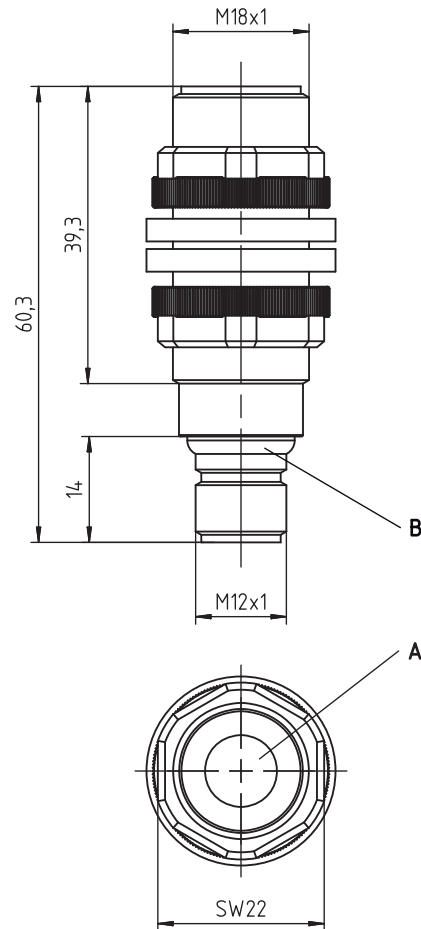


## DMU318

## Ultrasonic sensors with analog output

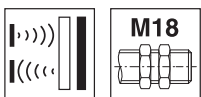
### Dimensioned drawing



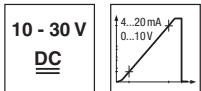
- A Active sensor surface  
B Indicator diodes

### Electrical connection

10-30 V DC +	1	BR/BN
Teach-IN	2	WS/WH
GND	3	BL/BU
Analog OUT	4	SW/BK



40 ... 300mm  
80 ... 1200mm



- Function largely independent of surface properties, ideal for detection of liquids, bulk materials, transparent media, ...
- Small dead zone at long scanning range
- 1 analog output 0 ... 10V or 4 ... 20mA
- Teachable characteristic curve
- Extra short construction
- **NEW** – Stable plastic design
- **NEW** – Temperature-compensated scanning range



### Accessories:

(available separately)

- Mounting systems
- Mounting adapter M18-M30:  
BTX-D18M-D30 (Part no. 50125860)
- Cables with M12 connector  
(KD ...)
- Teach adapter PA1/XTSX-M12  
(Part no. 50124709)

## Technical data

### Ultrasonic specifications

Scanning range <sup>1)</sup>  
Adjustment range  
Ultrasonic frequency  
Typ. opening angle  
Resolution  
Direction of beam  
Reproducibility  
Switching hysteresis  
Temperature drift

### DMU318-300/...-M12

40 ... 300mm <sup>2)</sup>  
40 ... 300mm  
300kHz  
7° ± 2°  
< 2mm  
Axial  
± 0.5 % <sup>1) 3)</sup>  
1 % <sup>3)</sup>  
≤ 5 % <sup>4)</sup>

### DMU318-1200/...-M12

80 ... 1200mm <sup>2)</sup>  
80 ... 1200mm  
200kHz  
8° ± 2°  
< 2mm  
Axial  
± 0.5 % <sup>1) 3)</sup>  
1 % <sup>3)</sup>  
≤ 5 % <sup>4)</sup>

### Timing

Readiness delay

< 100ms

< 100ms

### Electrical data

Operating voltage  $U_B$  <sup>5)</sup>  
Residual ripple  
Open-circuit current  
Analog output

.../C...  
.../V...

