tables

Switching points ¹⁾	No reflection	Object detected
Yellow LED Q 1	Off	On
Yellow LED Q 2	Off	On

1) Applies for object teach

Diagrams



A 6 ... 90% diffuse reflection

Notes

Adjusting the switching points

- Object teach:**
Align sensor with object.
Q1: Press teach button 1 for approx. 2 s,
Q2: Press teach button 2 for approx. 2 s.
Switching point is taught.
Object is detected if the respective Q1/Q2 indicator illuminates.
- Teach against background:**
Point sensor at background.
Q1: Press teach button 1 for approx. 7 s,
Q2: Press teach button 2 for approx. 7 s.
Switching point is taught.
Objects between sensor and background are detected.
- Hysteresis:**
three selectable hysteresis settings (switchable via IO-Link):
Coarse: 50 mm (default)
Medium: 25 mm
Fine: 12 mm
- Factory setting:**
hysteresis: approx. 50 mm
- With the set detection range, a tolerance of the upper scanning range limit is possible depending on the reflection properties of the material surface.
- Range/reflectivity:

Object/diffuse reflection
6%
90%

Observe intended use!

- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.

Notes

- You can download the IO Device Description (IODD file) and the *Sensor Studio* configuration software (requires IO-Link USB master) from the Internet at www.leuze.com.

Laser safety notices

⚠ ATTENTION, LASER RADIATION – CLASS 1 LASER PRODUCT



The device satisfies the requirements of IEC/EN 60825-1:2014 safety regulations for a product of **laser class 1** and complies with 21 CFR 1040.10 except for conformance with IEC 60825-1 Ed. 3., as described in Laser Notice No. 56, dated May 8, 2019.

- ↳ Observe the applicable statutory and local laser protection regulations.
- ↳ The device must not be tampered with and must not be changed in any way.

There are no user-serviceable parts inside the device.

Repairs must only be performed by Leuze electronic GmbH + Co. KG.

IO-Link process data format

(IO-Link 1.1, M-sequence TYPE_2_1)

Output data device (8 bit)

Data bit								Assignment	Meaning
7	6	5	4	3	2	1	0		
								Switching output Q1	0 = inactive, 1 = active
								Switching output Q2	0 = inactive, 1 = active
								Switching output Q3	0 = inactive, 1 = active (if Q3 not present = 0)
								Measurement	0 = initialization/teach/deactivation, 1 = running measurement
								Signal	0 = no signal or signal too weak, 1 = signal ok
								Warning	0 = no warning, 1 = warning, e.g., weak signal
								0	Not assigned (initial state = 0)
								0	Not assigned (initial state = 0)

Device input data

None

Teach-in via teach input (pin 5)

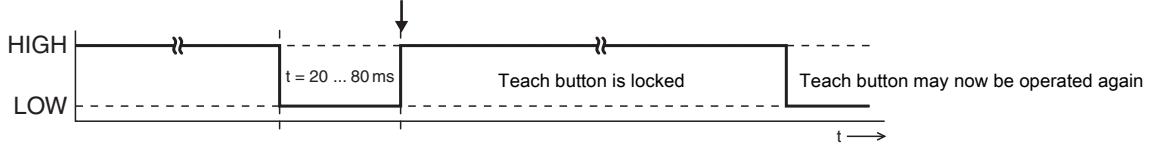


Signal level LOW \leq 2V

Signal level HIGH \geq (U_B-2V)

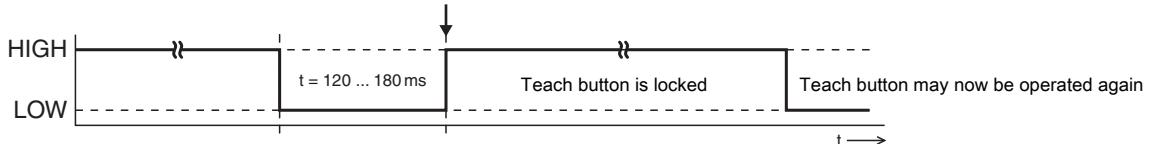
Line teach Q1/pin 4 (operating level 1)

Teach in operating level 1 is being carried out



Line teach Q2/pin 2 (operating level 2)

Teach in operating level 2 is being carried out



Window function

Located symmetrically around the teach point is a **switching window**. In principle, the window width must be set by teaching the upper and lower limit: **Window width = (upper limit - lower limit) + 2 x hysteresis** (2 x 50mm).

Teach duration	Function
2s	Window teach (teach against object)
7s	Upper limit of switching window
12s	Lower limit of switching window

Part number code

H	T	1	0	L	1	.	3	/	L	6	T	.	P	1	,	2	0	0	-	M	1	2
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Operating principle

HT Laser diffuse sensors with background suppression

Series

10 10 series

Laser class

L1 Laser class 1 (in acc. with IEC 60825-1:2014)

Equipment

3 Membrane keyboard for teach-in

Assignment pin 4

L IO-Link (with dual channel, also push/pull switching output)

Assignment pin 2

6 Push/pull switching output

Assignment pin 5

T Teach input for external teach-in (> 8VDC, configurable)

Additional function

P1 Window function

Electrical connection

-M12 M12 connector, 5-pin

,YYYY Cable, length YYYY mm with wire-end sleeves, 5-wire
(no information = standard length 2000 mm)

,200-M12 Cable, length 200mm with M12 connector, 5-pin

Order guide

	Designation	Part no.
Connection: M12 connector, 5-pin		
IO-Link 1.1/switching output, 1 push/pull switching output, teach input	HT10L1.3/L6T-M12	50129538
IO-Link 1.1/switching output, 1 push/pull switching output, teach input, window function	HT10L1.3/L6T.P1-M12	50129539
Connection: cable, length 2000mm with wire-end sleeves, 5-wire		
IO-Link 1.1/switching output, 1 push/pull switching output, teach input	HT10L1.3/L6T	50129545
Connection: cable, length 200mm with M12 connector, 5-pin		
IO-Link 1.1/switching output, 1 push/pull switching output, teach input	HT10L1.3/L6T,200-M12	50129550
Accessories		
HighGain reflective tape, 100mm x 100mm, self-adhesive	REF 7-A-100x100	50111527
Mounting system for mounting on rods Ø 10mm	BTU 460M-D10	50128379
Mounting system for mounting on rods Ø 12mm	BTU 460M-D12	50128380
Connection cable with M12 connector, angled, 5-pin, length 2m, PVC sheathing (many other connection cables are available)	K-D M12W-5P-2m-PVC	50104556
IO-Link master set	SET MD12-US2-IL1.1 + accessories -	50121098
	diagnostics set	