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# STARPOWER

**SEMICONDUCTOR** **IGBT**

# GD50PIY120C5SNF

**1200V/50A PIM in one-package**

## General Description

STARPOWER IGBT Power Module provides ultra low conduction loss as well as short circuit ruggedness. They are designed for the applications such as general inverters and UPS.

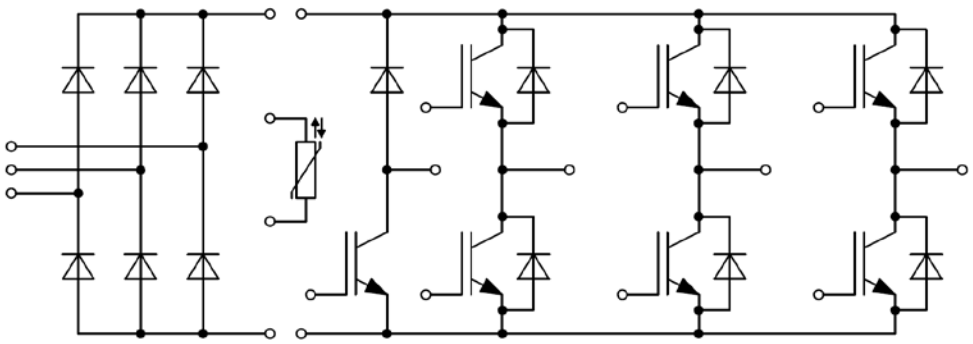
## Features

- Low $V_{CE(sat)}$ Trench IGBT technology
- 10μs short circuit capability
- $V_{CE(sat)}$ with positive temperature coefficient
- Maximum junction temperature 175°C
- Low inductance case
- Fast & soft reverse recovery anti-parallel FWD
- Isolated copper baseplate using DBC technology
- PressFIT contact technology

## Typical Applications

- Inverter for motor drive
- AC and DC servo drive amplifier
- Uninterruptible power supply

## Equivalent Circuit Schematic



# Absolute Maximum Ratings $T_C$=25°C unless otherwise noted

## IGBT-inverter

| Symbol | Description | Value | Unit |
|---|---|---|---|
| $V_{CES}$ | Collector-Emitter Voltage | 1200 | V |
| $V_{GES}$ | Gate-Emitter Voltage | ±20 | V |
| $I_C$ | Collector Current @ $T_C$=25°C<br>@ $T_C$=100°C | 85<br>50 | A |
| $I_{CM}$ | Pulsed Collector Current $t_p$=1ms | 100 | A |
| $P_D$ | Maximum Power Dissipation @ $T_j$=175°C | 292 | W |

## Diode-inverter

| Symbol | Description | Value | Unit |
|---|---|---|---|
| $V_{RRM}$ | Repetitive Peak Reverse Voltage | 1200 | V |
| $I_F$ | Diode Continuous Forward Current | 50 | A |
| $I_{FM}$ | Diode Maximum Forward Current $t_p$=1ms | 100 | A |

## Diode-rectifier

| Symbol | Description | Value | Unit |
|---|---|---|---|
| $V_{RRM}$ | Repetitive Peak Reverse Voltage | 1600 | V |
| $I_O$ | Average Output Current 50Hz/60Hz,sine wave | 50 | A |
| $I_{FSM}$ | Surge Forward Current $V_R$=0V,$t_p$=10ms,$T_j$=45°C | 850 | A |
| $I^2t$ | $I^2t$-value,$V_R$=0V,$t_p$=10ms,$T_j$=45°C | 3610 | $A^2s$ |

## IGBT-brake

| Symbol | Description | Value | Unit |
|---|---|---|---|
| $V_{CES}$ | Collector-Emitter Voltage | 1200 | V |
| $V_{GES}$ | Gate-Emitter Voltage | ±20 | V |
| $I_C$ | Collector Current @ $T_C$=25°C<br>@ $T_C$=100°C | 62<br>35 | A |
| $I_{CM}$ | Pulsed Collector Current $t_p$=1ms | 70 | A |
| $P_D$ | Maximum Power Dissipation @ $T_j$=175°C | 218 | W |

## Diode-brake

| Symbol | Description | Value | Unit |
|---|---|---|---|
| $V_{RRM}$ | Repetitive Peak Reverse Voltage | 1200 | V |
| $I_F$ | Diode Continuous Forward Current | 25 | A |
| $I_{FM}$ | Diode Maximum Forward Current $t_p$=1ms | 50 | A |

## Module

| Symbol | Description | Value | Unit |
|---|---|---|---|
| $T_{jmax}$ | Maximum Junction Temperature(inverter,brake)<br>Maximum Junction Temperature (rectifier) | 175<br>150 | °C |
| $T_{jop}$ | Operating Junction Temperature | -40 to +150 | °C |
| $T_{STG}$ | Storage Temperature Range | -40 to +125 | °C |
| $V_{ISO}$ | Isolation Voltage RMS,f=50Hz,t=1min | 2500 | V |

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## IGBT-inverter Characteristics $T_C$=25°C unless otherwise noted

