



## IM18-20NPS-NC1

IMI

INDUCTIVE PROXIMITY SENSORS

**SICK**  
Sensor Intelligence.



## Ordering information

Type	part no.
IM18-20NPS-NC1	6027580

**Included in delivery:** BEF-MU-M18N1 (1)

Other models and accessories → [www.sick.com/IMI](http://www.sick.com/IMI)

Illustration may differ



## Detailed technical data

## Features

<b>Housing</b>	Metric
<b>Thread size</b>	M18 x 1
<b>Diameter</b>	Ø 18 mm
<b>Pressure resistance</b>	≤ 60 bar
<b>Sensing range <math>S_n</math></b>	20 mm
<b>Safe sensing range <math>S_a</math></b>	16.2 mm
<b>Installation type</b>	Non-flush
<b>Switching frequency</b>	200 Hz
<b>Connection type</b>	Male connector M12, 4-pin
<b>Switching output</b>	PNP
<b>Switching output detail</b>	PNP
<b>Output function</b>	NO
<b>Electrical wiring</b>	DC 3-wire
<b>Enclosure rating</b>	IP68, IP69K <sup>1)</sup>
<b>Special features</b>	Sensing face made of stainless steel V4A, Resistant to cleaning agents, triple sensing range, Visual adjustment indicator, IO-Link
<b>Special applications</b>	Hygienic and washdown zones, Difficult application conditions
<b>Items supplied</b>	Mounting nut, V4A stainless steel (2x) Washer, V4A stainless steel, with locking teeth (2x)

<sup>1)</sup> According to EN 60529.

## Mechanics/electronics

<b>Supply voltage</b>	10 V DC ... 30 V DC
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<sup>1)</sup> Of  $V_S$ .

<sup>2)</sup> At  $I_a$  max.

<sup>3)</sup> Of  $S_r$ .

<sup>4)</sup>  $U_B = 20 \text{ V DC} \dots 30 \text{ V DC}$ ,  $T_A = 23 \text{ }^\circ\text{C} \pm 5 \text{ }^\circ\text{C}$ .

<b>Ripple</b>	$\leq 20\%^{1)}$
<b>Voltage drop</b>	$\leq 2\text{ V}^{2)}$
<b>Time delay before availability</b>	$\leq 40\text{ ms}$
<b>Hysteresis</b>	1 % ... 15 %
<b>Reproducibility</b>	$\leq 5\%^{3)} 4)$
<b>Temperature drift (of <math>S_r</math>)</b>	$\leq 10\%$
<b>EMC</b>	According to EN 60947-5-2
<b>Continuous current <math>I_a</math></b>	$\leq 200\text{ mA}$
<b>Short-circuit protection</b>	✓
<b>Power-up pulse protection</b>	✓
<b>Shock and vibration resistance</b>	30 g, 11 ms / 10 ... 55 Hz, 1 mm
<b>Ambient operating temperature</b>	-25 °C ... +85 °C
<b>Housing material</b>	Stainless steel V4A, DIN 1.4404 / AISI 316L
<b>Sensing face material</b>	Stainless steel V4A, DIN 1.4404 / AISI 316L
<b>Housing length</b>	63.5 mm
<b>Thread length</b>	35 mm
<b>Tightening torque, max.</b>	$\leq 50\text{ Nm}$
<b>Protection class</b>	III
<b>UL File No.</b>	E191603

1) Of  $V_S$ .

2) At  $I_a$  max.

3) Of  $S_r$ .

4)  $U_B = 20\text{ V DC} \dots 30\text{ V DC}$ ,  $T_A = 23\text{ }^\circ\text{C} \pm 5\text{ }^\circ\text{C}$ .

