



# WF80-60B41CB01

WF

**FORK SENSORS**

**SICK**  
Sensor Intelligence.



Illustration may differ



## Ordering information

Type	part no.
WF80-60B41CB01	6064109

Other models and accessories → [www.sick.com/WF](http://www.sick.com/WF)

## Detailed technical data

### Features

<b>Functional principle</b>	Optical detection principle
<b>Dimensions (W x H x D)</b>	10 mm x 110 mm x 74 mm
<b>Fork width</b>	80 mm
<b>Fork depth</b>	59 mm
<b>Minimum detectable object (MDO)</b>	0.2 mm
<b>Label detection</b>	✓
<b>Light source</b>	LED, infrared, Infrared light
<b>Adjustment</b>	Teach-in button, cable (Teach-in, sensitivity, light/dark switching, key lock, Teach-in dynamic)
<b>Teach-in mode</b>	1-point teach-in 2-point teach-in Teach-in dynamic
<b>Output function</b>	Light/darkswitching, selectable via button
<b>Special features</b>	Application related fixing hole

### Mechanics/electronics

<b>Supply voltage</b>	10 V DC ... 30 V DC
<b>Ripple</b>	< 10 %
<b>Current consumption</b>	20 mA <sup>1)</sup>

<sup>1)</sup> Without load.

<sup>2)</sup> Signal transit time with resistive load.

<sup>3)</sup> Reference voltage DC 50 V.

<sup>4)</sup> Depending on fork width.

<b>Switching frequency</b>	15 kHz
<b>Response time</b>	$\leq 46 \mu\text{s}$ <sup>2)</sup>
<b>Stability of response time</b>	$\pm 20 \mu\text{s}$
<b>Jitter</b>	17 $\mu\text{s}$
<b>Switching output</b>	Push-pull: PNP/NPN
<b>Switching output (voltage)</b>	Push-pull: PNP/NPN High = $U_V - < 2 \text{ V}$ / Low: $\leq 2 \text{ V}$
<b>Switching mode</b>	Light/dark switching
<b>Output current <math>I_{\text{max}}</math></b>	100 mA
<b>Input, teach-in (ET)</b>	Teach: $U > 5 \text{ V} \dots < U_V$ Run: $U < 4 \text{ V}$
<b>Initialization time</b>	40 ms
<b>Connection type</b>	Cable open end, 300 mm
<b>Protection class</b>	III <sup>3)</sup>
<b>Circuit protection</b>	$U_V$ connections, reverse polarity protected Output Q short-circuit protected Interference pulse suppression
<b>Enclosure rating</b>	IP65
<b>Weight</b>	Approx. 36 g ... 160 g <sup>4)</sup>
<b>Housing material</b>	Aluminum

<sup>1)</sup> Without load.

<sup>2)</sup> Signal transit time with resistive load.

<sup>3)</sup> Reference voltage DC 50 V.

<sup>4)</sup> Depending on fork width.

## Safety-related parameters

<b>MTTF<sub>D</sub></b>	97 years
<b>DC<sub>avg</sub></b>	0 %

## Communication interface

<b>IO-Link</b>	✓ , IO-Link V1.1
VendorID	26
DeviceID HEX	8000AE
DeviceID DEC	8388782
<b>Cycle time</b>	2.3 ms
<b>Process data structure A</b>	Bit 0 = switching signal $Q_{L1}$ Bit 1 = switching signal $Q_{L2}$ Bit 2 = not used Bit 3 = Teach busy Bit 4 ... 15 = empty
<b>Process data structure B</b>	Bit 0 = switching signal $Q_{L1}$ Bit 1 = Quality of Run Alarm Bit 2 = not used Bit 3 = Teach busy Bit 4 ... 15 = empty
<b>Process data structure C</b>	Bit 0 = switching signal $Q_{L1}$ Bit 1 = switching signal $Q_{L2}$ Bit 2 = not used Bit 3 = Teach busy Bit 4 ... 5 = empty

<b>Process data structure D</b>	Bit 6 ... 15 = measuring value
	Bit 0 = switching signal Q <sub>L1</sub>
	Bit 1 = Quality of Run Alarm
	Bit 2 = not used
	Bit 3 = Teach busy
	Bit 4 ... 5 = empty
	Bit 6 ... 15 = measuring value

## Ambient data

<b>Ambient operating temperature</b>	-20 °C ... +60 °C <sup>1)</sup>
<b>Ambient temperature, storage</b>	-30 °C ... +80 °C
<b>Ambient light immunity</b>	≤ 10,000 lx
<b>Shock load</b>	According to EN 60068-2-27
<b>UL File No.</b>	NRKH.E191603

<sup>1)</sup> Do not bend below 0 °C.