| Symbol | Parameter | Test Conditions | Min. | Typ. | Max. | Unit |
|---|---|---|---|---|---|---|
| $V_{CE(sat)}$ | Collector to Emitter Saturation Voltage | $I_C$=50A,$V_{GE}$=15V, $T_j$=25°C | | 1.70 | 2.15 | V |
| | | $I_C$=50A,$V_{GE}$=15V, $T_j$=125°C | | 1.95 | | |
| | | $I_C$=50A,$V_{GE}$=15V, $T_j$=150°C | | 2.00 | | |
| $V_{GE(th)}$ | Gate-Emitter Threshold Voltage | $I_C$=1.25mA,$V_{CE}$=$V_{GE}$, $T_j$=25°C | 5.2 | 6.0 | 6.8 | V |
| $I_{CES}$ | Collector Cut-Off Current | $V_{CE}$=$V_{CES}$,$V_{GE}$=0V, $T_j$=25°C | | | 1.0 | mA |
| $I_{GES}$ | Gate-Emitter Leakage Current | $V_{GE}$=$V_{GES}$,$V_{CE}$=0V, $T_j$=25°C | | | 100 | nA |
| $R_{Gint}$ | Internal Gate Resistance | | | 0 | | Ω |
| $t_{d(on)}$ | Turn-On Delay Time | $V_{CC}$=600V,$I_C$=50A, $R_G$=15Ω,$V_{GE}$=±15V, $T_j$=25°C | | 171 | | ns |
| $t_r$ | Rise Time | | | 32 | | ns |
| $t_{d(off)}$ | Turn-Off Delay Time | | | 340 | | ns |
| $t_f$ | Fall Time | | | 82 | | ns |
| $E_{on}$ | Turn-On Switching Loss | | | 6.10 | | mJ |
| $E_{off}$ | Turn-Off Switching Loss | | | 2.88 | | mJ |
| $t_{d(on)}$ | Turn-On Delay Time | $V_{CC}$=600V,$I_C$=50A, $R_G$=15Ω,$V_{GE}$=±15V, $T_j$=125°C | | 182 | | ns |
| $t_r$ | Rise Time | | | 43 | | ns |
| $t_{d(off)}$ | Turn-Off Delay Time | | | 443 | | ns |
| $t_f$ | Fall Time | | | 155 | | ns |
| $E_{on}$ | Turn-On Switching Loss | | | 8.24 | | mJ |
| $E_{off}$ | Turn-Off Switching Loss | | | 4.43 | | mJ |
| $t_{d(on)}$ | Turn-On Delay Time | $V_{CC}$=600V,$I_C$=50A, $R_G$=15Ω,$V_{GE}$=±15V, $T_j$=150°C | | 182 | | ns |
| $t_r$ | Rise Time | | | 43 | | ns |
| $t_{d(off)}$ | Turn-Off Delay Time | | | 464 | | ns |
| $t_f$ | Fall Time | | | 175 | | ns |
| $E_{on}$ | Turn-On Switching Loss | | | 8.99 | | mJ |
| $E_{off}$ | Turn-Off Switching Loss | | | 4.94 | | mJ |
| $I_{SC}$ | SC Data | $t_P$≤10μs,$V_{GE}$=15V, $T_j$=150°C,$V_{CC}$=900V, $V_{CEM}$≤1200V | | 200 | | A |

## Diode-inverter Characteristics $T_C$=25°C unless otherwise noted

| Symbol | Parameter | Test Conditions | Min. | Typ. | Max. | Unit |
|---|---|---|---|---|---|---|
| $V_F$ | Diode Forward Voltage | $I_F$=50A,$V_{GE}$=0V,$T_j$=25°C | | 1.70 | 2.15 | V |
| | | $I_F$=50A,$V_{GE}$=0V,$T_j$=125°C | | 1.65 | | |
| | | $I_F$=50A,$V_{GE}$=0V,$T_j$=150°C | | 1.65 | | |
| $Q_r$ | Recovered Charge | $V_R$=600V,$I_F$=50A, -di/dt=1400A/μs,$V_{GE}$=-15V $T_j$=25°C | | 5.2 | | μC |
| $I_{RM}$ | Peak Reverse Recovery Current | | | 51 | | A |
| $E_{rec}$ | Reverse Recovery Energy | | | 1.62 | | mJ |
| $Q_r$ | Recovered Charge | $V_R$=600V,$I_F$=50A, -di/dt=1400A/μs,$V_{GE}$=-15V $T_j$=125°C | | 8.4 | | μC |
| $I_{RM}$ | Peak Reverse Recovery Current | | | 57 | | A |
| $E_{rec}$ | Reverse Recovery Energy | | | 2.85 | | mJ |
| $Q_r$ | Recovered Charge | $V_R$=600V,$I_F$=50A, -di/dt=1400A/μs,$V_{GE}$=-15V $T_j$=150°C | | 9.5 | | μC |
| $I_{RM}$ | Peak Reverse Recovery Current | | | 60 | | A |
| $E_{rec}$ | Reverse Recovery Energy | | | 3.52 | | mJ |

## Diode-rectifier Characteristics $T_C$=25°C unless otherwise noted

| Symbol | Parameter | Test Conditions | Min. | Typ. | Max. | Unit |
|---|---|---|---|---|---|---|
| $V_F$ | Diode Forward Voltage | $I_F$=50A,$V_{GE}$=0V,$T_j$=150°C | | 1.14 | | V |
| $I_R$ | Reverse Current | $T_j$=150°C,$V_R$=1600V | | | 3.0 | mA |

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## IGBT-brake Characteristics $T_C$=25°C unless otherwise noted

| Symbol | Parameter | Test Conditions | Min. | Typ. | Max. | Unit |
|---|---|---|---|---|---|---|
| $V_{CE(sat)}$ | Collector to Emitter Saturation Voltage | $I_C$=35A,$V_{GE}$=15V, $T_j$=25°C | | 1.70 | 2.15 | V |
| | | $I_C$=35A,$V_{GE}$=15V, $T_j$=125°C | | 1.95 | | |
| | | $I_C$=35A,$V_{GE}$=15V, $T_j$=150°C | | 2.00 | | |
| $V_{GE(th)}$ | Gate-Emitter Threshold Voltage | $I_C$=0.88mA,$V_{CE}$=$V_{GE}$, $T_j$=25°C | 5.2 | 6.0 | 6.8 | V |
| $I_{CES}$ | Collector Cut-Off Current | $V_{CE}$=$V_{CES}$,$V_{GE}$=0V, $T_j$=25°C | | | 1.0 | mA |
| $I_{GES}$ | Gate-Emitter Leakage Current | $V_{GE}$=$V_{GES}$,$V_{CE}$=0V, $T_j$=25°C | | | 400 | nA |
| $R_{Gint}$ | Internal Gate Resistance | | | 0 | | Ω |
| $t_{d(on)}$ | Turn-On Delay Time | $V_{CC}$=600V,$I_C$=35A, $R_G$=13Ω,$V_{GE}$=±15V, $T_j$=25°C | | 156 | | ns |
| $t_r$ | Rise Time | | | 28 | | ns |
| $t_{d(off)}$ | Turn-Off Delay Time | | | 215 | | ns |
| $t_f$ | Fall Time | | | 323 | | ns |
| $E_{on}$ | Turn-On Switching Loss | | | 1.94 | | mJ |
| $E_{off}$ | Turn-Off Switching Loss | | | 2.55 | | mJ |
| $t_{d(on)}$ | Turn-On Delay Time | $V_{CC}$=600V,$I_C$=35A, $R_G$=13Ω,$V_{GE}$=±15V, $T_j$=125°C | | 156 | | ns |
| $t_r$ | Rise Time | | | 30 | | ns |
| $t_{d(off)}$ | Turn-Off Delay Time | | | 229 | | ns |
| $t_f$ | Fall Time | | | 507 | | ns |
| $E_{on}$ | Turn-On Switching Loss | | | 2.38 | | mJ |
| $E_{off}$ | Turn-Off Switching Loss | | | 3.83 | | mJ |
| $t_{d(on)}$ | Turn-On Delay Time | $V_{CC}$=600V,$I_C$=35A, $R_G$=13Ω,$V_{GE}$=±15V, $T_j$=150°C | | 153 | | ns |
| $t_r$ | Rise Time | | | 32 | | ns |
| $t_{d(off)}$ | Turn-Off Delay Time | | | 234 | | ns |
| $t_f$ | Fall Time | | | 522 | | ns |
| $E_{on}$ | Turn-On Switching Loss | | | 2.60 | | mJ |
| $E_{off}$ | Turn-Off Switching Loss | | | 4.02 | | mJ |
| $I_{SC}$ | SC Data | $t_P$≤10μs,$V_{GE}$=15V, $T_j$=150°C,$V_{CC}$=900V, $V_{CEM}$≤1200V | | 140 | | A |

