



Operating Manual
crm+ Ultrasonic Sensors
with one switching output
an one analogue output
crm+25/DIU/TC/E
crm+35/DIU/TC/E
crm+130/DIU/TC/E
crm+340/DIU/TC/E
crm+600/DIU/TC/E

Product description

- The crm+ Sensor with one analogue output and one switching output measures the distance to an object within the detection zone contactless. A signal proportional to distance is created and the switching output is set according to the adjusted detect distance.
- The ultrasonic transducer surface of the crm+ Sensors is laminated with a PEEK film. The transducer itself is sealed against the housing by a PTFE joint ring. This composition ensures a high resistance against many aggressive substances.
- The sensor automatically detects the load put to the analogue output and switches to current output or voltage output respectively.
- All settings are done with two push-buttons and a three-digit LED-display

(TouchControl).

- Three-colour LEDs indicate all operation conditions.
- Choosing between rising and falling output characteristic as well as output function NOC and NCC is possible.
- Useful additional functions are set in the Add-on-menu.
- Using the LinkControl adapter (optional accessory) all TouchControl and additional sensor parameter settings can be adjusted by a Windows® Software.

The crm+ Sensors have a blind zone in which distance measurement is not possible. The operating range indicates the distance of the sensor that can be applied with normal reflectors with sufficient function reserve. When using good reflectors, such as a calm water surface, the sensor can also be used up to its maximum range. Objects that strongly

absorb (e.g. plastic foam) or diffusely reflect sound (e.g. pebble stones) can also reduce the defined operating range.

Safety Notes

- Read the operating instructions prior to start-up.
- Connection, installation and adjustment works may only be carried out by expert personnel.
- No safety component in accordance with the EU Machine Directive

Proper Use

crm+ ultrasonic sensors are used for non-contact detection of objects.

Synchronisation

If the assembly distances shown in Fig. 1 for two or more sensors are exceeded the integrated synchronisation should be used. Connect Sync/Com-channels (pin 5 at the units receptable)

of all sensors (10 maximum).

crm+25...	≥0.35 m	≥2.50 m
crm+35...	≥0.40 m	≥2.50 m
crm+130...	≥1.10 m	≥8.00 m
crm+340...	≥2.00 m	≥18.00 m
crm+600...	≥4.00 m	≥30.00 m

Fig. 1: Assembly distances, indicating synchronisation/multiplex

Multiplex mode

The Add-on-menu allows to assign an individual address »01« to »10« to each sensor connected via the Sync/Com-channel (Pin5). The sensors perform the ultrasonic measurement sequentially from low to high address. Therefore any influence between the sensors is rejected. The address »00« is reserved to synchronisation mode and deactivates the multiplex mode. To use synchronised mode all sensors must be set to address »00«.

Installation

- ➔ Assemble the sensor at the installation location.
- ➔ Plug in the connector cable to the M12 connector, see Fig. 2.

			colour
1	+	+	brown
3	-	-	blue
4	D	D	black
2	I/U	I/U	white
5	Sync/Com	Sync/Com	grey

Fig. 2: Pin assignment with view onto sensor plug and colour coding of the microsonic connection cable

Start-up

- ➔ Connect the power supply.
- ➔ Set the parameters of the sensor manually via TouchControl (see Fig. 3 and Diagram 1)
- ➔ or use the Teach-in procedure to adjust the detect points (see Diagram 2).

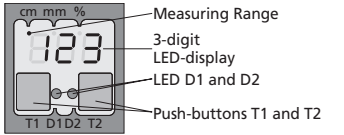


Fig. 3: TouchControl/LED display

Factory setting

- Rising analogue characteristic
- Window limits for the analogue output set to blind zone and operating range

- Switching output on NOC
- Detecting distance at operating range
- Measurement range set to maximum range

Maintenance

crm+ Sensors work maintenance free. Small amounts of dirt on the surface do not influence function. Thick layers of dirt and caked-on dirt affect sensor function and therefore must be removed.

