

# STARPOWER

SEMICONDUCTOR

**IGBT**

## GD75HCU120C8S

**Molding Type Module**

**1200V/75A 4 in one-package**



### General Description

STARPOWER IGBT Power Module provides ultrafast switching speed as well as short circuit ruggedness. It's designed for the applications such as electronic welder and inductive heating.

### Features

- NPT IGBT technology
- 10 $\mu$ s short circuit capability
- Low switching losse
- $V_{CE(sat)}$  with positive temperature coefficient
- Square RBSOA
- Low inductance case
- Fast & soft reverse recovery anti-parallel FWD
- Isolated copper baseplate using DBC technology

### Typical Applications

- Switching mode power supplies
- Inductive heating
- Electronic welder

**IGBT-inverter**  $T_c=25^\circ\text{C}$  unless otherwise noted

## Maximum Rated Values

| Symbol    | Description  | GD75HCU120C8S | Units |
|-----------|--|---------------|-------|
| $V_{CES}$ | Collector-Emitter Voltage @ $T_i=25^\circ\text{C}$                     | 1200          | V     |
| $V_{GES}$ | Gate-Emitter Voltage @ $T_i=25^\circ\text{C}$                          | $\pm 20$      | V     |
| $I_C$     | Collector Current @ $T_c=25^\circ\text{C}$<br>@ $T_c=80^\circ\text{C}$ | 110<br>75     | A     |
| $I_{CM}$  | Pulsed Collector Current $t_p=1\text{ms}$                              | 150           | A     |
| $P_{tot}$ | Total Power Dissipation @ $T_j=150^\circ\text{C}$                      | 595           | W     |

## Off Characteristics

| Symbol        | Parameter                           | Test Conditions  | Min. | Typ. | Max. | Units |
|---------------|-------------------------------------|--|------|------|------|-------|
| $V_{(BR)CES}$ | Collector-Emitter Breakdown Voltage | $T_j=25^\circ\text{C}$                                   | 1200 |      |      | V     |
| $I_{CES}$     | Collector Cut-Off Current           | $V_{CE}=V_{CES}, V_{GE}=0\text{V}, T_j=25^\circ\text{C}$ |      |      | 5.0  | mA    |
| $I_{GES}$     | Gate-Emitter Leakage Current        | $V_{GE}=V_{GES}, V_{CE}=0\text{V}, T_j=25^\circ\text{C}$ |      |      | 400  | nA    |

## On Characteristics

| Symbol        | Parameter                               | Test Conditions  | Min. | Typ. | Max. | Units |
|---------------|---|--|------|------|------|-------|
| $V_{GE(th)}$  | Gate-Emitter Threshold Voltage          | $I_C=1.5\text{mA}, V_{CE}=V_{GE}, T_j=25^\circ\text{C}$    | 4.8  | 5.5  | 6.3  | V     |
| $V_{CE(sat)}$ | Collector to Emitter Saturation Voltage | $I_C=75\text{A}, V_{GE}=15\text{V}, T_j=25^\circ\text{C}$  |      | 2.90 | 3.35 | V     |
|               |   | $I_C=75\text{A}, V_{GE}=15\text{V}, T_j=125^\circ\text{C}$ |      | 3.60 |      |       |