## Diode-brake Characteristics $T_C$=25°C unless otherwise noted

| Symbol | Parameter | Test Conditions | Min. | Typ. | Max. | Unit |
|---|---|---|---|---|---|---|
| $V_F$ | Diode Forward Voltage | $I_F$=25A,$V_{GE}$=0V,$T_j$=25°C | | 2.10 | 2.55 | V |
| | | $I_F$=25A,$V_{GE}$=0V,$T_j$=125°C | | 2.15 | | |
| | | $I_F$=25A,$V_{GE}$=0V,$T_j$=150°C | | 2.15 | | |
| $Q_r$ | Recovered Charge | $V_R$=600V,$I_F$=25A, -di/dt=900A/μs,$V_{GE}$=-15V $T_j$=25°C | | 1.3 | | μC |
| $I_{RM}$ | Peak Reverse Recovery Current | | | 31 | | A |
| $E_{rec}$ | Reverse Recovery Energy | | | 0.68 | | mJ |
| $Q_r$ | Recovered Charge | $V_R$=600V,$I_F$=25A, -di/dt=900A/μs,$V_{GE}$=-15V $T_j$=125°C | | 2.2 | | μC |
| $I_{RM}$ | Peak Reverse Recovery Current | | | 38 | | A |
| $E_{rec}$ | Reverse Recovery Energy | | | 1.46 | | mJ |
| $Q_r$ | Recovered Charge | $V_R$=600V,$I_F$=25A, -di/dt=900A/μs,$V_{GE}$=-15V $T_j$=150°C | | 2.4 | | μC |
| $I_{RM}$ | Peak Reverse Recovery Current | | | 40 | | A |
| $E_{rec}$ | Reverse Recovery Energy | | | 1.91 | | mJ |

## NTC Characteristics $T_C$=25°C unless otherwise noted

| Symbol | Parameter | Test Conditions | Min. | Typ. | Max. | Unit |
|---|---|---|---|---|---|---|
| $R_{25}$ | Rated Resistance | | | 5.0 | | kΩ |
| ΔR/R | Deviation of $R_{100}$ | $T_C$=100 °C,$R_{100}$=493.3Ω | -5 | | 5 | % |
| $P_{25}$ | Power Dissipation | | | | 20.0 | mW |
| $B_{25/50}$ | B-value | $R_2=R_{25}\exp[B_{25/50}(1/T_2-1/(298.15K))]$ | | 3375 | | K |
| $B_{25/80}$ | B-value | $R_2=R_{25}\exp[B_{25/80}(1/T_2-1/(298.15K))]$ | | 3411 | | K |
| $B_{25/100}$ | B-value | $R_2=R_{25}\exp[B_{25/100}(1/T_2-1/(298.15K))]$ | | 3433 | | K |

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## Module Characteristics $T_C$=25°C unless otherwise noted

| Symbol | Parameter | Min. | Typ. | Max. | Unit |
|---|---|---|---|---|---|
| $L_{CE}$ | Stray Inductance | | 35 | | nH |
| $R_{CC'+EE'}$<br>$R_{AA'+CC'}$ | Module Lead Resistance,Terminal to Chip | | 4.00<br>3.00 | | mΩ |
| $R_{thJC}$ | Junction-to-Case (per IGBT-inverter)<br>Junction-to-Case (per Diode-inverter)<br>Junction-to-Case (per Diode-rectifier)<br>Junction-to-Case (per IGBT-brake-chopper)<br>Junction-to-Case (per Diode-brake-chopper) | | | 0.512<br>0.793<br>0.813<br>0.685<br>1.134 | K/W |
| $R_{thCH}$ | Case-to-Heatsink (per IGBT-inverter)<br>Case-to-Heatsink (per Diode-inverter)<br>Case-to-Heatsink (per Diode-rectifier)<br>Case-to-Heatsink (per IGBT-brake)<br>Case-to-Heatsink (per Diode-brake)<br>Case-to-Heatsink (per Module) | | 0.297<br>0.460<br>0.472<br>0.397<br>0.658<br>0.020 | | K/W |
| M | Mounting Torque, Screw:M5 | 3.0 | | 6.0 | N.m |
| G | Weight of Module | | 200 | | g |