10 ... 30V DC (incl. ± 5 % residual ripple)  
± 5 % of  $U_B$   
≤ 35mA  
1 analog output 4 ... 20mA  
1 analog output 0 ... 10V  
Current output:  $R_L \leq 500\Omega$ ,  
Voltage output:  $R_L \geq 2k\Omega$   
1-point teach: teach-in (pin 2) 2 ... 7s to GND,  
2-point teach: teach-in (pin 2) 7 ... 12s to GND,  
Characteristic curve inversion: teach-in (pin 2) > 12s to GND  
Distance too small: approx. 3.8mA,  
Distance too large: approx. 11V / approx. 21mA

Load resistance

Characteristic curve adjustment

Analog output error signal

### Indicators

Yellow LED  
Yellow and green LEDs flash  
Green LED

Analog OUT: object detected  
Teach-in / teaching error  
Object within the scanning range

### Mechanical data

Housing  
Active surface  
Weight  
Ultrasonic transducer  
Connection type  
Fitting position

Plastic (PBT)  
Epoxy resin, glass fiber reinforced  
65g  
Piezoceramic <sup>6)</sup>  
M12 connector, 4-pin  
Any

### Environmental data

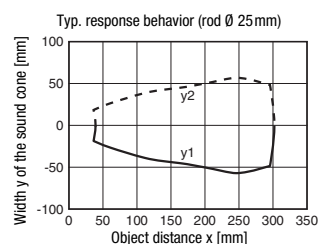
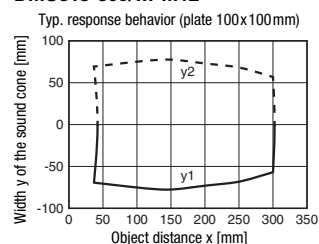
Ambient temp. (operation/storage)  
Protective circuit <sup>7)</sup>  
VDE protection class  
Degree of protection  
Standards applied  
Certifications

-20° ... +70°C/-20° ... +70°C  
1, 2, 3  
III  
IP 67  
EN 60947-5-2  
UL 508, CSA C22.2 No.14-13 <sup>5) 8)</sup>

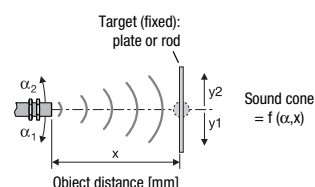
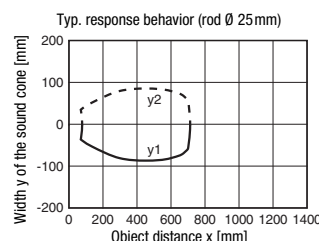
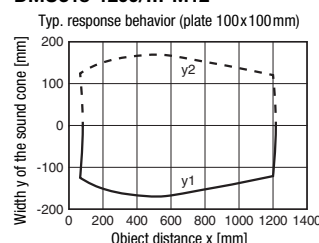
- 1) At 20°C
- 2) Target: 100mm x 100mm plate
- 3) From end value
- 4) Over the temperature range -20°C ... +70°C
- 5) For UL applications: use is permitted exclusively in Class 2 circuits according to NEC
- 6) The ceramic material of the ultrasonic transducer contains lead zirconium titanate (PZT)
- 7) 1=short-circuit and overload protection, 2=polarity reversal protection, 3=wire break and inductive protection
- 8) These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/CYJV7 or PVVA/PVVA7)

## Diagrams

### DMU318-300/...-M12



### DMU318-1200/...-M12



## Notes

### Observe intended use!

- ⚠ This product is not a safety sensor and is not intended as personnel protection.
- ⚠ The product may only be put into operation by competent persons.
- ⚠ Only use the product in accordance with its intended use.

## DMU318

## Ultrasonic sensors with analog output

### Part number code

D	M	U	3	1	8	-	1	2	0	0	.	3	/	C	T	-	M	1	2
---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---

#### Operating principle

<b>HTU</b>	Ultrasonic sensor, scanning principle, with background suppression
<b>DMU</b>	Ultrasonic sensor, distance measurement
<b>RKU</b>	Ultrasonic sensor, retro-reflective ultrasonic sensor principle

#### Series

<b>318</b>	318 series, cylindrical short M18 design
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#### Scanning range in mm

<b>300</b>	40 ... 300
<b>1200</b>	80 ... 1200

#### Equipment (optional)

<b>.3</b>	Teach button on the sensor
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#### Pin assignment of connector pin 4 / black cable wire (analog OUT/OUT1)

<b>4</b>	PNP output, NO contact preset
<b>P</b>	PNP output, NC contact preset
<b>2</b>	NPN output, NO contact preset
<b>N</b>	NPN output, NC contact preset
<b>C</b>	Analog output 4 ... 20 mA
<b>V</b>	Analog output 0 ... 10 V

