



Operating manual
Ultrasonic sensor with
one analogue output

- pms-15/CI/A1 pms-15/CU/A1
- pms-25/CI/A1 pms-25/CU/A1
- pms-35/CI/A1 pms-35/CU/A1
- pms-100/CI/A1 pms-100/CU/A1

Product Description
The pms sensor has a stainless steel housing and is designed for applications with hygienic requirements. The ultrasonic transducer surface of the pms sensors is laminated with a PTFE film (Teflon film). The transducer itself is sealed against the housing by a joint ring.
The pms sensor with a D12 adapter shaft can be fitted in a mounting clip which meets hygiene standards like the sensor screw connection BF-pms/A1. The special housing design ensures that any cleaning fluids are able to run off completely, regardless of the installation situation.
The pms sensor is ECOLAB and EHEDG certified.
The pms sensor variant D12 adapter

shaft offers a non-contact measurement of the distance to an object present within the sensor's detection zone. Depending on the set window limits, a distance-proportional analogue signal is the result.
For sensor setting, the accessory LinkControl adapter LCA-2 is recommended in combination with LinkControl software for Windows®. Alternatively, the sensor can also be set by Teach-in via pin 2.
Safety Notes

- Read the operating manual prior to start-up.
- Connection, installation and adjustment works should be carried out by expert personnel only.
- No safety component in accordance with the EU Machine Directive.

Proper use
pms ultrasonic sensors are used for non-contact detection of objects. The sensor must be mounted in an EHEDG-approved mounting clip, such as the sensor screw connection BF-pms/A1 for a EHEDG-complaint use.
Installation

- Assemble the sensor and its hygienic D12 sensor screw connection BF-pms/A1 or an equivalent sensor mounting clip at the installation location.
- Pull sensor cable through the sensor gland, connect it to the M8 sensor plug, see fig. 1.
- Push the sensor with its shaft into the sensor screw connection BF-pms/A1 and adjust (see figure 3-5). Tighten with lock nut (maximum tightening torque 30 Nm).

be tested first before usage in order to determine whether the sensor (stainless steel, FKM, PTFE) is resistant to them. Cleaning is permitted up to a cleaning temperature of 85°C. Do not use a high-pressure cleaner to clean the sensor. Caking of the sensor membrane must not be removed with sharp objects. The sensor membrane must not be damaged.

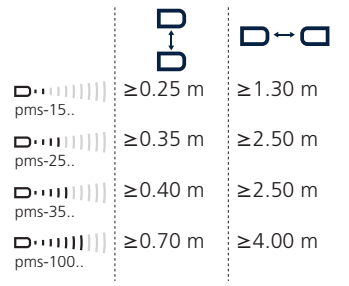


Fig. 2: Assembly distances to avoid a mutual influence of the sensors

ping water might drip from the sensor and mounting brackets into the product area.

- The D12 adapter shaft of the pms sensor has to stick out 7 mm ±1 from the screw connection for hygienic mounting (see figure 4-5).
- The sealing ring has to fill space between D12 sensor shaft and cap nut. Sealing ring should not to be pressed out excessively from the shaft gland.

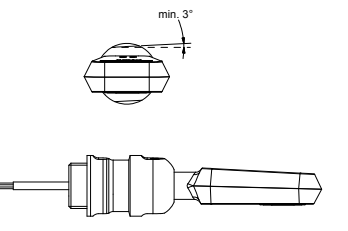


Fig. 3: pms sensor D12-adapter shaft with sensor screw connection BF-pms/A1, all surfaces must be inclined at least 3°.

