



SEMITOP®E1

## IGBT module

## SK50GD07E3ETE1

## Features\*

- Low inductive design
- Press-Fit contact technology
- Rugged mounting due to integrated mounting clamps
- Heat transfer and insulation through direct copper bonded aluminium oxide ceramic (DBC)
- Trench IGBT3 technology
- Robust and soft switching CAL4F diode technology
- Integrated NTC temperature sensor
- UL recognized file no. E 63 532

## Typical Applications

- Motor drives
- Servo drives
- Air conditioning
- Auxiliary Inverters
- UPS

## Absolute Maximum Ratings

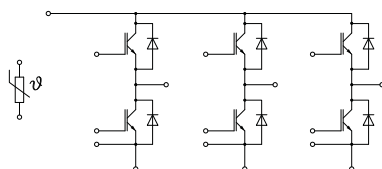
Symbol	Conditions		Values	Unit
IGBT 1				
V <sub>CES</sub>	T <sub>j</sub> = 25 °C		650	V
I <sub>C</sub>	λ <sub>paste</sub> =0.8 W/(mK)	T <sub>s</sub> = 25 °C	60	A
	T <sub>j</sub> = 175 °C	T <sub>s</sub> = 70 °C	48	A
I <sub>C</sub>	λ <sub>paste</sub> =2.5 W/(mK)	T <sub>s</sub> = 25 °C	68	A
	T <sub>j</sub> = 175 °C	T <sub>s</sub> = 70 °C	55	A
I <sub>Cnom</sub>			50	A
I <sub>CRM</sub>	I <sub>CRM</sub> = 3 x I <sub>Cnom</sub>		150	A
V <sub>GES</sub>			-20 ... 20	V
t <sub>psc</sub>	V <sub>CC</sub> = 360 V V <sub>GE</sub> ≤ 15 V V <sub>CES</sub> ≤ 650 V	T <sub>j</sub> = 150 °C	6	μs
T <sub>j</sub>			-40 ... 175	°C

## Absolute Maximum Ratings

Symbol	Conditions		Values	Unit
Diode 1				
V <sub>RRM</sub>	T <sub>j</sub> = 25 °C		650	V
I <sub>F</sub>	λ <sub>paste</sub> =0.8 W/(mK)	T <sub>s</sub> = 25 °C	67	A
	T <sub>j</sub> = 175 °C	T <sub>s</sub> = 70 °C	52	A
I <sub>F</sub>	λ <sub>paste</sub> =2.5 W/(mK)	T <sub>s</sub> = 25 °C	81	A
	T <sub>j</sub> = 175 °C	T <sub>s</sub> = 70 °C	64	A
I <sub>Fnom</sub>			50	A
I <sub>FRM</sub>	I <sub>FRM</sub> = 2 x I <sub>Fnom</sub>		100	A
I <sub>FSM</sub>	10 ms	T <sub>j</sub> = 25 °C	550	A
	sin 180°	T <sub>j</sub> = 150 °C	460	A
T <sub>j</sub>			-40 ... 175	°C

## Absolute Maximum Ratings

Symbol	Conditions	Values	Unit
<b>Module</b>			
$I_{t(RMS)}$	$\Delta T_{terminal}$ at PCB joint = 30 K, per pin	30	A
$T_{stg}$		-40 ... 125	°C
$V_{isol}$	AC, sinusoidal, t = 1 min	2500	V



