



# HL18B-P1G3BA

H18 Sure Sense

PHOTOELECTRIC SENSORS

**SICK**  
Sensor Intelligence.



Illustration may differ



Ordering information

Type	part no.
HL18B-P1G3BA	1101378

Other models and accessories → [www.sick.com/H18\\_Sure\\_Sense](http://www.sick.com/H18_Sure_Sense)

Detailed technical data

Features

Functional principle	Photoelectric retro-reflective sensor
Functional principle detail	With minimum distance to reflector (dual lens system)
Dimensions (W x H x D)	16.2 mm x 50.1 mm x 31.4 mm
Housing design (light emission)	Hybrid
Thread diameter (housing)	M18
Mounting system type	M18, head/M18, base/side (24.1 ... 25.4 mm)
Housing color	Blue
Sensing range max.	0.03 m ... 6.5 m <sup>1)</sup>
Sensing range	0.03 m ... 5 m <sup>1)</sup>
Type of light	Visible red light
Light source	PinPoint LED <sup>2)</sup>
Light spot size (distance)	130 mm x 260 mm (6.5 m)
Wave length	631 nm
Adjustment	
Potentiometer, right	None
Potentiometer, left	None
Special features	Signal strength light bar

<sup>1)</sup> Reflector PL80A.  
<sup>2)</sup> Average service life: 100,000 h at T<sub>U</sub> = +25 °C.

## Mechanics/electronics

<b>Supply voltage</b>	10 V DC ... 30 V DC
<b>Ripple</b>	< 5 V <sub>pp</sub> <sup>1)</sup>
<b>Current consumption</b>	≤ 20 mA <sup>2)</sup>
<b>Switching output</b>	PNP
<b>Output function</b>	Complementary
<b>Switching mode</b>	Light/dark switching
<b>Switching output detail</b>	
Switching output Q1	PNP, Light switching
Switching output Q2	PNP, Dark switching
<b>Output current I<sub>max.</sub></b>	≤ 100 mA
<b>Response time</b>	≤ 0.5 ms <sup>3)</sup>
<b>Switching frequency</b>	1,000 Hz <sup>4)</sup>
<b>Connection type</b>	Cable open end, 2 m
<b>Cable material</b>	Plastic, PVC
<b>Conductor cross section</b>	0.2 mm <sup>2</sup>
<b>Circuit protection</b>	A <sup>5)</sup> B <sup>6)</sup> D <sup>7)</sup>
<b>Protection class</b>	III
<b>Weight</b>	18 g
<b>Polarisation filter</b>	✓
<b>Housing material</b>	Plastic, VISTAL®
<b>Optics material</b>	Plastic, PMMA
<b>Enclosure rating</b>	IP67 IP69K
<b>Items supplied</b>	Fastening nut (1x), M18, plastic, black, flat
<b>Electromagnetic compatibility (EMC)</b>	EN 60947-5-2 (The sensor complies with the Radio Safety Requirements (EMC) for the industrial sector (Radio Safety Class A). It may cause radio interference if used in a residential area.)
<b>Ambient operating temperature</b>	-40 °C ... +70 °C
<b>Ambient temperature, storage</b>	-40 °C ... +75 °C
<b>UL File No.</b>	E189383

<sup>1)</sup> May not fall below or exceed U<sub>y</sub> tolerances.

<sup>2)</sup> Without signal strength light bar and load.

<sup>3)</sup> Signal transit time with resistive load.

<sup>4)</sup> With light/dark ratio 1:1.

<sup>5)</sup> A = V<sub>S</sub> connections reverse-polarity protected.

<sup>6)</sup> B = inputs and output reverse-polarity protected.

<sup>7)</sup> D = outputs overcurrent and short-circuit protected.

## Connection type/pinouts

<b>Connection type</b>	Cable open end, 2 m
<b>Connection type Detail</b>	
Conductor cross section	0.2 mm <sup>2</sup>

<b>Pinouts</b>	Cable material	Plastic
	BN	+ (L+)
	WH	Q <sub>2</sub>
	BU	- (M)
	BK	Q <sub>1</sub>

