



Product designation

Power contactor

Product type designation

BF18

Contact characteristics

Number of poles	Nr.	4
Rated insulation voltage U _i IEC/EN	V	690
Rated impulse withstand voltage U _{imp}	kV	6
Operational frequency	min	Hz 25
	max	Hz 400
IEC Conventional free air thermal current I _{th}	A	32
Operational current I _e	AC-1 (≤40°C)	A 32
	AC-1 (≤55°C)	A 26
	AC-1 (≤70°C)	A 23
	AC-3 (≤440V ≤55°C)	A 18
	AC-4 (400V)	A 8.5
Rated operational power AC-1 (T≤40°C)	230V	kW 12
	400V	kW 21
	500V	kW 26
	690V	kW 36
Short-time allowable current for 10s (IEC/EN60947-1)	A	200
Protection fuse	gG (IEC)	A 32
	aM (IEC)	A 20
Making capacity (RMS value)	A	180
Breaking capacity at voltage	440V	A 144
	500V	A 120
	690V	A 94
Resistance per pole (average value)	mΩ	2.5
Power dissipation per pole (average value)	I _{th}	W 2.6
	AC3	W 0.8
Tightening torque for terminals	min	Nm 1.5
	max	Nm 1.8
	min	lbin 1.1
	max	lbin 1.5
Tightening torque for coil terminal	min	Nm 0.8
	max	Nm 1
	min	lbin 0.8
	max	lbin 0.74
Max number of wires simultaneously connectable	Nr.	2

Conductor section				
AWG/Kcmil		max		10
Flexible w/o lug conductor section				
		min	mm ²	1
		max	mm ²	6
Flexible c/w lug conductor section				
		min	mm ²	1
		max	mm ²	4
Flexible with insulated spade lug conductor section				
		min	mm ²	1
		max	mm ²	4
Power terminal protection according to IEC/EN 60529				IP20 when wired
Mechanical features				
Operating position				
		normal allowable	Vertical plan ±30°	
Fixing				Screw / DIN rail 35mm
Weight			g	494
Conductor section				
AWG/kcmil conductor section		max		10
Auxiliary contact characteristics				
Thermal current Ith			A	32
IEC/EN 60947-5-1 designation				A600 - P600
Operations				
Mechanical life			cycles	20000000
Electrical life			cycles	1600000
Safety related data				
Performance level B10d according to EN/ISO 13489-1				
		rated load mechanical load	cycles	1600000
			cycles	20000000
Mirror contats according to IEC/EN 609474-4-1				YES
EMC compatibility				yes
DC coil operating				
DC rated control voltage			V	110
DC operating voltage				
pick-up		min	%Us	70
		max	%Us	125
drop-out				
		min	%Us	10
		max	%Us	40
Average coil consumption ≤20°C				
		in-rush holding	W	5.4
			W	5.4
Max cycles frequency				
Mechanical operation				cycles/h 3600
Operating times				
Average time for Us control				
in AC		Closing NO		

in DC		min	ms	8
		max	ms	24
	Opening NO			
		min	ms	10
		max	ms	20
	Closing NC			
		min	ms	14
		max	ms	28
	Opening NC			
		min	ms	7
		max	ms	18
		Closing NC		
min		ms	24	
	max	ms	30	
	Opening NC			
	min	ms	47	
	max	ms	57	

UL technical data

Full-load current (FLA) for three-phase AC motor

at 480V	A	14
at 600V	A	17

Yielded mechanical performance

for single-phase AC motor

110/120V	HP	1
230V	HP	3

for three-phase AC motor

200/208V	HP	5
220/230V	HP	5
460/480V	HP	10
575/600V	HP	15

General USE

Contactor

AC current	A	32
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Auxiliary contacts