GD-ET



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#### Features\*

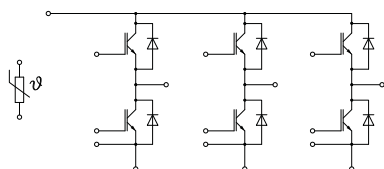
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Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
IGBT 1						
V <sub>CE(sat)</sub>	I <sub>C</sub> = 50 A	T <sub>j</sub> = 25 °C		1.45	1.85	V
	V <sub>GE</sub> = 15 V chiplevel	T <sub>j</sub> = 150 °C		1.70	2.10	V
V <sub>CE0</sub>		T <sub>j</sub> = 25 °C		0.90	1.00	V
	chiplevel	T <sub>j</sub> = 150 °C		0.82	0.90	V
r <sub>CE</sub>	V <sub>GE</sub> = 15 V	T <sub>j</sub> = 25 °C		11	17	mΩ
	chiplevel	T <sub>j</sub> = 150 °C		18	24	mΩ
V <sub>GE(th)</sub>	V <sub>GE</sub> = V <sub>CE</sub> , I <sub>C</sub> = 0.8 mA		5	5.8	6.5	V
I <sub>CES</sub>	V <sub>GE</sub> = 0 V, V <sub>CE</sub> = 650 V, T <sub>j</sub> = 25 °C				0.063	mA
C <sub>ies</sub>	V <sub>CE</sub> = 25 V V <sub>GE</sub> = 0 V	f = 1 MHz		3.14		nF
C <sub>oes</sub>		f = 1 MHz		0.2		nF
C <sub>res</sub>		f = 1 MHz		0.093		nF
Q <sub>G</sub>	V <sub>GE</sub> = - 15 V...+ 15 V			490		nC
R <sub>Gint</sub>	T <sub>j</sub> = 25 °C			0		Ω
t <sub>d(on)</sub>	V <sub>CC</sub> = 300 V	T <sub>j</sub> = 150 °C		20		ns
t <sub>r</sub>	I <sub>C</sub> = 50 A	T <sub>j</sub> = 150 °C		24		ns
E <sub>on</sub>	V <sub>GE</sub> = +15/-15 V	T <sub>j</sub> = 150 °C		1.4		mJ
t <sub>d(off)</sub>	R <sub>G on</sub> = 6.2 Ω	T <sub>j</sub> = 150 °C		174		ns
t <sub>f</sub>	R <sub>G off</sub> = 6.2 Ω	T <sub>j</sub> = 150 °C		39		ns
	di/dt <sub>on</sub> = 1770 A/μs	T <sub>j</sub> = 150 °C				
	di/dt <sub>off</sub> = 1040 A/μs					
E <sub>off</sub>	dv/dt = 5411 V/μs	T <sub>j</sub> = 150 °C		1.3		mJ
R <sub>th(j-s)</sub>	per IGBT, λ <sub>paste</sub> =0.8 W/(mK)			1.05		K/W
R <sub>th(i-s)</sub>	per IGBT, λ <sub>paste</sub> =2.5 W/(mK)			0.85		K/W

Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
Diode 1						
V <sub>F</sub>	I <sub>F</sub> = 50 A	T <sub>j</sub> = 25 °C		1.37	1.73	V
	chiplevel	T <sub>j</sub> = 150 °C		1.35	1.72	V
V <sub>F0</sub>	chiplevel	T <sub>j</sub> = 25 °C		1.04	1.24	V
		T <sub>j</sub> = 150 °C		0.85	0.99	V
r <sub>F</sub>	chiplevel	T <sub>j</sub> = 25 °C		6.7	9.8	mΩ
		T <sub>j</sub> = 150 °C		10	15	mΩ
I <sub>RRM</sub>	I <sub>F</sub> = 50 A	T <sub>j</sub> = 150 °C		55		A
Q <sub>rr</sub>	di/dt <sub>off</sub> = 1711 A/μs	T <sub>j</sub> = 150 °C		4.6		μC
E <sub>rr</sub>	V <sub>GE</sub> = -15 V V <sub>CC</sub> = 300 V	T <sub>j</sub> = 150 °C		0.8		mJ
R <sub>th(j-s)</sub>	per Diode, λ <sub>paste</sub> =0.8 W/(mK)			1.2		K/W
R <sub>th(j-s)</sub>	per Diode, λ <sub>paste</sub> =2.5 W/(mK)			0.9		K/W