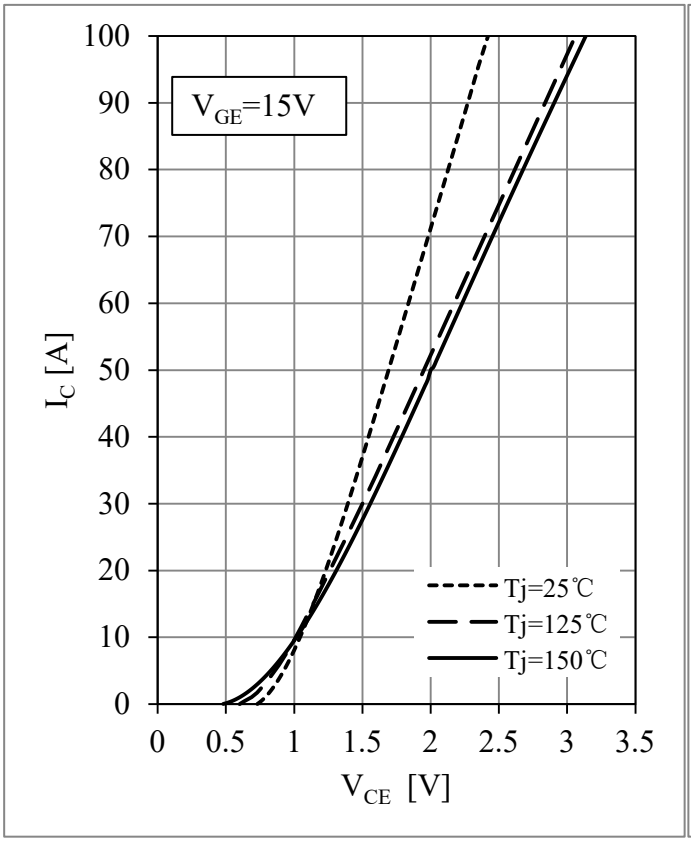


Fig 1. IGBT-inverter Output Characteristics

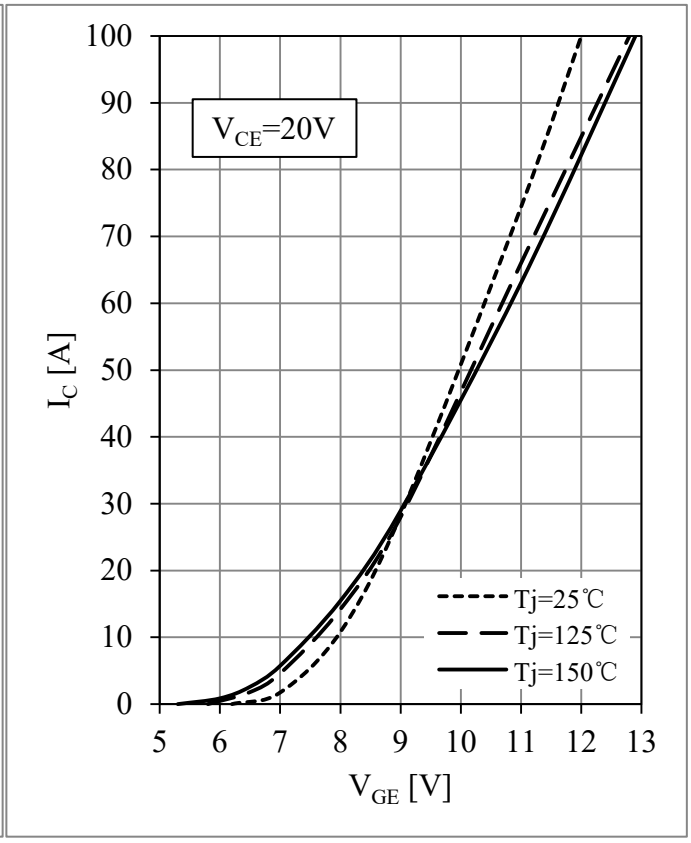


Fig 2. IGBT-inverter Transfer Characteristics

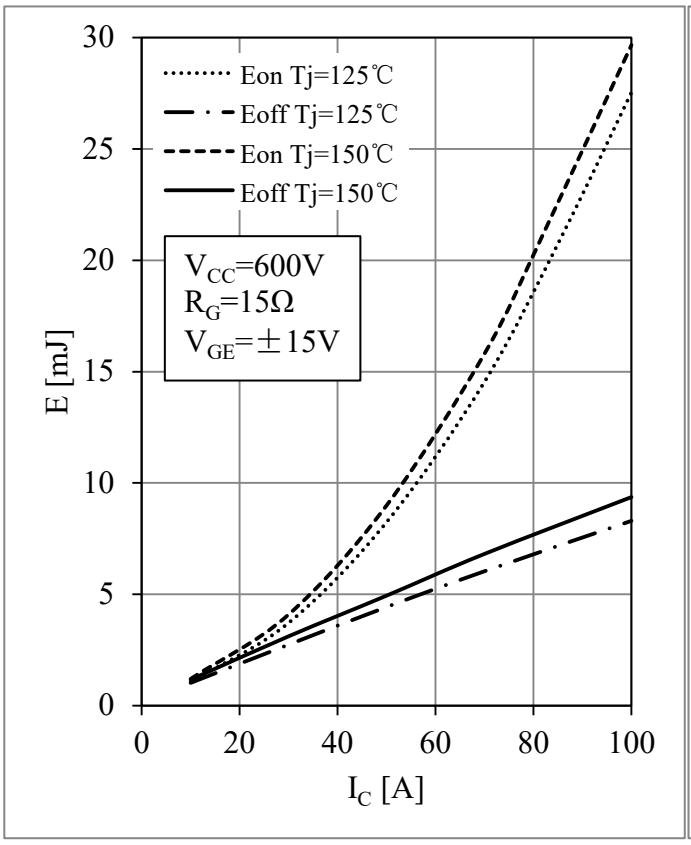


Fig 3. IGBT-inverter Switching Loss vs. $I_C$

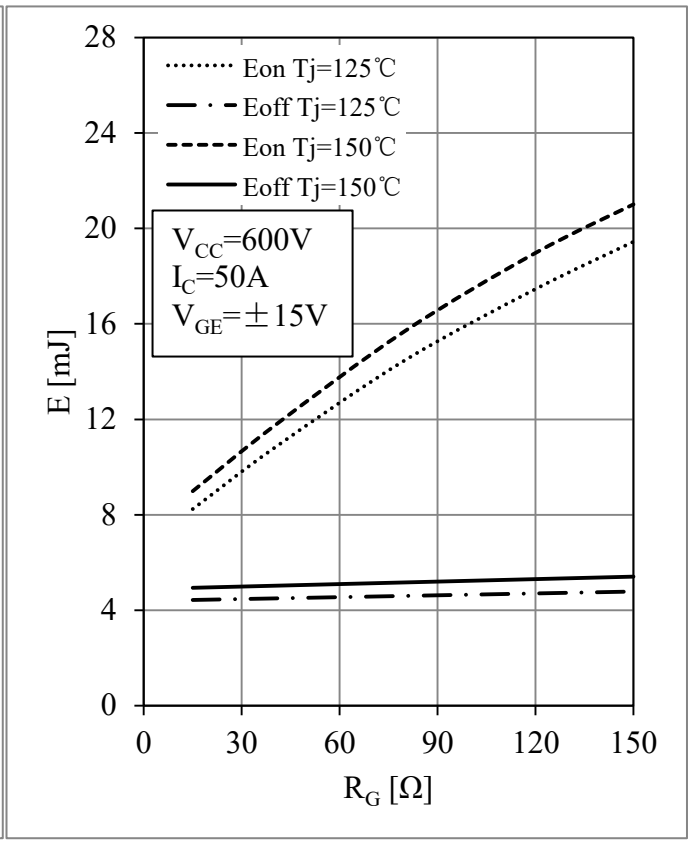


Fig 4. IGBT-inverter Switching Loss vs. $R_G$

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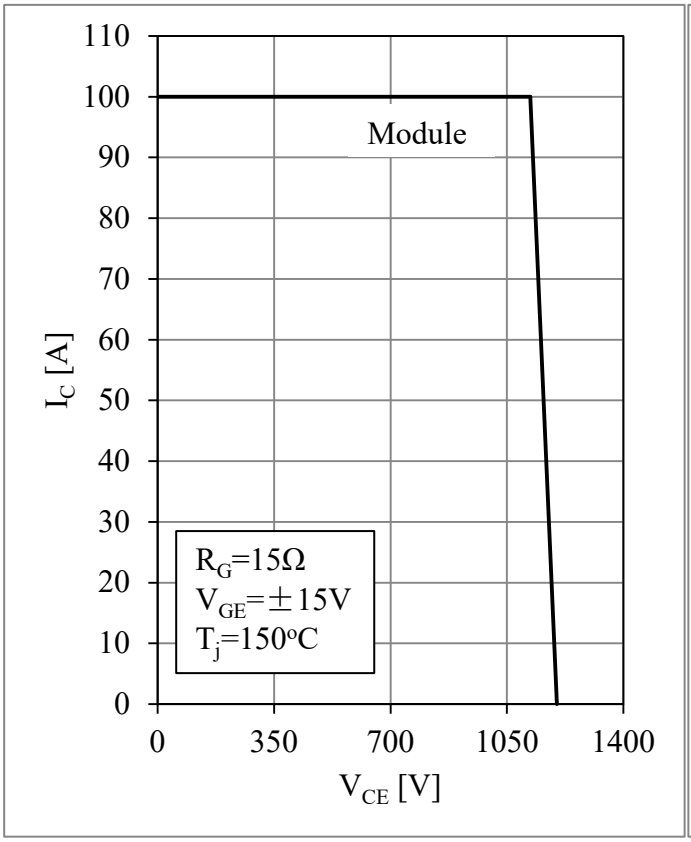


