



HL18L-N1G5AB

H18 Sure Sense

PHOTOELECTRIC SENSORS

SICK
Sensor Intelligence.



Ordering information

Type	part no.
HL18L-N1G5AB	1080702

Other models and accessories → www.sick.com/H18_Sure_Sense

Illustration may differ



Detailed technical data

Features

Functional principle	Photoelectric retro-reflective sensor	
Functional principle detail	With minimum distance to reflector (dual lens system)	
Dimensions (W x H x D)	16.2 mm x 45.5 mm x 31.8 mm	
Housing design (light emission)	Hybrid	
Thread diameter (housing)	M18	
Mounting system type	M18, head/side (24.1 ... 25.4 mm)	
Housing color	Blue	
Sensing range max.	0.1 m ... 12 m ¹⁾	
Sensing range	0.1 m ... 10 m ¹⁾	
Type of light	Visible red light	
Light source	Laser ²⁾ ³⁾	
Light spot size (distance)	2 mm (2 m)	
Wave length	655 nm	
Laser class	1	
Adjustment		
	Potentiometer, right	Sensitivity
	Potentiometer, left	None
Special applications	Detecting small objects	
Special features	-	

¹⁾ Reflector PL80A.

²⁾ Average service life: 50,000 h at $T_U = +25^\circ\text{C}$.

³⁾ CLASS 1 LASER PRODUCT EN60825-1:2014, IEC60825-1:2014, Maximum pulse power < 2,5 mW, Pulse length: 4 μs , Wavelength: 650 ... 670 nm, Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to Laser Notice No. 50, dated June 24, 2007.

Mechanics/electronics

Supply voltage	10 V DC ... 30 V DC
Ripple	< 5 V _{pp} ¹⁾
Current consumption	≤ 20 mA ²⁾
Switching output	NPN
Output function	Complementary
Switching mode	Light/dark switching
Switching output detail	
Switching output Q1	NPN, Light switching
Switching output Q2	NPN, Dark switching
Output current I_{max.}	≤ 100 mA
Response time	≤ 0.5 ms ³⁾
Switching frequency	1,000 Hz ⁴⁾
Connection type	Cable open end, 2 m
Cable material	Plastic, PVC
Conductor cross section	0.2 mm ²
Circuit protection	A ⁵⁾ B ⁶⁾ D ⁷⁾
Protection class	III
Weight	18 g
Polarisation filter	✓
Housing material	Plastic, VISTAL®
Optics material	Plastic, PMMA
Enclosure rating	IP67 IP69K
Items supplied	Fastening nut (1x), M18, plastic, black, flat
Electromagnetic compatibility (EMC)	EN 60947-5-2 (The sensor complies with the Radio Safety Requirements (EMC) for the industrial sector (Radio Safety Class A). It may cause radio interference if used in a residential area.)
Ambient operating temperature	-30 °C ... +55 °C ⁸⁾
Ambient temperature, storage	-40 °C ... +70 °C
UL File No.	E189383

¹⁾ May not fall below or exceed U_y tolerances.

²⁾ Without signal strength light bar and load.

³⁾ Signal transit time with resistive load.

⁴⁾ With light/dark ratio 1:1.

⁵⁾ A = V_S connections reverse-polarity protected.

⁶⁾ B = inputs and output reverse-polarity protected.

⁷⁾ D = outputs overcurrent and short-circuit protected.

⁸⁾ Below T_a = -10 °C, sensor must be turned on at T_a > -10 °C. Sensor cannot be turned on below T_a = -10 °C.

Safety-related parameters

MTTF_D	477.3 years
DC_{avg}	0 %

Connection type/pinouts

Connection type	Cable open end, 2 m	
Connection type Detail		
Conductor cross section	0.2 mm ²	
Cable material	Plastic	
Pinouts	BN	+(L+)
	WH	Q ₂
	BU	- (M)
	BK	Q ₁

