



IM18-10BPO-NC1

IMI

INDUCTIVE PROXIMITY SENSORS

SICK
Sensor Intelligence.



Ordering information

Type	part no.
IM18-10BPO-NC1	6027579

Included in delivery: BEF-MU-M18N1 (1)

Other models and accessories → www.sick.com/IMI

Illustration may differ



Detailed technical data

Features

Housing	Metric
Thread size	M18 x 1
Diameter	Ø 18 mm
Sensing range S_n	10 mm
Safe sensing range S_a	8.1 mm
Installation type	Flush
Switching frequency	300 Hz
Connection type	Male connector M12, 4-pin
Switching output	PNP
Switching output detail	PNP
Output function	NC
Electrical wiring	DC 3-wire
Enclosure rating	IP68, IP69K ¹⁾
Special features	Sensing face made of stainless steel V4A, Resistant to cleaning agents, triple sensing range, Visual adjustment indicator
Special applications	Hygienic and washdown zones, Difficult application conditions
Items supplied	Mounting nut, V4A stainless steel (2x) Washer, V4A stainless steel, with locking teeth (2x)

¹⁾ According to EN 60529.

Mechanics/electronics

Supply voltage	10 V DC ... 30 V DC
Ripple	≤ 20 % ¹⁾

¹⁾ Of V_S .

²⁾ At I_a max.

³⁾ Of S_r .

⁴⁾ $U_B = 20 \text{ V DC ... } 30 \text{ V DC}$, $T_A = 23 \text{ °C} \pm 5 \text{ °C}$.

Voltage drop	$\leq 2 \text{ V}^{2)}$
Time delay before availability	$\leq 40 \text{ ms}$
Hysteresis	1 % ... 15 %
Reproducibility	$\leq 5 \%^{3) 4)}$
Temperature drift (of S_r)	$\leq 10 \%$
EMC	According to EN 60947-5-2
Continuous current I_a	$\leq 200 \text{ mA}$
Short-circuit protection	✓
Power-up pulse protection	✓
Shock and vibration resistance	30 g, 11 ms / 10 ... 55 Hz, 1 mm
Ambient operating temperature	-25 °C ... +85 °C
Housing material	Stainless steel V4A, DIN 1.4404 / AISI 316L
Sensing face material	Stainless steel V4A, DIN 1.4404 / AISI 316L
Housing length	63.5 mm
Thread length	42 mm
Tightening torque, max.	$\leq 50 \text{ Nm}$
Protection class	III
UL File No.	E191603

1) Of V_S .

2) At I_a max.

3) Of S_r .

4) $U_B = 20 \text{ V DC} \dots 30 \text{ V DC}$, $T_A = 23 \text{ °C} \pm 5 \text{ °C}$.

Safety-related parameters

MTTF_D	10 years
DC_{avg}	0%
T_M (mission time)	20 years

Reduction factors

Note	The values are reference values which may vary
St37 steel (Fe)	Approx. 1
Stainless steel (V4A, 316L)	Approx. 0.4
Aluminum (Al)	Approx. 1
Copper (Cu)	Approx. 0.85
Brass (Br)	Approx. 1.3

Installation note

Remark	Associated graphic see "Installation"
B	42 mm
C	18 mm
D	30 mm
F	100 mm

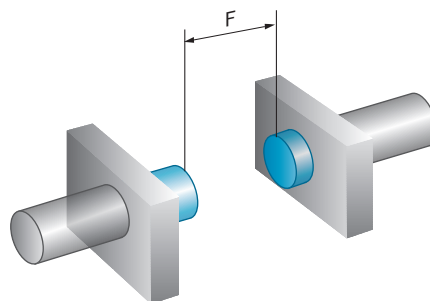
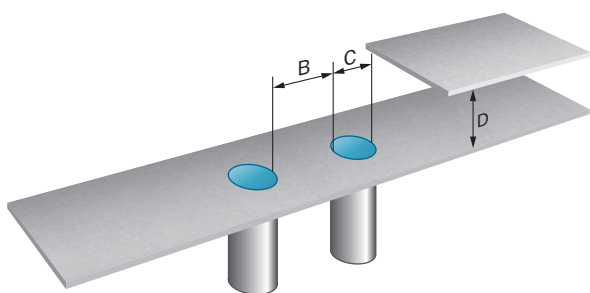
Certificates

EU declaration of conformity	✓
UK declaration of conformity	✓
ACMA declaration of conformity	✓
Moroccan declaration of conformity	✓
China-RoHS	✓

