

# GRL18-P2457

## GR18

PHOTOELECTRIC SENSORS

**SICK**  
Sensor Intelligence.



Illustration may differ



Ordering information

Type	part no.
GRL18-P2457	1076981

Included in delivery: P250 (1)  
Other models and accessories → [www.sick.com/GR18](http://www.sick.com/GR18)

Detailed technical data

Features

Functional principle	Photoelectric retro-reflective sensor
Functional principle detail	With minimum distance to reflector (dual lens system)
Dimensions (W x H x D)	18 mm x 18 mm x 73.5 mm
Housing design (light emission)	Cylindrical
Thread diameter (housing)	M18 x 1
Optical axis	Axial
Sensing range max.	0.03 m ... 7.2 m <sup>1)</sup>
Sensing range	0.06 m ... 6 m <sup>1)</sup>
Type of light	Visible red light
Light source	PinPoint LED <sup>2)</sup>
Light spot size (distance)	Ø 175 mm (7 m)
Wave length	650 nm
Adjustment	Potentiometer
Display	
LED green	Operating indicatorStatic on: power on
LED yellow	Status of received light beamStatic on: object not presentStatic off: object present

<sup>1)</sup> Reflector PL80A.  
<sup>2)</sup> Average service life: 100,000 h at T<sub>U</sub> = +25 °C.

## Mechanics/electronics

<b>Supply voltage <math>U_B</math></b>	10 V DC ... 30 V DC <sup>1)</sup>
<b>Ripple</b>	< 5 V <sub>pp</sub> <sup>2)</sup>
<b>Current consumption</b>	30 mA
<b>Switching output</b>	PNP
<b>Output function</b>	Complementary
<b>Switching mode</b>	Light/dark switching
<b>Signal voltage PNP HIGH/LOW</b>	V <sub>S</sub> - (≤ 3 V) / approx. 0 V
<b>Output current I<sub>max.</sub></b>	≤ 100 mA <sup>3)</sup>
<b>Response time</b>	< 500 μs <sup>4)</sup>
<b>Switching frequency</b>	1,000 Hz <sup>5)</sup>
<b>Connection type</b>	Male connector M12, 4-pin
<b>Circuit protection</b>	A <sup>6)</sup> B <sup>7)</sup> D <sup>8)</sup>
<b>Protection class</b>	III
<b>Polarisation filter</b>	✓
<b>Housing material</b>	Plastic, ABS
<b>Optics material</b>	Plastic, PMMA
<b>Enclosure rating</b>	IP67
<b>Items supplied</b>	Fastening nuts (2 x), Reflector P250
<b>Electromagnetic compatibility (EMC)</b>	EN 60947-5-2
<b>Ambient operating temperature</b>	-25 °C ... +55 °C <sup>9)</sup>
<b>Ambient temperature, storage</b>	-40 °C ... +70 °C
<b>UL File No.</b>	E348498

<sup>1)</sup> Limit values. Operated in short-circuit protected network: max. 8 A.

<sup>2)</sup> May not fall below or exceed U<sub>V</sub> tolerances.

<sup>3)</sup> At U<sub>V</sub> > 24 V or ambient temperature > 49 °C, I<sub>A</sub> max. = 50 mA.

<sup>4)</sup> Signal transit time with resistive load.

<sup>5)</sup> With light/dark ratio 1:1.

<sup>6)</sup> A = V<sub>S</sub> connections reverse-polarity protected.

<sup>7)</sup> B = inputs and output reverse-polarity protected.

<sup>8)</sup> D = outputs overcurrent and short-circuit protected.

<sup>9)</sup> At U<sub>V</sub> ≤ 24V and I<sub>A</sub> ≤ 50mA.