#### Safety-related parameters

<b>MTTF<sub>D</sub></b>	10 years
<b>DC<sub>avg</sub></b>	0%
<b>T<sub>M</sub> (mission time)</b>	20 years

#### Communication interface

<b>Communication interface</b>	IO-Link V1.0
<b>Communication Interface detail</b>	COM2 (38,4 kBaud)
<b>Process data length</b>	1 Byte
<b>Process data structure</b>	Bit 0 = Sr reached
<b>Process data structure A</b>	Bit 1 = Sa reached

#### Reduction factors

<b>Note</b>	The values are reference values which may vary
<b>St37 steel (Fe)</b>	Approx. 1
<b>Stainless steel (V4A, 316L)</b>	Approx. 0.4
<b>Aluminum (Al)</b>	Approx. 1
<b>Copper (Cu)</b>	Approx. 0.85
<b>Brass (Br)</b>	Approx. 1.3

## Installation note

<b>Remark</b>	Associated graphic see "Installation"
<b>A</b>	41 mm
<b>B</b>	182 mm
<b>C</b>	18 mm
<b>D</b>	60 mm
<b>E</b>	Aluminium: 20 mm, Steel: 34 mm, Brass: 22 mm, Stainless steel: 36 mm
<b>F</b>	200 mm

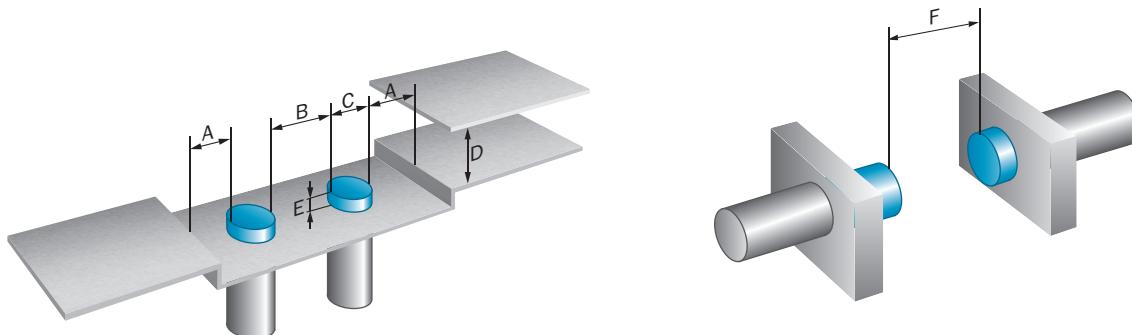
## Certificates

<b>EU declaration of conformity</b>	✓
<b>UK declaration of conformity</b>	✓
<b>ACMA declaration of conformity</b>	✓
<b>Moroccan declaration of conformity</b>	✓
<b>China-RoHS</b>	✓

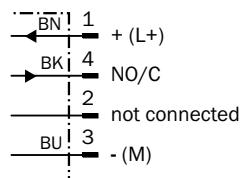
## Classifications

<b>ECLASS 5.0</b>	27270101
<b>ECLASS 5.1.4</b>	27270101
<b>ECLASS 6.0</b>	27270101
<b>ECLASS 6.2</b>	27270101
<b>ECLASS 7.0</b>	27270101
<b>ECLASS 8.0</b>	27270101
<b>ECLASS 8.1</b>	27270101
<b>ECLASS 9.0</b>	27270101
<b>ECLASS 10.0</b>	27270101
<b>ECLASS 11.0</b>	27270101
<b>ECLASS 12.0</b>	27274001
<b>ETIM 5.0</b>	EC002714
<b>ETIM 6.0</b>	EC002714
<b>ETIM 7.0</b>	EC002714
<b>ETIM 8.0</b>	EC002714
<b>UNSPSC 16.0901</b>	39122230

