

Product designation	Power contactor		
Product type designation	BF230		
<b>Contact characteristics</b>			
Number of poles	Nr.	4	
Rated insulation voltage $Ui$ IEC/EN	V	1000	
Rated impulse withstand voltage $U_{imp}$	kV	8	
Operational frequency	min	Hz	25
	max	Hz	400
IEC Conventional free air thermal current $I_{th}$	A	350	
Operational current $I_e$			
AC-1 ( $\leq 40^\circ C$ )	A	350	
AC-1 ( $\leq 55^\circ C$ )	A	290	
AC-1 ( $\leq 70^\circ C$ )	A	250	
AC-4 (400V)	A	110	
Rated operational power AC-1 ( $T \leq 40^\circ C$ )			
230V	kW	132	
400V	kW	230	
500V	kW	253	
690V	kW	397	
IEC max current $I_e$ in DC1 with $L/R \leq 1ms$ with 1 poles in series			
$\leq 24V$	A	350	
48V	A	350	
75V	A	350	
110V	A	145	
220V	A	–	
IEC max current $I_e$ in DC1 with $L/R \leq 1ms$ with 2 poles in series			
$\leq 24V$	A	350	
48V	A	350	
75V	A	350	
110V	A	270	
220V	A	225	
IEC max current $I_e$ in DC1 with $L/R \leq 1ms$ with 3 poles in series			
$\leq 24V$	A	350	
48V	A	350	
75V	A	350	
110V	A	270	
220V	A	270	
330V	A	225	
IEC max current $I_e$ in DC1 with $L/R \leq 1ms$ with 4 poles in series			
$\leq 24V$	A	350	
48V	A	350	
75V	A	350	
110V	A	350	
220V	A	350	
IEC max current $I_e$ in DC3-DC5 with $L/R \leq 15ms$ with 1 poles in series			
$\leq 24V$	A	350	
48V	A	350	
75V	A	250	
110V	A	135	
220V	A	–	
IEC max current $I_e$ in DC3-DC5 with $L/R \leq 15ms$ with 2 poles in series			
$\leq 24V$	A	350	

	48V	A	350	
	75V	A	250	
	110V	A	225	
	220V	A	180	
IEC max current $I_e$ in DC3-DC5 with $L/R \leq 15\text{ms}$ with 3 poles in series				
	$\leq 24\text{V}$	A	350	
	48V	A	350	
	75V	A	250	
	110V	A	250	
	220V	A	225	
	330V	A	180	
IEC max current $I_e$ in DC3-DC5 with $L/R \leq 15\text{ms}$ with 4 poles in series				
	$\leq 24\text{V}$	A	350	
	48V	A	350	
	75V	A	250	
	110V	A	250	
	220V	A	225	
	330V	A	210	
	460V	A	180	
Short-time allowable current for 10s (IEC/EN60947-1)		A	1840	
Protection fuse				
	gG (IEC)	A	400	
	aM (IEC)	A	250	
Making capacity (RMS value)		A	1955	
Breaking capacity at voltage				
	440V	A	1955	
	500V	A	1564	
	690V	A	1377	
Resistance per pole (average value)		m?	0.18	
Power dissipation per pole (average value)				
	I <sub>th</sub>	W	21	
	AC3	W	9.3	
Tightening torque for terminals				
	min	Nm	18	
	max	Nm	18	
	min	lbin	159	
	max	lbin	159	
Tightening torque for coil terminal				
	min	Nm	0.8	
	max	Nm	1	
Power terminal protection according to IEC/EN 60529			IP00	
Mechanical features				
Operating position				
	normal		Vertical plan	
	allowable		$\pm 30^\circ$	
Fixing			Screw	
Weight		g	4000	
Operations				
Mechanical life		cycles	10000000	
Electrical life		cycles	1000000	
Safety related data				
Performance level B10d according to EN/ISO 13489-1		rated load	cycles	1000000

EMC compatibility	yes		
AC coil operating			
Rated AC voltage at 50/60Hz, 60Hz			
	min	V	250
	max	V	500
AC operating voltage			
of 50/60Hz coil powered at 50Hz			
pick-up			
	min	%Us	80 Us min
	max	%Us	110 Us max
drop-out			
	max	%Us	≤70 Us min
of 50/60Hz coil powered at 60Hz			
pick-up			
	min	%Us	80 Us min
	max	%Us	110 Us max
drop-out			
	max	%Us	≤70 Us min
AC average coil consumption at 20°C			
of 50/60Hz coil powered at 50Hz			
	in-rush	VA	160...230
	holding	VA	1.5...3.0
of 50/60Hz coil powered at 60Hz			
	in-rush	VA	160...230
	holding	VA	1.5...3.0
of 60Hz coil powered at 60Hz			
	in-rush	VA	160...230
	holding	VA	1.5...3.0
Dissipation at holding ≤20°C 50Hz		W	1.5...3.0
DC coil operating			
DC rated control voltage			
	min	V	250
	max	V	500
DC operating voltage			
pick-up			
	min	%Us	85 Us min
	max	%Us	110 Us max
drop-out			
	max	%Us	≤70 Us min
Average coil consumption ≤20°C			
	in-rush	W	160...230
	holding	W	1.5...3.0
Max cycles frequency			
Mechanical operation		cycles/h	1000
Operating times			
Average time for Us control			
in AC			
Closing NO			
	min	ms	50
	max	ms	100
Opening NO			
	min	ms	35
	max	ms	75
UL technical data			

**Yielded mechanical performance**  
 for three-phase AC motor

200/208V	HP	75
220/230V	HP	75
460/480V	HP	150
575/600V	HP	200

**General USE**

Contactor	AC current	A	350
Short-circuit protection fuse, 600V			
High fault	Short circuit current	kA	100
	Fuse rating	A	400
	Fuse class		J
Standard fault	Short circuit current	kA	10
	Fuse rating	A	400
	Fuse class		RK5
<b>Ambient conditions</b>			
<b>Temperature</b>			
Operating temperature	min	°C	-40
	max	°C	70
Storage temperature	min	°C	-50
	max	°C	80
<b>Max altitude</b>		m	3000
<b>Resistance &amp; Protection</b>			
<b>Pollution degree</b>			3
<b>ETIM classification</b>			EC000066 - Power contactor, AC switching
<b>ETIM 8.0</b>			