



## IMR18-08BPSTC0S

IMR

INDUCTIVE PROXIMITY SENSORS

**SICK**  
Sensor Intelligence.



### Ordering information

Type	part no.
IMR18-08BPSTC0S	6069277

Other models and accessories → [www.sick.com/IMR](http://www.sick.com/IMR)



### Detailed technical data

#### Features

<b>Housing</b>	Metric
<b>Housing</b>	Standard design
<b>Thread size</b>	M18 x 1
<b>Diameter</b>	Ø 18 mm
<b>Sensing range <math>S_n</math></b>	8 mm
<b>Safe sensing range <math>S_a</math></b>	6.4 mm
<b>Installation type</b>	Flush
<b>Switching frequency</b>	1,500 Hz
<b>Connection type</b>	Male connector M12, 4-pin
<b>Switching output</b>	PNP
<b>Switching output detail</b>	PNP
<b>Output function</b>	NO
<b>Electrical wiring</b>	DC 3-wire
<b>Enclosure rating</b>	IP68
<b>Special features</b>	Reduction factor 1, Weld immune
<b>Special applications</b>	Welding range, Difficult application conditions
<b>Items supplied</b>	Mounting nut, brass, PTFE coating (2x) Washer, brass, PTFE coating, with locking teeth (2x)

#### Mechanics/electronics

<b>Supply voltage</b>	10 V DC ... 30 V DC
<b>Ripple</b>	≤ 10 %
<b>Voltage drop</b>	≤ 1.8 V <sup>1)</sup>
<b>Hysteresis</b>	3 % ... 15 %

<sup>1)</sup> At  $I_a$  max.

<sup>2)</sup> Supply voltage  $U_B$  and constant ambient temperature  $T_a$ .

<sup>3)</sup> Of  $S_r$ .

<sup>4)</sup> -25 °C ... +70 °C.

<sup>5)</sup> Reference voltage: 50 V DC.

<b>Reproducibility</b>	≤ 2 % <sup>2) 3)</sup>
<b>Temperature drift (of S<sub>r</sub>)</b>	≤ ± 10 % ≤ ± 15 % <sup>4)</sup>
<b>Continuous current I<sub>a</sub></b>	≤ 200 mA
<b>No load current</b>	≤ 15 mA
<b>Off-state current</b>	≤ 0.1 mA
<b>Short-circuit protection</b>	✓
<b>Magnetic field strength</b>	≤ 100 mT
<b>Shock and vibration resistance</b>	30 g, 11 ms / 10 ... 55 Hz, 1 mm
<b>Ambient operating temperature</b>	-30 °C ... +85 °C
<b>Housing material</b>	PTFE coating, brass
<b>Sensing face material</b>	Plastic, PTFE coating
<b>Housing length</b>	52 mm
<b>Thread length</b>	36 mm
<b>Tightening torque, max.</b>	Typ. 15 Nm
<b>Protection class</b>	II <sup>5)</sup>
<b>UL File No.</b>	E191603

1) At I<sub>a</sub> max.

2) Supply voltage U<sub>B</sub> and constant ambient temperature T<sub>a</sub>.

3) Of S<sub>r</sub>.

4) -25 °C ... +70 °C.

5) Reference voltage: 50 V DC.

### Safety-related parameters

<b>MTTF<sub>D</sub></b>	139 years
<b>DC<sub>avg</sub></b>	0%
<b>T<sub>M</sub> (mission time)</b>	20 years

### Reduction factors

<b>Note</b>	The values are reference values which may vary
<b>Reduction factor</b>	Reduction factor 1
<b>Stainless steel (V2A, 304)</b>	1
<b>Aluminum (Al)</b>	1
<b>Copper (Cu)</b>	1
<b>Brass (Br)</b>	1

### Installation note

<b>Remark</b>	Associated graphic see "Installation"
<b>A</b>	18 mm
<b>B</b>	18 mm
<b>C</b>	18 mm
<b>D</b>	24 mm
<b>E</b>	0 mm
<b>F</b>	48 mm
<b>G</b>	54 mm

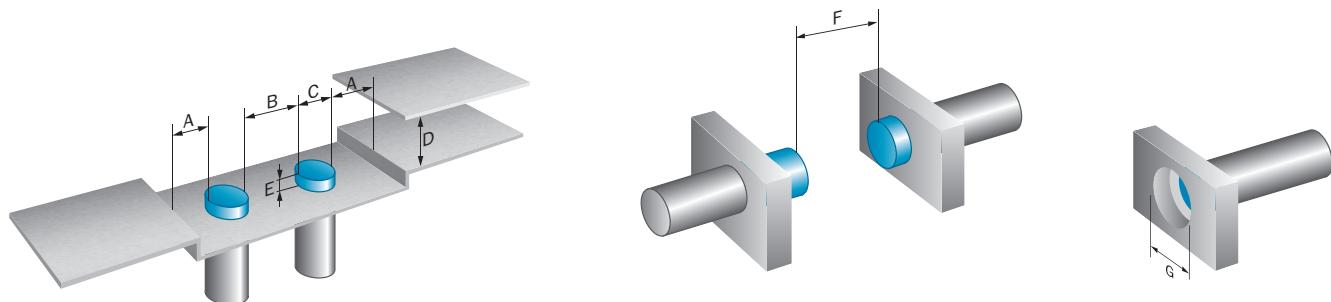
## Certificates

<b>EU declaration of conformity</b>	✓
<b>China-RoHS</b>	✓
<b>cULus certificate</b>	✓

