



Trench IGBT Modules

SEMIX305GD07E4

Features*

- Solderless assembly solution with PressFIT signal pins and screw power terminals
- IGBT 4 Trench Gate Technology
- $V_{CE(sat)}$ with positive temperature coefficient
- Low inductance case
- Reliable mechanical design with injection moulded terminals and robust internal connections
- UL recognized file no. E63532
- NTC temperature sensor inside

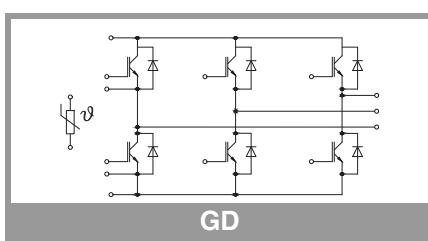
Typical Applications

- Three phase inverters for AC motor speed control
- UPS

Remarks

- Case temperature limited to $T_C=125^\circ\text{C}$ max.
- Product reliability results are valid for $T_{jop}=150^\circ\text{C}$
- Dynamic data are estimated
- For storage and case temperature with TIM see document "TP(HALA P8) SEMIX 5p"

Absolute Maximum Ratings		Values	Unit			
Symbol	Conditions					
IGBT						
V_{CES}	$T_j = 25^\circ\text{C}$	650	V			
I_C	$T_j = 175^\circ\text{C}$	372	A			
	$T_c = 25^\circ\text{C}$	281	A			
I_{Cnom}		300	A			
I_{CRM}		900	A			
V_{GES}		-20 ... 20	V			
t_{psc}	$V_{CC} = 360\text{ V}$ $V_{GE} \leq 15\text{ V}$ $V_{CES} \leq 650\text{ V}$	10	μs			
T_j		-40 ... 175	$^\circ\text{C}$			
Inverse diode						
V_{RRM}	$T_j = 25^\circ\text{C}$	650	V			
I_F	$T_j = 175^\circ\text{C}$	335	A			
	$T_c = 25^\circ\text{C}$	244	A			
I_{IFRM}		600	A			
I_{FSM}	$t_p = 10\text{ ms, sin }180^\circ, T_j = 25^\circ\text{C}$	2160	A			
T_j		-40 ... 175	$^\circ\text{C}$			
Module						
$I_{(RMS)}$		400	A			
T_{stg}	module without TIM	-40 ... 125	$^\circ\text{C}$			
V_{isol}	AC sinus 50Hz, $t = 1\text{ min}$	4000	V			
Characteristics						
Symbol	Conditions	min.	typ.	max.	Unit	
IGBT						
$V_{CE(sat)}$	$I_C = 300\text{ A}$ $V_{GE} = 15\text{ V}$ chiplevel	$T_j = 25^\circ\text{C}$	1.55	1.95	V	
		$T_j = 150^\circ\text{C}$	1.75		V	
V_{CE0}	chiplevel	$T_j = 25^\circ\text{C}$	0.90	1.00	V	
		$T_j = 150^\circ\text{C}$	0.82		V	
r_{CE}	$V_{GE} = 15\text{ V}$ chiplevel	$T_j = 25^\circ\text{C}$	2.2	3.2	$\text{m}\Omega$	
		$T_j = 150^\circ\text{C}$	3.1		$\text{m}\Omega$	
$V_{GE(th)}$	$V_{GE} = V_{CE}, I_C = 8\text{ mA}$		5.1	5.8	6.4	V
I_{CES}	$V_{GE} = 0\text{ V}, V_{CE} = 650\text{ V}, T_j = 25^\circ\text{C}$			0.2		mA
C_{ies}				18.5		nF
C_{oes}	$V_{CE} = 25\text{ V}$ $V_{GE} = 0\text{ V}$	$f = 1\text{ MHz}$	1.16			nF
C_{res}		$f = 1\text{ MHz}$	0.55			nF
Q_G	$V_{GE} = -15\text{ V} \dots +15\text{ V}$		3023			nC
R_{Gint}	$T_j = 25^\circ\text{C}$		1.0			Ω
$t_{d(on)}$	$V_{CC} = 300\text{ V}$	$T_j = 150^\circ\text{C}$	55			ns
t_r	$I_C = 300\text{ A}$	$T_j = 150^\circ\text{C}$	67			ns
E_{on}	$V_{GE} = +15/-15\text{ V}$	$T_j = 150^\circ\text{C}$	5.4			mJ
$t_{d(off)}$	$R_{G\ on} = 2\ \Omega$ $R_{G\ off} = 2\ \Omega$	$T_j = 150^\circ\text{C}$	340			ns
t_f	$di/dt_{on} = 4760\text{ A}/\mu\text{s}$ $di/dt_{off} = 3478\text{ A}/\mu\text{s}$ $dv/dt = 3200\text{ V}/\mu\text{s}$	$T_j = 150^\circ\text{C}$	82			ns
E_{off}		$T_j = 150^\circ\text{C}$	15.6			mJ
$R_{th(j-c)}$	per IGBT		0.16			K/W
$R_{th(c-s)}$	per IGBT, P12 (reference)		0.051			K/W
$R_{th(c-s)}$	per IGBT, HP-PCM		0.031			K/W





