



AFM60B-BHKA032768

AFS/AFM60 SSI

ABSOLUTE ENCODERS

SICK
Sensor Intelligence.



Illustration may differ

Ordering information

Type	part no.
AFM60B-BHKA032768	On request

Other models and accessories → www.sick.com/AFS_AFM60_SSI

Detailed technical data

Safety-related parameters

MTTF_D (mean time to dangerous failure)	250 years (EN ISO 13849-1) ¹⁾
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¹⁾ This product is a standard product and does not constitute a safety component as defined in the Machinery Directive. Calculation based on nominal load of components, average ambient temperature 40 °C, frequency of use 8760 h/a. All electronic failures are considered hazardous. For more information, see document no. 8015532.

Performance

Number of steps per revolution (max. resolution)	32,768 (15 bit)
Number of revolutions	4,096 (12 bit)
Max. resolution (number of steps per revolution x number of revolutions)	15 bit x 12 bit (32,768 x 4,096)
Error limits G	0.05° ¹⁾
Repeatability standard deviation σ_r	0.002° ²⁾

¹⁾ In accordance with DIN ISO 1319-1, position of the upper and lower error limit depends on the installation situation, specified value refers to a symmetrical position, i.e. deviation in upper and lower direction is the same.

²⁾ In accordance with DIN ISO 55350-13; 68.3% of the measured values are inside the specified area.

Interfaces

Communication interface	SSI
Communication Interface detail	SSI + Sin/Cos
Initialization time	50 ms ¹⁾
Position forming time	< 1 µs
Code type	Gray
Code sequence parameter adjustable	CW/CCW (V/R) parameter adjustable
Clock frequency	≤ 2 MHz ²⁾
Set (electronic adjustment)	H-active (L = 0 - 3 V, H = 4,0 - U _S V)
CW/CCW (counting sequence when turning)	L-active (L = 0 - 1,5 V, H = 2,0 - U _S V)
Sine/cosine periods per revolution	1,024
Output frequency	≤ 200 kHz
Load resistance	≥ 120 Ω

¹⁾ Valid positional data can be read once this time has elapsed.

²⁾ Minimum, LOW level (Clock +): 250 ns.

Signal before differential generation	0.5 V _{pp} , ± 20 %, 120 Ω
Signal offset before differential generation	2.5 V ± 10 %
Signal after differential generation	1 V _{pp} , ± 20 %

¹⁾ Valid positional data can be read once this time has elapsed.

²⁾ Minimum, LOW level (Clock +): 250 ns.

Electronics

Connection type	Male connector, M23, 12-pin, radial
Supply voltage	4.5 ... 32 V
Power consumption	≤ 0.7 W (without load)
Reverse polarity protection	✓

Mechanics

Mechanical design	Blind hollow shaft
Shaft diameter	15 mm
Characteristics of the shaft	Front clamp
Weight	0.2 kg ¹⁾
Shaft material	Stainless steel
Flange material	Aluminum
Housing material	Aluminum die cast
Start up torque	< 0.8 Ncm (+20 °C)
Operating torque	< 0.6 Ncm (+20 °C)
Permissible movement static	± 0.3 mm (radial) ± 0.5 mm (axial)
Permissible movement dynamic	± 0.1 mm (radial) ± 0.2 mm (axial)
Operating speed	≤ 6,000 min ⁻¹ ²⁾
Moment of inertia of the rotor	40 gcm ²
Bearing lifetime	3.0 x 10 ⁹ revolutions
Angular acceleration	≤ 500,000 rad/s ²

¹⁾ Based on devices with male connector.

²⁾ Allow for self-heating of 3.3 K per 1,000 rpm when designing the operating temperature range.

Ambient data

EMC	According to EN 61000-6-2 and EN 61000-6-3 ¹⁾
Enclosure rating	IP65, shaft side (IEC 60529) IP67, housing side (IEC 60529) ²⁾
Permissible relative humidity	90 % (Condensation not permitted)
Operating temperature range	-40 °C ... +100 °C ³⁾
Storage temperature range	-40 °C ... +100 °C, without package
Resistance to shocks	70 g, 6 ms (EN 60068-2-27)
Resistance to vibration	30 g, 10 Hz ... 2,000 Hz (EN 60068-2-6)

¹⁾ EMC according to the standards quoted is achieved if shielded cables are used.

²⁾ For devices with male connector: with mounted mating connector.

³⁾ Stationary position of the cable.