## Certificates

<b>EU declaration of conformity</b>	✓
<b>UK declaration of conformity</b>	✓
<b>ACMA declaration of conformity</b>	✓
<b>Moroccan declaration of conformity</b>	✓
<b>China-RoHS</b>	✓
<b>cULus certificate</b>	✓
<b>IO-Link</b>	✓
<b>Photobiological safety (IEC EN 62471)</b>	✓

## Classifications

<b>ECLASS 5.0</b>	27270909
<b>ECLASS 5.1.4</b>	27270909
<b>ECLASS 6.0</b>	27270909
<b>ECLASS 6.2</b>	27270909
<b>ECLASS 7.0</b>	27270909
<b>ECLASS 8.0</b>	27270909
<b>ECLASS 8.1</b>	27270909
<b>ECLASS 9.0</b>	27270909
<b>ECLASS 10.0</b>	27270909
<b>ECLASS 11.0</b>	27270909
<b>ECLASS 12.0</b>	27270909
<b>ETIM 5.0</b>	EC002720
<b>ETIM 6.0</b>	EC002720
<b>ETIM 7.0</b>	EC002720
<b>ETIM 8.0</b>	EC002720
<b>UNSPSC 16.0901</b>	39121528

The technical drawing shows two views of the SMD package:

- Top View (Left):** Shows the overall footprint. Dimensions include:
  - Total width: 7 mm (0.28")
  - Distance from left edge to mounting hole center: 6 mm (0.24")
  - Distance between mounting holes: 11 mm (0.43")
  - Distance from bottom edge to first mounting hole: 8 mm (0.31")
  - Distance from bottom edge to second mounting hole: 5 mm (0.20")
  - Distance from bottom edge to third mounting hole: 10 mm (0.39")
  - Distance from bottom edge to fourth mounting hole: 4.2 mm (0.17")
  - Mounting hole diameter: 1 mm (0.04")
  - Distance from mounting hole center to component body: 19.8 mm (0.78")
  - Distance from component body to right edge: 9 mm (0.35")
  - Distance from component body to right edge (alternative measurement): 3 mm (0.12")
- Side View (Right):** Shows the profile of the package. Dimensions include:
  - Maximum height: 19 mm (0.75")
  - Height at mounting holes: 11 mm (0.43")
  - Stand-off height: D
  - Overall length: A

**Dimensions in mm (inch)**

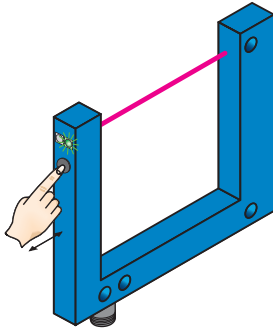
	A	B	C	C1	D
	Gabelweite/Fork width	Gabeltiefe/Fork depth			
WF2	2 (0.08)	42/59/95 (1.65/2.32/3.74)	14 (0.55)	5 (0.20)	6 (0.24)
WF5	5 (0.20)	42/59/95 (1.65/2.32/3.74)	14 (0.55)	6.5 (0.26)	4.5 (0.17)
WF15	15 (0.59)	42/59/95 (1.65/2.32/3.74)	27 (1.06)	5 (0.20)	6 (0.24)
WF30	30 (1.18)	42/59/95 (1.65/2.32/3.74)	42 (1.65)	5 (0.20)	6 (0.24)
WF50	50 (1.97)	42/59/95 (1.65/2.32/3.74)	51 (2.01)	16 (0.63)	6 (0.24)
WF80	80 (3.15)	42/59/95 (1.65/2.32/3.74)	81 (3.19)	16 (0.63)	6 (0.24)
WF120	120 (4.72)	42/59/95 (1.65/2.32/3.74)	121 (4.76)	16 (0.63)	6 (0.24)

Diagram of the front panel of the TSC1000. It shows a power switch (1), a power indicator (2), a Teach button (3), and a display showing 'dyn 3..20s', 'stat 1..3s', 'L/D 20..30s', and a battery icon with '>30s'.