Trench IGBT Modules

SEMIX305GD07E4

Features*

- Solderless assembly solution with PressFIT signal pins and screw power terminals
- IGBT 4 Trench Gate Technology
- $V_{CE(sat)}$ with positive temperature coefficient
- Low inductance case
- Reliable mechanical design with injection moulded terminals and robust internal connections
- UL recognized file no. E63532
- NTC temperature sensor inside

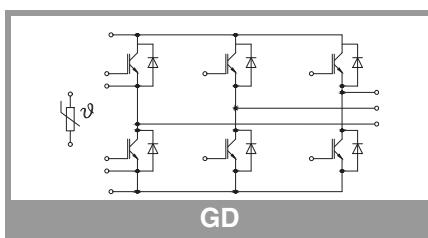
Typical Applications

- Three phase inverters for AC motor speed control
- UPS

Remarks

- Case temperature limited to $T_C=125^\circ\text{C}$ max.
- Product reliability results are valid for $T_{jop}=150^\circ\text{C}$
- Dynamic data are estimated
- For storage and case temperature with TIM see document "TP(HALA P8) SEMIX 5p"

Characteristics		Symbol	Conditions	min.	typ.	max.	Unit						
Inverse diode													
V_F = V_{EC}													
$I_F = 300 \text{ A}$	$T_j = 25^\circ\text{C}$		$V_{GE} = 0 \text{ V}$ chiplevel	1.40	1.76	V							
	$T_j = 150^\circ\text{C}$												
V_{FO}	$T_j = 25^\circ\text{C}$		chiplevel	1.04	1.24	V							
	$T_j = 150^\circ\text{C}$												
r_F	$T_j = 25^\circ\text{C}$		chiplevel	1.19	1.76	$\text{m}\Omega$							
	$T_j = 150^\circ\text{C}$												
I_{RRM}	$T_j = 150^\circ\text{C}$		$\text{di}/\text{dt}_{\text{off}} = 4760 \text{ A}/\mu\text{s}$	212	A								
	$T_j = 150^\circ\text{C}$												
Q_{rr}	$V_{GE} = -15 \text{ V}$		$V_{CC} = 300 \text{ V}$	21.6	μC								
	$T_j = 150^\circ\text{C}$												
E_{rr}	$T_j = 150^\circ\text{C}$			5.25	mJ								
	$T_j = 150^\circ\text{C}$												
$R_{th(j-c)}$	per diode			0.25	K/W								
$R_{th(c-s)}$	per diode, P12 (reference)			0.047	K/W								
	per diode, HP-PCM												
Module													
L_{CE}				20	nH								
	measured per switch												
$R_{CC'+EE'}$	$T_C = 25^\circ\text{C}$			1.2	$\text{m}\Omega$								
	$T_C = 125^\circ\text{C}$												
$R_{th(c-s)1}$	calculated without thermal coupling			0.004	K/W								
	including thermal coupling, T_s underneath module, P12 (reference)												
$R_{th(c-s)2}$	including thermal coupling, T_s underneath module, HP-PCM			0.005	K/W								
M_s	to heat sink (M5)			3	6	Nm							
M_t	to terminals (M6)			3	6	Nm							
w				398	g								
Temperature Sensor													
R_{100}	$T_c=100^\circ\text{C}$ ($R_{25}=5 \text{ k}\Omega$)			$493 \pm 5\%$	Ω								
	$R_{100/125}$		$R_{(T)}=R_{100}\exp[B_{100/125}(1/T-1/T_{100})]; T[\text{K}]$										
			$3550 \pm 2\%$										



