



Product designation

Power contactor

Product type designation

BF80

Contact characteristics

Number of poles	Nr.	4
Rated insulation voltage U_i IEC/EN	V	1000
Rated impulse withstand voltage U_{imp}	kV	8
Operational frequency	min	Hz 25
	max	Hz 400
IEC Conventional free air thermal current I_{th}	A	115
Operational current I_e	AC-1 ($\leq 40^\circ\text{C}$)	A 115
	AC-1 ($\leq 55^\circ\text{C}$)	A 95
	AC-1 ($\leq 70^\circ\text{C}$)	A 80
	AC-3 ($\leq 440\text{V } \leq 55^\circ\text{C}$)	A 80
	AC-4 (400V)	A 38
Rated operational power AC-1 ($T \leq 40^\circ\text{C}$)	230V	kW 43
	400V	kW 76
	500V	kW 95
	690V	kW 120
Short-time allowable current for 10s (IEC/EN60947-1)	A	640
Protection fuse	gG (IEC)	A 125
	aM (IEC)	A 80
Making capacity (RMS value)	A	800
Breaking capacity at voltage	440V	A 640
	500V	A 625
	690V	A 456
Resistance per pole (average value)	m Ω	0.6
Power dissipation per pole (average value)	I_{th}	W 7.9
	AC3	W 3.8
Tightening torque for terminals	min	Nm 4
	max	Nm 5
	min	lbin 2.95
	max	lbin 3.69
Tightening torque for coil terminal	min	Nm 0.8
	max	Nm 1
	min	lbin 0.8
	max	lbin 0.74
Max number of wires simultaneously connectable	Nr.	2

Conductor section				
AWG/Kcmil		max		2
Flexible w/o lug conductor section				
		min	mm ²	1.5
		max	mm ²	35
Flexible c/w lug conductor section				
		min	mm ²	1.5
		max	mm ²	35
Power terminal protection according to IEC/EN 60529				IP20 front
Mechanical features				
Operating position				normal allowable Vertical plan ±30°
Fixing				Screw / DIN rail 35mm
Weight			g	1360
Conductor section				
AWG/kcmil conductor section		max		2
Operations				
Mechanical life			cycles	15000000
Electrical life			cycles	1300000
Safety related data				
Performance level B10d according to EN/ISO 13489-1				
		rated load	cycles	1300000
		mechanical load	cycles	15000000
Mirror contats according to IEC/EN 60947-4-1				YES
EMC compatibility				yes
AC coil operating				
Rated AC voltage at 60Hz			V	460
AC operating voltage				
of 60Hz coil powered at 60Hz				
pick-up		min	%Us	80
		max	%Us	110
drop-out		min	%Us	20
		max	%Us	55
AC average coil consumption at 20°C				
of 60Hz coil powered at 60Hz				
		in-rush	VA	210
		holding	VA	15
Dissipation at holding ≤20°C 50Hz			W	5
Max cycles frequency				
Mechanical operation			cycles/h	3600
Operating times				
Average time for Us control				
in AC				
Closing NO		min	ms	12
		max	ms	28
Opening NO				

in DC	Closing NC	min	ms	8
		max	ms	22
	Opening NC	min	ms	11
		max	ms	29
		min	ms	6
		max	ms	14

	Closing NO	min	ms	40
		max	ms	85
	Opening NO	min	ms	20
		max	ms	55

UL technical data

Full-load current (FLA) for three-phase AC motor

at 480V	A	77
at 600V	A	77

Yielded mechanical performance

for three-phase AC motor

200/208V	HP	25
220/230V	HP	30
460/480V	HP	60
575/600V	HP	75

General USE

Contactor

AC current	A	115
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Ambient conditions

