



GRL18-P1131V

GR18

PHOTOELECTRIC SENSORS

SICK
Sensor Intelligence.

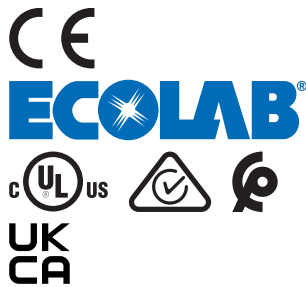


Ordering information

Type	part no.
GRL18-P1131V	1085825

Other models and accessories → www.sick.com/GR18

Illustration may differ



Detailed technical data

Features

Functional principle	Photoelectric retro-reflective sensor	
Functional principle detail	With minimum distance to reflector (dual lens system)	
Dimensions (W x H x D)	18 mm x 18 mm x 73.5 mm	
Housing design (light emission)	Cylindrical	
Housing length	73.5 mm	
Thread length	49.3 mm	
Thread diameter (housing)	M18 x 1	
Optical axis	Axial	
Sensing range max.	0.03 m ... 7.2 m ¹⁾	
Sensing range	0.06 m ... 6 m ¹⁾	
Type of light	Visible red light	
Light source	PinPoint LED ²⁾	
Light spot size (distance)	Ø 175 mm (7 m)	
Wave length	650 nm	
Adjustment	None	
Display	LED green	Operating indicatorStatic on: power on
	LED yellow	Status of received light beamStatic on: object not presentStatic off: object present
Special applications	Hygienic and washdown zones	

¹⁾ Reflector PL80A.

²⁾ Average service life: 100,000 h at T_J = +25 °C.

Mechanics/electronics

Supply voltage U_B	10 V DC ... 30 V DC ¹⁾
Ripple	< 5 V _{pp} ²⁾
Current consumption	30 mA
Switching output	PNP
Output function	Complementary
Switching mode	Light/dark switching ³⁾
Signal voltage PNP HIGH/LOW	V _S - (≤ 3 V) / approx. 0 V
Output current I_{max.}	≤ 100 mA ⁴⁾
Response time	< 500 μs ⁵⁾
Switching frequency	1,000 Hz ⁶⁾
Connection type	Cable, 4-wire, 2 m ⁷⁾
Cable material	Plastic, PVC
Conductor cross section	0.14 mm ²
Cable diameter	Ø 4.8 mm
Circuit protection	A ⁸⁾ B ⁹⁾ D ¹⁰⁾
Protection class	III
Weight	175 g
Polarisation filter	✓
Housing material	Metal, Stainless steel V4A (1.4404, 316L)
Optics material	Plastic, PMMA
Tightening torque, max.	90 Nm
Enclosure rating	IP67 IP68 ¹¹⁾ IP69K ¹²⁾
Items supplied	Fastening nuts (2 x)
Electromagnetic compatibility (EMC)	EN 60947-5-2
Ambient operating temperature	-25 °C ... +55 °C ¹³⁾
Ambient temperature, storage	-30 °C ... +75 °C

¹⁾ Limit values. Operated in short-circuit protected network: max. 8 A.

²⁾ May not fall below or exceed U_V tolerances.

³⁾ Q = light switching; $\bar{Q}$ = dark switching.

⁴⁾ At U_V > 24 V or ambient temperature > 49 °C, I_A max. = 50 mA.

⁵⁾ Signal transit time with resistive load.

⁶⁾ With light/dark ratio 1:1.

⁷⁾ Do not bend below 0 °C.

⁸⁾ A = V_S connections reverse-polarity protected.

⁹⁾ B = inputs and output reverse-polarity protected.

¹⁰⁾ D = outputs overcurrent and short-circuit protected.

¹¹⁾ According to EN 60529 (10 m water depth / 24 h).

¹²⁾ According to ISO 20653:2013-03.

¹³⁾ At U_V ≤ 24V and I_A < 50mA.