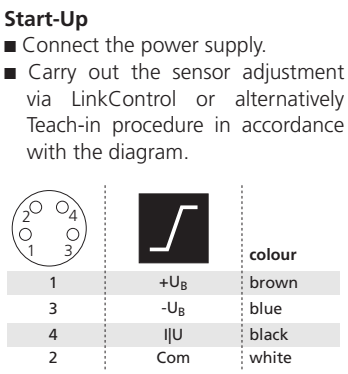
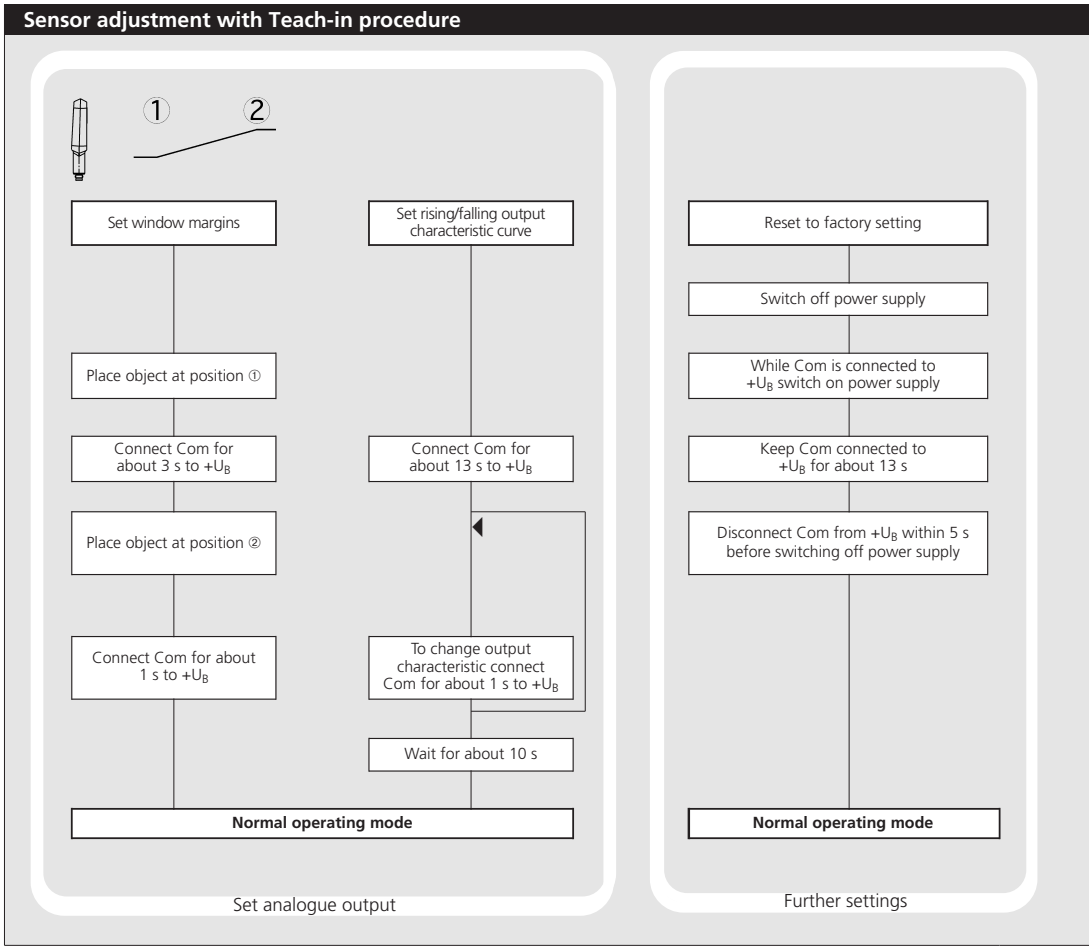


Fig. 1: Pin assignment with view onto sensor plug and colour coding of the microsonic connection cable

Factory Setting

- Rising analogue characteristic curve between the blind zone and the operating range.