#### Pin assignment of connector pin 2 / white cable wire (Teach-IN)

<b>T</b>	Teach input
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#### Connection technology

<b>M12</b>	M12 connector, 4-pin
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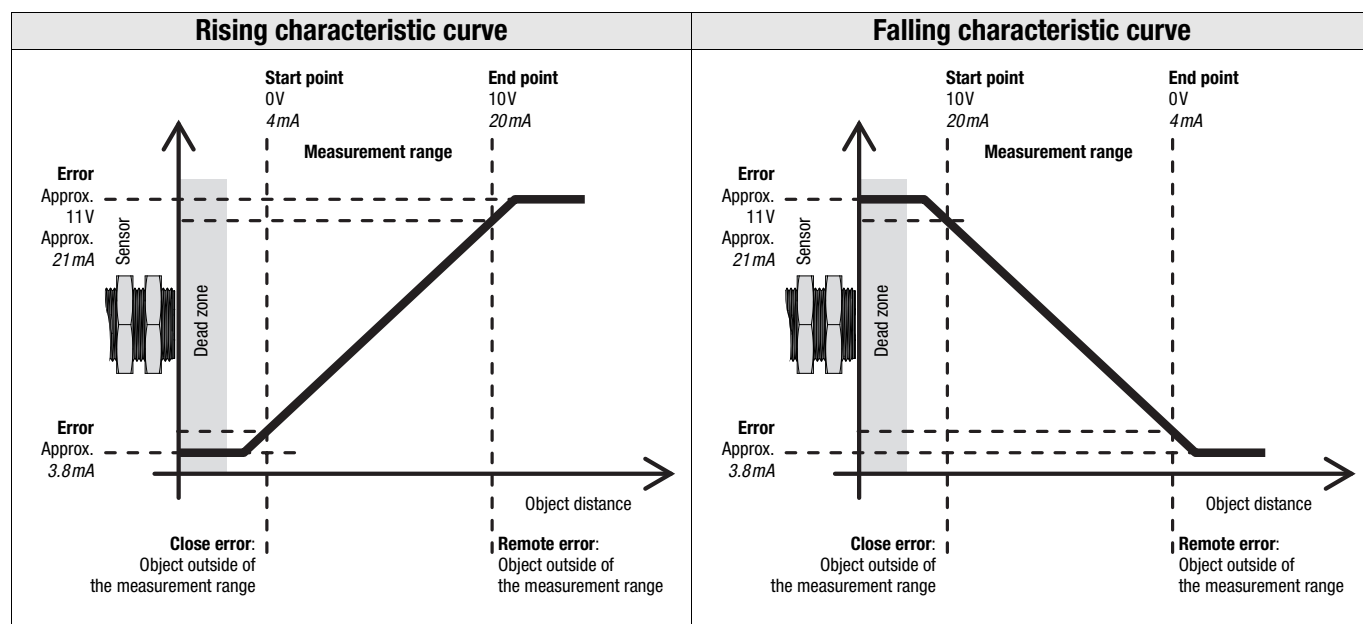
## Order guide

The sensors listed here are preferred types; current information at [www.leuze.com](http://www.leuze.com).

	Designation	Part no.
<b>Scanning range / Analog output</b>		
40 ... 300 mm / current output 4 ... 20 mA	DMU318-300/CT-M12	50136073
40 ... 300 mm / voltage output 0 ... 10 V	DMU318-300/VT-M12	50136072
80 ... 1200 mm / current output 4 ... 20 mA	DMU318-1200/CT-M12	50136077
80 ... 1200 mm / voltage output 0 ... 10 V	DMU318-1200/VT-M12	50136076

## Device functions – analog output

### Analog output Analog OUT



#### Note!

When setting the analog output (teach) via the teach input, one **rising characteristic curve** is always taught; with 2-point teach, independent of the selected object distances near/far. The characteristic output curve can be inverted, however.

## Setting the analog output (teach) via the teach input

On delivery, the characteristic output curve of the sensor is set as a rising characteristic curve with spread over the entire scanning range: 4 ... 20mA or 0 ... 10V corresponds to an object distance of 40 ... 300mm or 80 ... 1200mm, respectively.