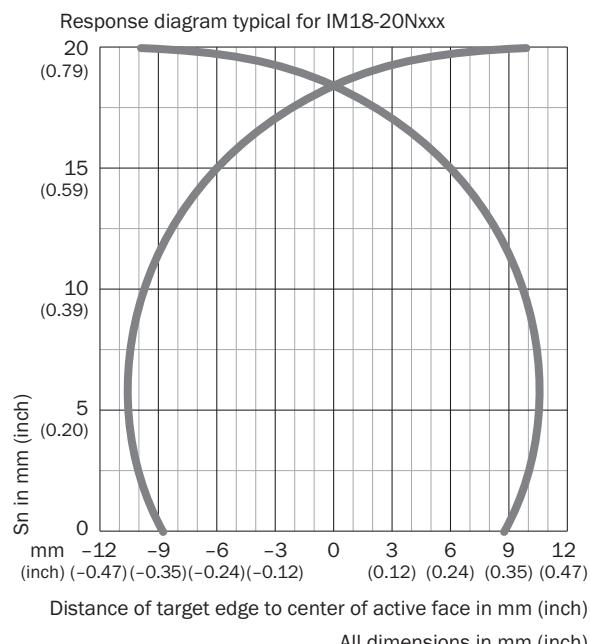
### Installation note Non-flush installation



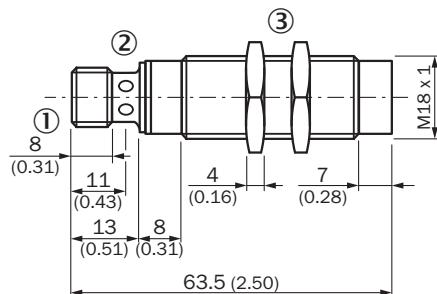
### Connection diagram Cd-456



### Response diagram



## Dimensional drawing IM18 Inox, non flush



Dimensions in mm (inch)

① Connection

② Display LED

③ Fastening nuts (2x); width across 24, metal

## Recommended accessories

Other models and accessories → [www.sick.com/IMI](http://www.sick.com/IMI)

	Brief description	Type	part no.
Mounting systems			
	<ul style="list-style-type: none"> <li><b>Description:</b> Mounting plate for M18 sensors</li> <li><b>Material:</b> Stainless steel</li> <li><b>Details:</b> Stainless steel</li> <li><b>Items supplied:</b> Without mounting hardware</li> </ul>	BEF-WG-M18N	5320948
	<ul style="list-style-type: none"> <li><b>Description:</b> Mounting bracket for M18 sensors</li> <li><b>Material:</b> Stainless steel</li> <li><b>Details:</b> Stainless steel</li> <li><b>Items supplied:</b> Without mounting hardware</li> </ul>	BEF-WN-M18N	5320947
	<ul style="list-style-type: none"> <li><b>Description:</b> Plate N06N for universal clamp bracket, M18</li> <li><b>Material:</b> Stainless steel, stainless steel</li> <li><b>Details:</b> Stainless steel 1.4571 (sheet), Stainless steel 1.4408 (clamp)</li> <li><b>Items supplied:</b> Universal clamp (5322627), mounting hardware</li> <li><b>Usable for:</b> MH15, MH15V, V180-2, V18V, W15, GR18, V18, V18 Laser, V12-2, SimpleSense, SureSense, M18 round sensors</li> </ul>	BEF-KHS-N06N	2051622

