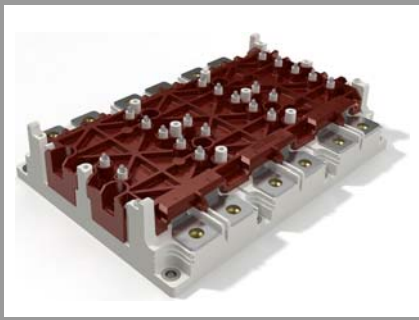




SKiM® 63

## Trench IGBT Modules

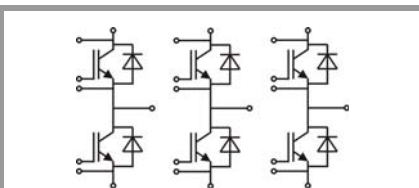
## SKiM406GD066HD

## Features

- IGBT 3 Trench Gate Technology
- Solderless sinter technology
- $V_{CE(sat)}$  with positive temperature coefficient
- Low inductance case
- Isolated by  $Al_2O_3$  DCB (Direct Copper Bonded) ceramic substrate
- Pressure contact technology for thermal contacts and electrical contacts
- High short circuit capability, self limiting to  $6 \times I_C$
- Integrated temperature sensor

## Typical Applications

- Automotive inverter
- High reliability AC inverter wind
- High reliability AC inverter drives



GD

| Absolute Maximum Ratings |                                                                               |                         |             |      |
|--------------------------|-------------------------------------------------------------------------------|-------------------------|-------------|------|
| Symbol                   | Conditions                                                                    |                         | Values      | Unit |
| IGBT                     |                                                                               |                         |             |      |
| V <sub>CES</sub>         |                                                                               |                         | 600         | V    |
| I <sub>C</sub>           | T <sub>j</sub> = 175 °C                                                       | T <sub>s</sub> = 25 °C  | 383         | A    |
|                          |                                                                               | T <sub>s</sub> = 70 °C  | 304         | A    |
| I <sub>Cnom</sub>        |                                                                               |                         | 400         | A    |
| I <sub>CRM</sub>         | I <sub>CRM</sub> = 2xI <sub>Cnom</sub>                                        |                         | 800         | A    |
| V <sub>GES</sub>         |                                                                               |                         | -20 ... 20  | V    |
| t <sub>psc</sub>         | V <sub>CC</sub> = 360 V<br>V <sub>GE</sub> ≤ 15 V<br>V <sub>CES</sub> ≤ 600 V | T <sub>j</sub> = 150 °C | 6           | µs   |
| T <sub>j</sub>           |                                                                               |                         | -40 ... 175 | °C   |
| Inverse diode            |                                                                               |                         |             |      |
| I <sub>F</sub>           | T <sub>j</sub> = 175 °C                                                       | T <sub>s</sub> = 25 °C  | 320         | A    |
|                          |                                                                               | T <sub>s</sub> = 70 °C  | 249         | A    |
| I <sub>Fnom</sub>        |                                                                               |                         | 300         | A    |
| I <sub>FRM</sub>         | I <sub>FRM</sub> = 2xI <sub>Fnom</sub>                                        |                         | 600         | A    |
| I <sub>FSM</sub>         | t <sub>p</sub> = 10 ms, sin 180°, T <sub>j</sub> = 25 °C                      |                         | 2340        | A    |
| T <sub>j</sub>           |                                                                               |                         | -40 ... 175 | °C   |
| Module                   |                                                                               |                         |             |      |
| I <sub>t(RMS)</sub>      |                                                                               |                         | 700         | A    |
| T <sub>stg</sub>         |                                                                               |                         | -40 ... 125 | °C   |
| V <sub>isol</sub>        | AC sinus 50 Hz, t = 1 min                                                     |                         | 2500        | V    |