## Safety-related parameters

<b>MTTF<sub>D</sub></b>	2,412 years
<b>DC<sub>avg</sub></b>	0 %

## Certificates

<b>EU declaration of conformity</b>	✓
<b>UK declaration of conformity</b>	✓
<b>ACMA declaration of conformity</b>	✓
<b>Moroccan declaration of conformity</b>	✓

China-RoHS	✓
ECOLAB certificate	✓
cULus certificate	✓
Photobiological safety (DIN EN 62471) certificate	✓

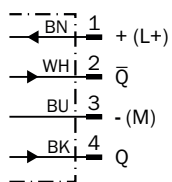
Classifications

ECLASS 5.0	27270902
ECLASS 5.1.4	27270902
ECLASS 6.0	27270902
ECLASS 6.2	27270902
ECLASS 7.0	27270902
ECLASS 8.0	27270902
ECLASS 8.1	27270902
ECLASS 9.0	27270902
ECLASS 10.0	27270902
ECLASS 11.0	27270902
ECLASS 12.0	27270902
ETIM 5.0	EC002717
ETIM 6.0	EC002717
ETIM 7.0	EC002717
ETIM 8.0	EC002717
UNSPSC 16.0901	39121528

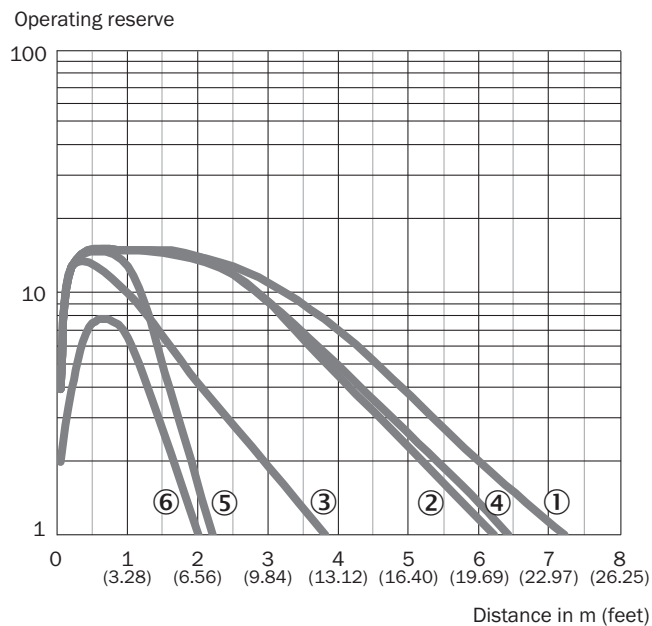
Adjustments GRL18(S), GRSE18(S), Sensitivity setting: Potentiometer, 270°



## Connection diagram Cd-084

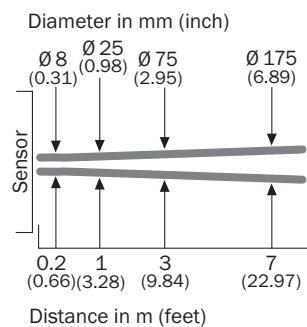


## Characteristic curve GRL18S

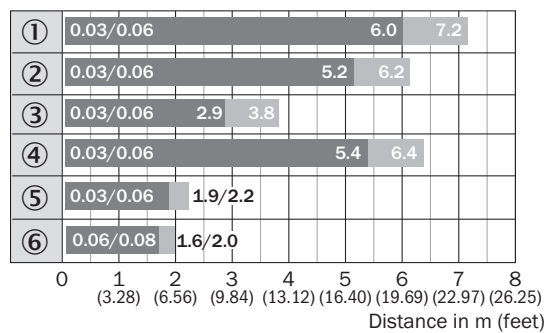


- ① Reflector PL80A
- ② Reflector PL40A
- ③ Reflector PL20A
- ④ Reflector P250
- ⑤ Reflector PL22
- ⑥ Reflective tape REF-Plus 3436

## Light spot size GRL18S



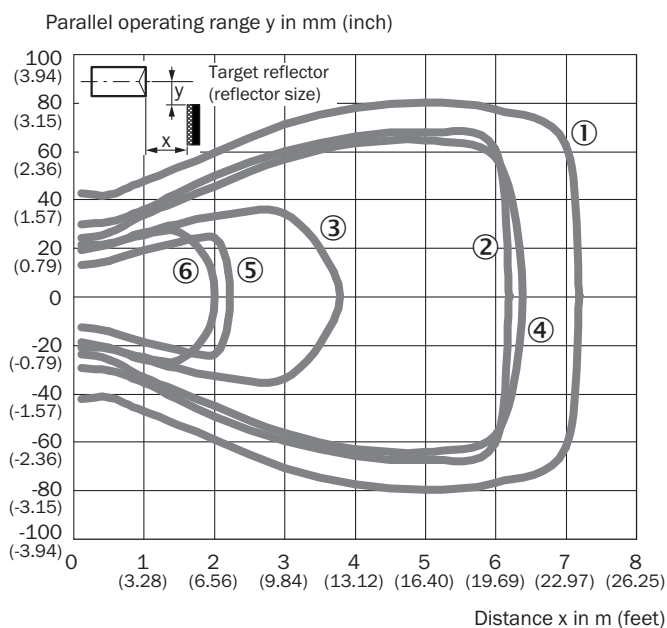
## Sensing range diagram GRL18S



■ Sensing range ■ Sensing range max.