UL File No.	E348498
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- 1) Limit values. Operated in short-circuit protected network: max. 8 A.
- 2) May not fall below or exceed U_V tolerances.
- 3) Q = light switching; $\bar{Q}$ = dark switching.
- 4) At $U_V > 24$ V or ambient temperature > 49 °C, I_A max. = 50 mA.
- 5) Signal transit time with resistive load.
- 6) With light/dark ratio 1:1.
- 7) Do not bend below 0 °C.
- 8) A = V_S connections reverse-polarity protected.
- 9) B = inputs and output reverse-polarity protected.
- 10) D = outputs overcurrent and short-circuit protected.
- 11) According to EN 60529 (10 m water depth / 24 h).
- 12) According to ISO 20653:2013-03.
- 13) At $U_V \leq 24$ V and $I_A < 50$ mA.

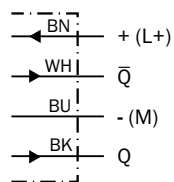
Certificates

EU declaration of conformity	✓
UK declaration of conformity	✓
ACMA declaration of conformity	✓
Moroccan declaration of conformity	✓
China-RoHS	✓
ECOLAB certificate	✓
cULus certificate	✓
Photobiological safety (DIN EN 62471) certificate	✓

Classifications

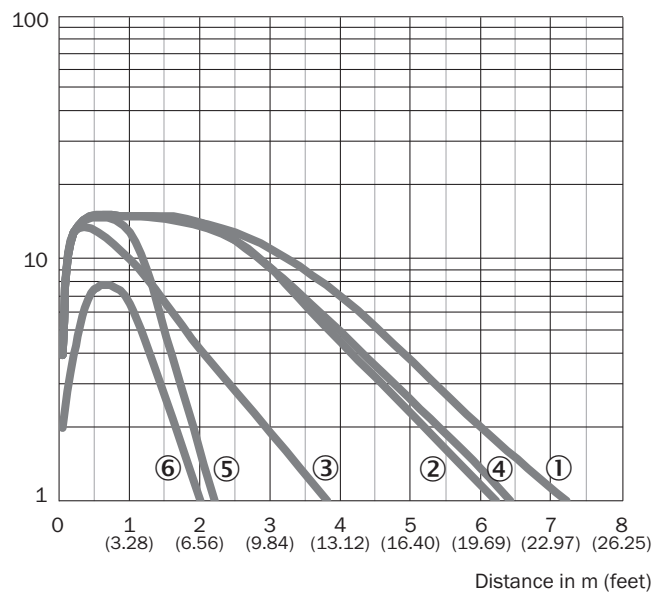
ECLASS 5.0	27270902
ECLASS 5.1.4	27270902
ECLASS 6.0	27270902
ECLASS 6.2	27270902
ECLASS 7.0	27270902
ECLASS 8.0	27270902
ECLASS 8.1	27270902
ECLASS 9.0	27270902
ECLASS 10.0	27270902
ECLASS 11.0	27270902
ECLASS 12.0	27270902
ETIM 5.0	EC002717
ETIM 6.0	EC002717
ETIM 7.0	EC002717
ETIM 8.0	EC002717
UNSPSC 16.0901	39121528

Connection diagram Cd-094



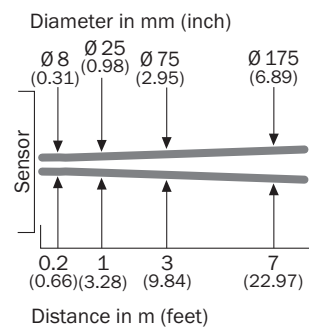
Characteristic curve GRL18S

Operating reserve

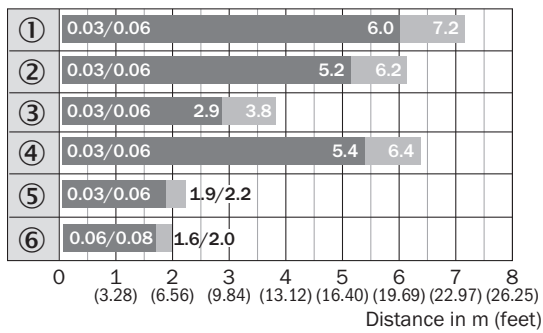


- ① Reflector PL80A
- ② Reflector PL40A
- ③ Reflector PL20A
- ④ Reflector P250
- ⑤ Reflector PL22
- ⑥ Reflective tape REF-Plus 3436