Notes

- As a result of the design the assembly of PEEK film and PTFE joint ring is not gas-proof.
- The chemical resistance has to be tested experimentally if necessary.
- crm+ Sensors have internal temperature compensation. Because the sensors heat up on their own, the temperature compensation reaches its optimum working point after approx. 30 minutes of operation.
- If an object is within the set window limits of the analogue output, then LED D1 lights up green, if the object is outside the window limits, then LED D1 lights up red.
- During normal operating mode, a yellow LED D2 signals that the switching output has connected.
- During normal operating mode, the measured distance value is displayed on the LED-indicator in mm (up to 999 mm) or cm (from 100 cm). Scale switches automatically and is indicated by a point on top of the digits. Alternatively a percentage scale may be set in the add-on menu. In this connection 0% and 100% correspond to the set window limits of the analogue output.
- During Teach-in mode, the hysteresis loops are set back to factory settings.

Show parameters

- ➔ In normal operating mode shortly push T1. The LED display shows »PAR.«
- Each time you tap push-button T1 the actual settings of the analogue output are shown.

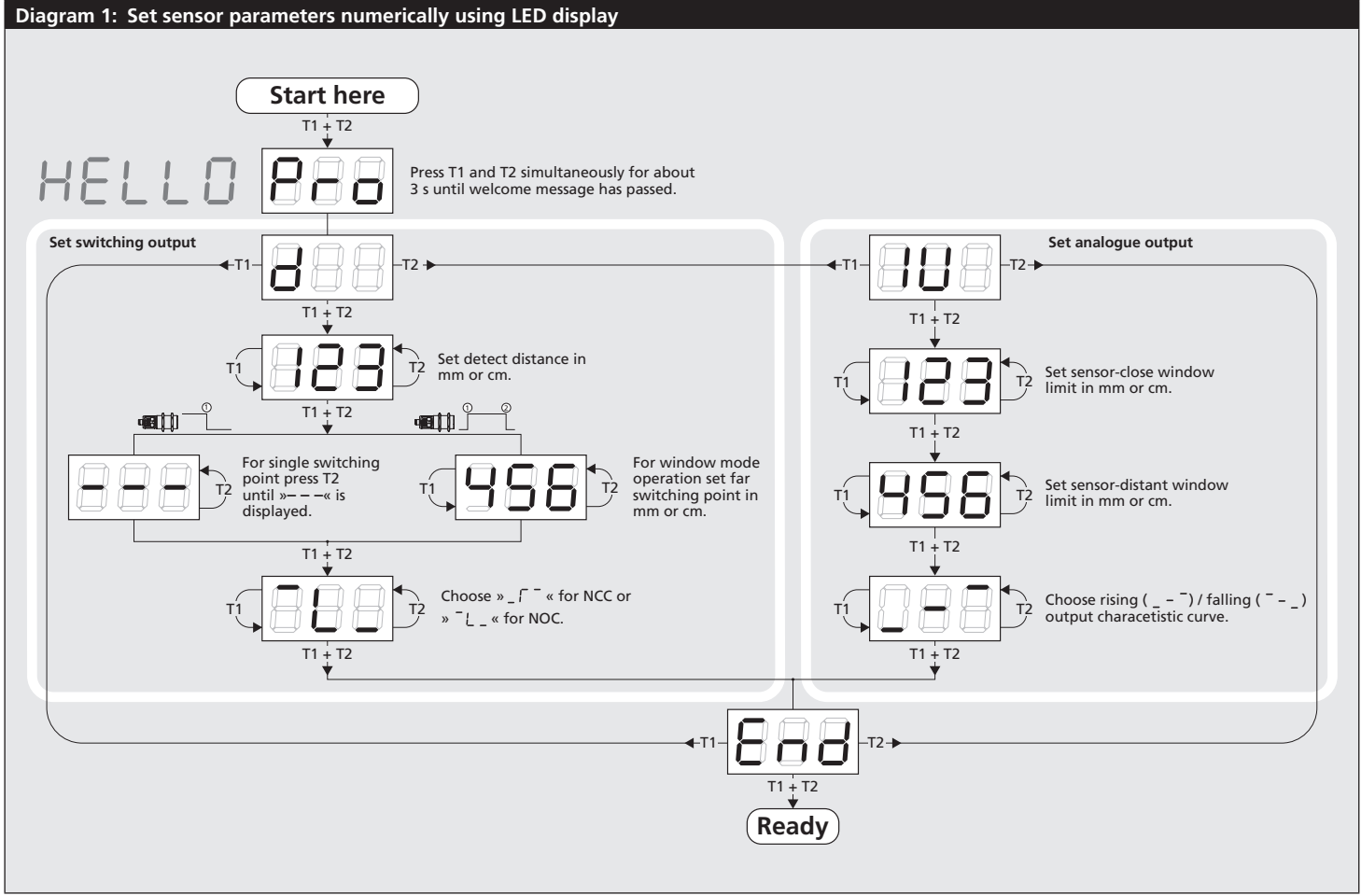


Diagram 2: Set sensor parameters via Teach-in procedure

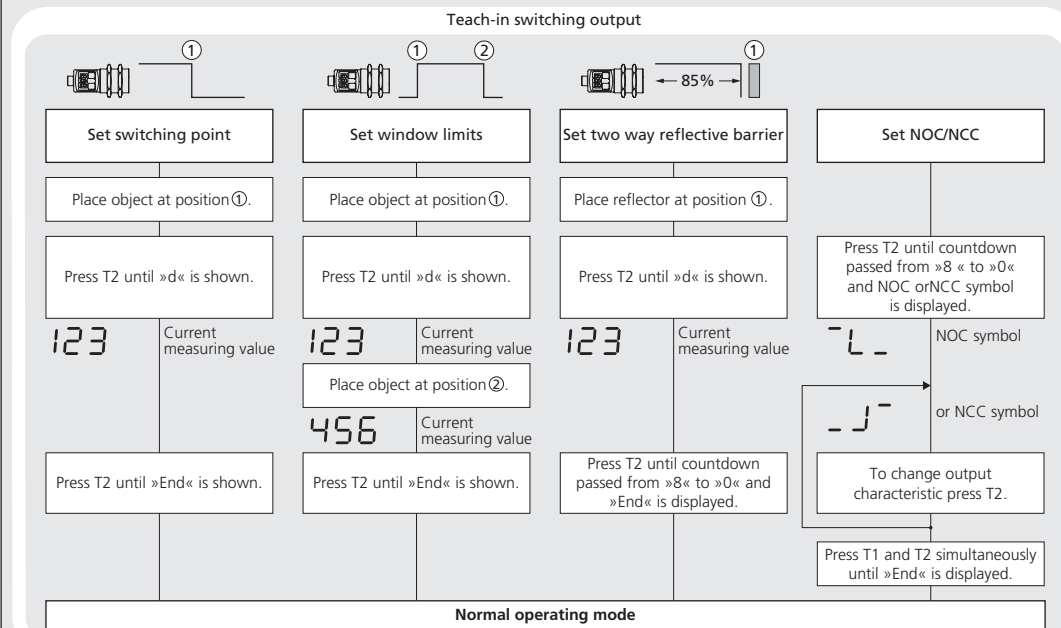


Diagram 3: Key lock and factory setting

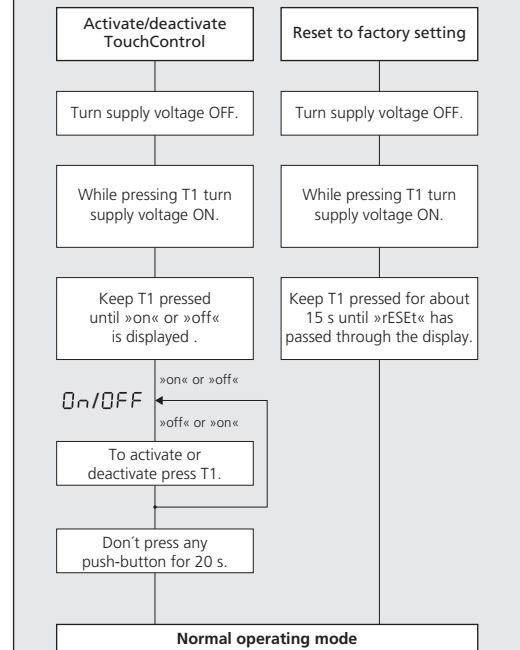
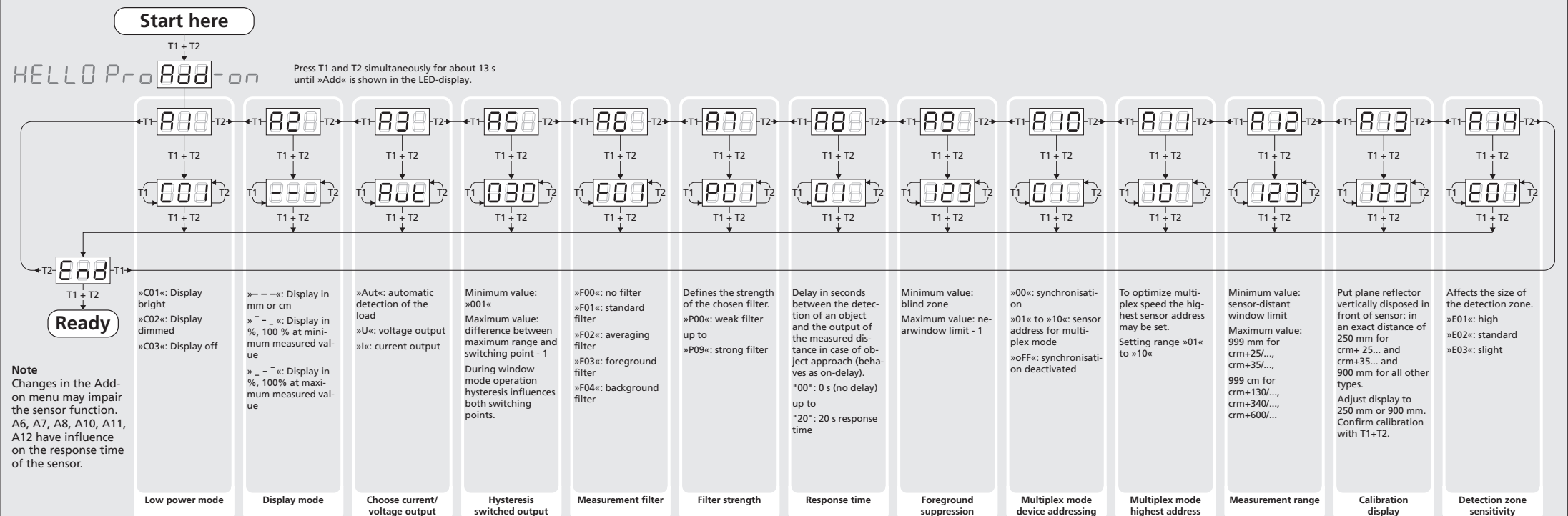