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## Features\*

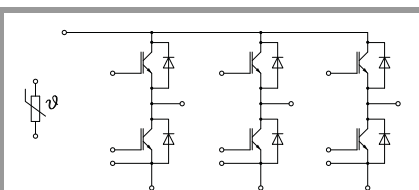
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Characteristics					
Symbol	Conditions	min.	typ.	max.	Unit
<b>Module</b>					
$M_s$	to heatsink	1.6		2.3	Nm
w	weight		25		g

Characteristics					
Symbol	Conditions	min.	typ.	max.	Unit
<b>Temperature Sensor</b>					
$R_{100}$	$T_r = 100\text{ °C}$		$493 \pm 5\%$		$\Omega$
$B_{100/125}$	$R_{(T)} = R_{100} \exp[B_{100/125}(1/T - 1/T_{100})]$ ; $T[K]$		$3550 \pm 2\%$		K



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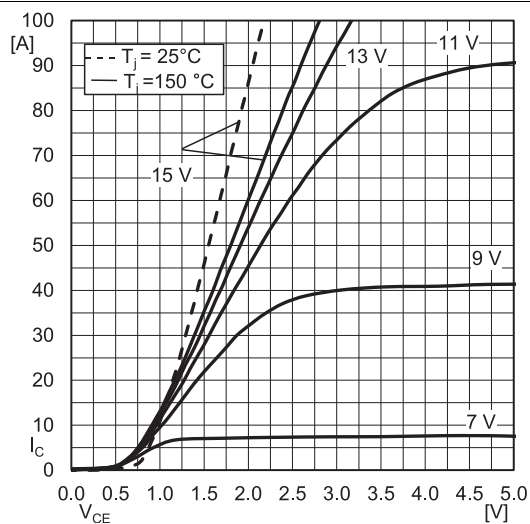