Temperature

Operating temperature

min	°C	-50
max	°C	70

Storage temperature

min	°C	-60
max	°C	80

Max altitude

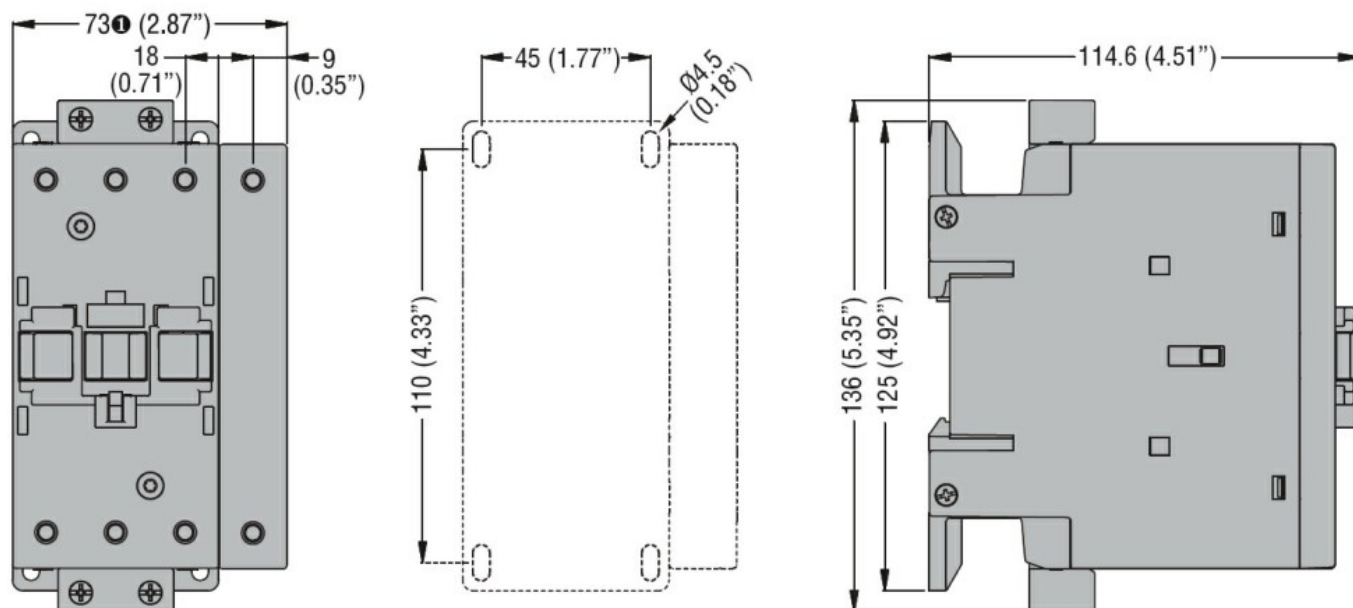
m	3000
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Resistance & Protection

Pollution degree

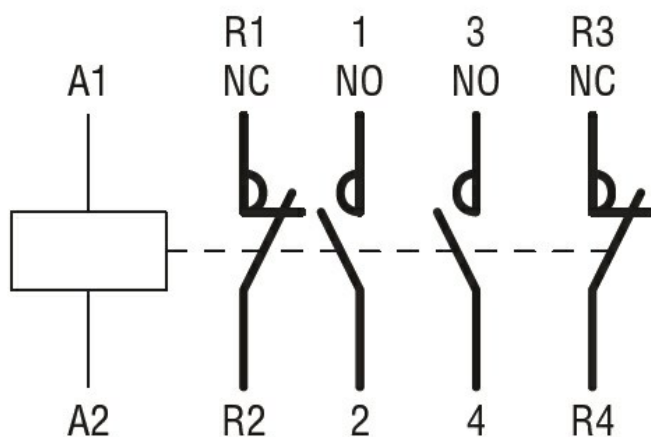
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Dimensions



① BF80T2 82mm/3.23"

Wiring diagrams



Certifications and compliance

Compliance

CSA C22.2 n° 60947-1

CSA C22.2 n° 60947-4-1

IEC/EN 60947-1

IEC/EN 60947-4-1

UL 60947-1

UL 60947-4-1

Certificates

CCC

cULus

ETIM classification

ETIM 8.0

EC000066 -
Power contactor,
AC switching