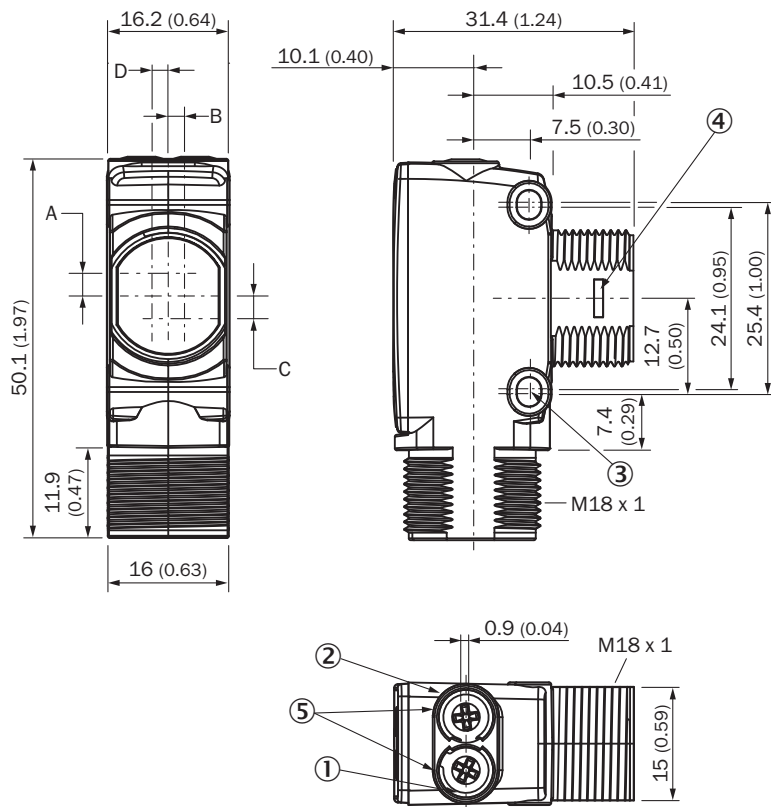
### Certificates

<b>EU declaration of conformity</b>	✓
<b>UK declaration of conformity</b>	✓
<b>ACMA declaration of conformity</b>	✓
<b>Moroccan declaration of conformity</b>	✓
<b>China-RoHS</b>	✓
<b>cULus certificate</b>	✓

### Classifications

<b>ECLASS 5.0</b>	27270902
<b>ECLASS 5.1.4</b>	27270902
<b>ECLASS 6.0</b>	27270902
<b>ECLASS 6.2</b>	27270902
<b>ECLASS 7.0</b>	27270902
<b>ECLASS 8.0</b>	27270902
<b>ECLASS 8.1</b>	27270902
<b>ECLASS 9.0</b>	27270902
<b>ECLASS 10.0</b>	27270902
<b>ECLASS 11.0</b>	27270902
<b>ECLASS 12.0</b>	27270902
<b>ETIM 5.0</b>	EC002717
<b>ETIM 6.0</b>	EC002717
<b>ETIM 7.0</b>	EC002717
<b>ETIM 8.0</b>	EC002717
<b>UNSPSC 16.0901</b>	39121528

## Dimensional drawing

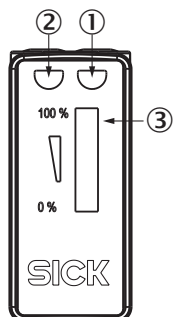


Dimensions in mm (inch)

- ① LED indicator yellow: Status of received light beam
- ② LED indicator green: power on
- ③ M3 mounting hole
- ④ Snap Connection for flush ring (sold seperatly)
- ⑤ Potentiometer (if selected) or LED Indicators

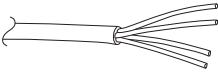
Dimensions in mm (inch)	Receiver		Sender	
–	A	B	C	D
<b>HTB18 / HTF18</b>	- 1.1 (0.04)	1.1 (0.04)	4.7 (0.19)	0.6 (0.02)
<b>HTE18 / HL18 / HSE18</b>	2.5 (0.1)	0.0 (0.0)	4.0 (0.16)	0.0 (0.0)
<b>HTB18L / HTF18L / HL18L / HSE18L</b>	2.5 (0.1)	0.0 (0.0)	3.5 (0.14)	0.0 (0.0)

## Adjustments



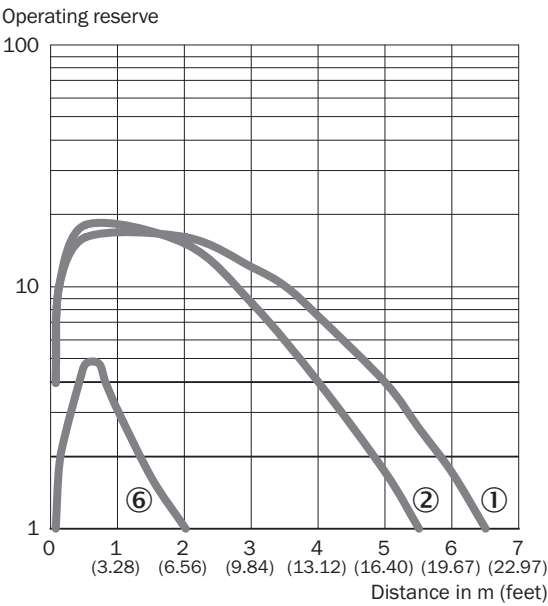
- ① LED indicator yellow: Status of received light beam
- ② LED indicator green: power on
- ③ Signal strength light bar