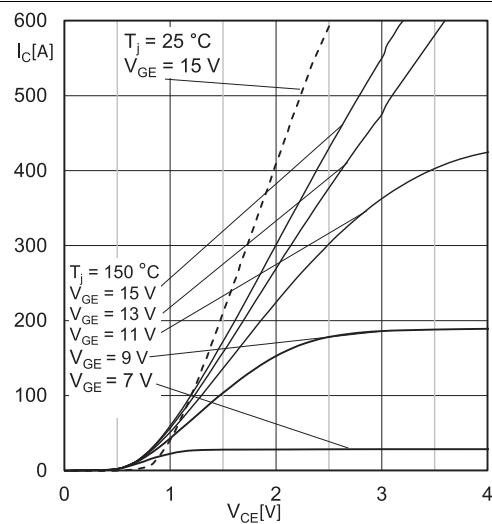
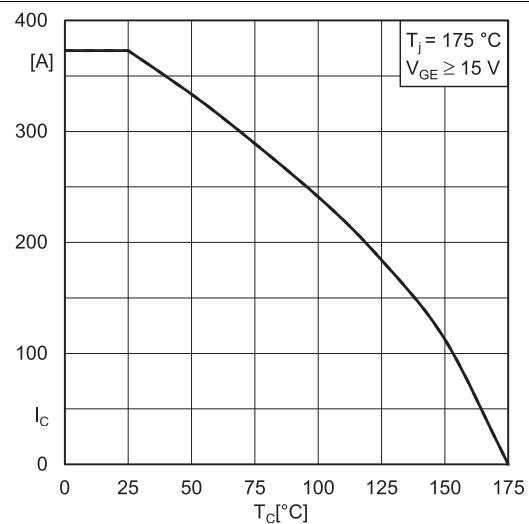
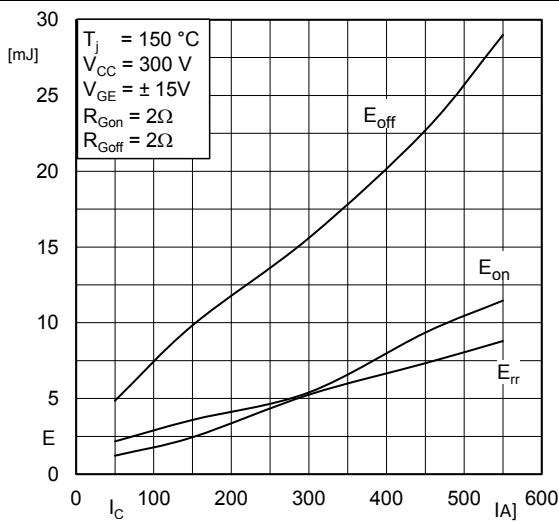
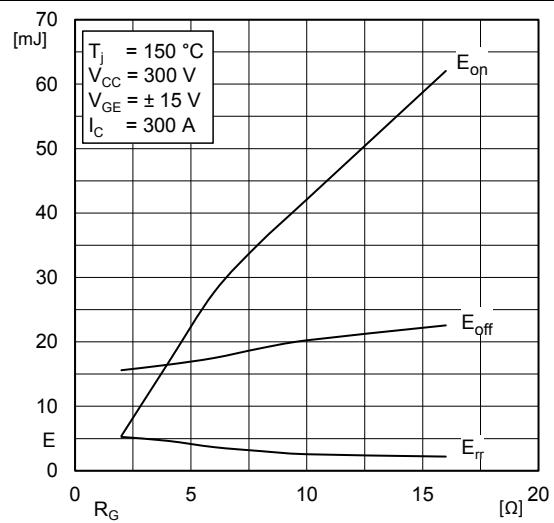
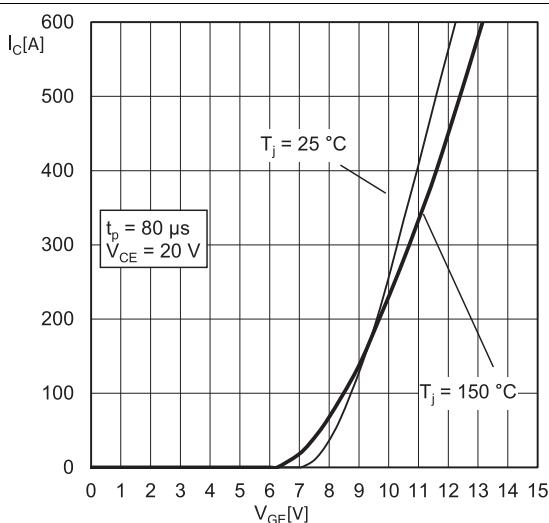
Fig. 1: Typ. output characteristic, inclusive $R_{CC} + EE$ Fig. 2: Rated current vs. temperature $I_C = f(T_C)$ Fig. 3: Typ. turn-on /-off energy = f (I_C)Fig. 4: Typ. turn-on /-off energy = f (R_G)