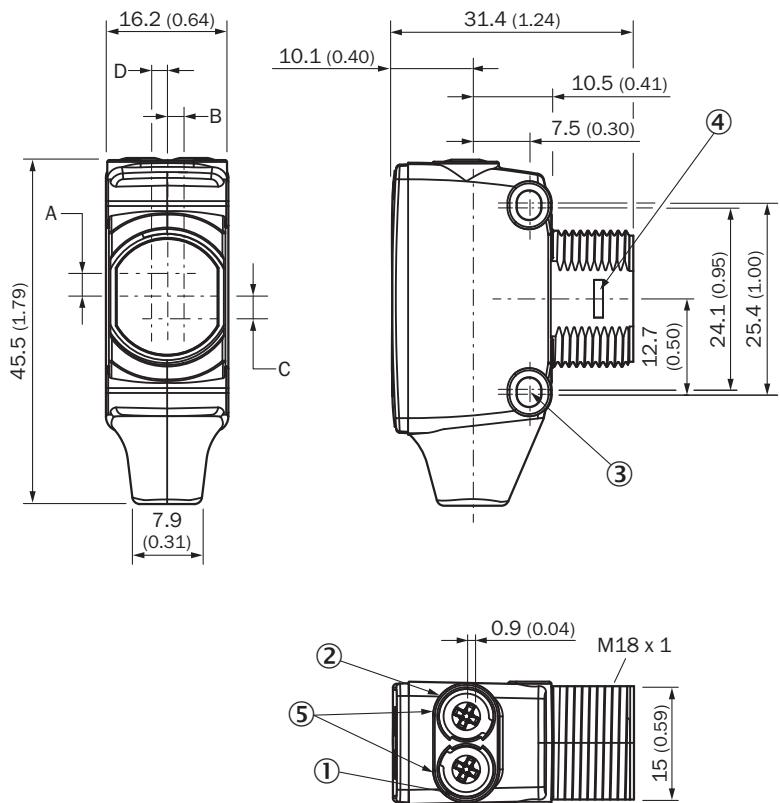
Certificates

EU declaration of conformity	✓
UK declaration of conformity	✓
ACMA declaration of conformity	✓
Moroccan declaration of conformity	✓
China-RoHS	✓
cULus certificate	✓

Classifications

ECLASS 5.0	27270902
ECLASS 5.1.4	27270902
ECLASS 6.0	27270902
ECLASS 6.2	27270902
ECLASS 7.0	27270902
ECLASS 8.0	27270902
ECLASS 8.1	27270902
ECLASS 9.0	27270902
ECLASS 10.0	27270902
ECLASS 11.0	27270902
ECLASS 12.0	27270902
ETIM 5.0	EC002717
ETIM 6.0	EC002717
ETIM 7.0	EC002717
ETIM 8.0	EC002717
UNSPSC 16.0901	39121528

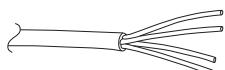
Dimensional drawing



Dimensions in mm (inch)

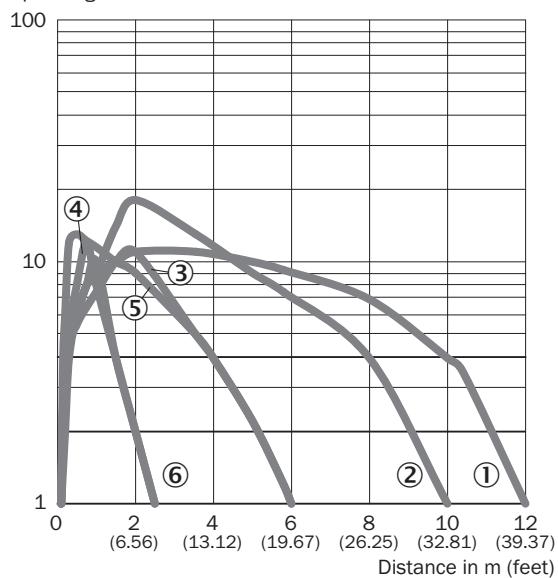
- ① LED indicator yellow: Status of received light beam
- ② LED indicator green: power on
- ③ M3 mounting hole
- ④ Snap Connection for flush ring (sold separately)
- ⑤ Potentiometer (if selected) or LED Indicators

Dimensions in mm (inch)	Receiver		Sender	
	A	B	C	D
HTB18 / HTF18	- 1.1 (0.04)	1.1 (0.04)	4.7 (0.19)	0.6 (0.02)
HTE18 / HL18 / HSE18	2.5 (0.1)	0.0 (0.0)	4.0 (0.16)	0.0 (0.0)
HTB18L / HTF18L / HL18L / HSE18L	2.5 (0.1)	0.0 (0.0)	3.5 (0.14)	0.0 (0.0)

Pinouts, see table Technical data: **Connection type/pinouts**Cable with flying leads, 4-wire, AWG26 0.15 mm²

