

## PFG08-P1AM03PP EcoLine

WIRE DRAW ENCODERS

**SICK**  
Sensor Intelligence.



## Ordering information

Type	part no.
PFG08-P1AM03PP	1075495

**Included in delivery:** DFS60A-S1PA65536 (1), MRA-G080-103D3 (1)

Other models and accessories → [www.sick.com/EcoLine](http://www.sick.com/EcoLine)



## Detailed technical data

## Safety-related parameters

<b>MTTF<sub>D</sub> (mean time to dangerous failure)</b>	300 years (EN ISO 13849-1) <sup>1)</sup>
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<sup>1)</sup> This product is a standard product and does not constitute a safety component as defined in the Machinery Directive. Calculation based on nominal load of components, average ambient temperature 40 °C, frequency of use 8760 h/a. All electronic failures are considered hazardous. For more information, see document no. 8015532.

## Performance

<b>Measurement range</b>	0 m ... 3 m
<b>Encoder</b>	Incremental encoders
<b>Resolution (wire draw + encoder)</b>	0.0035 mm <sup>1) 2)</sup>
<b>Repeatability</b>	≤ 0.2 mm <sup>3)</sup>
<b>Linearity</b>	≤ ± 2 mm <sup>3)</sup>
<b>Hysteresis</b>	≤ 0.4 mm <sup>3)</sup>

<sup>1)</sup> The values shown have been rounded.

<sup>2)</sup> Example calculation based on the PFG08 with HTL Push Pull: 230 mm (wire draw length per revolution - see Mechanical data): 16,384 (pulses per revolution) = 0.014 mm (resolution of wire draw + encoder combination).

<sup>3)</sup> Value applies to wire draw mechanism.

## Interfaces

<b>Communication interface</b>	Incremental / TTL / HTL
<b>Programmable/configurable</b>	✓
<b>Factory setting</b>	Factory setting: output level TTL

## Electronics

<b>Connection type</b>	Male connector, M23, 12-pin, radial
<b>Supply voltage</b>	4.5 V ... 32 V
<b>Power consumption</b>	≤ 0.7 W (without load)

## Mechanics

<b>Weight</b>	0.55 kg
<b>Measuring wire material</b>	Highly flexible stranded steel 1,4401 stainless steel V4A
<b>Measuring wire diameter</b>	0.55 mm
<b>Weight (measuring wire)</b>	1.2 g/m
<b>Housing material, wire draw mechanism</b>	Plastic, Noryl
<b>Spring return force</b>	3.3 N ... 4.4 N <sup>1)</sup>
<b>Length of wire pulled out per revolution</b>	230 mm
<b>Life of wire draw mechanism</b>	Typ. 1,000,000 cycles <sup>2) 3)</sup>
<b>Actual wire draw length</b>	3.2 m
<b>Wire acceleration</b>	10 m/s <sup>2</sup>
<b>Operating speed</b>	6 m/s
<b>Mounted encoder</b>	DFS60, DFS60A-S1PA65536, 1036760
<b>Mounted mechanic</b>	MRA-G080-103D3, 5322778

<sup>1)</sup> These values were measured at an ambient temperature of 25 °C. There may be variations at other temperatures.

<sup>2)</sup> Average values, which depend on the application.

<sup>3)</sup> The service life depends on the type of load. This is influenced by environmental conditions, the installation location, the measuring range in use, the traversing speed, and acceleration.

## Ambient data

<b>EMC</b>	According to EN 61000-6-2 and EN 61000-6-3
<b>Enclosure rating</b>	IP50, mounted mechanic IP67, Encoder (IEC 60529) <sup>1)</sup>
<b>Operating temperature range</b>	-30 °C ... +70 °C

<sup>1)</sup> With mating connector fitted.