Fig. 5: Typ. transfer characteristic

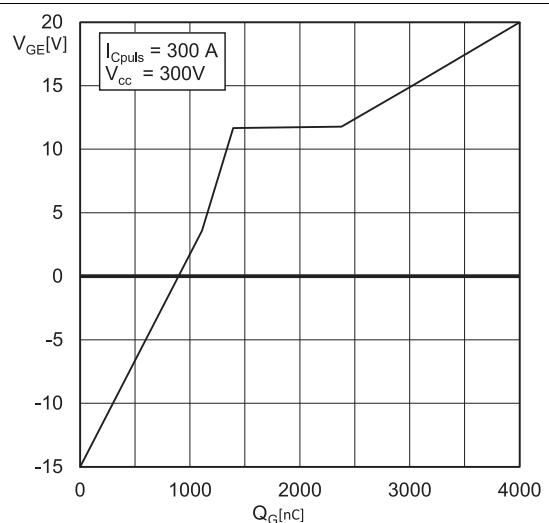


Fig. 6: Typ. gate charge characteristic

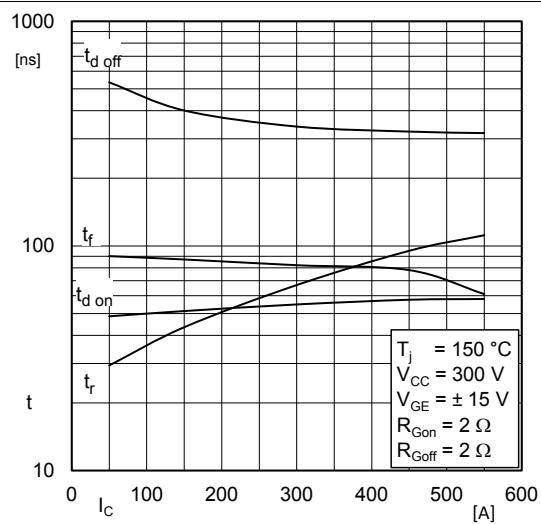


Fig. 7: Typ. switching times vs. I_C

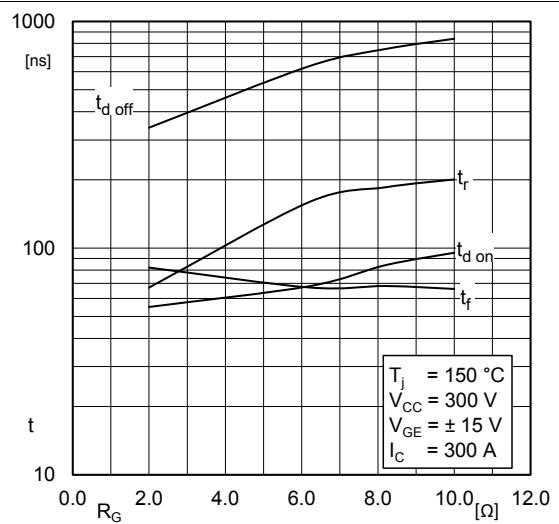