| Characteristics      |                                                            |                         |      |       |       |      |
|----------------------|------------------------------------------------------------|-------------------------|------|-------|-------|------|
| Symbol               | Conditions                                                 |                         | min. | typ.  | max.  | Unit |
| IGBT                 |                                                            |                         |      |       |       |      |
| V <sub>CE(sat)</sub> | I <sub>C</sub> = 400 A                                     | T <sub>J</sub> = 25 °C  |      | 1.45  | 1.85  | V    |
|                      | V <sub>GE</sub> = 15 V<br>chipelevel                       | T <sub>J</sub> = 150 °C |      | 1.70  | 2.10  | V    |
| V <sub>CE0</sub>     |                                                            | T <sub>J</sub> = 25 °C  |      | 0.9   | 1     | V    |
|                      |                                                            | T <sub>J</sub> = 150 °C |      | 0.85  | 0.9   | V    |
| r <sub>CE</sub>      | V <sub>GE</sub> = 15 V                                     | T <sub>J</sub> = 25 °C  |      | 1.4   | 2.1   | mΩ   |
|                      |                                                            | T <sub>J</sub> = 150 °C |      | 2.1   | 3.0   | mΩ   |
| V <sub>GE(th)</sub>  | V <sub>GE</sub> =V <sub>CE</sub> , I <sub>C</sub> = 6.4 mA |                         | 5    | 5.8   | 6.5   | V    |
| I <sub>CES</sub>     | V <sub>GE</sub> = 0 V                                      | T <sub>J</sub> = 25 °C  |      | 0.1   | 0.3   | mA   |
|                      | V <sub>CE</sub> = 600 V                                    | T <sub>J</sub> = 150 °C |      |       |       | mA   |
| C <sub>ies</sub>     | V <sub>CE</sub> = 25 V                                     | f = 1 MHz               |      | 24.64 |       | nF   |
| C <sub>oes</sub>     | V <sub>GE</sub> = 0 V                                      | f = 1 MHz               |      | 1.54  |       | nF   |
| C <sub>res</sub>     |                                                            | f = 1 MHz               |      | 0.73  |       | nF   |
| Q <sub>G</sub>       | V <sub>GE</sub> = - 8 V...+ 15 V                           |                         |      | 3200  |       | nC   |
| R <sub>Gint</sub>    | T <sub>J</sub> = 25 °C                                     |                         |      | 0.5   |       | Ω    |
| t <sub>d(on)</sub>   | V <sub>CC</sub> = 300 V                                    | T <sub>J</sub> = 150 °C |      | 180   |       | ns   |
| t <sub>r</sub>       | I <sub>C</sub> = 400 A                                     | T <sub>J</sub> = 150 °C |      | 80    |       | ns   |
| E <sub>on</sub>      | R <sub>G on</sub> = 3 Ω                                    | T <sub>J</sub> = 150 °C |      | 8     |       | mJ   |
| t <sub>d(off)</sub>  | R <sub>G off</sub> = 5 Ω                                   | T <sub>J</sub> = 150 °C |      | 950   |       | ns   |
| t <sub>f</sub>       | di/dt <sub>on</sub> = 5900 A/μs                            | T <sub>J</sub> = 150 °C |      | 50    |       | ns   |
| E <sub>off</sub>     | di/dt <sub>off</sub> = 6000 A/μs                           | T <sub>J</sub> = 150 °C |      | 25    |       | mJ   |
| R <sub>th(j-s)</sub> | per IGBT                                                   |                         |      |       | 0.186 | K/W  |



SKiM® 63

## Trench IGBT Modules

### SKiM406GD066HD

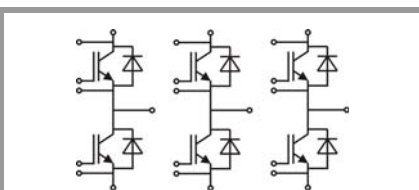
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#### Typical Applications

- Automotive inverter
- High reliability AC inverter wind
- High reliability AC inverter drives

