



Product designation	Power contactor		
Product type designation	BF18		
Contact characteristics			
Number of poles	Nr.	3	
Rated insulation voltage Ui IEC/EN	V	690	
Rated impulse withstand voltage $Uimp$	kV	6	
Operational frequency	min	Hz	25
	max	Hz	400
IEC Conventional free air thermal current Ith	A	32	
Operational current le			
AC-1 ($\leq 40^{\circ}\text{C}$)	A	32	
AC-1 ($\leq 55^{\circ}\text{C}$)	A	26	
AC-1 ($\leq 70^{\circ}\text{C}$)	A	23	
AC-3 ($\leq 440\text{V} \leq 55^{\circ}\text{C}$)	A	18	
AC-4 (400V)	A	8.5	
Rated operational power AC-3 ($T \leq 55^{\circ}\text{C}$)	230V	kW	4
	400V	kW	7.5
	415V	kW	9
	440V	kW	9
	500V	kW	10
	690V	kW	10
Rated operational power AC-1 ($T \leq 40^{\circ}\text{C}$)	230V	kW	12
	400V	kW	21
	500V	kW	26
	690V	kW	36
IEC max current le in DC1 with $L/R \leq 1\text{ms}$ with 1 poles in series	$\leq 24\text{V}$	A	17
	48V	A	15
	75V	A	15
	110V	A	6
	220V	A	—
IEC max current le in DC1 with $L/R \leq 1\text{ms}$ with 2 poles in series	$\leq 24\text{V}$	A	20
	48V	A	20
	75V	A	20
	110V	A	13
	220V	A	1
IEC max current le in DC1 with $L/R \leq 1\text{ms}$ with 3 poles in series	$\leq 24\text{V}$	A	22
	48V	A	22
	75V	A	20
	110V	A	16

	220V	A	11
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 4 poles in series			
	≤24V	A	22
	48V	A	22
	75V	A	20
	110V	A	18
	220V	A	13
IEC max current I_e in DC3-DC5 with $L/R \leq 15\text{ms}$ with 1 poles in series			
	≤24V	A	12
	48V	A	11
	75V	A	11
	110V	A	2
	220V	A	—
IEC max current I_e in DC3-DC5 with $L/R \leq 15\text{ms}$ with 2 poles in series			
	≤24V	A	15
	48V	A	13
	75V	A	13
	110V	A	8
	220V	A	2
IEC max current I_e in DC3-DC5 with $L/R \leq 15\text{ms}$ with 3 poles in series			
	≤24V	A	18
	48V	A	18
	75V	A	16
	110V	A	12
	220V	A	6
IEC max current I_e in DC3-DC5 with $L/R \leq 15\text{ms}$ with 4 poles in series			
	≤24V	A	18
	48V	A	18
	75V	A	16
	110V	A	13
	220V	A	8
Short-time allowable current for 10s (IEC/EN60947-1)		A	200
Protection fuse			
	gG (IEC)	A	32
	aM (IEC)	A	20
Making capacity (RMS value)		A	180
Breaking capacity at voltage			
	440V	A	144
	500V	A	120
	690V	A	94
Resistance per pole (average value)		m?	2.5
Power dissipation per pole (average value)			
	I _{th}	W	2.6
	AC3	W	0.8
Tightening torque for terminals			
	min	Nm	1.5
	max	Nm	1.8
	min	I _{bin}	1.1
	max	I _{bin}	1.5
Tightening torque for coil terminal			
	min	Nm	0.8
	max	Nm	1
	min	I _{bin}	0.8

