



Product designation	Power contactor		
Product type designation	BF18		
Contact characteristics			
Number of poles	Nr.	3	
Rated insulation voltage U_i IEC/EN	V	690	
Rated impulse withstand voltage U_{imp}	kV	6	
Operational frequency	min	Hz	25
	max	Hz	400
IEC Conventional free air thermal current I_{th}	A	32	
Operational current I_e			
AC-1 ($=40^\circ\text{C}$)	A	32	
AC-1 ($=55^\circ\text{C}$)	A	26	
AC-1 ($=70^\circ\text{C}$)	A	23	
AC-3 ($=440\text{V} = 55^\circ\text{C}$)	A	18	
AC-4 (400V)	A	8.5	
Rated operational power AC-3 ($T=55^\circ\text{C}$)			
230V	kW	4	
400V	kW	7.5	
415V	kW	9	
440V	kW	9	
500V	kW	10	
690V	kW	10	
Rated operational power AC-1 ($T=40^\circ\text{C}$)			
230V	kW	12	
400V	kW	21	
500V	kW	26	
690V	kW	36	
IEC max current I_e in DC1 with $L/R = 1\text{ms}$ with 1 poles in series			
=24V	A	17	
48V	A	15	
75V	A	15	
110V	A	6	
220V	A	—	
IEC max current I_e in DC1 with $L/R = 1\text{ms}$ with 2 poles in series			
=24V	A	20	
48V	A	20	
75V	A	20	
110V	A	13	
220V	A	1	
IEC max current I_e in DC1 with $L/R = 1\text{ms}$ with 3 poles in series			
=24V	A	22	
48V	A	22	
75V	A	20	
110V	A	16	

	220V	A	11
IEC max current Ie in DC1 with L/R = 1ms with 4 poles in series	=24V	A	22
	48V	A	22
	75V	A	20
	110V	A	18
	220V	A	13
IEC max current Ie in DC3-DC5 with L/R = 15ms with 1 poles in series	=24V	A	12
	48V	A	11
	75V	A	11
	110V	A	2
	220V	A	—
IEC max current Ie in DC3-DC5 with L/R = 15ms with 2 poles in series	=24V	A	15
	48V	A	13
	75V	A	13
	110V	A	8
	220V	A	2
IEC max current Ie in DC3-DC5 with L/R = 15ms with 3 poles in series	=24V	A	18
	48V	A	18
	75V	A	16
	110V	A	12
	220V	A	6
IEC max current Ie in DC3-DC5 with L/R = 15ms with 4 poles in series	=24V	A	18
	48V	A	18
	75V	A	16
	110V	A	13
	220V	A	8
Short-time allowable current for 10s (IEC/EN60947-1)		A	200
Protection fuse			
	gG (IEC)	A	32
	aM (IEC)	A	20
Making capacity (RMS value)		A	180
Breaking capacity at voltage			
	440V	A	144
	500V	A	120
	690V	A	94
Resistance per pole (average value)		m?	2.5
Power dissipation per pole (average value)			
	I _{th}	W	2.6
	AC3	W	0.8
Tightening torque for terminals			
	min	Nm	1.5
	max	Nm	1.8
	min	I _{bin}	1.1
	max	I _{bin}	1.5
Tightening torque for coil terminal			
	min	Nm	0.8
	max	Nm	1
	min	I _{bin}	0.8