## Switching Characteristics

| Symbol       | Parameter                    | Test Conditions  | Min. | Typ. | Max. | Units |
|--------------|------------------------------|--|------|------|------|-------|
| $t_{d(on)}$  | Turn-On Delay Time           | $V_{CC}=600V, I_C=75A, R_G=8.6\Omega, V_{GE}=\pm 15V, T_j=25^\circ C$            |      | 205  |      | ns    |
| $t_r$        | Rise Time                    |  |      | 49   |      | ns    |
| $t_{d(off)}$ | Turn-Off Delay Time          |  |      | 262  |      | ns    |
| $t_f$        | Fall Time                    |  |      | 137  |      | ns    |
| $E_{on}$     | Turn-On Switching Loss       |  |      | 6.30 |      | mJ    |
| $E_{off}$    | Turn-Off Switching Loss      |  |      | 2.46 |      | mJ    |
| $t_{d(on)}$  | Turn-On Delay Time           | $V_{CC}=600V, I_C=75A, R_G=8.6\Omega, V_{GE}=\pm 15V, T_j=125^\circ C$           |      | 205  |      | ns    |
| $t_r$        | Rise Time                    |  |      | 50   |      | ns    |
| $t_{d(off)}$ | Turn-Off Delay Time          |  |      | 275  |      | ns    |
| $t_f$        | Fall Time                    |  |      | 170  |      | ns    |
| $E_{on}$     | Turn-On Switching Loss       |  |      | 8.25 |      | mJ    |
| $E_{off}$    | Turn-Off Switching Loss      |  |      | 3.62 |      | mJ    |
| $C_{ies}$    | Input Capacitance            | $V_{CE}=25V, f=1MHz, V_{GE}=0V$  |      | 5.18 |      | nF    |
| $C_{oes}$    | Output Capacitance           |  |      | 0.78 |      | nF    |
| $C_{res}$    | Reverse Transfer Capacitance |  |      | 0.35 |      | nF    |
| $I_{SC}$     | SC Data                      | $t_p \leq 10\mu s, V_{GE}=15V, T_j=125^\circ C, V_{CC}=900V, V_{CEM} \leq 1200V$ |      | 660  |      | A     |
| $Q_G$        | Gate Charge                  | $V_{CC}=600V, I_C=75A, V_{GE}=-15 \dots +15V$                                    |      | 0.5  |      | µC    |
| $R_{Gint}$   | Internal Gate Resistance     |  |      | /    |      | Ω     |

**Diode-inverter**  $T_C=25^\circ C$  unless otherwise noted

## Maximum Rated Values

| Symbol    | Description  | GD75HCU120C8S | Units |
|-----------|--|---------------|-------|
| $V_{RRM}$ | Repetitive Peak Reverse Voltage @ $T_j=25^\circ C$ | 1200          | V     |
| $I_F$     | DC Forward Current                                 | 30            | A     |
| $I_{FRM}$ | Repetitive Peak Forward Current $t_p=1ms$          | 60            | A     |

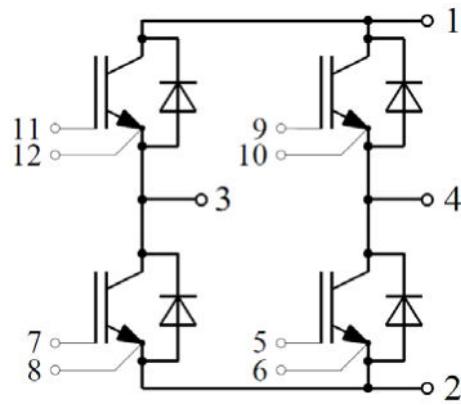
## Characteristics Values

| Symbol    | Parameter                     | Test Conditions                                |                   | Min. | Typ. | Max. | Units |
|-----------|-------------------------------|--|-------------------|------|------|------|-------|
| $V_F$     | Diode Forward Voltage         | $I_F=30A$                                      | $T_j=25^\circ C$  |      | 1.90 | 2.30 | V     |
|           |                               |  | $T_j=125^\circ C$ |      | 1.80 |      |       |
| $Q_r$     | Recovered Charge              | $I_F=30A, V_R=600V, R_G=15\Omega, V_{GE}=-15V$ | $T_j=25^\circ C$  |      | 2.6  |      | µC    |
|           |                               |  | $T_j=125^\circ C$ |      | 4.2  |      |       |
| $I_{RM}$  | Peak Reverse Recovery Current | $V_R=600V, R_G=15\Omega, V_{GE}=-15V$          | $T_j=25^\circ C$  |      | 20   |      | A     |
|           |                               |  | $T_j=125^\circ C$ |      | 23   |      |       |
| $E_{rec}$ | Reverse Recovery Energy       | $V_R=600V, R_G=15\Omega, V_{GE}=-15V$          | $T_j=25^\circ C$  |      | 1.31 |      | mJ    |
|           |                               |  | $T_j=125^\circ C$ |      | 2.08 |      |       |

