



Product designation	Power contactor		
Product type designation	BF94		
Contact characteristics			
Number of poles	Nr.	3	
Rated insulation voltage U_i IEC/EN	V	1000	
Rated impulse withstand voltage U_{imp}	kV	8	
Operational frequency	min	Hz	25
	max	Hz	400
IEC Conventional free air thermal current I_{th}	A	115	
Operational current I_e			
AC-1 ($\leq 40^\circ C$)	A	115	
AC-1 ($\leq 55^\circ C$)	A	95	
AC-1 ($\leq 70^\circ C$)	A	80	
AC-3 ($\leq 440V \leq 55^\circ C$)	A	95	
AC-4 (400V)	A	45	
Rated operational power AC-3 ($T \leq 55^\circ C$)			
230V	kW	30	
400V	kW	55	
415V	kW	55	
440V	kW	55	
500V	kW	55	
690V	kW	55	
1000V	kW	37	
IEC max current I_e in DC1 with $L/R \leq 1ms$ with 1 poles in series			
$\leq 24V$	A	77	
48V	A	66	
75V	A	66	
110V	A	8	
220V	A	—	
IEC max current I_e in DC1 with $L/R \leq 1ms$ with 2 poles in series			
$\leq 24V$	A	110	
48V	A	110	
75V	A	110	
110V	A	90	
220V	A	9	
IEC max current I_e in DC1 with $L/R \leq 1ms$ with 3 poles in series			
$\leq 24V$	A	110	
48V	A	110	
75V	A	110	
110V	A	93	
220V	A	95	
IEC max current I_e in DC1 with $L/R \leq 1ms$ with 4 poles in series			
$\leq 24V$	A	115	
48V	A	115	

	75V	A	115
	110V	A	110
	220V	A	115
IEC max current le in DC3-DC5 with L/R ≤ 15ms with 1 poles in series			
	≤24V	A	45
	48V	A	33
	75V	A	33
	110V	A	3
	220V	A	—
IEC max current le in DC3-DC5 with L/R ≤ 15ms with 2 poles in series			
	≤24V	A	65
	48V	A	55
	75V	A	55
	110V	A	43
	220V	A	5
IEC max current le in DC3-DC5 with L/R ≤ 15ms with 3 poles in series			
	≤24V	A	86
	48V	A	75
	75V	A	75
	110V	A	64
	220V	A	64
IEC max current le in DC3-DC5 with L/R ≤ 15ms with 4 poles in series			
	≤24V	A	96
	48V	A	95
	75V	A	95
	110V	A	80
	220V	A	80
Short-time allowable current for 10s (IEC/EN60947-1)			A 640
Protection fuse			
	gG (IEC)	A	125
	aM (IEC)	A	100
Making capacity (RMS value)			A 950
Breaking capacity at voltage			
	440V	A	640
	500V	A	625
	690V	A	456
Resistance per pole (average value)			m? 0.6
Power dissipation per pole (average value)			
	I _{th}	W	7.9
	AC3	W	5.4
Tightening torque for terminals			
	min	Nm	4
	max	Nm	5
	min	lbin	3
	max	lbin	3.7
Tightening torque for coil terminal			
	min	Nm	0.8
	max	Nm	1
	min	lbin	0.59
	max	lbin	0.74
Max number of wires simultaneously connectable			Nr. 2
Conductor section			
	Flexible w/o lug conductor section		

	min	mm ²	1.5
	max	mm ²	35
Power terminal protection according to IEC/EN 60529			IP20
Mechanical features			
Operating position	normal allowable		Vertical plan ±30°
Fixing			Screw / DIN rail 35mm
Weight	g	1	
Operations			
Mechanical life	cycles	15000000	
Electrical life	cycles	1100000	
Safety related data			
Mirror contacts according to IEC/EN 609474-4-1			YES
EMC compatibility			yes
AC coil operating			
Rated AC voltage at 50/60Hz, 60Hz	min max	V V	100 250
Rated AC voltage at 50/60Hz		V	230
AC operating voltage			
of 50/60Hz coil powered at 50Hz			
pick-up	min max	%Us %Us	80 Us min 110 Us max
drop-out	max	%Us	≤70 Us min
of 50/60Hz coil powered at 60Hz			
pick-up	min max	%Us %Us	80 Us min 110 Us max
drop-out	max	%Us	≤70 Us min
AC average coil consumption at 20°C			
of 50/60Hz coil powered at 50Hz			
in-rush holding	VA VA	35...120 1.5...3.7	
of 50/60Hz coil powered at 60Hz			
in-rush holding	VA VA	35...120 1.5...3.7	
Dissipation at holding ≤20°C 50Hz		W	1...2.5
DC coil operating			
DC rated control voltage	min max	V V	100 250
DC rated control voltage		V	230
DC operating voltage			
pick-up	min max	%Us %Us	80 Us min 110 Us max
drop-out	max	%Us	≤70 Us min

Average coil consumption $\leq 20^{\circ}\text{C}$

in-rush	W	23...68
holding	W	1.2...1,9

Max cycles frequency

Mechanical operation cycles/h 3600

Operating times

Average time for Us control

in AC

Closing NO

min	ms	12
max	ms	28

Opening NO

min	ms	8
max	ms	22

in DC

Closing NO

min	ms	40
max	ms	85

Opening NO

min	ms	20
max	ms	55

UL technical data

Full-load current (FLA) for three-phase AC motor

at 480V	A	77
at 600V	A	77

Yielded mechanical performance

for three-phase AC motor

200/208V	HP	25
220/230V	HP	30
460/480V	HP	60
575/600V	HP	75

General USE

Contactor

AC current	A	115
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Short-circuit protection fuse, 600V