Max number of wires simultaneously connectable	max	I _{bin}	0.74
Conductor section	Nr.	2	
AWG/Kcmil	max		
Flexible w/o lug conductor section	max		10
	min	mm ²	1
	max	mm ²	6
Flexible c/w lug conductor section	min	mm ²	1
	max	mm ²	4
Flexible with insulated spade lug conductor section	min	mm ²	1
	max	mm ²	4
Power terminal protection according to IEC/EN 60529			IP20 when wired
Mechanical features			
Operating position	normal allowable		Vertical plan ±30°
Fixing			Screw / DIN rail 35mm
Weight	g	364	
Conductor section			
AWG/kcmil conductor section	max		10
Auxiliary contact characteristics			
Thermal current I _{th}	A	10	
IEC/EN 60947-5-1 designation			A600 - P600
Operating current AC15			
	230V	A	3
	400V	A	1.9
	500V	A	1.4
Operating current DC12			
	110V	A	5.7
Operating current DC13			
	24V	A	5.7
	48V	A	2.9
	60V	A	2.3
	110V	A	1.25
	125V	A	1.1
	220V	A	0.55
	600V	A	0.2
Operations			
Mechanical life	cycles	20000000	
Electrical life	cycles	1600000	
Safety related data			
Performance level B10d according to EN/ISO 13489-1			
	rated load	cycles	1600000
	mechanical load	cycles	20000000
Mirror contacts according to IEC/EN 609474-4-1			yes
EMC compatibility			yes
AC coil operating			
Rated AC voltage at 60Hz	V	48	

AC operating voltage

of 60Hz coil powered at 60Hz	pick-up	min	%Us	80
		max	%Us	110
drop-out		min	%Us	20
		max	%Us	55

AC average coil consumption at 20°C

of 60Hz coil powered at 60Hz	in-rush	VA	75
	holding	VA	9

Dissipation at holding ≤20°C 50Hz

W 2.5

Max cycles frequency

Mechanical operation cycles/h 3600

Operating times

Average time for Us control

in AC	Closing NO	min	ms	8
		max	ms	24
	Opening NO	min	ms	10
		max	ms	20
	Closing NC	min	ms	14
		max	ms	28
	Opening NC	min	ms	7
		max	ms	18

UL technical data

Full-load current (FLA) for three-phase AC motor

at 480V A 14
at 600V A 17

Yielded mechanical performance

for single-phase AC motor	110/120V	HP	1
	230V	HP	3
for three-phase AC motor			
	200/208V	HP	5
	220/230V	HP	5
	460/480V	HP	10
	575/600V	HP	15