	Brief description	Type	part no.
connectors and cables			
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M12, 4-pin, straight</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Signal type:</b> Sensor/actuator cable</li> <li><b>Cable:</b> 2 m, 4-wire, PVC</li> <li><b>Description:</b> Sensor/actuator cable, unshielded</li> <li><b>Connection systems:</b> Flying leads</li> <li><b>Note:</b> This product is generally resistant to chemical cleaning agents (see ECOLAB). Please do not use cleaning agents of any other Kind., Not resistant against lactic acid &amp; hydrogen peroxide (H2O2)</li> <li><b>Application:</b> Hygienic and washdown zones</li> </ul>	DOL-1204-G02MNI	6052613
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M12, 4-pin, straight</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Signal type:</b> Sensor/actuator cable</li> <li><b>Cable:</b> 5 m, 4-wire, PVC</li> <li><b>Description:</b> Sensor/actuator cable, unshielded</li> <li><b>Connection systems:</b> Flying leads</li> <li><b>Note:</b> This product is generally resistant to chemical cleaning agents (see ECOLAB). Please do not use cleaning agents of any other Kind., Not resistant against lactic acid &amp; hydrogen peroxide (H2O2)</li> <li><b>Application:</b> Hygienic and washdown zones</li> </ul>	DOL-1204-G05MNI	6052615
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M12, 4-pin, angled</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Signal type:</b> Sensor/actuator cable</li> <li><b>Cable:</b> 2 m, 4-wire, PVC</li> <li><b>Description:</b> Sensor/actuator cable, unshielded</li> <li><b>Connection systems:</b> Flying leads</li> <li><b>Note:</b> This product is generally resistant to chemical cleaning agents (see ECOLAB). Please do not use cleaning agents of any other Kind., Not resistant against lactic acid &amp; hydrogen peroxide (H2O2)</li> <li><b>Application:</b> Hygienic and washdown zones</li> </ul>	DOL-1204-W02MNI	6052614
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M12, 4-pin, angled</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Signal type:</b> Sensor/actuator cable</li> <li><b>Cable:</b> 5 m, 4-wire, PVC</li> <li><b>Description:</b> Sensor/actuator cable, unshielded</li> <li><b>Connection systems:</b> Flying leads</li> <li><b>Note:</b> This product is generally resistant to chemical cleaning agents (see ECOLAB). Please do not use cleaning agents of any other Kind., Not resistant against lactic acid &amp; hydrogen peroxide (H2O2)</li> <li><b>Application:</b> Hygienic and washdown zones</li> </ul>	DOL-1204-W05MNI	6052616
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M12, 4-pin, angled</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Signal type:</b> Sensor/actuator cable</li> <li><b>Cable:</b> 2 m, 4-wire, PVC</li> <li><b>Description:</b> Sensor/actuator cable, unshielded</li> <li><b>Connection systems:</b> Flying leads</li> <li><b>Note:</b> This product is generally resistant to chemical cleaning agents (see ECOLAB). Please do not use cleaning agents of any other Kind., Not resistant against lactic acid &amp; hydrogen peroxide (H2O2), only suitable for PNP sensors</li> <li><b>Application:</b> Hygienic and washdown zones</li> </ul>	DOL-1204-L02MNI	6052621
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M12, 4-pin, angled</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Signal type:</b> Sensor/actuator cable</li> <li><b>Cable:</b> 5 m, 4-wire, PVC</li> <li><b>Description:</b> Sensor/actuator cable, unshielded</li> <li><b>Connection systems:</b> Flying leads</li> <li><b>Note:</b> This product is generally resistant to chemical cleaning agents (see ECOLAB). Please do not use cleaning agents of any other Kind., Not resistant against lactic acid &amp; hydrogen peroxide (H2O2), only suitable for PNP sensors</li> <li><b>Application:</b> Hygienic and washdown zones</li> </ul>	DOL-1204-L05MNI	6052622
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M12, 4-pin, straight</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Signal type:</b> Sensor/actuator cable</li> <li><b>Cable:</b> 2 m, 4-wire, PP</li> <li><b>Description:</b> Sensor/actuator cable, unshielded</li> <li><b>Connection systems:</b> Flying leads</li> <li><b>Note:</b> This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid &amp; hydrogen peroxide (H2O2)</li> </ul>	DOL-1204-G02MRN	6052621