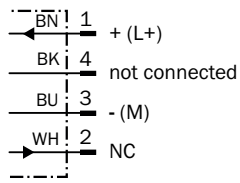
Classifications

ECLASS 5.0	27270101
ECLASS 5.1.4	27270101
ECLASS 6.0	27270101
ECLASS 6.2	27270101
ECLASS 7.0	27270101
ECLASS 8.0	27270101
ECLASS 8.1	27270101
ECLASS 9.0	27270101
ECLASS 10.0	27270101
ECLASS 11.0	27270101
ECLASS 12.0	27274001
ETIM 5.0	EC002714
ETIM 6.0	EC002714
ETIM 7.0	EC002714
ETIM 8.0	EC002714
UNSPSC 16.0901	39122230

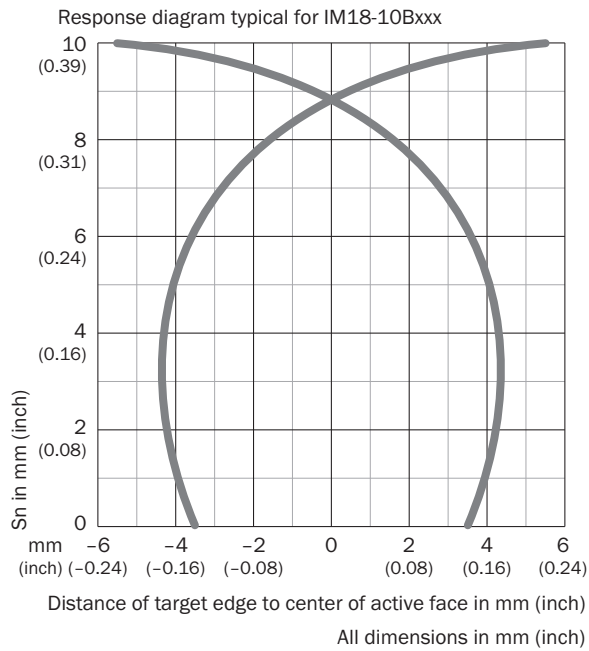
Installation note Flush installation



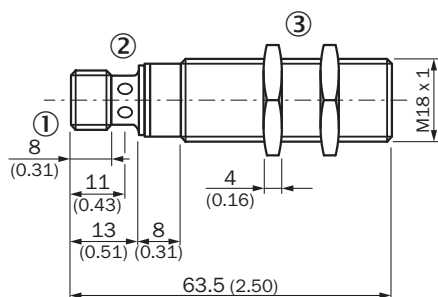
Connection diagram Cd-008



Response diagram



Dimensional drawing IM18 Inox, flush



Dimensions in mm (inch)

① Connection

② Display LED

③ Fastening nuts (2x); width across 24, metal

Recommended accessories

Other models and accessories → www.sick.com/IMI

	Brief description	Type	part no.
Mounting systems			
	Description: Mounting plate for M18 sensors Material: Stainless steel Details: Stainless steel Items supplied: Without mounting hardware	BEF-WG-M18N	5320948
	Description: Mounting bracket for M18 sensors Material: Stainless steel Details: Stainless steel Items supplied: Without mounting hardware	BEF-WN-M18N	5320947
	Description: Plate N06N for universal clamp bracket, M18 Material: Stainless steel, stainless steel Details: Stainless steel 1.4571 (sheet), Stainless steel 1.4408 (clamp) Items supplied: Universal clamp (5322627), mounting hardware Usable for: MH15, MH15V, V180-2, V18V, W15, GR18, V18, V18 Laser, V12-2, SimpleSense, SureSense, M18 round sensors	BEF-KHS-N06N	2051622