The analog output can be set by means of 1-point teach or 2-point teach.



### Note!

When setting the analog output (teach) via the teach input, one **rising characteristic curve** is always taught; with 2-point teach, independent of the selected object distances near/far. The characteristic output curve can be inverted, however.

### 1-point teach of the analog output

By selecting an object distance within the scanning range, the characteristic curve of the analog output can be adjusted. Leuze Teach Adapter **PA1/XTSX-M12** can be used for this purpose.

If an object is located outside of the taught measurement range, an error signal is output. A different analog signal is output here by the sensor for the errors "distance too close: object outside of the measurement range" and "distance too far: object outside of the measurement range".

#### 1-point teach - rising characteristic curve

- 1. Place** object at desired distance for the end point of the measurement range.  
**Note:** The **minimum object distance for the end of the measurement range** is as follows:  
 scanning range of 300mm: **70mm**  
 scanning range of 1200mm: **200mm**
- 2. To adjust analog output Analog OUT, connect the teach-in input to GND for 2 ... 7s until the yellow and green LEDs flash simultaneously at 3Hz.**
- 3. The characteristic curve with plot rising from the start of the range (30 mm or 80 mm) to the set object distance was taught in.**
- 4. Error-free teach:** LED states acc. to "Technical data" -> "Indicators".  
**Faulty teach: green and yellow LEDs flash at 8Hz** until an error-free teach is performed.

### 2-point teach of the analog output

By selecting 2 object distances within the scanning range, the characteristic curve of the analog output can be adjusted. Leuze Teach Adapter **PA1/XTSX-M12** can be used for this purpose.

If an object is located outside of the taught measurement range, an error signal is output. A different analog signal is output here by the sensor for the errors "distance too close: object outside of the measurement range" and "distance too far: object outside of the measurement range".

#### 2-point teach - rising characteristic curve

- 1. Position** the object at the first desired distance (near or far).
- 2. To adjust analog output Analog OUT, connect the teach-in input to GND for 7 ... 12s until the yellow and green LEDs flash alternately at 3Hz.**
- 3. The sensor remains in teach mode and the LEDs continue to flash.**
- 4. Then position** the object at the second desired distance (far or near).  
**Note:** the **minimum object distance between the start and end point of the measurement range**  
 for a scanning range of 300mm is: **30mm**  
 for a scanning range of 1200mm is: **120mm**
- 5. To complete the teach event, briefly connect the Teach-IN input to GND again.**  
 The characteristic curve with rising plot from the near to the far object distance was taught in.
- 6. Error-free teach:** LED states acc. to "Technical data" -> "Indicators".  
**Faulty teach: green and yellow LEDs flash at 8Hz** until an error-free teach is performed.

## Inverting the analog output (falling/rising characteristic curve)

The characteristic curve of the analog output can be inverted, e.g., if a falling characteristic output curve is desired. Leuze Teach Adapter **PA1/XTSX-M12** can be used for this purpose.

Inverting the characteristic curve
<b>1.</b> To invert the characteristic curve of the analog output <b>Analog OUT</b> , connect the <b>teach-in</b> input to <b>GND</b> for <b>&gt; 12s</b> until the <b>yellow and green LEDs flash alternately</b> .
<b>2. Disconnect</b> the <b>Teach-IN</b> input from <b>GND</b> . The characteristic curve plot was inverted. The <b>yellow LED</b> indicates the current setting of the analog output: <b>ON</b> = rising characteristic curve <b>OFF</b> = falling characteristic curve

## Resetting to factory settings

The sensor can be reset to the factory setting (rising characteristic curve with spread over the entire scanning range). Leuze Teach Adapter **PA1/XTSX-M12** can be used for this purpose.

Resetting to factory settings
<b>1. When switching on the power supply (during Power-On), connect</b> the <b>Teach-IN</b> input to <b>GND</b> for <b>&gt; 5s</b> .
<b>2. Disconnect</b> the <b>Teach-IN</b> input from <b>GND</b> . The <b>green and yellow LEDs</b> flash <b>alternately and very quickly</b> for a brief time. The sensor was reset to the factory setting: 4 ... 20mA or 0 ... 10V corresponds to an object distance of 40 ... 300 mm or 80 ... 1200 mm, respectively.