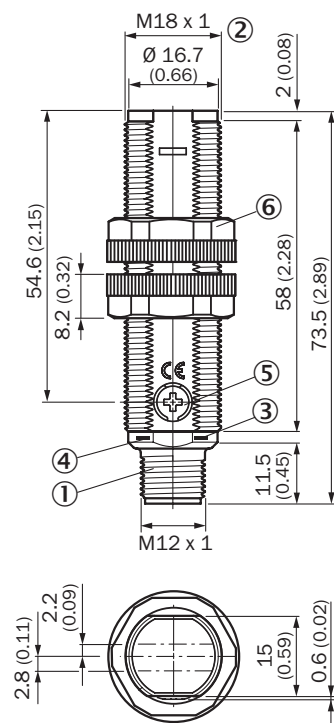
- ① Reflector PL80A
- ② Reflector PL40A
- ③ Reflector PL20A
- ④ Reflector P250
- ⑤ Reflector PL22
- ⑥ Reflective tape REF-Plus 3436

## Response range GRL18S



- ① Reflector PL80A
- ② Reflector PL40A
- ③ Reflector PL20A
- ④ Reflector P250
- ⑤ Reflector PL22
- ⑥ Reflective tape REF-Plus 3436

## Dimensional drawing GRTE18, GRL18, GRSE18, plastic, connector, straight






Dimensions in mm (inch)

- ① male connector M12, 4-pin
- ② Threaded mounting hole M18 x 1
- ③ LED indicator yellow
- ④ LED indicator green
- ⑤ sensitivity control: potentiometer 270°
- ⑥ fastening nuts (2 x); width across 22, plastic

## Recommended accessories

Other models and accessories → [www.sick.com/GR18](http://www.sick.com/GR18)

	Brief description	Type	part no.
Mounting systems			
 	<ul style="list-style-type: none"> <li><b>Description:</b> Mounting bracket for M18 sensors</li> <li><b>Material:</b> Steel</li> <li><b>Details:</b> Steel, zinc coated</li> <li><b>Items supplied:</b> Without mounting hardware</li> <li><b>Suitable for:</b> GR18, V180-2, V18, W15, Z1, Z2</li> </ul>	BEF-WN-M18	5308446
	<ul style="list-style-type: none"> <li><b>Description:</b> Universal mounting bracket for reflectors</li> <li><b>Dimensions (W x H x L):</b> 85 mm x 90 mm x 35 mm</li> <li><b>Material:</b> Steel</li> <li><b>Details:</b> Steel, zinc coated</li> <li><b>Suitable for:</b> C110A, P250, PL20, PL30A, PL40A, PL80A</li> </ul>	BEF-WN-REFX	2064574

	Brief description	Type	part no.
connectors and cables			
	<ul style="list-style-type: none"><li>• <b>Connection type head A:</b> Female connector, M12, 4-pin, straight, A-coded</li><li>• <b>Connection type head B:</b> Flying leads</li><li>• <b>Signal type:</b> Sensor/actuator cable</li><li>• <b>Cable:</b> 5 m, 4-wire, PVC</li><li>• <b>Description:</b> Sensor/actuator cable, unshielded</li><li>• <b>Application:</b> Zones with chemicals, Uncontaminated zones</li></ul>	YF2A14-050VB3XLEAX	2096235
	<ul style="list-style-type: none"><li>• <b>Connection type head A:</b> Male connector, M12, 4-pin, straight, A-coded</li><li>• <b>Description:</b> Unshielded</li><li>• <b>Connection systems:</b> Screw-type terminals</li><li>• <b>Permitted cross-section:</b> ≤ 0.75 mm²</li></ul>	STE-1204-G	6009932



## SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

## WORLDWIDE PRESENCE:

Contacts and other locations –[www.sick.com](http://www.sick.com)