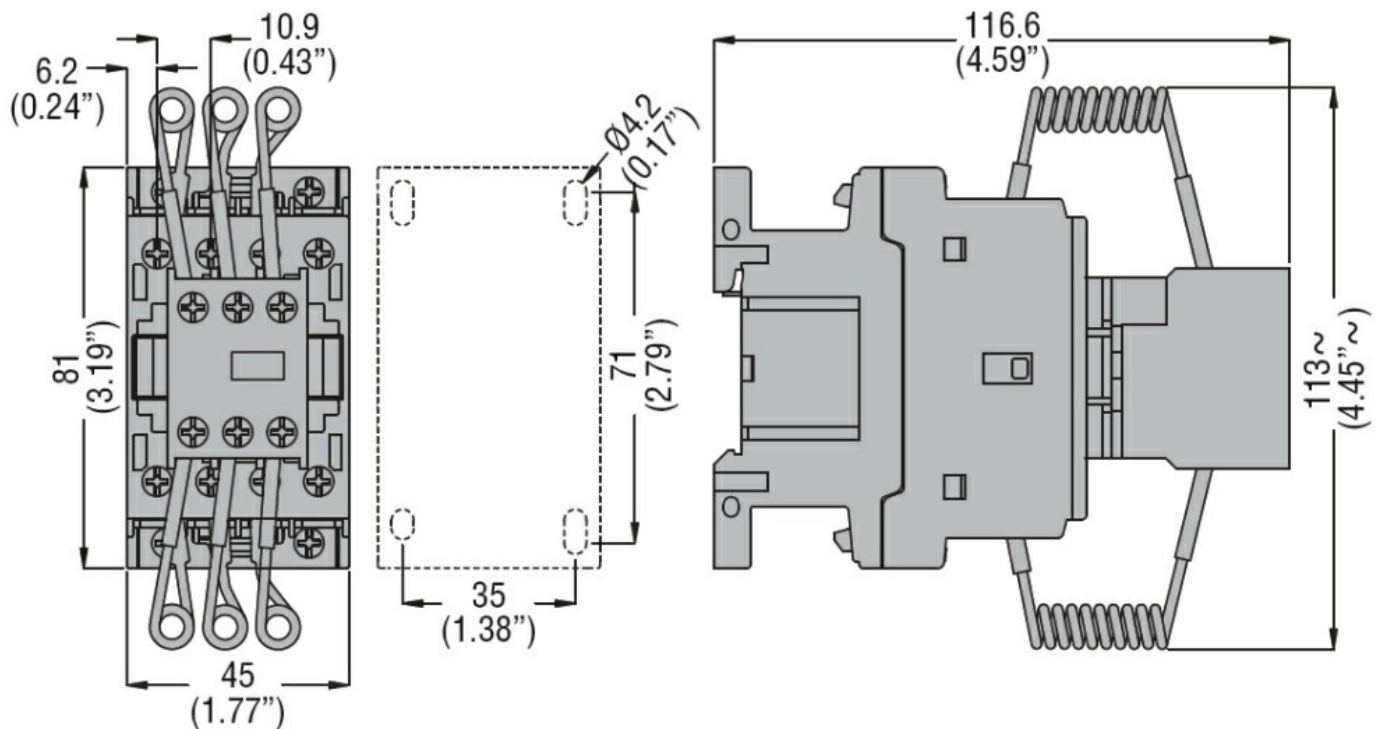




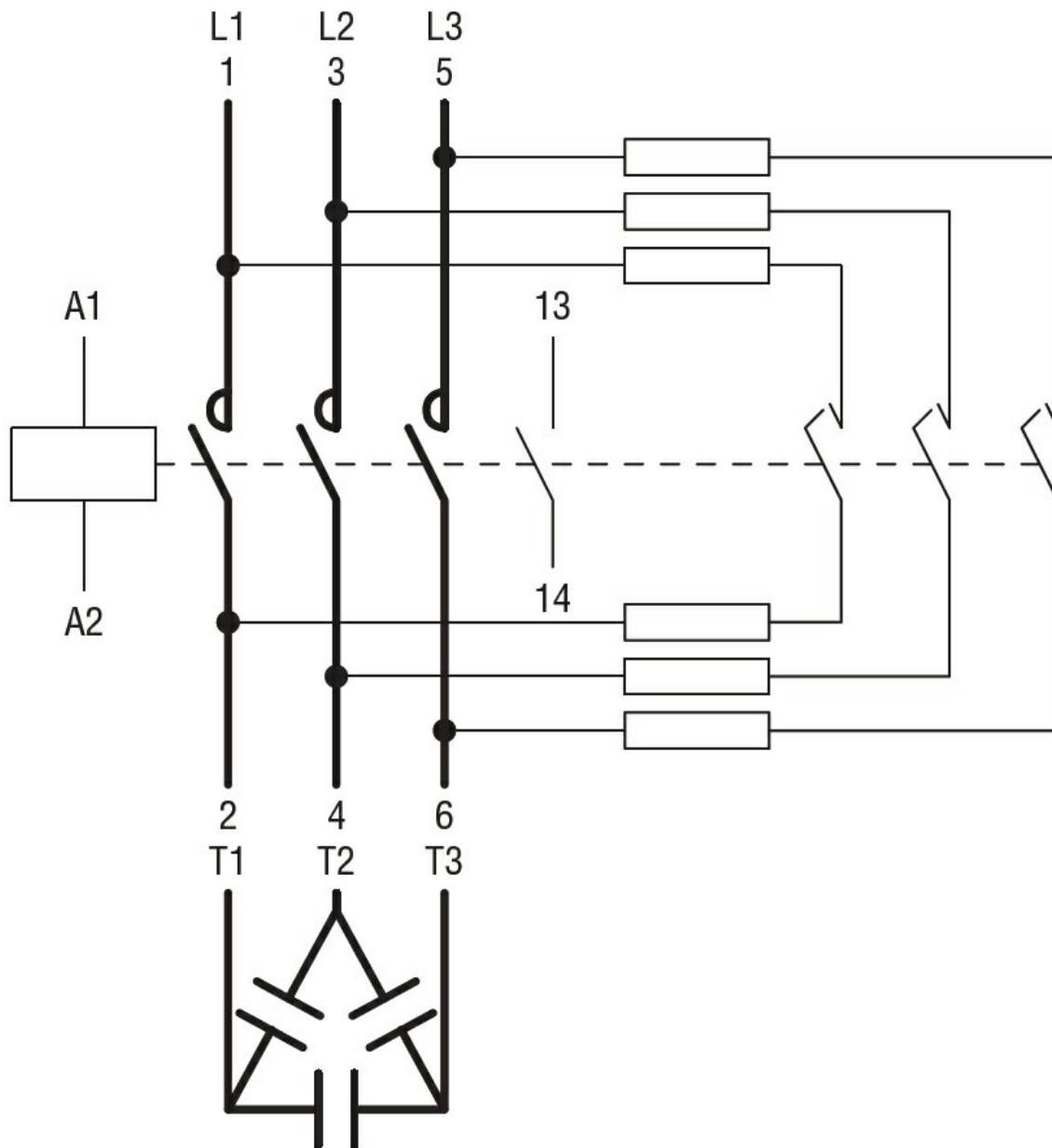
Product designation			Power contactor
Product type designation			BFK18
Contact characteristics			
Number of poles	Nr.	3	
Rated insulation voltage Ui IEC/EN	V	690	
Rated impulse withstand voltage Uimp	kV	6	
Operational frequency	min	Hz	25
	max	Hz	400
IEC Conventional free air thermal current Ith	A	32	
Rated operational power AC-6b (T≤40°C)	230V	kvar	9
	400V	kvar	15
	440...480V	kvar	17
	690V	kvar	20
Short-time allowable current for 10s (IEC/EN60947-1)	A	200	
Protection fuse	gG (IEC)	A	40
		A	180
Making capacity (RMS value)			
Breaking capacity at voltage	440V	A	144
	500V	A	120
	690V	A	94
Resistance per pole (average value)	m?	2.5	
Power dissipation per pole (average value)	Ith	W	2.6
Tightening torque for terminals	min	Nm	1.5
	max	Nm	1.8
	min	Ibin	1.1
	max	Ibin	1.5
Tightening torque for coil terminal	min	Nm	0.8
	max	Nm	1
	min	Ibin	0.8
	max	Ibin	0.74
Max number of wires simultaneously connectable	Nr.	2	
Conductor section	AWG/Kcmil		
	max	10	
Flexible w/o lug conductor section	min	mm²	1
	max	mm²	6
Flexible c/w lug conductor section	min	mm²	1