Max number of wires simultaneously connectable	max	lbin	0.74
Conductor section	Nr.	2	
AWG/Kcmil	max		
Flexible w/o lug conductor section	min	mm ²	1
	max	mm ²	6
Flexible c/w lug conductor section	min	mm ²	1
	max	mm ²	4
Flexible with insulated spade lug conductor section	min	mm ²	1
	max	mm ²	4
Power terminal protection according to IEC/EN 60529			IP20 when wired
Mechanical features			
Operating position	normal allowable		Vertical plan ±30°
Fixing			Screw / DIN rail 35mm
Weight	g	495	
Conductor section			
AWG/kcmil conductor section	max		10
Auxiliary contact characteristics			
Thermal current Ith	A	10	
IEC/EN 60947-5-1 designation			A600 - P600
Operating current AC15	230V	A	3
	400V	A	1.9
	500V	A	1.4
Operating current DC12	110V	A	5.7
Operating current DC13	24V	A	5.7
	48V	A	2.9
	60V	A	2.3
	110V	A	1.25
	125V	A	1.1
	220V	A	0.55
	600V	A	0.2
Operations			
Mechanical life	cycles	20000000	
Electrical life	cycles	1600000	
Safety related data			
Performance level B10d according to EN/ISO 13489-1	rated load	cycles	1600000
	mechanical load	cycles	20000000
Mirror contacts according to IEC/EN 609474-4-1			yes
EMC compatibility			yes
DC coil operating			
DC rated control voltage	V	24	

DC operating voltage

pick-up	min	%Us	70
	max	%Us	125
drop-out	min	%Us	10
	max	%Us	40

Average coil consumption =20°C

in-rush	W	5.4
holding	W	5.4

Max cycles frequency

Mechanical operation cycles/h 3600

Operating times

Average time for Us control
in AC

Closing NO	min	ms	8
	max	ms	24
Opening NO	min	ms	10
	max	ms	20
Closing NC	min	ms	14
	max	ms	28
Opening NC	min	ms	7
	max	ms	18

in DC

Closing NO	min	ms	54
	max	ms	66
Opening NO	min	ms	14
	max	ms	17
Closing NC	min	ms	24
	max	ms	30
Opening NC	min	ms	47
	max	ms	57