Fig. 8: Typ. switching times vs. gate resistor R_G

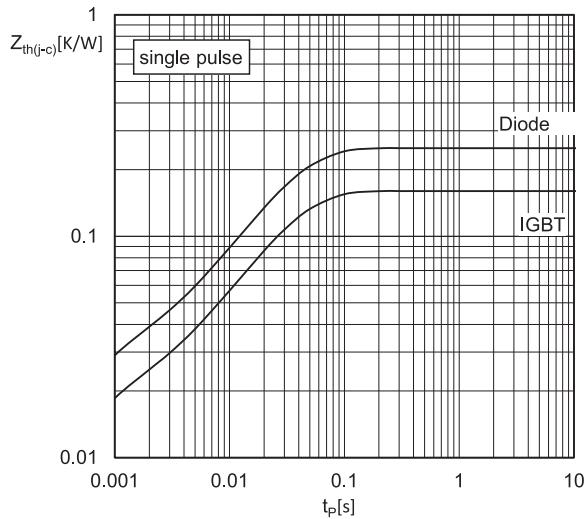


Fig. 9: Transient thermal impedance

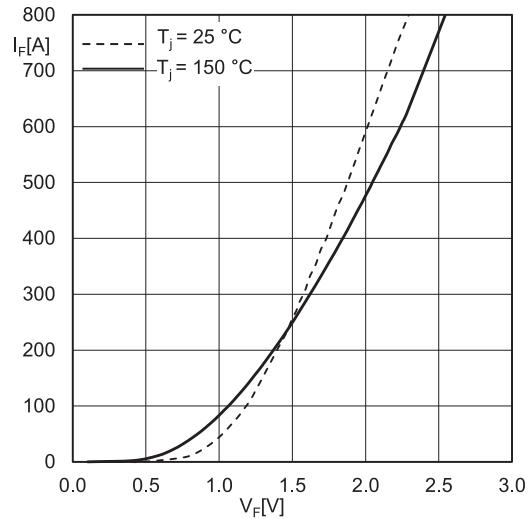
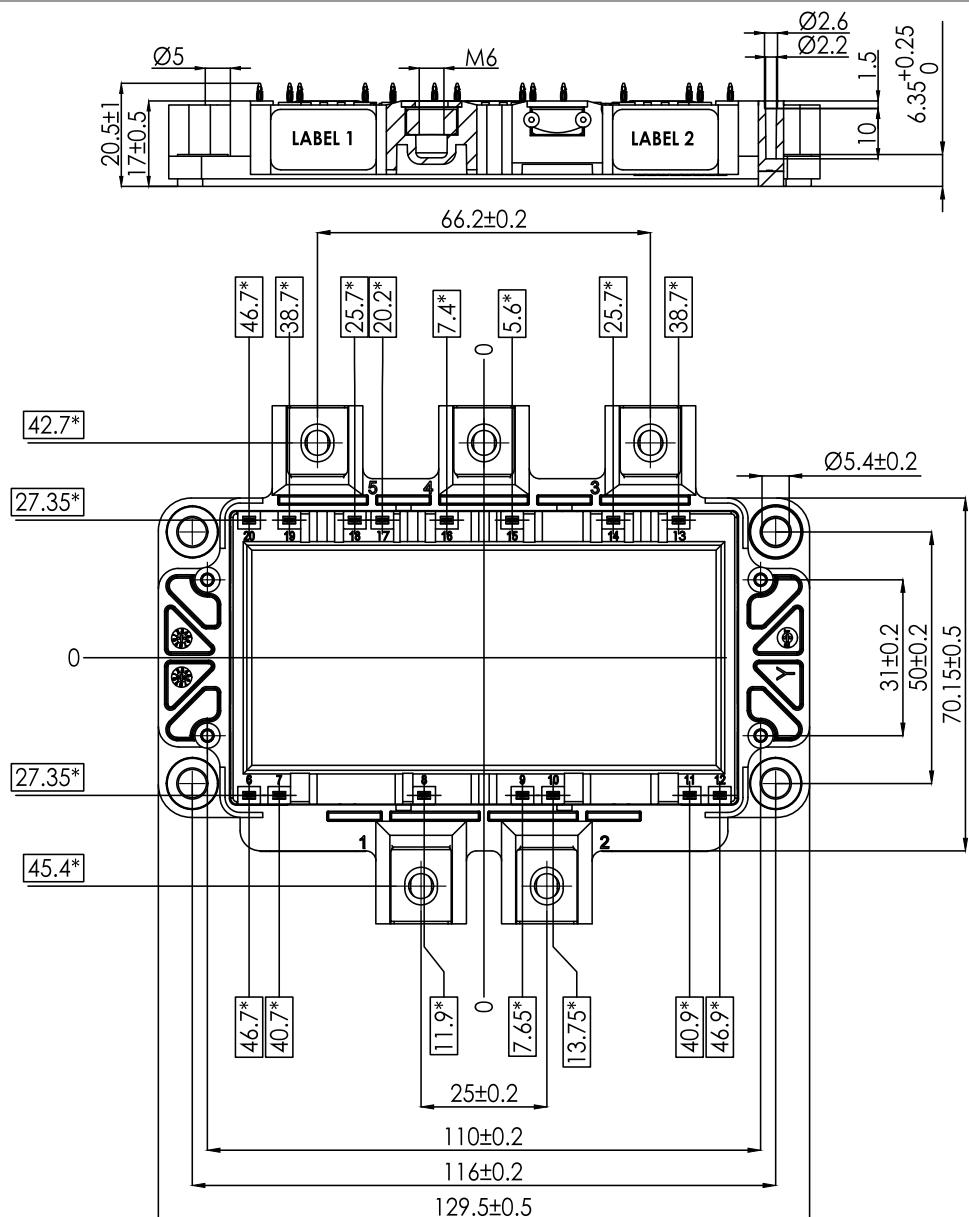