## Certificates

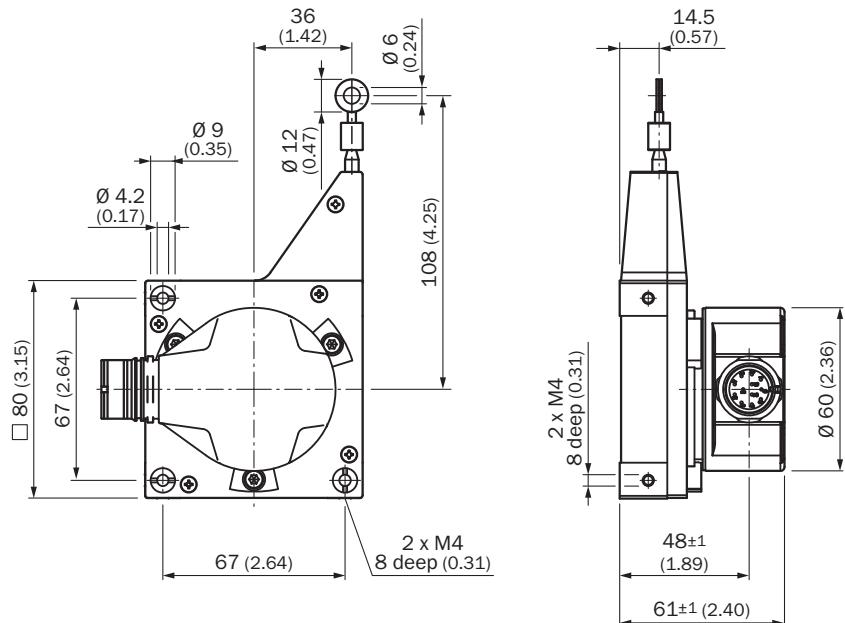
<b>EU declaration of conformity</b>	✓
<b>UK declaration of conformity</b>	✓
<b>ACMA declaration of conformity</b>	✓
<b>Moroccan declaration of conformity</b>	✓
<b>China-RoHS</b>	✓

## Classifications

<b>ECLASS 5.0</b>	27270590
<b>ECLASS 5.1.4</b>	27270590
<b>ECLASS 6.0</b>	27270590
<b>ECLASS 6.2</b>	27270590
<b>ECLASS 7.0</b>	27270590
<b>ECLASS 8.0</b>	27270590
<b>ECLASS 8.1</b>	27270590
<b>ECLASS 9.0</b>	27270590
<b>ECLASS 10.0</b>	27270613
<b>ECLASS 11.0</b>	27270503

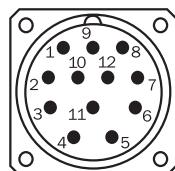
<b>ECLASS 12.0</b>	27270503
<b>ETIM 5.0</b>	EC001486
<b>ETIM 6.0</b>	EC001486
<b>ETIM 7.0</b>	EC001486
<b>ETIM 8.0</b>	EC001486
<b>UNSPSC 16.0901</b>	41112113

### Dimensional drawing



Dimensions in mm (inch)

### PIN assignment



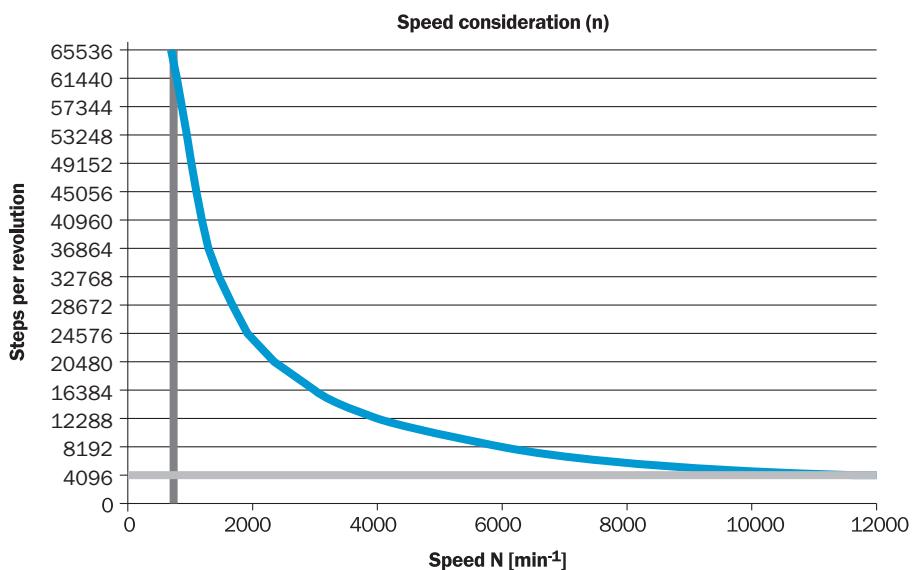
view of M23 male device connector on encoder

PIN Male connec- tor M12, 8-pin	PIN Male connec- tor M23, 12-pin	Wire colors (ca- ble connection)	TTL/HTL signal	Sin/Cos 1.0 V <sub>PP</sub>	Explanation
1	6	Brown	¬A	COS-	Signal wire
2	5	White	A	COS+	Signal wire
3	1	Black	¬B	SIN-	Signal wire
4	8	Pink	B	SIN+	Signal wire
5	4	Yellow	¬Z	¬Z	Signal wire
6	3	Purple	Z	Z	Signal wire

PINMale connector M12, 8-pin	PINMale connector M23, 12-pin	Wire colors (cable connection)	TTL/HTL signal	Sin/Cos 1.0 V <sub>PP</sub>	Explanation
7	10	Blue	GND	GND	Ground connection
8	12	Red	+U <sub>S</sub>	+U <sub>S</sub>	Supply voltage
-	9	-	N.C.	N.C.	Not assigned
-	2	-	N.C.	N.C.	Not assigned
-	11	-	N.C.	N.C.	Not assigned
-	7 <sup>1)</sup>	Orange	O-SET <sup>1)</sup>	N.c.	Set zero pulse <sup>1)</sup>
Screen	Screen	Screen	Screen	Screen	Screen connected to housing on encoder side. Connected to ground on control side.