Diagram 4: Useful additional functions in Add-on menu (for experienced users only, settings not required for standard applications)



	crm+25...	crm+35...	crm+130...	crm+340...	crm+600...
blind zone	0 to 30 mm	0 bis 85 mm	0 to 200 mm	0 to 350 mm	0 to 600 mm
operating range	250 mm	350 mm	1,300 mm	3,400 mm	6,000 mm
maximum range	350 mm	600 mm	2,000 mm	5,000 mm	8,000 mm
angle of beam spread	see detection zone	see detection zone	see detection zone	see detection zone	see detection zone
transducer frequency	320 kHz	360 kHz	200 kHz	120 kHz	80 kHz
resolution	0.025 to 0.10 mm, depending on the analogue window	0.025 to 0.17 mm, depending on the analogue window	0.18 to 0.57 mm, depending on the analogue window	0.18 to 1.50 mm, depending on the analogue window	0.18 to 2.40 mm, depending on the analogue window
detection zones for different objects: The dark grey areas represent the zone where it is easy to recognise the normal reflector (round bar). This indicates the typical operating range of the sensors. The light grey areas represent the zone where a very large reflector – for instance a plate – can still be recognised. The requirement here is for an optimum alignment to the sensor. It is not possible to evaluate ultrasonic reflections outside this area.					
reproducibility	±0.15 %	±0.15 %	±0.15 %	±0.15 %	±0.15 %
accuracy	±1 % (Temperature drift internal compensated, may be deactivated ³⁾ , 0.17%/K without compensation) 9 to 30 V DC, short-circuit-proof, Class 2	±1 % (Temperature drift internal compensated, may be deactivated ³⁾ , 0.17%/K without compensation) 9 to 30 V DC, short-circuit-proof, Class 2	±1 % (Temperature drift internal compensated, may be deactivated ³⁾ , 0.17%/K without compensation) 9 to 30 V DC, short-circuit-proof, Class 2	±1 % (Temperature drift internal compensated, may be deactivated ³⁾ , 0.17%/K without compensation) 9 to 30 V DC, short-circuit-proof, Class 2	±1 % (Temperature drift internal compensated, may be deactivated ³⁾ , 0.17%/K without compensation) 9 to 30 V DC, short-circuit-proof, Class 2
operating voltage U_B	±10 %	±10 %	±10 %	±10 %	±10 %
voltage ripple	≤ 80 mV	≤ 80 mV	≤ 80 mV	≤ 80 mV	≤ 80 mV
no-load supply current	≤ 80 mA	≤ 80 mA	≤ 80 mA	≤ 80 mA	≤ 80 mA
housing	Stainless steel 1.4571, plastic parts: PBT, TPU; Ultrasonic transducer: PEEK film, PTFE epoxy resin with glass content	Stainless steel 1.4571, plastic parts: PBT, TPU; Ultrasonic transducer: PEEK film, PTFE epoxy resin with glass content	Stainless steel 1.4571, plastic parts: PBT, TPU; Ultrasonic transducer: PEEK film, PTFE epoxy resin with glass content	Stainless steel 1.4571, plastic parts: PBT, TPU; Ultrasonic transducer: PEEK film, PTFE epoxy resin with glass content	Stainless steel 1.4571, plastic parts: PBT, TPU; Ultrasonic transducer: PEEK film, PTFE epoxy resin with glass content
class of protection to EN 60529	IP 67	IP 67	IP 67	IP 67	IP 67
norm conformity	EN 60947-5-2	EN 60947-5-2	EN 60947-5-2	EN 60947-5-2	EN 60947-5-2
type of connection	5-pin initiator plug, PBT	5-pin initiator plug, PBT	5-pin initiator plug, PBT	5-pin initiator plug, PBT	5-pin initiator plug, PBT
controls	2 push-buttons (TouchControl)	2 push-buttons (TouchControl)	2 push-buttons (TouchControl)	2 push-buttons (TouchControl)	2 push-buttons (TouchControl)