Pinouts, see table Technical data: <b>Connection type/pinouts</b>



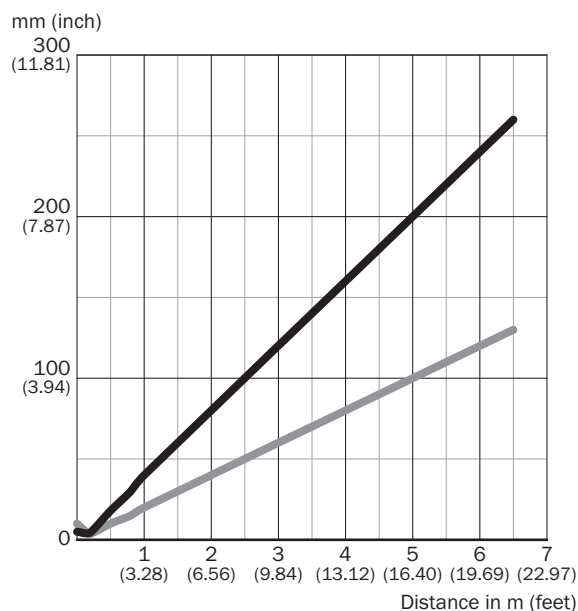
Cable with flying leads, 4-wire, AWG26 0.15 mm<sup>2</sup>

Characteristic curve



- ① Reflector PL80A
- ② Reflector PL40A
- ⑥ Reflective tape IREF6000 (REF-IRF-56)

## Light spot size

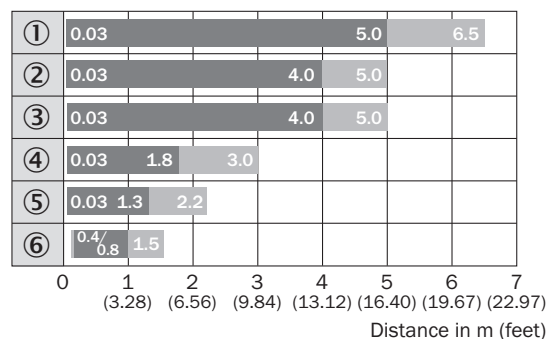


### Dimensions in mm (inch)

Sensing range	Horizontal	Vertical
0.5 m (1.64 feet)	18 (0.71)	10 (0.39)
1 m (3.28 feet)	40 (1.57)	20 (0.79)
5 m (16.40 feet)	200 (7.87)	100 (3.94)
6.5 m (21.33 feet)	260 (10.24)	130 (5.12)

— Horizontal  
— Vertical

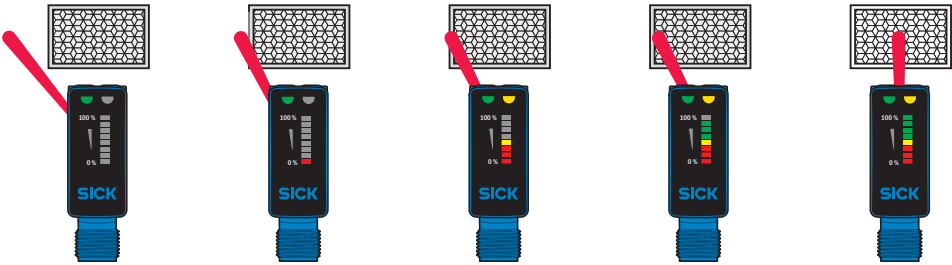
## Sensing range diagram



■ Sensing range ■ Sensing range max.



- ① Reflector PL80A
- ② Reflector PL40A
- ③ Reflector P250
- ④ Reflector PL30A, PL31A
- ⑤ Reflector PL20A
- ⑥ Reflective tape IREF6000 (REF-IRF-56)

Functions



Recommended accessories

Other models and accessories → [www.sick.com/H18\\_Sure\\_Sense](http://www.sick.com/H18_Sure_Sense)

	Brief description	Type	part no.
reflectors and optics			
	<ul style="list-style-type: none"><li>• <b>Description:</b> Rectangular, screw connection</li><li>• <b>Dimensions:</b> 51 mm 61 mm</li><li>• <b>Ambient operating temperature:</b> -30 °C ... +65 °C</li></ul>	P250	5304812
Mounting systems			
	<ul style="list-style-type: none"><li>• <b>Description:</b> Universal mounting bracket for reflectors</li><li>• <b>Dimensions (W x H x L):</b> 85 mm x 90 mm x 35 mm</li><li>• <b>Material:</b> Steel</li><li>• <b>Details:</b> Steel, zinc coated</li><li>• <b>Suitable for:</b> C110A, P250, PL20, PL30A, PL40A, PL80A</li></ul>	BEF-WN-REFX	2064574



## SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

## WORLDWIDE PRESENCE:

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