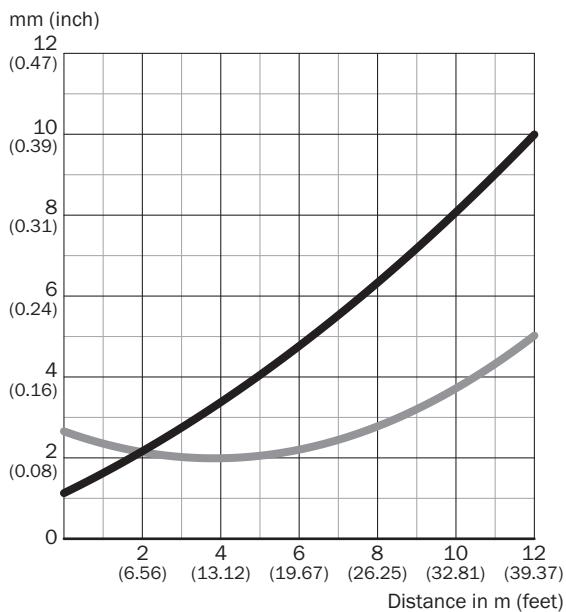
Characteristic curve

Operating reserve



- ① Reflector PL80A
- ② Reflector P250F
- ③ PL10F reflector
- ④ Reflector PL23 FT
- ⑤ Reflective tape REF-AC1000
- ⑥ Reflective tape IREF6000 (REF-IRF-56)

Light spot size

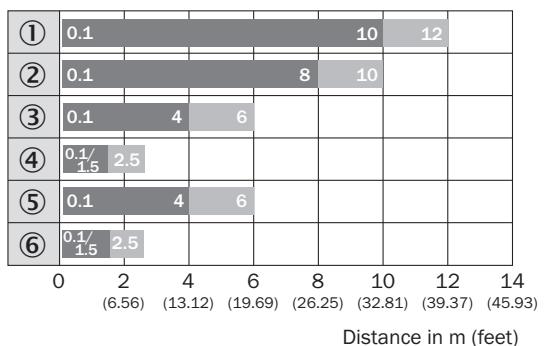


Dimensions in mm (inch)

Sensing range	Vertical	Horizontal
0.2 m (0.57 feet)	1.2 (0.05)	2.65 (0.10)
0.75 m (2.46 feet)	1.8 (0.07)	2.3 (0.09)
5 m (16.40 feet)	4.0 (0.16)	2.2 (0.09)
12 m (39.37 feet)	10.0 (0.39)	5.0 (0.20)

— Vertical
— Horizontal

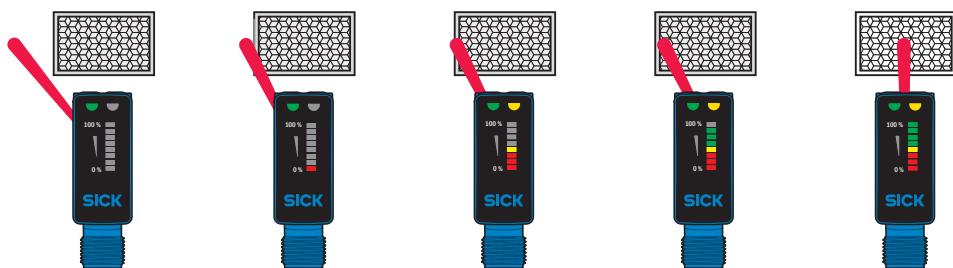
Sensing range diagram



■ Sensing range ■ Sensing range max.

- ① Reflector PL80A
- ② Reflector P250F
- ③ PL10F reflector
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Functions



Recommended accessories

Other models and accessories → www.sick.com/H18_Sure_Sense

Brief description	Type	part no.
Mounting systems		
 <ul style="list-style-type: none">• Description: Universal mounting bracket for reflectors• Dimensions (W x H x L): 85 mm x 90 mm x 35 mm• Material: Steel• Details: Steel, zinc coated• Suitable for: C110A, P250, PL20, PL30A, PL40A, PL80A	BEF-WN-REFX	2064574

	Brief description	Type	part no.
reflectors and optics	 <ul style="list-style-type: none">Description: Fine triple reflector, screw connection, suitable for laser sensorsDimensions: 52 mm 62 mmAmbient operating temperature: -30 °C ... +65 °C	P250F	5308843

SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is "Sensor Intelligence."

WORLDWIDE PRESENCE:

Contacts and other locations www.sick.com