



GRTB18S-P1031VS20

GR18

PHOTOELECTRIC SENSORS

SICK
Sensor Intelligence.



Illustration may differ



Ordering information

Type	part no.
GRTB18S-P1031VS20	1111239

Other models and accessories → www.sick.com/GR18

Detailed technical data

Features

Functional principle	Photoelectric proximity sensor
Functional principle detail	Background suppression
Dimensions (W x H x D)	18 mm x 18 mm x 55.9 mm
Housing design (light emission)	Cylindrical
Housing length	55.9 mm
Thread length	31.7 mm
Thread diameter (housing)	M18 x 1
Optical axis	Axial
Sensing range max.	3 mm ... 100 mm ¹⁾
Sensing range	15 mm ... 100 mm ¹⁾
Type of light	Visible red light
Light source	PinPoint LED ²⁾
Light spot size (distance)	Ø 7 mm (100 mm)
Wave length	650 nm
Adjustment	None
Display	
LED green	Operating indicatorStatic on: power on
LED yellow	Status of received light beamStatic on: object presentStatic off: object not present
Special applications	Hygienic and washdown zones

¹⁾ Object with 90% remission (based on standard white, DIN 5033).

²⁾ Average service life: 100,000 h at T_J = +25 °C.

Mechanics/electronics

Supply voltage U_B	10 V DC ... 30 V DC ¹⁾
Ripple	< 5 V _{pp} ²⁾
Current consumption	30 mA
Switching output	PNP
Output function	Complementary
Switching mode	Light/dark switching ³⁾
Signal voltage PNP HIGH/LOW	V _S - (≤ 3 V) / approx. 0 V
Output current I_{max.}	≤ 100 mA ⁴⁾
Response time	< 500 μs ⁵⁾
Switching frequency	1,000 Hz ⁶⁾
Connection type	Cable, 4-wire, 6 m ⁷⁾
Cable material	Plastic, PVC
Conductor cross section	0.14 mm ²
Cable diameter	Ø 4.8 mm
Circuit protection	A ⁸⁾ B ⁹⁾ D ¹⁰⁾
Protection class	III
Weight	100 g
Housing material	Metal, Stainless steel V4A (1.4404, 316L)
Optics material	Plastic, PMMA
Tightening torque, max.	90 Nm
Enclosure rating	IP67 IP68 ¹¹⁾ IP69K ¹²⁾
Items supplied	Fastening nuts (2 x)
Electromagnetic compatibility (EMC)	EN 60947-5-2
Ambient operating temperature	-25 °C ... +55 °C ¹³⁾
Ambient temperature, storage	-30 °C ... +75 °C
UL File No.	NRKH.E348498 & NRKH7.E348498

¹⁾ Limit values. Operated in short-circuit protected network: max. 8 A.

²⁾ May not fall below or exceed U_V tolerances.

³⁾ Q = light switching; \bar{Q} = dark switching.

⁴⁾ At U_V > 24 V or ambient temperature > 49 °C, I_A max. = 50 mA.

⁵⁾ Signal transit time with resistive load.

⁶⁾ With light/dark ratio 1:1.

⁷⁾ Do not bend below 0 °C.

⁸⁾ A = V_S connections reverse-polarity protected.

⁹⁾ B = inputs and output reverse-polarity protected.

¹⁰⁾ D = outputs overcurrent and short-circuit protected.

¹¹⁾ According to EN 60529 (10 m water depth / 24 h).

¹²⁾ According to ISO 20653:2013-03.

¹³⁾ At U_V ≤ 24V and I_A < 50mA.

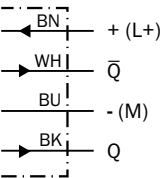
Certificates

EU declaration of conformity	✓
UK declaration of conformity	✓
ACMA declaration of conformity	✓
Moroccan declaration of conformity	✓
ECOLAB certificate	✓
cULus certificate	✓
Photobiological safety (DIN EN 62471) certificate	✓