UL technical data

Full-load current (FLA) for three-phase AC motor

at 480V	A	14
at 600V	A	17

Yielded mechanical performance

for single-phase AC motor

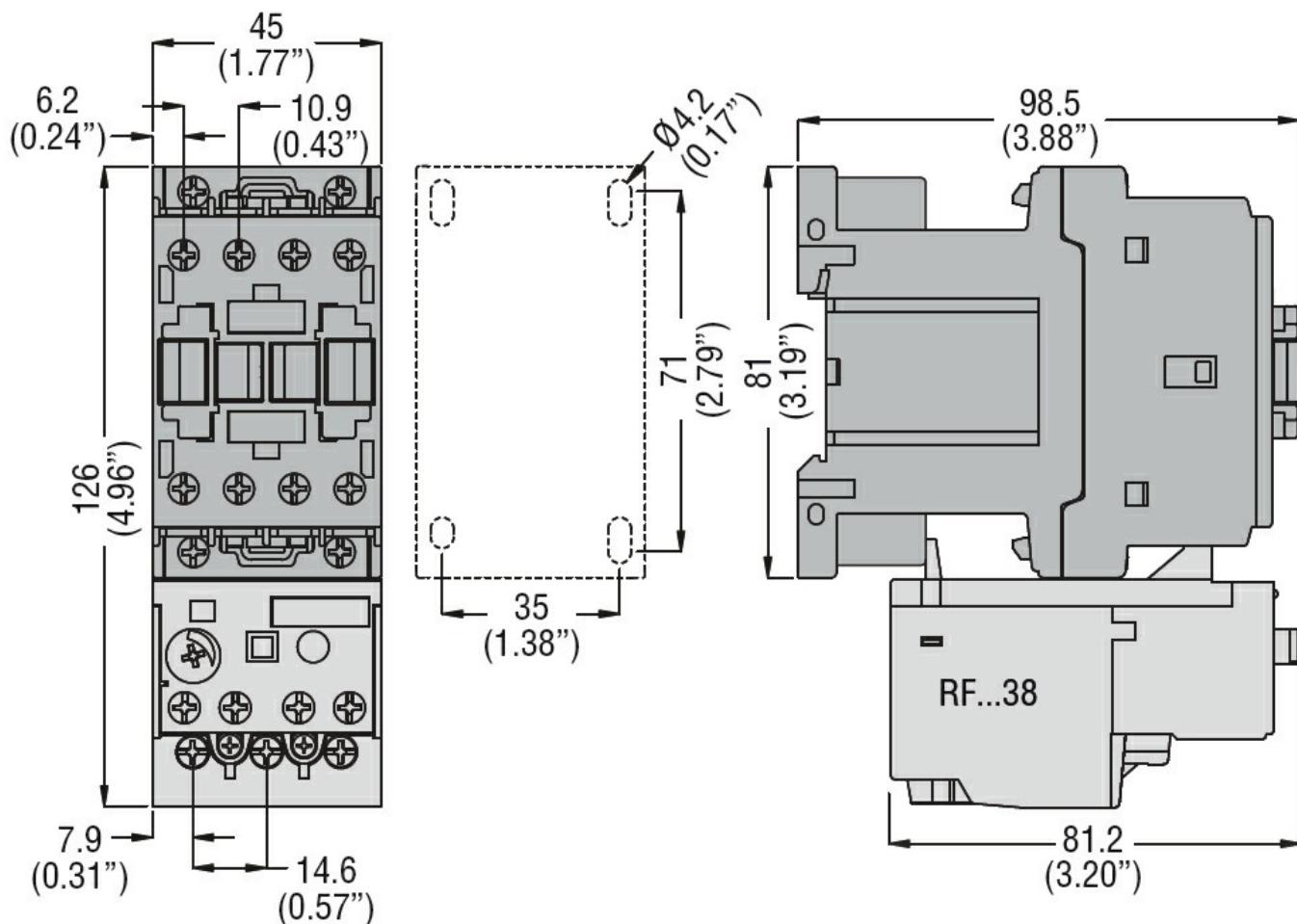
110/120V	HP	1
230V	HP	3

for three-phase AC motor

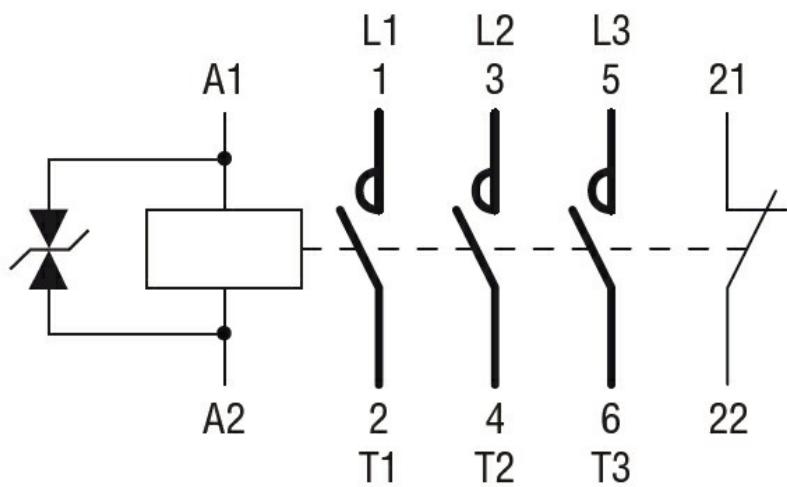
200/208V	HP	5
220/230V	HP	5
460/480V	HP	10
575/600V	HP	15

General USE

Contactor	AC current	A	32
Auxiliary contacts	AC voltage	V	600
	AC current	A	10
	DC voltage	V	250
	DC current	A	1
Short-circuit protection fuse, 600V			
High fault	Short circuit current	kA	100
	Fuse rating	A	60
	Fuse class		J
Standard fault	Short circuit current	kA	5
	Fuse rating	A	80
Contact rating of auxiliary contacts according to UL			A600 - P600
Ambient conditions			
Temperature			
Operating temperature	min	°C	-50
	max	°C	70
Storage temperature	min	°C	-60
	max	°C	80
Max altitude		m	3000
Resistance & Protection			
Pollution degree			3
Dimensions			



Wiring diagrams



Certifications and compliance

Compliance

CSA C22.2 n° 60947-1

CSA C22.2 n° 60947-4-1

IEC/EN 60947-1

IEC/EN 60947-4-1

UL 60947-1

UL 60947-4-1

Certificates

CCC

cULus

EAC

ETIM classification

ETIM 8.0

EC000066 -
Power contactor,
AC switching