ECLASS 5.0	27270502
ECLASS 5.1.4	27270502
ECLASS 6.0	27270590
ECLASS 6.2	27270590
ECLASS 7.0	27270502
ECLASS 8.0	27270502
ECLASS 8.1	27270502
ECLASS 9.0	27270502
ECLASS 10.0	27270502
ECLASS 11.0	27270502
ECLASS 12.0	27270502
ETIM 5.0	EC001486
ETIM 6.0	EC001486
ETIM 7.0	EC001486
ETIM 8.0	EC001486
UNSPSC 16.0901	41112113

Technical drawing of the M23 x 1 1/2, showing three views: side view, front view, and top view. The side view shows a profile with dimensions: 45.5 (1.79) total width, 9.4 (0.37) and 3.4 (0.13) for the top flange, 2.5 (0.10) for the bottom flange, 14.5 (0.57) for the central body, 7.75 (0.31) for the bottom flange thickness, and a central hole of Ø 32.6 (1.28) and Ø 60 (2.36). The front view shows a central body with a diameter of Ø 32.6 (1.28) and a central hole of Ø 60 (2.36). The top view shows a circular profile with a diameter of Ø 63±0.2 (2.48) and a central hole of Ø 3.2±0.1 (0.13). The drawing also includes a detail view of the M23 x 1 thread and a note indicating a minimum length of 15 (0.59) and a maximum length of 42 (1.65).

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PIN assignment M23 male connector, 12-pin and cable, 12-wire, SSI/Gray + SIN/COS



view of M23 male device connector on encoder

PIN	Wire colors (cable connection)	SignalIncremental	Explanation
1	Red	U _S	Operating voltage
2	Blue	GND	Ground connection
3	Yellow	Clock +	Interface signals
4	White	Data +	Interface signals
5	Orange	SET	Electronic adjustment
6	Brown	Data -	Interface signals
7	Violet	Clock -	Interface signals
8	Black	- SIN	Signal wire
9	Orange-black	CW/CCW (V/R)	Sequence in direction of rotation
10	Green	- COS	Signal wire
11	Gray	+ COS	Signal wire
12	Pink	+ SIN	Signal wire
-	-	Screen	Screen connected to housing on encoder side. Connected to ground on control side.

Diagrams



The maximum speed is also dependent on the shaft type.

Recommended accessories

Other models and accessories → www.sick.com/AFS_AFM60_SSI

	Brief description	Type	part no.
connectors and cables			
	Connection type head A: Female connector, M23, 12-pin, angled, A-coded Signal type: HIPERFACE®, SSI, Incremental Description: HIPERFACE®, shieldedSSIIncremental Connection systems: Solder connection	DOS-2312-W01	2072580
	Connection type head A: Female connector, M23, 12-pin, straight, A-coded Signal type: HIPERFACE®, SSI, Incremental Description: HIPERFACE®, shieldedSSIIncremental Connection systems: Solder connection	DOS-2312-G02	2077057
	Connection type head A: Female connector, M23, 12-pin, straight, A-coded Signal type: HIPERFACE®, SSI, Incremental Description: HIPERFACE®, shieldedSSIIncremental Connection systems: Solder connection	DOS-2312-G	6027538
	Connection type head A: Female connector, M23, 12-pin, straight Connection type head B: Flying leads Cable: 3 m, 12-wire Description: Shielded	DOL-2312-G03MMD2	2062300
	Connection type head A: Female connector, M23, 12-pin, straight Connection type head B: Flying leads Cable: 5 m, 12-wire Description: Shielded	DOL-2312-G05MMD2	2062301
	Connection type head A: Female connector, M23, 12-pin, straight Connection type head B: Flying leads Cable: 1.5 m, 12-wire Description: Unshielded	DOL-2312-G1M5MD2	2062284
	Connection type head A: Female connector, M23, 12-pin, straight Connection type head B: Flying leads Cable: 10 m, 12-wire Description: Shielded	DOL-2312-G10MMD2	2062302
	Connection type head A: Female connector, M23, 12-pin, straight Connection type head B: Flying leads Cable: 20 m, 12-wire Description: Shielded	DOL-2312-G20MMD2	2062303
	Connection type head A: Female connector, M23, 12-pin, straight Connection type head B: Flying leads Cable: 30 m, 12-wire Description: Shielded	DOL-2312-G30MMD2	2062304
	Connection type head A: Female connector, M23, 9-pin, straight, A-coded Signal type: HIPERFACE®, SSI, Incremental Description: HIPERFACE®, shieldedSSIIncremental Connection systems: Solder connection	DOS-2309-G	6028533

SICK AT A GLANCE

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We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

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