Light spot size GRL18S



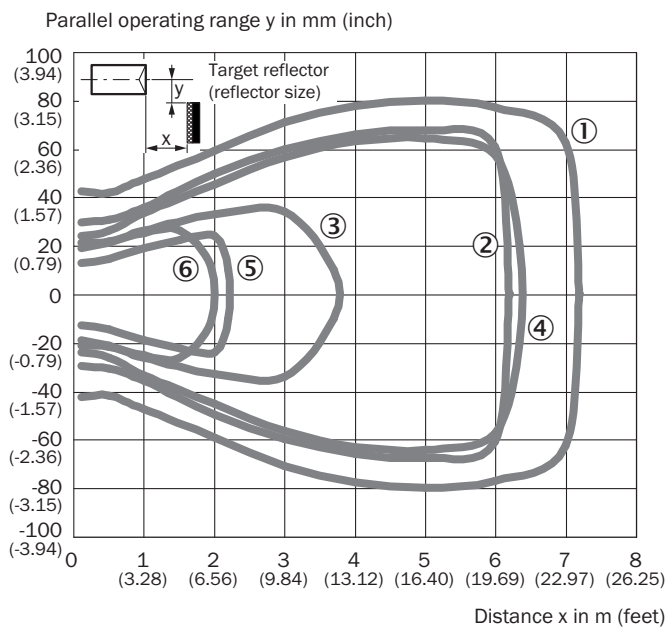
Sensing range diagram GRL18S



■ Sensing range ■ Sensing range max.

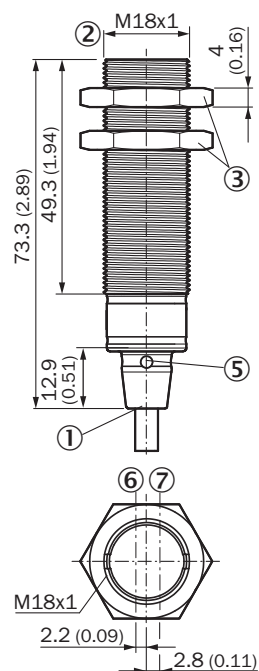
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Response range GRL18S



- ① Reflector PL80A
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- ⑤ Reflector PL22
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Dimensional drawing GR18 Inox, cable, straight



Dimensions in mm (inch)

- ① Connection
- ② Threaded mounting hole M18 x 1
- ③ fastening nuts (2 x); width across 24, stainless steel
- ⑤ LED indicator (4 x)
- ⑥ optical axis, receiver
- ⑦ optical axis, sender

Recommended accessories

Other models and accessories → www.sick.com/GR18

	Brief description	Type	part no.
Mounting systems			
	Description: Mounting bracket for M18 sensors Material: Stainless steel Details: Stainless steel Items supplied: Without mounting hardware	BEF-WN-M18N	5320947
	Description: Universal mounting bracket for reflectors Dimensions (W x H x L): 85 mm x 90 mm x 35 mm Material: Steel Details: Steel, zinc coated Suitable for: C110A, P250, PL20, PL30A, PL40A, PL80A	BEF-WN-REFX	2064574

	Brief description	Type	part no.
reflectors and optics			
	• Description: Chemically resistant, screw connection • Dimensions: 52 mm 61 mm • Ambient operating temperature: -20 °C ... +140 °C	P250 CHEM	5321097
connectors and cables			
	• Connection type head A: Male connector, M12, 4-pin, straight, A-coded • Description: Unshielded • Connection systems: Screw-type terminals • Permitted cross-section: ≤ 0.75 mm²	STE-1204-G	6009932

SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

WORLDWIDE PRESENCE:

Contacts and other locations –www.sick.com