	<b>Brief description</b>	<b>Type</b>	<b>part no.</b>
	<ul style="list-style-type: none"> <li><b>Application:</b> Hygienic and washdown zones, Drag chain operation</li> <li><b>Connection type head A:</b> Female connector, M12, 4-pin, straight</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Signal type:</b> Sensor/actuator cable</li> <li><b>Cable:</b> 5 m, 4-wire, PP</li> <li><b>Description:</b> Sensor/actuator cable, unshielded</li> <li><b>Connection systems:</b> Flying leads</li> <li><b>Note:</b> This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid &amp; hydrogen peroxide (H2O2)</li> <li><b>Application:</b> Hygienic and washdown zones, Drag chain operation</li> </ul>	DOL-1204-G05MRN	6058476
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M12, 4-pin, angled</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Signal type:</b> Sensor/actuator cable</li> <li><b>Cable:</b> 2 m, 4-wire, PP</li> <li><b>Description:</b> Sensor/actuator cable, unshielded</li> <li><b>Connection systems:</b> Flying leads</li> <li><b>Note:</b> This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid &amp; hydrogen peroxide (H2O2)</li> <li><b>Application:</b> Hygienic and washdown zones, Drag chain operation</li> </ul>	DOL-1204-W02MRN	6058474
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M12, 4-pin, angled</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Signal type:</b> Sensor/actuator cable</li> <li><b>Cable:</b> 5 m, 4-wire, PP</li> <li><b>Description:</b> Sensor/actuator cable, unshielded</li> <li><b>Connection systems:</b> Flying leads</li> <li><b>Note:</b> This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid &amp; hydrogen peroxide (H2O2)</li> <li><b>Application:</b> Hygienic and washdown zones, Drag chain operation</li> </ul>	DOL-1204-W05MRN	6058477
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M12, 4-pin, angled</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Signal type:</b> Sensor/actuator cable</li> <li><b>Cable:</b> 2 m, 4-wire, PP</li> <li><b>Description:</b> Sensor/actuator cable, unshielded</li> <li><b>Connection systems:</b> Flying leads</li> <li><b>Note:</b> This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid &amp; hydrogen peroxide (H2O2), only suitable for PNP sensors</li> <li><b>Application:</b> Hygienic and washdown zones, Drag chain operation</li> </ul>	DOL-1204-L02MRN	6058482
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M12, 4-pin, angled</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Signal type:</b> Sensor/actuator cable</li> <li><b>Cable:</b> 5 m, 4-wire, PP</li> <li><b>Description:</b> Sensor/actuator cable, unshielded</li> <li><b>Connection systems:</b> Flying leads</li> <li><b>Note:</b> This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid &amp; hydrogen peroxide (H2O2), only suitable for PNP sensors</li> <li><b>Application:</b> Hygienic and washdown zones, Drag chain operation</li> </ul>	DOL-1204-L05MRN	6058483
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M12, 5-pin, straight</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Signal type:</b> Sensor/actuator cable</li> <li><b>Cable:</b> 2 m, 5-wire, PP</li> <li><b>Description:</b> Sensor/actuator cable, unshielded</li> <li><b>Connection systems:</b> Flying leads</li> <li><b>Note:</b> This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid &amp; hydrogen peroxide (H2O2)</li> <li><b>Application:</b> Hygienic and washdown zones, Drag chain operation</li> </ul>	DOL-1205-G02MRN	6058494
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M12, 5-pin, straight</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Signal type:</b> Sensor/actuator cable</li> <li><b>Cable:</b> 5 m, 5-wire, PP</li> <li><b>Description:</b> Sensor/actuator cable, unshielded</li> </ul>	DOL-1205-G05MRN	6058495

	Brief description	Type	part no.
	<ul style="list-style-type: none"> <li><b>Connection systems:</b> Flying leads</li> <li><b>Note:</b> This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid &amp; hydrogen peroxide (H2O2)</li> <li><b>Application:</b> Hygienic and washdown zones, Drag chain operation</li> </ul>		

## SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

**For us, that is "Sensor Intelligence."**

## WORLDWIDE PRESENCE:

Contacts and other locations [www.sick.com](http://www.sick.com)