Fig 5. IGBT-inverter RBSOA

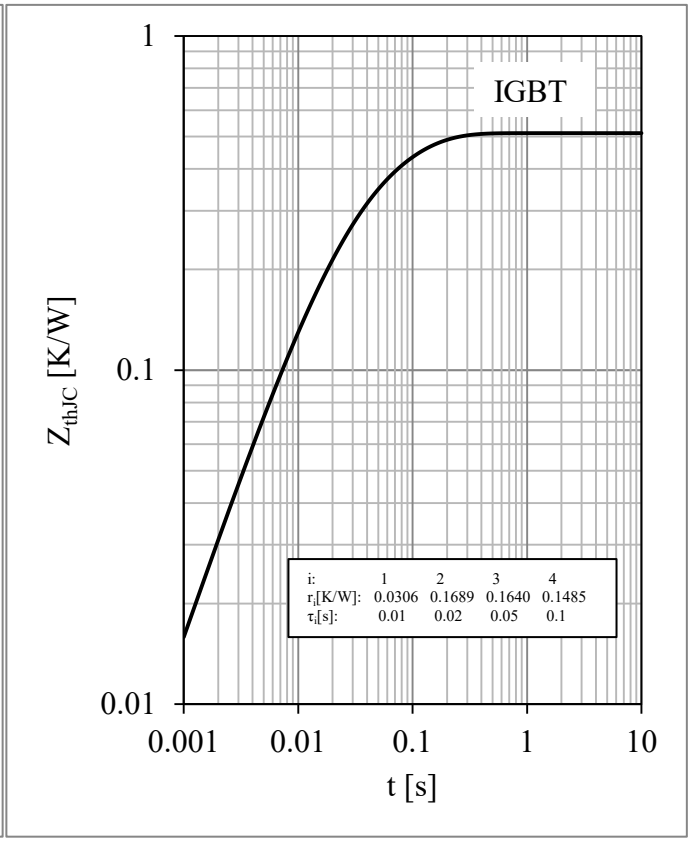


Fig 6. IGBT-inverter Transient Thermal Impedance

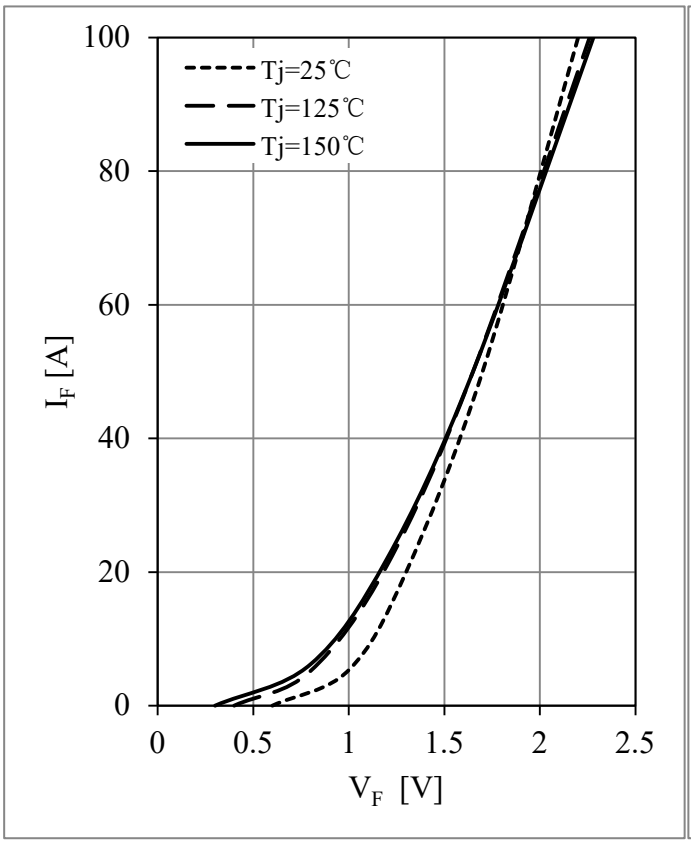


Fig 7. Diode-inverter Forward Characteristics

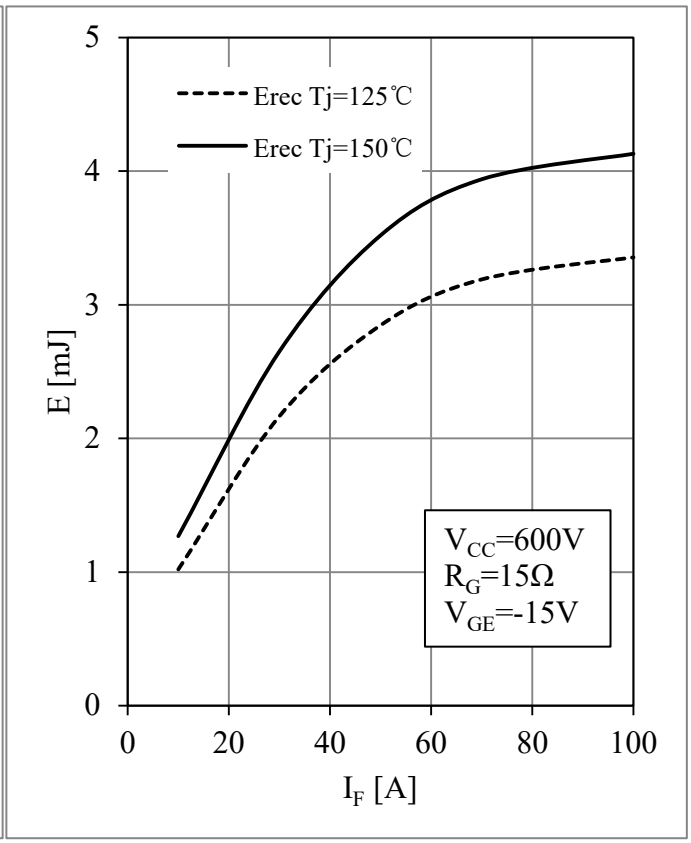


Fig 8. Diode-inverter Switching Loss vs. $I_F$