Fig. 1: Typ. IGBT output characteristic, inclusive  $R_{CC'+EE'}$

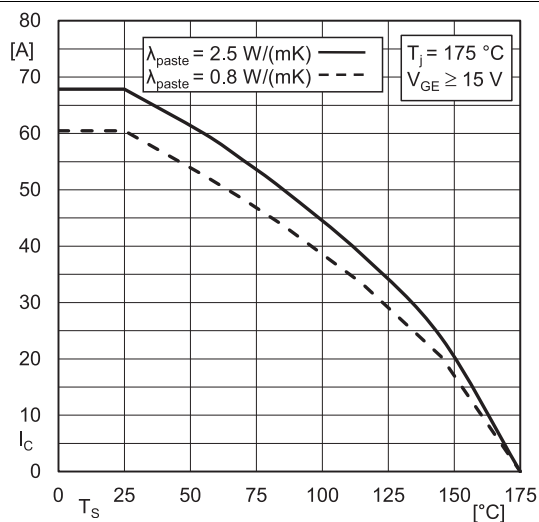


Fig. 2: Rated current vs. temperature  $I_C = f(T_s)$

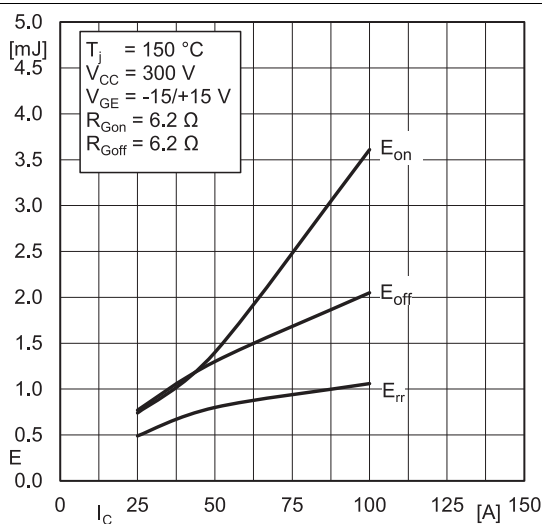


Fig. 3: Typ. turn-on /-off energy =  $f(I_C)$

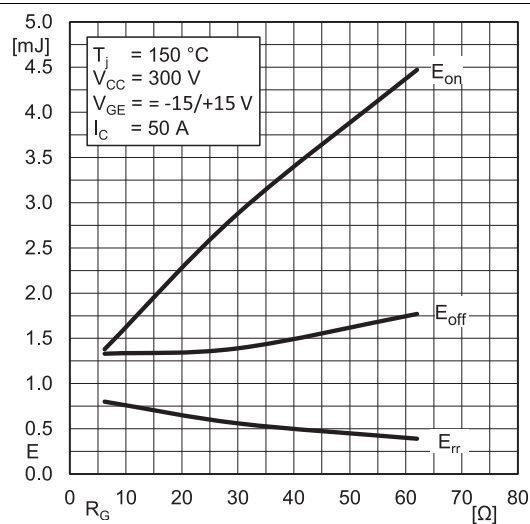


Fig. 4: Typ. turn-on /-off energy =  $f(R_G)$

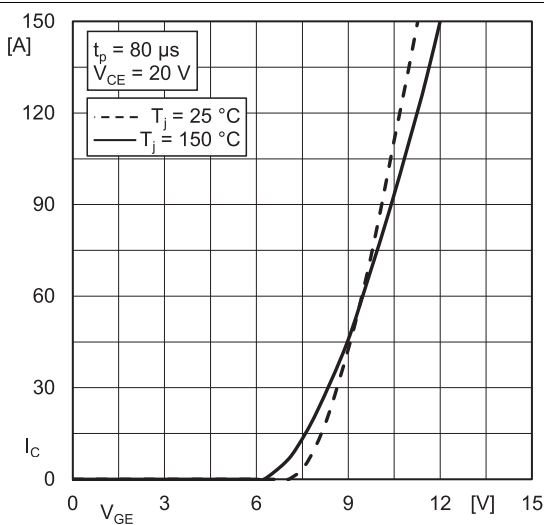


Fig. 5: Typ. transfer characteristic

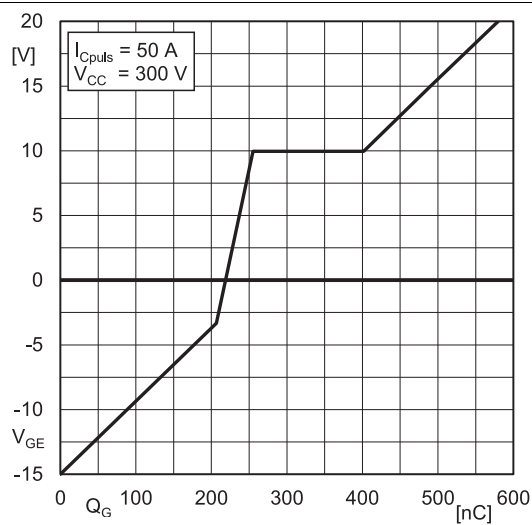