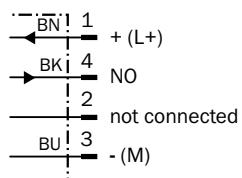
## Classifications

<b>ECLASS 5.0</b>	27270101
<b>ECLASS 5.1.4</b>	27270101
<b>ECLASS 6.0</b>	27270101
<b>ECLASS 6.2</b>	27270101
<b>ECLASS 7.0</b>	27270101
<b>ECLASS 8.0</b>	27270101
<b>ECLASS 8.1</b>	27270101
<b>ECLASS 9.0</b>	27270101
<b>ECLASS 10.0</b>	27270101
<b>ECLASS 11.0</b>	27270101
<b>ECLASS 12.0</b>	27274001
<b>ETIM 5.0</b>	EC002714
<b>ETIM 6.0</b>	EC002714
<b>ETIM 7.0</b>	EC002714
<b>ETIM 8.0</b>	EC002714
<b>UNSPSC 16.0901</b>	39122230

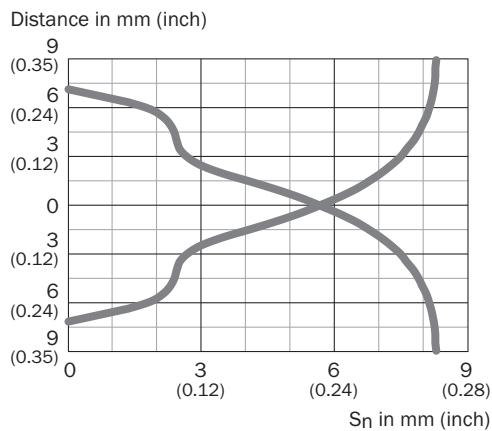
## Installation note



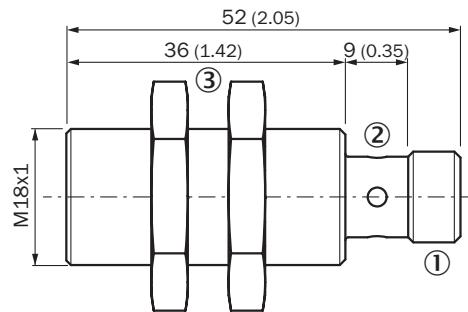
## Connection diagram Cd-007



## Response diagram



## Dimensional drawing



Dimensions in mm (inch)

- ① M12 x 1
- ② LED output state, yellow
- ③ Fastening nuts (2x); width across 24, metal

## Recommended accessories

Other models and accessories → [www.sick.com/IMR](http://www.sick.com/IMR)

	<b>Brief description</b>	<b>Type</b>	<b>part no.</b>
connectors and cables			
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M12, 4-pin, straight, A-coded</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Signal type:</b> Sensor/actuator cable</li> <li><b>Cable:</b> 5 m, 4-wire, PUR, halogen-free</li> <li><b>Description:</b> Sensor/actuator cable, unshielded</li> <li><b>Application:</b> Uncontaminated zones, Zones with oils and lubricants, Robot, Drag chain operation</li> </ul>	YF2A14-050UB3XLEAX	2095608
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M12, 4-pin, straight, A-coded</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Signal type:</b> Sensor/actuator cable</li> <li><b>Cable:</b> 2 m, 4-wire, PUR, halogen-free</li> <li><b>Description:</b> Sensor/actuator cable, unshielded</li> <li><b>Application:</b> Uncontaminated zones, Zones with oils and lubricants, Robot, Drag chain operation, weld-spark resistant</li> </ul>	YF2A14-020UW1XLEAX	2104883
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M12, 4-pin, straight, A-coded</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Signal type:</b> Sensor/actuator cable</li> <li><b>Cable:</b> 5 m, 4-wire, PUR, halogen-free</li> <li><b>Description:</b> Sensor/actuator cable, unshielded</li> <li><b>Application:</b> Uncontaminated zones, Zones with oils and lubricants, Robot, Drag chain operation, weld-spark resistant</li> </ul>	YF2A14-050UW1XLEAX	2104884
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M12, 4-pin, angled, A-coded</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Signal type:</b> Sensor/actuator cable</li> <li><b>Cable:</b> 2 m, 4-wire, PUR, halogen-free</li> <li><b>Description:</b> Sensor/actuator cable, unshielded</li> <li><b>Application:</b> Uncontaminated zones, Zones with oils and lubricants, Robot, Drag chain operation, weld-spark resistant</li> </ul>	YG2A14-020UW1XLEAX	2104886
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M12, 4-pin, angled, A-coded</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Signal type:</b> Sensor/actuator cable</li> <li><b>Cable:</b> 5 m, 4-wire, PUR, halogen-free</li> <li><b>Description:</b> Sensor/actuator cable, unshielded</li> <li><b>Application:</b> Uncontaminated zones, Zones with oils and lubricants, Robot, Drag chain operation, weld-spark resistant</li> </ul>	YG2A14-050UW1XLEAX	2104887
Mounting systems			
	<ul style="list-style-type: none"> <li><b>Description:</b> Mounting bracket for M18 sensors</li> <li><b>Material:</b> Steel</li> <li><b>Details:</b> Steel, zinc coated</li> <li><b>Items supplied:</b> Without mounting hardware</li> <li><b>Suitable for:</b> GR18, V180-2, V18, W15, Z1, Z2</li> </ul>	BEF-WN-M18	5308446

## SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

**For us, that is "Sensor Intelligence."**

## WORLDWIDE PRESENCE:

Contacts and other locations [www.sick.com](http://www.sick.com)