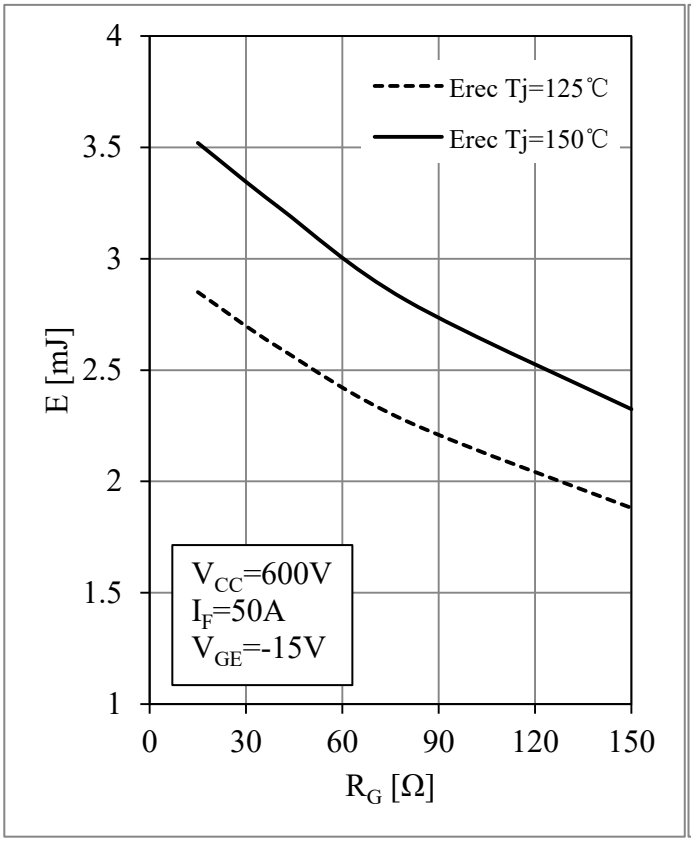


Fig 9. Diode-inverter Switching Loss vs. $R_G$

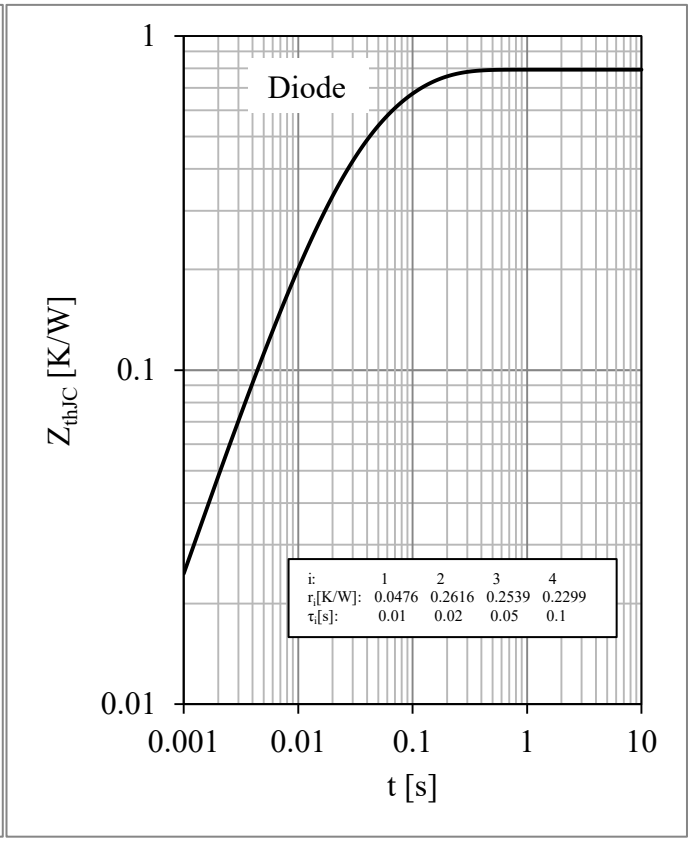


Fig 10. Diode-inverter Transient Thermal Impedance

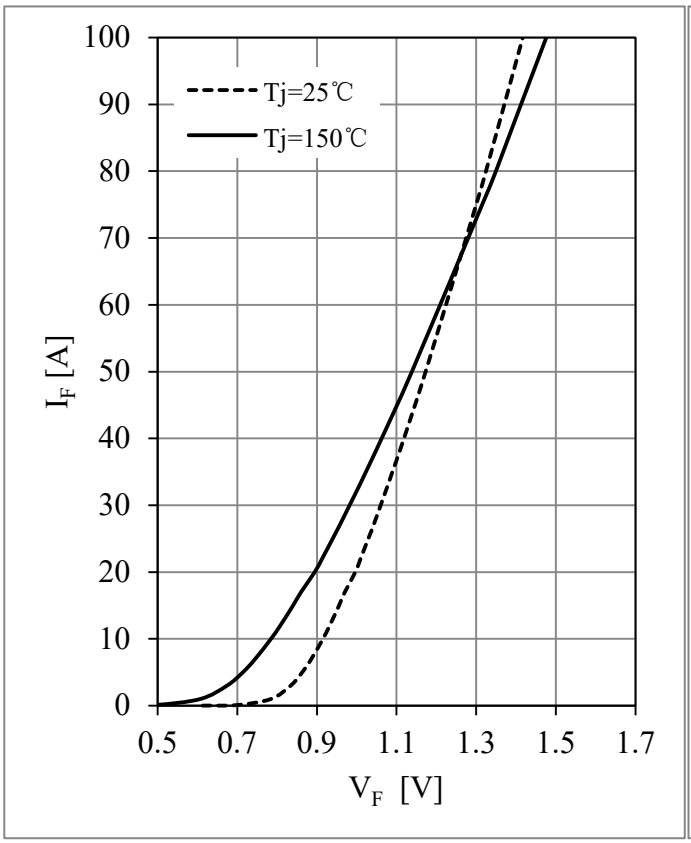


Fig 11. Diode-rectifier Forward Characteristics

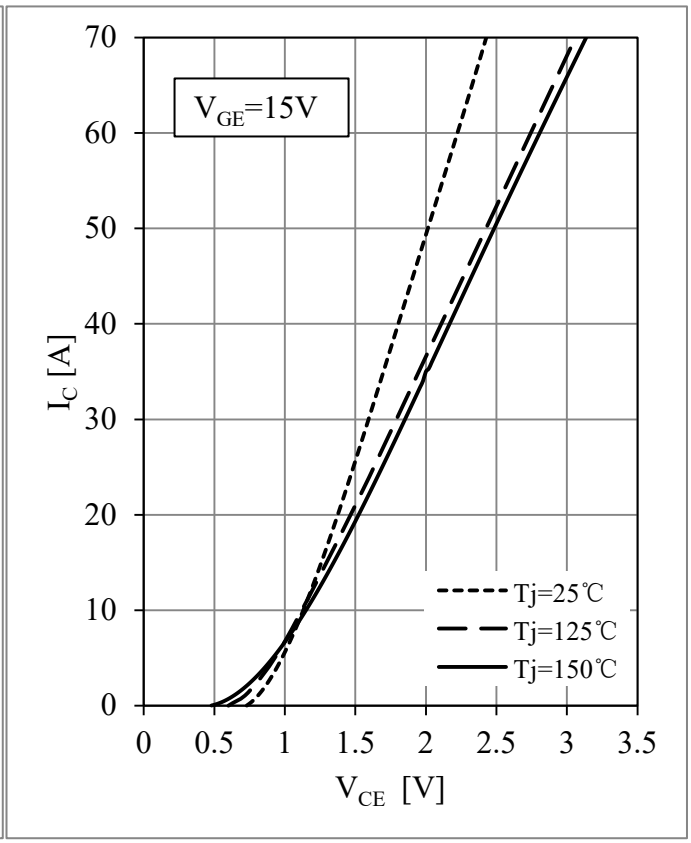