	max	mm²	4
Flexible with insulated spade lug conductor section			
	min	mm²	1
	max	mm²	4
Power terminal protection according to IEC/EN 60529			IP20 when wired
Mechanical features			
Operating position	normal allowable		Vertical plan ±30°
Fixing			Screw / DIN rail 35mm
Weight		g	460
Conductor section			
AWG/kcmil conductor section			
	max		10
Auxiliary contact characteristics			
Thermal current Ith		A	10
IEC/EN 60947-5-1 designation			A600 - P600
Operating current AC15			
	230V	A	3
	400V	A	1.9
	500V	A	1.4
Operating current DC12			
	110V	A	5.7
Operating current DC13			
	24V	A	5.7
	48V	A	2.9
	60V	A	2.3
	110V	A	1.25
	125V	A	1.1
	220V	A	0.6
	600V	A	0.1
Operations			
Mechanical life		cycles	20000000
Electrical life		cycles	400000
Safety related data			
Performance level B10d according to EN/ISO 13489-1			
	rated load	cycles	400000
	mechanical load	cycles	20000000
Mirror contats according to IEC/EN 609474-4-1			YES
EMC compatibility			yes
AC coil operating			
Rated AC voltage at 50/60Hz		V	24
AC operating voltage			
of 50/60Hz coil powered at 50Hz			
pick-up	min	%Us	80
	max	%Us	110
drop-out			
	min	%Us	20
	max	%Us	55
of 50/60Hz coil powered at 60Hz			
pick-up			

drop-out	min	%Us	85
	max	%Us	110
	min	%Us	20
	max	%Us	55
AC average coil consumption at 20°C			
of 50/60Hz coil powered at 50Hz			
	in-rush	VA	75
	holding	VA	9
of 50/60Hz coil powered at 60Hz			
	in-rush	VA	70
	holding	VA	6.5
of 60Hz coil powered at 60Hz			
	in-rush	VA	75
	holding	VA	9
Dissipation at holding ≤20°C 50Hz		W	2.5
Max cycles frequency			
Mechanical operation		cycles/h	3600
Operating times			
Average time for Us control			
in AC			
Closing NO			
	min	ms	8
	max	ms	24
Opening NO			
	min	ms	10
	max	ms	20
Closing NC			
	min	ms	14
	max	ms	28
UL technical data			
General USE			
Contactor			
Auxiliary contacts	AC current	A	32
	AC voltage	V	600
	AC current	A	10
	DC voltage	V	250
	DC current	A	1
	Contact rating of auxiliary contacts according to UL		
			A600 - P600
Ambient conditions			
Temperature			
Operating temperature			
	min	°C	-50
	max	°C	70
Storage temperature			
	min	°C	-60
	max	°C	80
Max altitude		m	3000
Resistance & Protection			
Pollution degree			3
Dimensions			



Wiring diagrams



Certifications and compliance

Compliance

CSA C22.2 n° 60947-1
CSA C22.2 n° 60947-4-1
IEC/EN 60947-1
IEC/EN 60947-4-1
UL 60947-1
UL 60947-4-1

Certificates

CCC
cULus
EAC

ETIM classification

ETIM 8.0

EC001079 -
Capacitor
contactor