Maintenance
microsonic sensors are maintenance-free. For cleaning in areas with hygienic requirements, access to the sensor must be guaranteed from all sides. The pms sensor is ECOLAB certified. The listed cleaning agents (see ECO-LAB certificate) can be used to clean the sensors. Other cleaing agents must

Notes

- The sensors of the pms family have a blind zone. Within this zone a distance measurement is not possible.
- If several pms sensors are operated in a small space, the minimum mounting for parallel or opposite arrangement of the sensors shown in figure 2 must be maintained.
- The pms sensors are equipped with an internal temperature compensation. Due to the sensors self heating, the temperature compensation rea-ches its optimum working-point after approx. 45 seconds of operation.
- The sensor can be reset to its factory setting (see »Further settings«).
- For Teach-in procedure when using the LinkControl adapter (optional accessory) the additional adapter 5G/M12-4G/M12/M8 is needed.
- If the sensor is cleaned wet, all surfaces must be inclined at least 3° from the horizontal alignment so that the cleaning agents can run off completely (see fig. 3-5). There is a risk that condensate or drip-

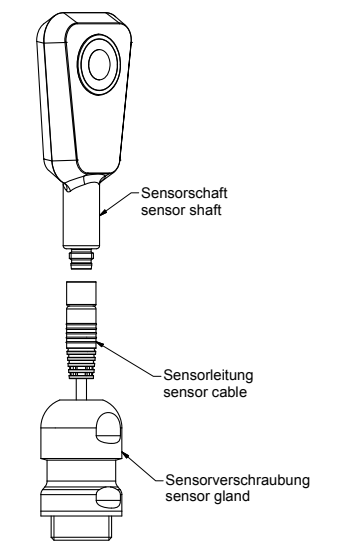
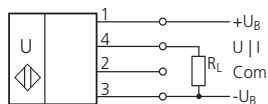