Fig 12. IGBT-brake-chopper Output Characteristics

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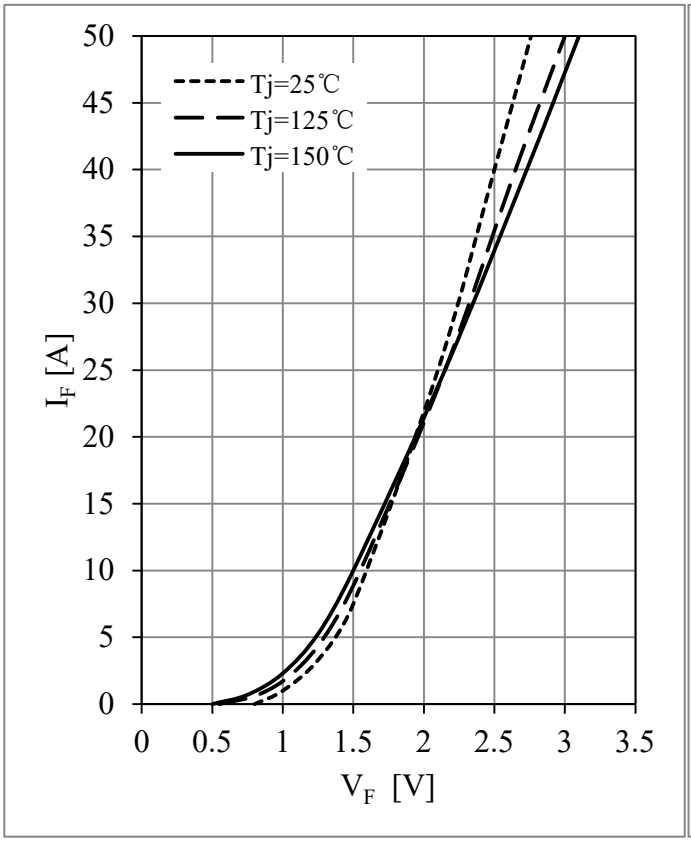



Fig 13. Diode-brake-chopper Forward Characteristics

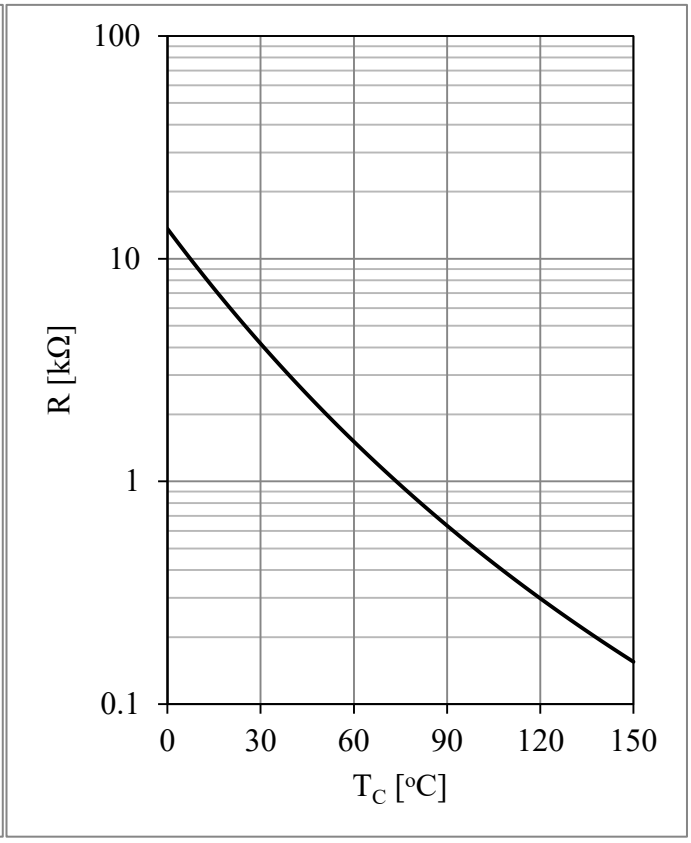
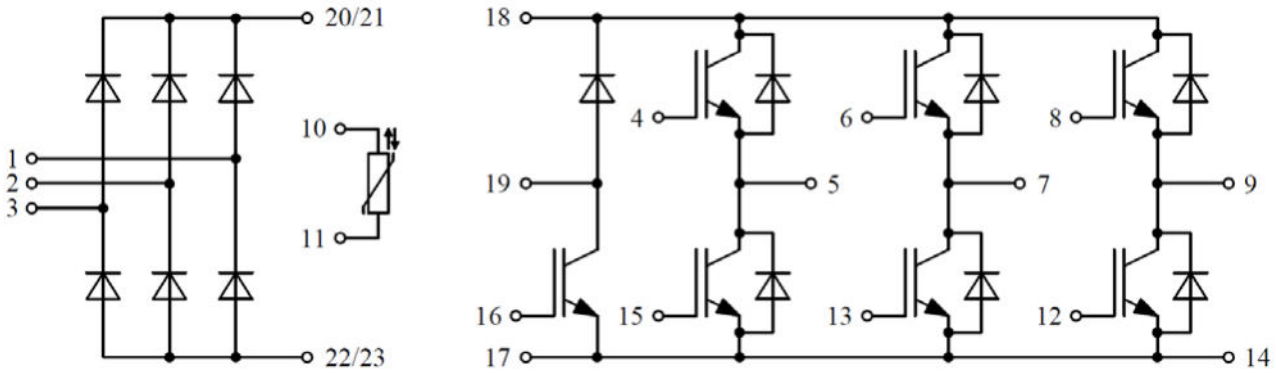