indicators	3-digit LED display, 2 three-colour LEDs with TouchControl and LinkControl	3-digit LED display, 2 three-colour LEDs with TouchControl and LinkControl	3-digit LED display, 2 three-colour LEDs with TouchControl and LinkControl	3-digit LED display, 2 three-colour LEDs with TouchControl and LinkControl	3-digit LED display, 2 three-colour LEDs with TouchControl and LinkControl
programmable	with TouchControl and LinkControl	with TouchControl and LinkControl	with TouchControl and LinkControl	with TouchControl and LinkControl	with TouchControl and LinkControl
operating temperature	-25 to +70 °C	-25 to +70 °C	-25 to +70 °C	-25 to +70 °C	-25 to +70 °C
storage temperature	-40 to +85 °C	-40 to +85 °C	-40 to +85 °C	-40 to +85 °C	-40 to +85 °C
weight	150 g	150 g	150 g	210 g	270 g
switching hysteresis¹⁾	3 mm	5 mm	20 mm	50 mm	100 mm
switching frequency²⁾	25 Hz	12 Hz	8 Hz	4 Hz	3 Hz
response time²⁾	32 ms	64 ms	92 ms	172 ms	240 ms
time delay before availability	<300 ms	<300 ms	<300 ms	<380 ms	<450 ms
order No.	crm+25/DIU/TC/E	crm+35/DIU/TC/E	crm+130/DIU/TC/E	crm+340/DIU/TC/E	crm+600/DIU/TC/E
switching output	pnp, $U_B = 2\text{ V}$, $I_{max} = 200\text{ mA}$ switchable NOC/NCC, short-circuit-proof	pnp, $U_B = 2\text{ V}$, $I_{max} = 200\text{ mA}$ switchable NOC/NCC, short-circuit-proof	pnp, $U_B = 2\text{ V}$, $I_{max} = 200\text{ mA}$ switchable NOC/NCC, short-circuit-proof	pnp, $U_B = 2\text{ V}$, $I_{max} = 200\text{ mA}$ switchable NOC/NCC, short-circuit-proof	pnp, $U_B = 2\text{ V}$, $I_{max} = 200\text{ mA}$ switchable NOC/NCC, short-circuit-proof
current output 4 to 20 mA	$R_L \leq 100\ \Omega$ at $9\text{ V} \leq U_B \leq 20\text{ V}$; $R_L \leq 500\ \Omega$ at $U_B \geq 20\text{ V}$ Rising/falling output characteristic	$R_L \leq 100\ \Omega$ at $9\text{ V} \leq U_B \leq 20\text{ V}$; $R_L \leq 500\ \Omega$ at $U_B \geq 20\text{ V}$ Rising/falling output characteristic	$R_L \leq 100\ \Omega$ at $9\text{ V} \leq U_B \leq 20\text{ V}$; $R_L \leq 500\ \Omega$ at $U_B \geq 20\text{ V}$ Rising/falling output characteristic	$R_L \leq 100\ \Omega$ at $9\text{ V} \leq U_B \leq 20\text{ V}$; $R_L \leq 500\ \Omega$ at $U_B \geq 20\text{ V}$ Rising/falling output characteristic	$R_L \leq 100\ \Omega$ at $9\text{ V} \leq U_B \leq 20\text{ V}$; $R_L \leq 500\ \Omega$ at $U_B \geq 20\text{ V}$ Rising/falling output characteristic
voltage output 0 to 10 V	$R_L \geq 100\text{ k}\Omega$ at $U_B \geq 15\text{ V}$, short-circuit-proof Rising/falling output characteristic	$R_L \geq 100\text{ k}\Omega$ at $U_B \geq 15\text{ V}$, short-circuit-proof Rising/falling output characteristic	$R_L \geq 100\text{ k}\Omega$ at $U_B \geq 15\text{ V}$, short-circuit-proof Rising/falling output characteristic	$R_L \geq 100\text{ k}\Omega$ at $U_B \geq 15\text{ V}$, short-circuit-proof Rising/falling output characteristic	$R_L \geq 100\text{ k}\Omega$ at $U_B \geq 15\text{ V}$, short-circuit-proof Rising/falling output characteristic

¹⁾ Can be programmed via TouchControl and LinkControl.²⁾ With TouchControl and LinkControl, the selected filter setting and the maximum range influence the switching frequency and the response time.³⁾ Can be deactivated via LinkControl.