- 
- BN 1 + (L+)  
BK 4 Q<sub>1</sub>/C  
WH 2 MF  
BU 3 - (M)

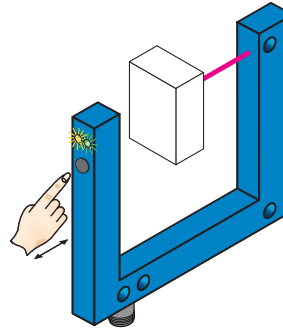
## Concept of operation Teach-in via Teach-in button (WFxx-B41Cxx)

### 1. Start teach-in: Position the background or object between the fork



Press the teach-in button for 3 - 20 s. With the pushbutton pressed down, move several objects with carrier material (label objects to be detected) through the sensor. The yellow LED flashes at 3 Hz during the teach-in procedure. Recommendation: Move at least 3 objects through the sensor.

### 2. End teach-in:



Release the teach-in button for < 20 s. If teach-in is successful, the function indicator (yellow LED) directly indicates the output state of the sensor. The switching threshold is now optimally set between background and object. The best possible operational safety is provided.

### Note

#### Fine adjustment

In order to obtain a higher operating reserve, a fine adjustment can be carried out after successful teach-in. For this purpose, the switching threshold is set close to the taught-in object. The teach-in button must be pressed and released within 10 s of successful teach-in. Successful setting is signaled by flashing twice at 1 Hz.

#### Light/dark switching







- You can change between light switching and dark switching by pressing the teach-in button for 20 - 30 s.

#### Pushbutton lock

- The device can be locked against unintended operation by pressing the teach-in button for > 30 s. The device can be unlocked by pressing the teach-in button again for > 30 s.

## Recommended accessories

Other models and accessories → [www.sick.com/WF](http://www.sick.com/WF)

	Brief description	Type	part no.
connectors and cables			
	<ul style="list-style-type: none"> <li>• <b>Connection type head A:</b> Male connector, M8, 4-pin, straight, A-coded</li> <li>• <b>Description:</b> Unshielded</li> <li>• <b>Connection systems:</b> Screw-type terminals</li> <li>• <b>Permitted cross-section:</b> 0.14 mm² ... 0.5 mm²</li> </ul>	STE-0804-G	6037323
	<ul style="list-style-type: none"> <li>• <b>Connection type head A:</b> Female connector, M8, 4-pin, straight, A-coded</li> <li>• <b>Connection type head B:</b> Flying leads</li> <li>• <b>Signal type:</b> Sensor/actuator cable</li> <li>• <b>Cable:</b> 5 m, 4-wire, PVC</li> <li>• <b>Description:</b> Sensor/actuator cable, unshielded</li> <li>• <b>Application:</b> Zones with chemicals, Uncontaminated zones</li> </ul>	YF8U14-050VA3XLEAX	2095889
	<ul style="list-style-type: none"> <li>• <b>Connection type head A:</b> Female connector, M8, 4-pin, straight, A-coded</li> <li>• <b>Connection type head B:</b> Male connector, M12, 4-pin, straight, A-coded</li> <li>• <b>Signal type:</b> Sensor/actuator cable</li> <li>• <b>Cable:</b> 5 m, 4-wire, PVC</li> <li>• <b>Description:</b> Sensor/actuator cable, unshielded</li> <li>• <b>Application:</b> Zones with chemicals, Uncontaminated zones</li> </ul>	YF8U14-050VA3M2A14	2096609
network devices			
		IOLA2US-01101 (SiLink2 Master)	1061790
		SIG200-0A0412200	1089794
		SIG200-0A0G12200	1102605

## SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

## WORLDWIDE PRESENCE:

Contacts and other locations –[www.sick.com](http://www.sick.com)