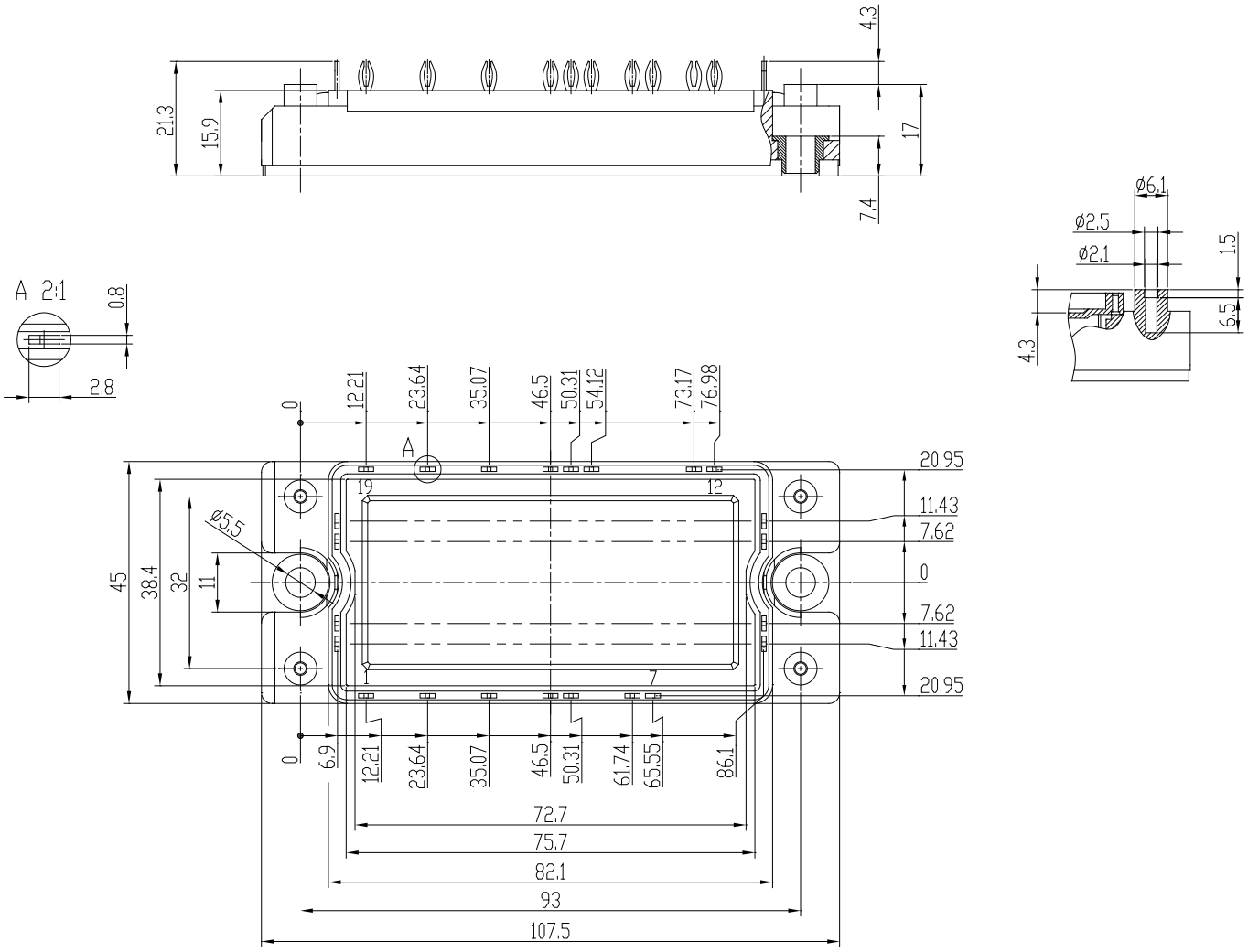

Fig 14. NTC Temperature Characteristic

## Circuit Schematic




## Package Dimensions

Dimensions in Millimeters



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## Terms and Conditions of Usage

The data contained in this product datasheet is exclusively intended for technically trained staff. you and your technical departments will have to evaluate the suitability of the product for the intended application and the completeness of the product data with respect to such application.

This product data sheet is describing the characteristics of this product for which a warranty is granted. Any such warranty is granted exclusively pursuant the terms and conditions of the supply agreement. There will be no guarantee of any kind for the product and its characteristics.

Should you require product information in excess of the data given in this product data sheet or which concerns the specific application of our product, please contact the sales office, which is responsible for you (see www.powersemi.cc), For those that are specifically interested we may provide application notes.

Due to technical requirements our product may contain dangerous substances. For information on the types in question please contact the sales office, which is responsible for you.

Should you intend to use the Product in aviation applications, in health or live endangering or life support applications, please notify.

If and to the extent necessary, please forward equivalent notices to your customers.
Changes of this product data sheet are reserved.