	Brief description	Type	part no.
connectors and cables			
	Connection type head A: Female connector, M12, 4-pin, straight Connection type head B: Flying leads Signal type: Sensor/actuator cable Cable: 2 m, 4-wire, PVC Description: Sensor/actuator cable, unshielded Connection systems: Flying leads Note: This product is generally resistant to chemical cleaning agents (see ECOLAB). Please do not use cleaning agents of any other Kind., Not resistant against lactic acid & hydrogen peroxide (H2O2) Application: Hygienic and washdown zones	DOL-1204-G02MNI	6052613
	Connection type head A: Female connector, M12, 4-pin, straight Connection type head B: Flying leads Signal type: Sensor/actuator cable Cable: 5 m, 4-wire, PVC Description: Sensor/actuator cable, unshielded Connection systems: Flying leads Note: This product is generally resistant to chemical cleaning agents (see ECOLAB). Please do not use cleaning agents of any other Kind., Not resistant against lactic acid & hydrogen peroxide (H2O2) Application: Hygienic and washdown zones	DOL-1204-G05MNI	6052615
	Connection type head A: Female connector, M12, 4-pin, angled Connection type head B: Flying leads Signal type: Sensor/actuator cable Cable: 2 m, 4-wire, PVC Description: Sensor/actuator cable, unshielded Connection systems: Flying leads Note: This product is generally resistant to chemical cleaning agents (see ECOLAB). Please do not use cleaning agents of any other Kind., Not resistant against lactic acid & hydrogen peroxide (H2O2) Application: Hygienic and washdown zones	DOL-1204-W02MNI	6052614
	Connection type head A: Female connector, M12, 4-pin, angled Connection type head B: Flying leads Signal type: Sensor/actuator cable Cable: 5 m, 4-wire, PVC Description: Sensor/actuator cable, unshielded Connection systems: Flying leads Note: This product is generally resistant to chemical cleaning agents (see ECOLAB). Please do not use cleaning agents of any other Kind., Not resistant against lactic acid & hydrogen peroxide (H2O2) Application: Hygienic and washdown zones	DOL-1204-W05MNI	6052616
	Connection type head A: Female connector, M12, 4-pin, angled Connection type head B: Flying leads Signal type: Sensor/actuator cable Cable: 2 m, 4-wire, PVC Description: Sensor/actuator cable, unshielded Connection systems: Flying leads Note: This product is generally resistant to chemical cleaning agents (see ECOLAB). Please do not use cleaning agents of any other Kind., Not resistant against lactic acid & hydrogen peroxide (H2O2), only suitable for PNP sensors Application: Hygienic and washdown zones	DOL-1204-L02MNI	6052621
	Connection type head A: Female connector, M12, 4-pin, angled Connection type head B: Flying leads Signal type: Sensor/actuator cable Cable: 5 m, 4-wire, PVC Description: Sensor/actuator cable, unshielded Connection systems: Flying leads Note: This product is generally resistant to chemical cleaning agents (see ECOLAB). Please do not use cleaning agents of any other Kind., Not resistant against lactic acid & hydrogen peroxide (H2O2), only suitable for PNP sensors Application: Hygienic and washdown zones	DOL-1204-L05MNI	6052622
	Connection type head A: Female connector, M12, 4-pin, straight Connection type head B: Flying leads Signal type: Sensor/actuator cable Cable: 2 m, 4-wire, PP Description: Sensor/actuator cable, unshielded Connection systems: Flying leads Note: This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2)	DOL-1204-G02MRN	6058291

	Brief description	Type	part no.
	Application: Hygienic and washdown zones, Drag chain operation Connection type head A: Female connector, M12, 4-pin, straight Connection type head B: Flying leads Signal type: Sensor/actuator cable Cable: 5 m, 4-wire, PP Description: Sensor/actuator cable, unshielded Connection systems: Flying leads Note: This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2) Application: Hygienic and washdown zones, Drag chain operation	DOL-1204-G05MRN	6058476
	Connection type head A: Female connector, M12, 4-pin, angled Connection type head B: Flying leads Signal type: Sensor/actuator cable Cable: 2 m, 4-wire, PP Description: Sensor/actuator cable, unshielded Connection systems: Flying leads Note: This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2) Application: Hygienic and washdown zones, Drag chain operation	DOL-1204-W02MRN	6058474
	Connection type head A: Female connector, M12, 4-pin, angled Connection type head B: Flying leads Signal type: Sensor/actuator cable Cable: 5 m, 4-wire, PP Description: Sensor/actuator cable, unshielded Connection systems: Flying leads Note: This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2) Application: Hygienic and washdown zones, Drag chain operation	DOL-1204-W05MRN	6058477
	Connection type head A: Female connector, M12, 4-pin, angled Connection type head B: Flying leads Signal type: Sensor/actuator cable Cable: 2 m, 4-wire, PP Description: Sensor/actuator cable, unshielded Connection systems: Flying leads Note: This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2), only suitable for PNP sensors Application: Hygienic and washdown zones, Drag chain operation	DOL-1204-L02MRN	6058482
	Connection type head A: Female connector, M12, 4-pin, angled Connection type head B: Flying leads Signal type: Sensor/actuator cable Cable: 5 m, 4-wire, PP Description: Sensor/actuator cable, unshielded Connection systems: Flying leads Note: This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2), only suitable for PNP sensors Application: Hygienic and washdown zones, Drag chain operation	DOL-1204-L05MRN	6058483
	Connection type head A: Female connector, M12, 5-pin, straight Connection type head B: Flying leads Signal type: Sensor/actuator cable Cable: 2 m, 5-wire, PP Description: Sensor/actuator cable, unshielded Connection systems: Flying leads Note: This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2) Application: Hygienic and washdown zones, Drag chain operation	DOL-1205-G02MRN	6058494
	Connection type head A: Female connector, M12, 5-pin, straight Connection type head B: Flying leads Signal type: Sensor/actuator cable Cable: 5 m, 5-wire, PP Description: Sensor/actuator cable, unshielded	DOL-1205-G05MRN	6058495

	Brief description	Type	part no.
	• Connection systems: Flying leads • Note: This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2) • Application: Hygienic and washdown zones, Drag chain operation		

SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

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