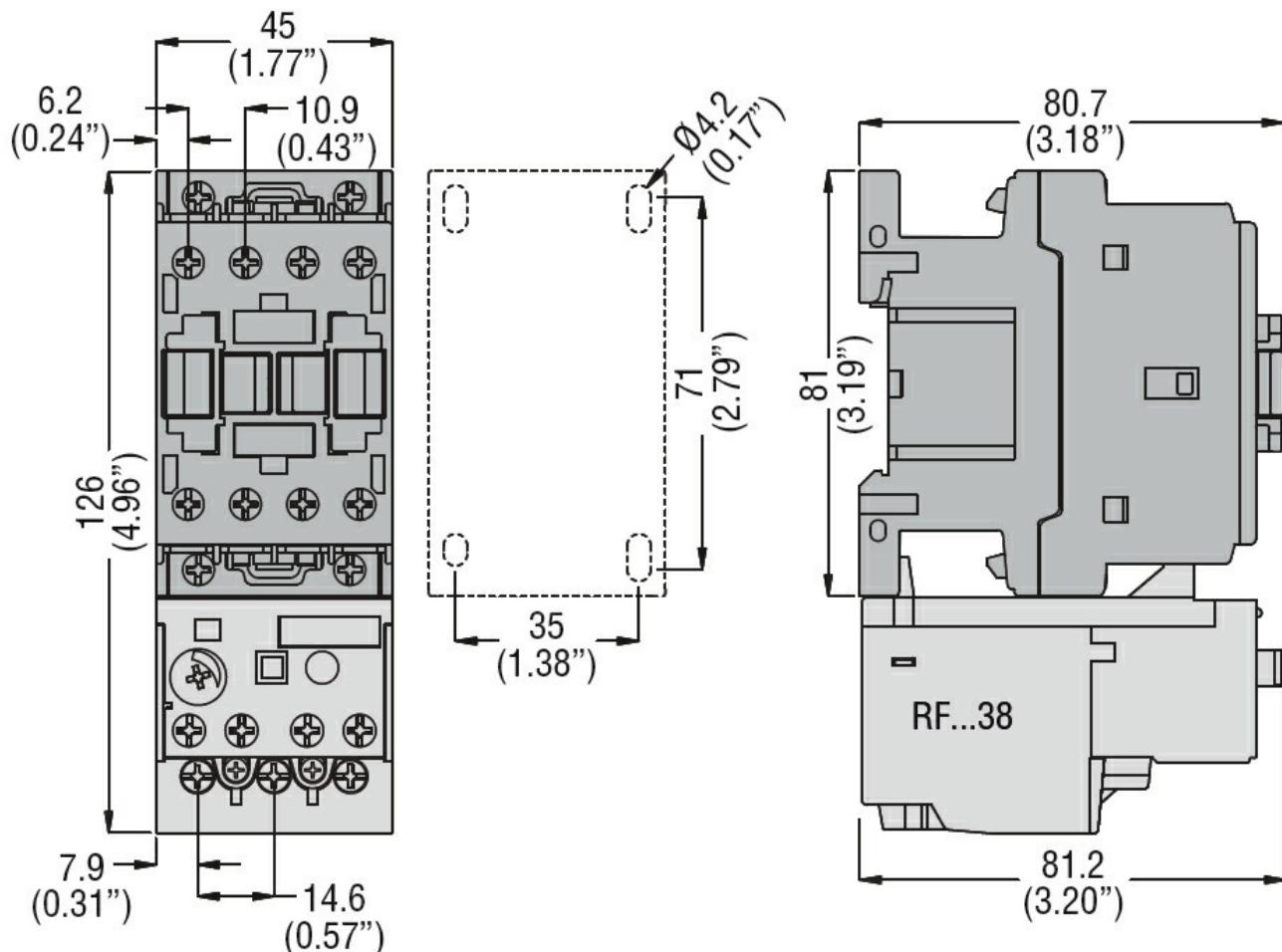
General USE

Contactor	AC current	A	32
Auxiliary contacts			
	AC voltage	V	600
	AC current	A	10
	DC voltage	V	250
	DC current	A	1

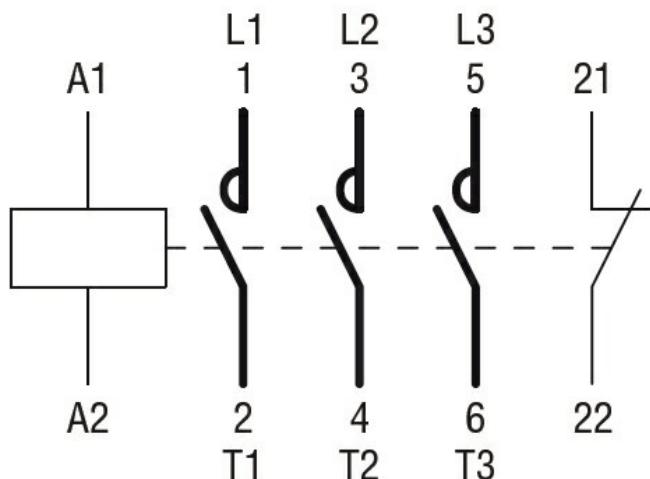
Short-circuit protection fuse, 600V

High fault	Short circuit current	kA	100
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	Fuse rating	A	60
	Fuse class	J	
Standard fault			
	Short circuit current	kA	5
	Fuse rating	A	80
Contact rating of auxiliary contacts according to UL	A600 - P600		
Ambient conditions			
Temperature			
Operating temperature	min	°C	-50
	max	°C	70
Storage temperature	min	°C	-60
	max	°C	80
Max altitude	m 3000		
Resistance & Protection			
Pollution degree	3		
Dimensions			



Wiring diagrams



Certifications and compliance

Compliance

CSA C22.2 n° 60947-1

CSA C22.2 n° 60947-4-1

IEC/EN 60947-1

IEC/EN 60947-4-1

UL 60947-1

UL 60947-4-1

Certificates

CCC

cULus

EAC

ETIM classification

ETIM 8.0

EC000066 -
Power contactor,
AC switching