## IGBT Module

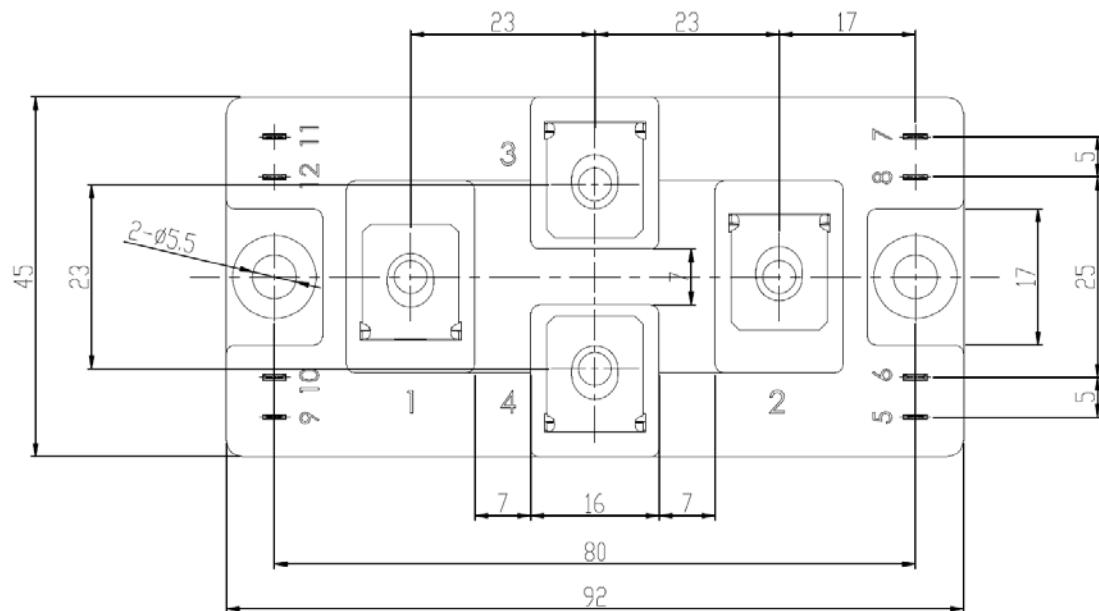
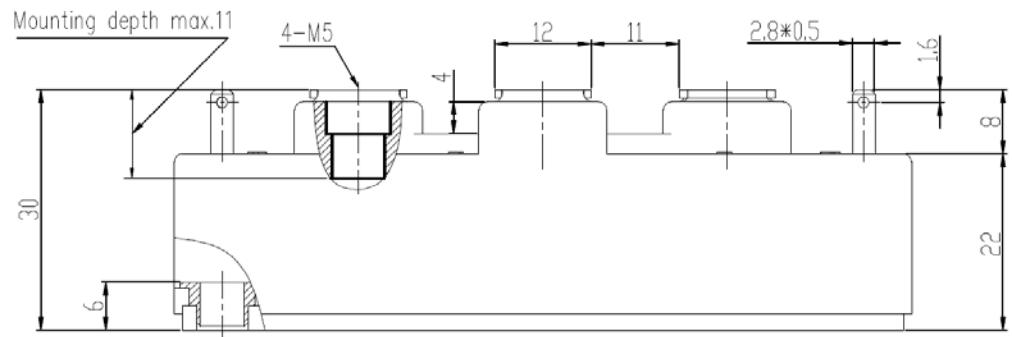
| Symbol          | Parameter   | Min.       | Typ.  | Max.           | Units |
|-----------------|---|------------|-------|----------------|-------|
| $V_{ISO}$       | Isolation Voltage RMS,f=50Hz,t=1min   | 2500       |       |                | V     |
| $R_{θJC}$       | Junction-to-Case (per IGBT-inverter)<br>Junction-to-Case (per Diode-inverter) |            |       | 0.210<br>0.927 | K/W   |
| $R_{θCS}$       | Case-to-Sink (Conductive grease applied)                                      |            | 0.046 |                | K/W   |
| $T_{jmax}$      | Maximum Junction Temperature  |            |       | 150            | °C    |
| $T_{jop}$       | Operating Junction Temperature  | -40        |       | 125            | °C    |
| $T_{STG}$       | Storage Temperature Range   | -40        |       | 125            | °C    |
| Mounting Torque | Power Terminal Screw:M5<br>Mounting Screw:M5                                  | 2.5<br>3.0 |       | 5.0<br>5.0     | N.m   |
| G               | Weight of Module  |            | 300   |                | g     |

## Equivalent Circuit Schematic



## Package Dimensions

Dimensions in Millimeters



## Terms and Conditions of Usage

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