High fault

Short circuit current	kA	100
Fuse rating	A	200
Fuse class	J	

Standard fault

Short circuit current	kA	10
Fuse rating	A	200
Fuse class	RK5	

Ambient conditions

Temperature

Operating temperature

min	°C	-50
max	°C	70

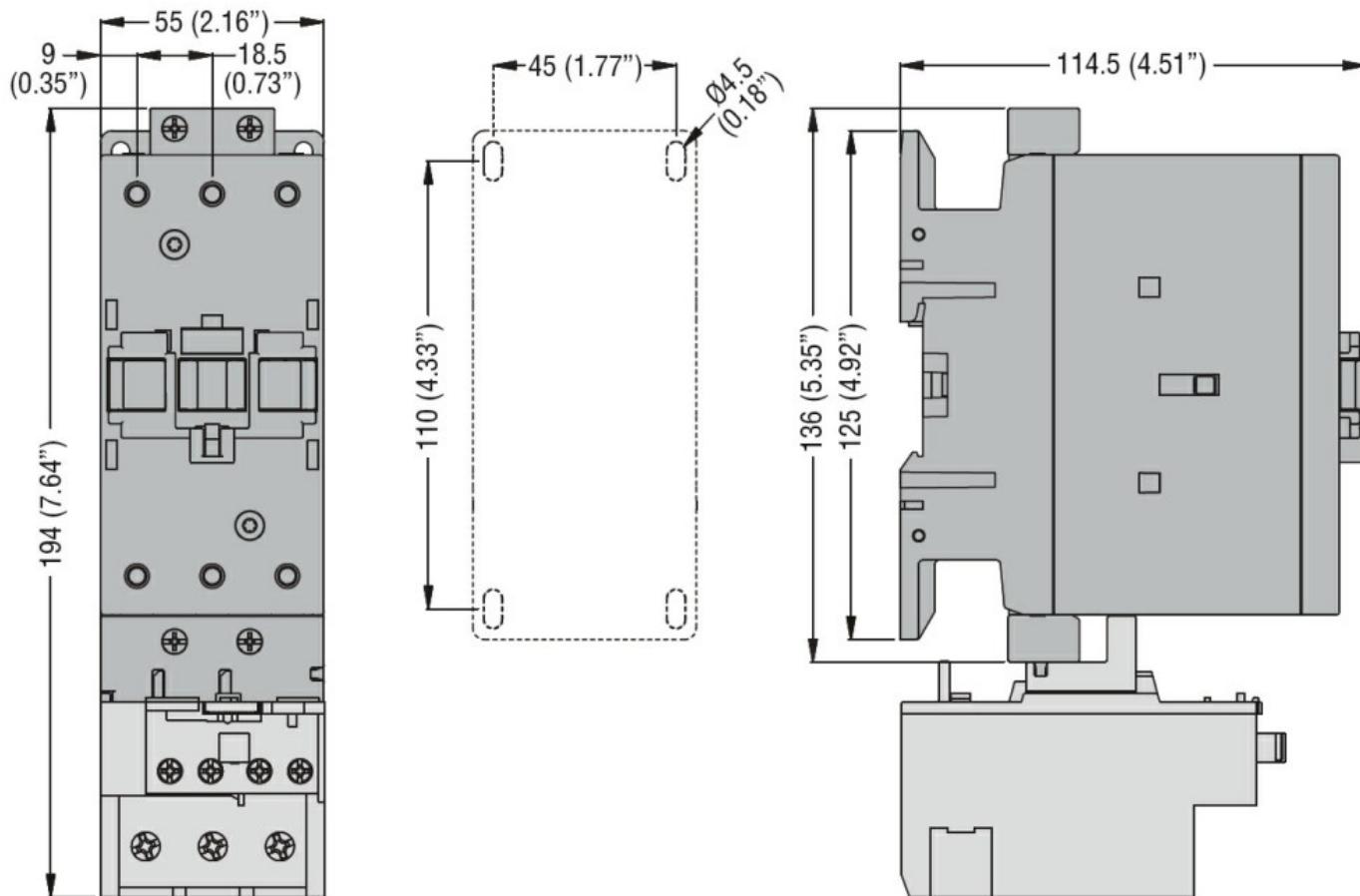
Storage temperature

min	°C	-60
max	°C	80

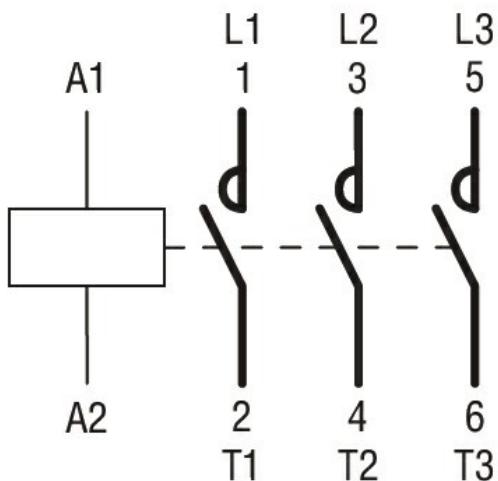
Max altitude

m	3000
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Dimensions



Wiring diagrams



Certifications and compliance

Compliance

CSA C22.2 n° 60947-1

CSA C22.2 n° 60947-4-1

IEC/EN 60947-1

IEC/EN 60947-4-1

UL 60947-1

UL 60947-4-1

Certificates

CCC

cULus

EAC

ETIM classification

ETIM 8.0

EC000066 -
Power contactor,
AC switching