AC voltage	V	600
AC current	A	10
DC voltage	V	250
DC current	A	1

Contact rating of auxiliary contacts according to UL

SI - A600

Ambient conditions

Temperature

Operating temperature

min	°C	-50
max	°C	70

Storage temperature

min	°C	-60
max	°C	80

Max altitude

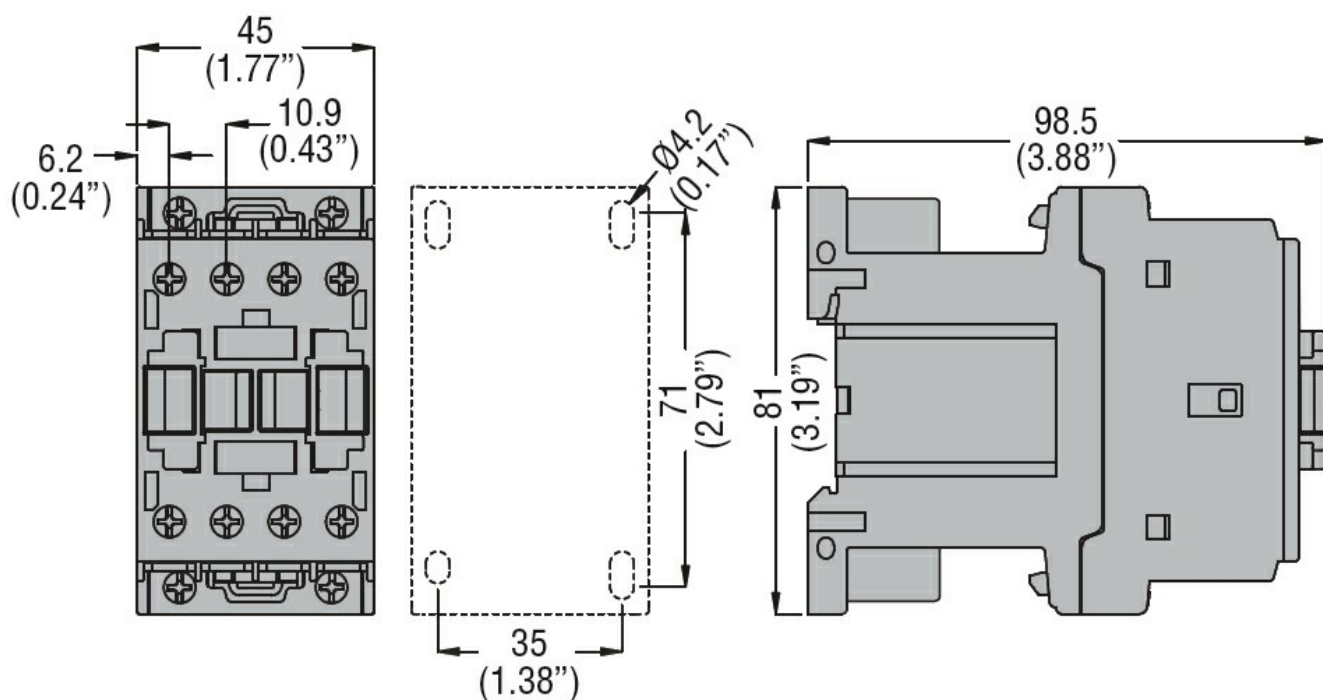
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Resistance & Protection

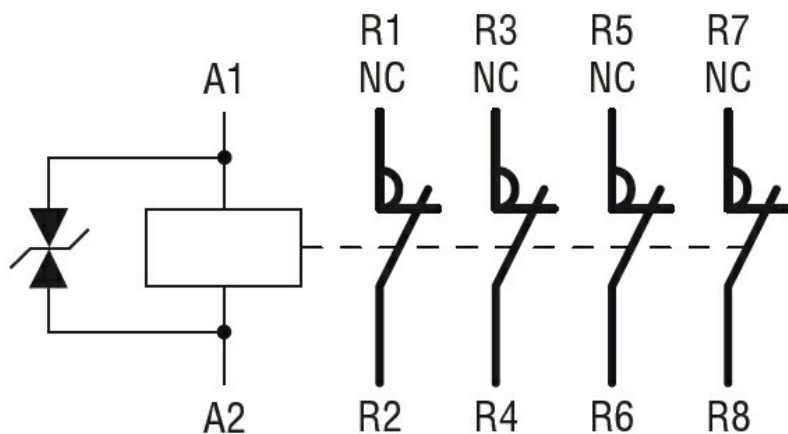
Pollution degree

3

Dimensions



Wiring diagrams



Certifications and compliance

Compliance

CSA C22.2 n° 60947-1

CSA C22.2 n° 60947-4-1

IEC/EN 60947-1

IEC/EN 60947-4-1

UL 60947-1

UL 60947-4-1

Certificates

CCC

cULus

EAC

ETIM classification

ETIM 8.0

EC000066 -
Power contactor,
AC switching