Fig. 4: Mounting of pms sensor with sensor screw connection BF-pms/A1

Technical data



1 analogue output

	pms-15...	pms-25...	pms-35...	pms-100...
blind zone	20 mm	30 mm	70 mm	120 mm
operating range	150 mm	250 mm	350 mm	1,000 mm
maximum range	250 mm	350 mm	600 mm	1,300 mm
angle of beam spread	See detection zone	See detection zone	See detection zone	See detection zone
transducer frequency	380 kHz	320 kHz	400 kHz	200 kHz
resolution	0.069 mm	0.069 mm to 0.10 mm, depending on the analogue window	0.069 mm to 0.17 mm, depending on the analogue window	0.069 mm to 0.38 mm, depending on the analogue window
reproducibility	± 0.15 %	± 0.15 %	± 0.15 %	± 0.15 %
accuracy	± 1 % (Temperature drift internal compensated)	± 1 % (Temperature drift internal compensated)	± 1 % (Temperature drift internal compensated)	± 1 % (Temperature drift internal compensated)
detection zones for different objects: The dark grey areas are determined with a round bar and indicate the typical operating range of a sensor. In order to obtain the light grey areas, a plate (100 x 100 mm) is introduced into the beam spread from the side. In doing so, the optimum angle between plate and sensor is always employed. This therefore indicates the maximum detection zone of the sensor. It is not possible to evaluate ultrasonic reflections outside this area.				
no-load current consumption	< 40 mA	< 40 mA	< 40 mA	< 40 mA
operating voltage ripple	±10 %	±10 %	±10 %	±10 %
housing	stainless steel 1.4404/316L; ultrasonic transducer: PTFE, FKM	stainless steel 1.4404/316L; ultrasonic transducer: PTFE, FKM	stainless steel 1.4404/316L; ultrasonic transducer: PTFE, FKM	stainless steel 1.4404/316L; ultrasonic transducer: PTFE, FKM
ECOLAB	yes	yes	yes	yes
EHEDG	yes, TYPE EL CLASS I AUX	yes, TYPE EL CLASS I AUX	yes, TYPE EL CLASS I AUX	yes, TYPE EL CLASS I AUX
class of protection to EN 60 529	IP 66, IP 67, IP 68	IP 66, IP 67, IP 68	IP 66, IP 67, IP 68	IP 66, IP 67, IP 68
norm conformity	EN 60947-5-2	EN 60947-5-2	EN 60947-5-2	EN 60947-5-2
type of connection	4-pin M8 initiator plug	4-pin M8 initiator plug	4-pin M8 initiator plug	4-pin M8 initiator plug
controls	Teach-in via pin 2 (Com)	Teach-in via pin 2 (Com)	Teach-in via pin 2 (Com)	Teach-in via pin 2 (Com)
programmable	Teach-in, LinkControl	Teach-in, LinkControl	Teach-in, LinkControl	Teach-in, LinkControl
cleaning temperature	to +85°C	to +85°C	to +85°C	to +85°C
operating temperature	-25°C to +70°C	-25°C to +70°C	-25°C to +70°C	-25°C to +70°C
storage temperature	-40°C to +85°C	-40°C to +85°C	-40°C to +85°C	-40°C to +85°C
weight	140 g	140 g	140 g	140 g
response time ¹⁾	24 ms	24 ms	48 ms	60 ms
time delay before availability	< 300 ms	< 300 ms	< 300 ms	< 300 ms
analogue output 4-20 mA	$R_L \leq 500 \Omega$, rising/falling characteristic	$R_L \leq 500 \Omega$, rising/falling characteristic	$R_L \leq 500 \Omega$, rising/falling characteristic	$R_L \leq 500 \Omega$, rising/falling characteristic
operating voltage U_B	10 - 30 V DC for $R_L \leq 100 \Omega$, 20 - 30 V DC for $R_L > 100 \Omega$, terminal reverse polarity protected	10 - 30 V DC for $R_L \leq 100 \Omega$, 20 - 30 V DC for $R_L > 100 \Omega$, terminal reverse polarity protected	10 - 30 V DC for $R_L \leq 100 \Omega$, 20 - 30 V DC for $R_L > 100 \Omega$, terminal reverse polarity protected	10 - 30 V DC for $R_L \leq 100 \Omega$, 20 - 30 V DC for $R_L > 100 \Omega$, terminal reverse polarity protected
order no.	pms-15/CI/A1	pms-25/CI/A1	pms-35/CI/A1	pms-100/CI/A1
analogue output 0-10 V	$R_L \geq 100 k\Omega$, short circuit proof, rising/falling characteristic	$R_L \geq 100 k\Omega$, short circuit proof, rising/falling characteristic	$R_L \geq 100 k\Omega$, short circuit proof, rising/falling characteristic	$R_L \geq 100 k\Omega$, short circuit proof, rising/falling characteristic
operating voltage U_B	15 - 30 V DC, terminal reverse polarity protected	15 - 30 V DC, terminal reverse polarity protected	15 - 30 V DC, terminal reverse polarity protected	15 - 30 V DC, terminal reverse polarity protected
order no.	pms-15/CU/A1	pms-25/CU/A1	pms-35/CU/A1	pms-100/CU/A1

1) Can be programmed with LinkControl

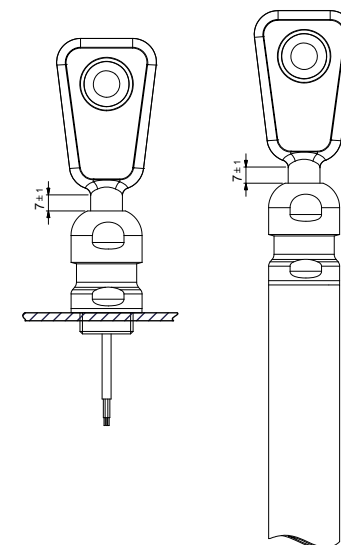


Fig. 5: Mounting of pms sensor with sensor screw connection BF-pms/A1 mounted to machine part or to stainless steel tube D26.8 with internal thread M20x1.5

Mounting accessory

- D12 sensor screw connection BF-pms/A1

Accessory for programming

- LinkControl adapter LCA-2
- Adapter 5G/M12-4G/M12/M8



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