Fig. 6: Typ. gate charge characteristic

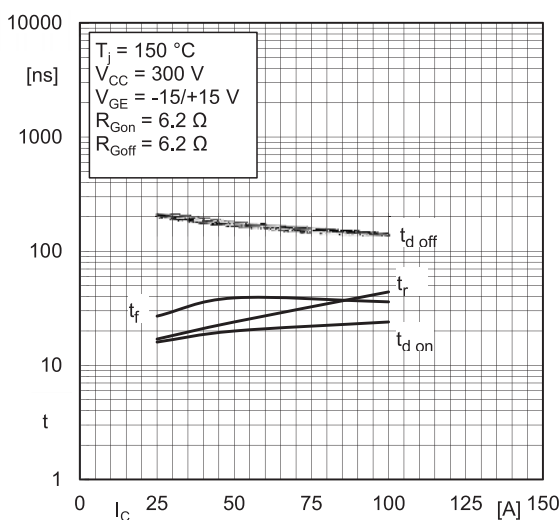
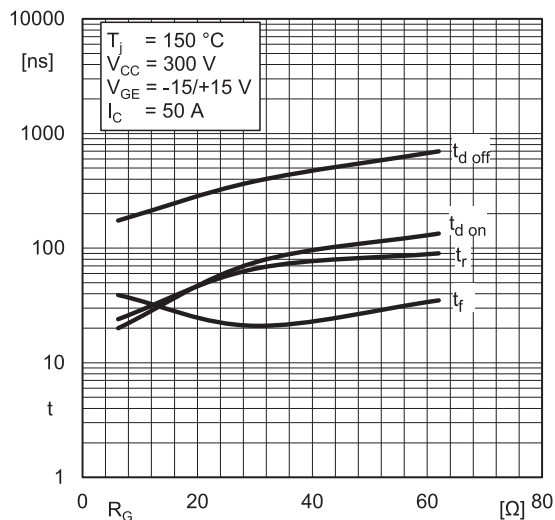
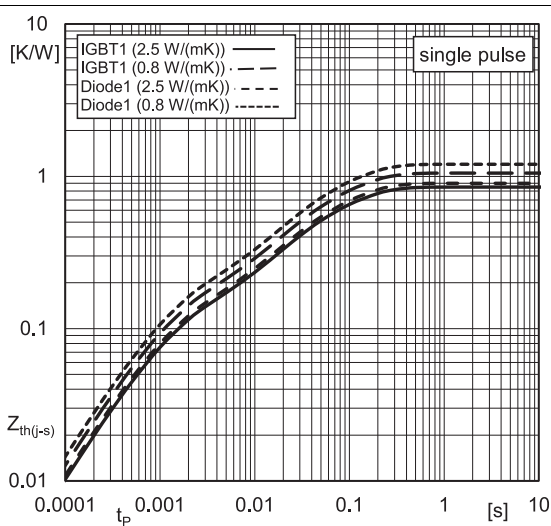
Fig. 7: Typ. switching times vs.  $I_C$ Fig. 8: Typ. switching times vs. gate resistor  $R_G$ 

Fig. 9: Typ. transient thermal impedance

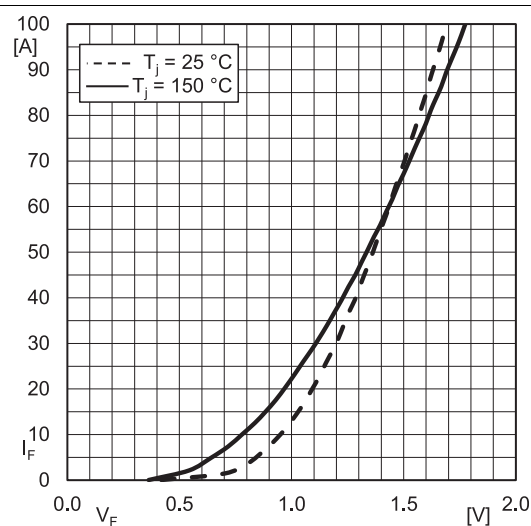
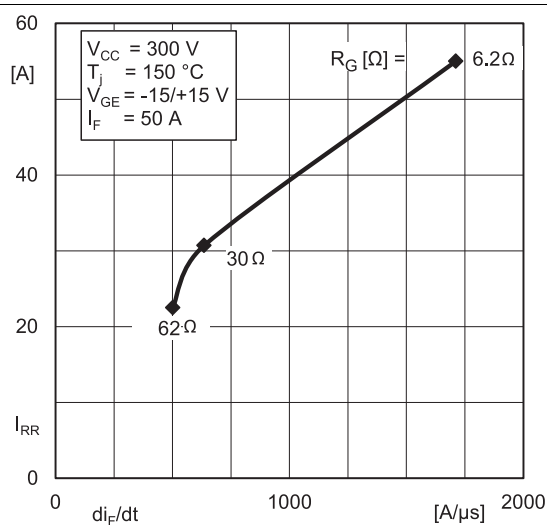
Fig. 10: Typ. CAL diode forward charact., incl.  $R_{CC'}+EE'$ 