Classifications

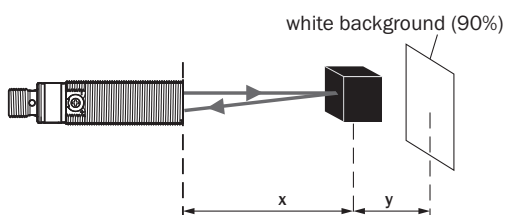
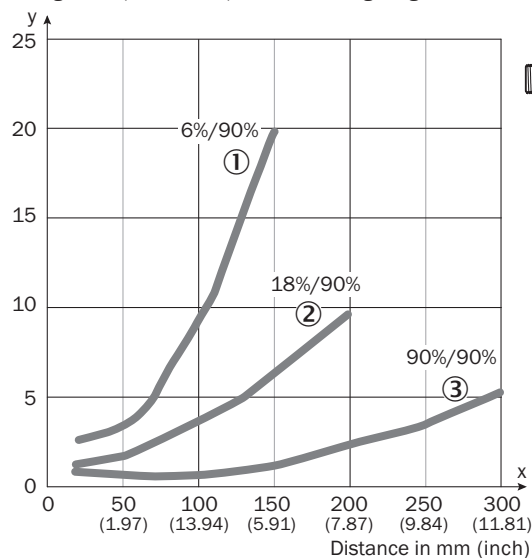
ECLASS 5.0	27270904
ECLASS 5.1.4	27270904
ECLASS 6.0	27270904
ECLASS 6.2	27270904
ECLASS 7.0	27270904
ECLASS 8.0	27270904
ECLASS 8.1	27270904
ECLASS 9.0	27270904
ECLASS 10.0	27270904
ECLASS 11.0	27270904
ECLASS 12.0	27270903
ETIM 5.0	EC002719
ETIM 6.0	EC002719
ETIM 7.0	EC002719
ETIM 8.0	EC002719
UNSPSC 16.0901	39121528

Connection diagram Cd-094



Characteristic curve GRTB18(S) Inox

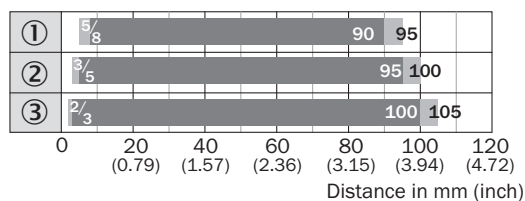
Minimum distance between set sensing range and background (white, 90%) in % of sensing range



Example:
Sensing range on black, 6%
 $x = 100 \text{ mm}$, $y = (10\% \text{ of } 100 \text{ mm}) = 10 \text{ mm}$

- ① Sensing range on black, 6 % remission
- ② Sensing range on gray, 18 % remission
- ③ Sensing range on white, 90 % remission

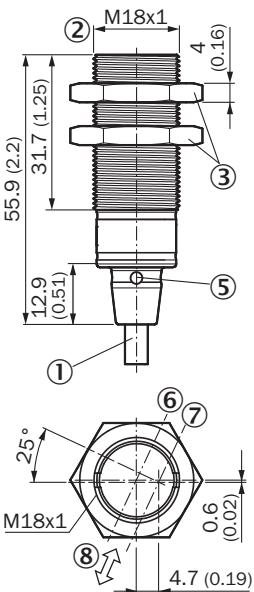
Sensing range diagram GRTB18(S) Inox



■ Sensing range ■ Sensing range max.

- ① Sensing range on black, 6% remission factor
- ② Sensing range on gray, 18% remission factor
- ③ Sensing range on white, 90% remission factor

Dimensional drawing GRTB18S Inox, cable, straight





Dimensions in mm (inch)

- ① Connection
- ② Threaded mounting hole M18 x 1
- ③ fastening nuts (2 x); width across 24, stainless steel
- ⑤ LED indicator (4 x)
- ⑥ optical axis, receiver
- ⑦ optical axis, sender
- ⑧ Standard direction

Recommended accessories

Other models and accessories → www.sick.com/GR18

	Brief description	Type	part no.
Mounting systems			
	<ul style="list-style-type: none">• Description: Mounting bracket for M18 sensors• Material: Stainless steel• Details: Stainless steel• Items supplied: Without mounting hardware	BEF-WN-M18N	5320947
connectors and cables			
	<ul style="list-style-type: none">• Connection type head A: Male connector, M12, 4-pin, straight, A-coded• Description: Unshielded• Connection systems: Screw-type terminals• Permitted cross-section: ≤ 0.75 mm²	STE-1204-G	6009932

SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

WORLDWIDE PRESENCE:

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