Fig. 10: Typ. CAL diode forward charact., incl. $R_{CC+EE'}$

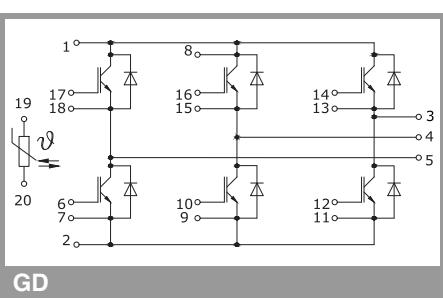


Dimensions in mm

*=tolerance of \oplus $\phi 0.4$

For technical details please refer to SEMIX(R)5 Mounting Instruction

SEMiX5p



IMPORTANT INFORMATION AND WARNINGS

This is an electrostatic discharge sensitive device (ESDS) according to international standard IEC 61340.

*The specifications of Semikron Danfoss products may not be considered as any guarantee or assurance of product characteristics ("Beschaffenheitsgarantie"). The specifications of Semikron Danfoss products describe only the usual characteristics of Semikron Danfoss products to be expected in typical applications, which may still vary depending on the specific application. Therefore, products must be tested for the respective application in advance. Resulting from this, application adjustments of any kind may be necessary. Any user of Semikron Danfoss products is responsible for the safety of their applications embedding Semikron Danfoss products and must take adequate safety measures to prevent the applications from causing any physical injury, fire or other problem, also if any Semikron Danfoss product becomes faulty. Any user is responsible for making sure that the application design and realization are compliant with all laws, regulations, norms and standards applicable to the scope of application. Unless otherwise explicitly approved by Semikron Danfoss in a written document signed by authorized representatives of Semikron Danfoss, Semikron Danfoss products may not be used in any applications where a failure of the product or any consequences of the use thereof can reasonably be expected to result in personal injury. No representation or warranty is given and no liability is assumed with respect to the accuracy, completeness and/or use of any information herein, including without limitation, warranties of non-infringement of intellectual property rights of any third party. Semikron Danfoss does not convey any license under its or a third party's patent rights, copyrights, trade secrets or other intellectual property rights, neither does it make any representation or warranty of non-infringement of intellectual property rights of any third party which may arise from a user's applications.