Fig. 11: Typ. CAL diode peak reverse recovery current

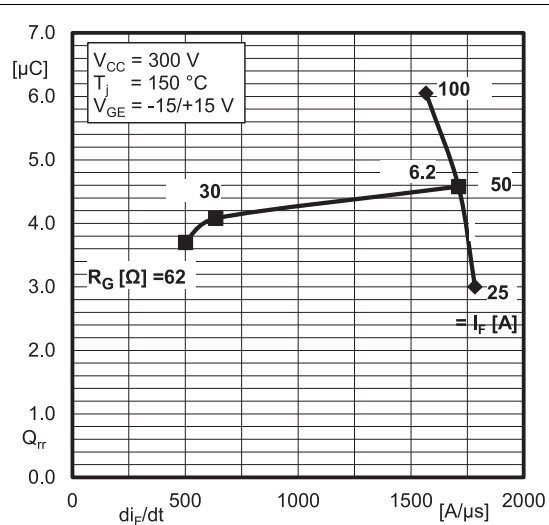
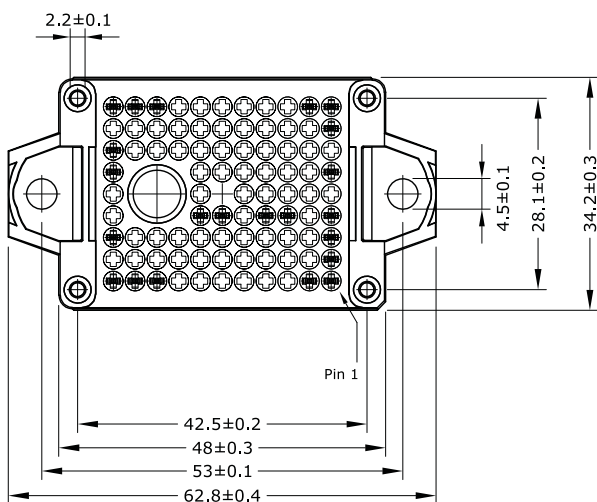
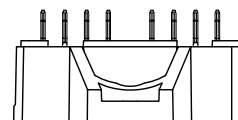
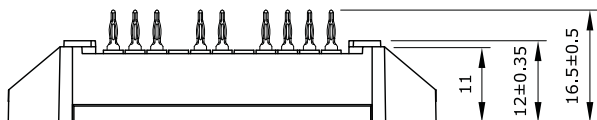
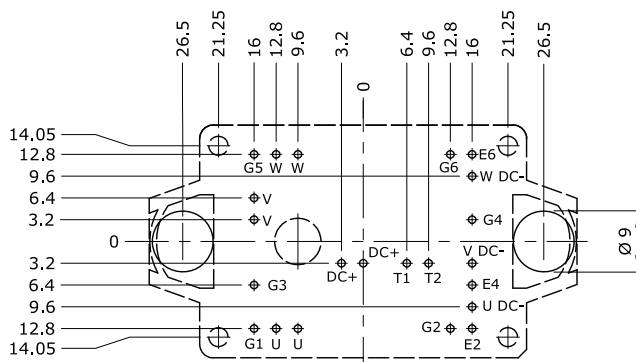


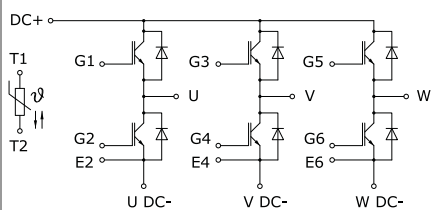
Fig. 12: Typ. Diode reverse recovery charge



- Pin-Grid 3.2 mm
- Tolerance of PCB hole pattern  $\pm 0.025$
- Diameters of drill  $\varnothing 1.15\text{mm}$
- Copper thickness in hole 25 - 50  $\mu\text{m}$
- Hole specification for contacts: refer to SEMITOP E1, E2 mounting instructions



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This is an electrostatic discharge sensitive device (ESDS), international standard IEC 60747-1, chapter IX.

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