<sup>1)</sup>For electrical interfaces only: M, U, V, W with O-SET function on PIN 7 on M23 plug. The O-SET input is used to set the zero pulse to the current shaft position. If the O-SET input is applied to U<sub>S</sub> for longer than 250 ms after it has previously been open or applied to GND for at least 1,000 ms, the current shaft position is assigned zero pulse signal "Z".

### maximum revolution range



## Recommended accessories

Other models and accessories → [www.sick.com/EcoLine](http://www.sick.com/EcoLine)

	Brief description	Type	part no.
programming devices			
	<ul style="list-style-type: none"> <li><b>Product segment:</b> Programming devices</li> <li><b>Product family:</b> PGT-10 Pro</li> <li><b>Description:</b> Programming unit display for programmable SICK DFS60, DFV60, AFS/AFM60, AHS/AHM36 encoders, and wire draw encoder with DFS60, AFS/AFM60 and AHS/AHM36. Compact dimensions, low weight, and intuitive operation.</li> <li><b>Items supplied:</b> 1 x PGT-10-Pro stand-alone programming tool, 4 x alkaline type batteries, 1.5 V Mignon (AA)</li> </ul>	PGT-10-Pro	1072254
	<ul style="list-style-type: none"> <li><b>Product segment:</b> Programming devices</li> <li><b>Product family:</b> PGT-08-S</li> <li><b>Description:</b> USB programming unit, for programmable SICK encoders AFS60, AFM60, DFS60, VFS60, DFV60 and wire draw encoders with programmable encoders</li> </ul>	PGT-08-S	1036616
Wire draw mechanism			
	<ul style="list-style-type: none"> <li><b>Product segment:</b> Wire draw mechanism</li> <li><b>Product family:</b> Wire draw mechanism for wire draw encoders</li> <li><b>Description:</b> EcoLine wire draw mechanism for servo flange with 6 mm shaft, measuring range 0 m ... 3 m</li> <li><b>Items supplied:</b> Without encoder</li> </ul>	MRA-G080-103D3	5322778

	Brief description	Type	part no.
connectors and cables			
	<ul style="list-style-type: none"><li><b>Connection type head A:</b> Female connector, M23, 12-pin, straight</li><li><b>Connection type head B:</b> Male connector, D-Sub, 9-pin, straight</li><li><b>Signal type:</b> Incremental</li><li><b>Cable:</b> 0.5 m, 8-wire</li><li><b>Description:</b> Incremental, shielded</li><li><b>Note:</b> Programming adapter cable for programming tool PGT-10-Pro and PGT-08-S</li></ul>	DSL-3D08-G0M5AC3	2046580
	<ul style="list-style-type: none"><li><b>Connection type head A:</b> Female connector, M23, 12-pin, straight</li><li><b>Connection type head B:</b> Flying leads</li><li><b>Signal type:</b> Incremental</li><li><b>Cable:</b> 2 m, 11-wire, PUR</li><li><b>Description:</b> Incremental, shielded</li></ul>	DOL-2312-G02MLA3	2030682
	<ul style="list-style-type: none"><li><b>Connection type head A:</b> Female connector, M23, 12-pin, straight</li><li><b>Connection type head B:</b> Flying leads</li><li><b>Signal type:</b> Incremental</li><li><b>Cable:</b> 7 m, 11-wire, PUR</li><li><b>Description:</b> Incremental, shielded</li></ul>	DOL-2312-G07MLA3	2030685
	<ul style="list-style-type: none"><li><b>Connection type head A:</b> Female connector, M23, 12-pin, straight</li><li><b>Connection type head B:</b> Flying leads</li><li><b>Signal type:</b> Incremental</li><li><b>Cable:</b> 10 m, 11-wire, PUR</li><li><b>Description:</b> Incremental, shielded</li></ul>	DOL-2312-G10MLA3	2030688
	<ul style="list-style-type: none"><li><b>Connection type head A:</b> Female connector, M23, 12-pin, straight</li><li><b>Connection type head B:</b> Flying leads</li><li><b>Signal type:</b> Incremental</li><li><b>Cable:</b> 15 m, 11-wire, PUR</li><li><b>Description:</b> Incremental, shielded</li></ul>	DOL-2312-G15MLA3	2030692
	<ul style="list-style-type: none"><li><b>Connection type head A:</b> Female connector, M23, 12-pin, straight</li><li><b>Connection type head B:</b> Flying leads</li><li><b>Signal type:</b> Incremental</li><li><b>Cable:</b> 20 m, 11-wire, PUR</li><li><b>Description:</b> Incremental, shielded</li></ul>	DOL-2312-G20MLA3	2030695
	<ul style="list-style-type: none"><li><b>Connection type head A:</b> Female connector, M23, 12-pin, straight</li><li><b>Connection type head B:</b> Flying leads</li><li><b>Signal type:</b> Incremental</li><li><b>Cable:</b> 25 m, 11-wire, PUR</li><li><b>Description:</b> Incremental, shielded</li></ul>	DOL-2312-G25MLA3	2030699
	<ul style="list-style-type: none"><li><b>Connection type head A:</b> Female connector, M23, 12-pin, straight</li><li><b>Connection type head B:</b> Flying leads</li><li><b>Signal type:</b> Incremental</li><li><b>Cable:</b> 30 m, 11-wire, PUR</li><li><b>Description:</b> Incremental, shielded</li></ul>	DOL-2312-G30MLA3	2030702
	<ul style="list-style-type: none"><li><b>Connection type head A:</b> Female connector, M23, 12-pin, straight</li><li><b>Connection type head B:</b> Flying leads</li><li><b>Signal type:</b> Incremental</li><li><b>Cable:</b> 1.5 m, 12-wire, PUR, halogen-free</li><li><b>Description:</b> Incremental, shielded</li></ul>	DOL-2312-G1M5MA3	2029212
	<ul style="list-style-type: none"><li><b>Connection type head A:</b> Female connector, M23, 12-pin, straight</li><li><b>Connection type head B:</b> Flying leads</li><li><b>Signal type:</b> Incremental</li><li><b>Cable:</b> 3 m, 12-wire, PUR, halogen-free</li><li><b>Description:</b> Incremental, shielded</li></ul>	DOL-2312-G03MMA3	2029213
	<ul style="list-style-type: none"><li><b>Connection type head A:</b> Female connector, M23, 12-pin, straight</li><li><b>Connection type head B:</b> Flying leads</li><li><b>Signal type:</b> Incremental</li><li><b>Cable:</b> 5 m, 12-wire, PUR, halogen-free</li><li><b>Description:</b> Incremental, shielded</li></ul>	DOL-2312-G05MMA3	2029214
	<ul style="list-style-type: none"><li><b>Connection type head A:</b> Female connector, M23, 12-pin, straight</li><li><b>Connection type head B:</b> Flying leads</li><li><b>Signal type:</b> Incremental</li><li><b>Cable:</b> 10 m, 12-wire, PUR, halogen-free</li><li><b>Description:</b> Incremental, shielded</li></ul>	DOL-2312-G10MMA3	2029215
	<ul style="list-style-type: none"><li><b>Connection type head A:</b> Female connector, M23, 12-pin, straight</li><li><b>Connection type head B:</b> Flying leads</li><li><b>Signal type:</b> Incremental</li><li><b>Cable:</b> 20 m, 12-wire, PUR, halogen-free</li></ul>	DOL-2312-G20MMA3	2029216

	<b>Brief description</b>	<b>Type</b>	<b>part no.</b>
	<ul style="list-style-type: none"> <li><b>Description:</b> Incremental, shielded</li> <li><b>Connection type head A:</b> Female connector, M23, 12-pin, straight</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Signal type:</b> Incremental</li> <li><b>Cable:</b> 30 m, 12-wire, PUR, halogen-free</li> <li><b>Description:</b> Incremental, shielded</li> </ul>	DOL-2312-G30MMA3	2029217
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M23, 12-pin, straight, A-coded</li> <li><b>Signal type:</b> HIPERFACE® SSI, Incremental</li> <li><b>Description:</b> HIPERFACE® shieldedSSIIncremental</li> <li><b>Connection systems:</b> Solder connection</li> </ul>	DOS-2312-G02	2077057
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M23, 12-pin, angled, A-coded</li> <li><b>Signal type:</b> HIPERFACE® SSI, Incremental</li> <li><b>Description:</b> HIPERFACE® shieldedSSIIncremental</li> <li><b>Connection systems:</b> Solder connection</li> </ul>	DOS-2312-W01	2072580

## SICK AT A GLANCE

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We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

**For us, that is "Sensor Intelligence."**

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