| Characteristics                  |                                                                                     |                         |      |      |       |      |
|----------------------------------|-------------------------------------------------------------------------------------|-------------------------|------|------|-------|------|
| Symbol                           | Conditions                                                                          |                         | min. | typ. | max.  | Unit |
| Inverse diode                    |                                                                                     |                         |      |      |       |      |
| V <sub>F</sub> = V <sub>EC</sub> | I <sub>F</sub> = 400 A                                                              | T <sub>j</sub> = 25 °C  |      | 1.5  | 1.8   | V    |
|                                  | V <sub>GE</sub> = 0 V<br>chip                                                       | T <sub>j</sub> = 150 °C |      | 1.6  | 1.8   | V    |
| V <sub>F0</sub>                  |                                                                                     | T <sub>j</sub> = 25 °C  |      | 1    | 1.1   | V    |
|                                  |                                                                                     | T <sub>j</sub> = 150 °C |      | 0.85 | 0.95  | V    |
| r <sub>F</sub>                   |                                                                                     | T <sub>j</sub> = 25 °C  |      | 1.3  | 1.7   | mΩ   |
|                                  |                                                                                     | T <sub>j</sub> = 150 °C |      | 1.8  | 2.2   | mΩ   |
| I <sub>RRM</sub>                 | I <sub>F</sub> = 400 A                                                              | T <sub>j</sub> = 150 °C |      | 350  |       | A    |
| Q <sub>rr</sub>                  | di/dt <sub>off</sub> = 5900 A/μs                                                    | T <sub>j</sub> = 150 °C |      | 49   |       | μC   |
| E <sub>rr</sub>                  | V <sub>GE</sub> = -15 V<br>V <sub>CC</sub> = 300 V                                  | T <sub>j</sub> = 150 °C |      | 12   |       | mJ   |
| R <sub>th(j-s)</sub>             | per diode                                                                           |                         |      |      | 0.288 | K/W  |
| Module                           |                                                                                     |                         |      |      |       |      |
| L <sub>CE</sub>                  |                                                                                     |                         |      | 9    | 13    | nH   |
| R <sub>CC'+EE'</sub>             | terminal-chip                                                                       | T <sub>s</sub> = 25 °C  |      | 0.3  |       | mΩ   |
|                                  |                                                                                     | T <sub>s</sub> = 125 °C |      | 0.5  |       | mΩ   |
| M <sub>s</sub>                   | to heat sink (M4)                                                                   |                         | 2.5  |      | 4     | Nm   |
| M <sub>t</sub>                   |                                                                                     | to terminals (M6)       | 3    |      | 5     | Nm   |
|                                  |                                                                                     |                         |      |      |       | Nm   |
| w                                |                                                                                     |                         |      |      | 750   | g    |
| Temperature sensor               |                                                                                     |                         |      |      |       |      |
| R <sub>100</sub>                 | T <sub>Sensor</sub> = 100 °C (R <sub>25</sub> = 5 kΩ)                               |                         |      | 339  |       | Ω    |
| B <sub>100/125</sub>             | R <sub>(T)</sub> = R <sub>100</sub> exp[B <sub>100/125</sub> (1/T-1/373)];<br>T[K]; |                         |      | 4096 |       | K    |



GD

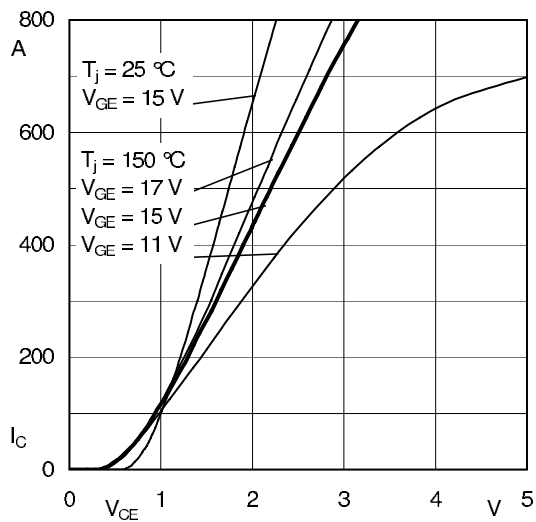


Fig. 1: Typ. output characteristic, inclusive  $R_{CC'} + E_{E'}$

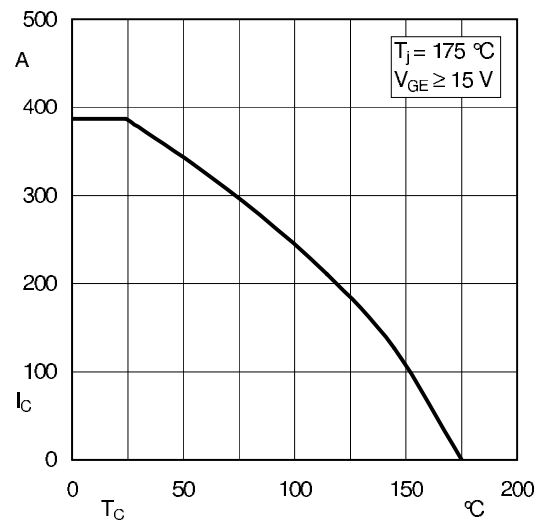


Fig. 2: Rated current vs. temperature  $I_C = f(T_C)$

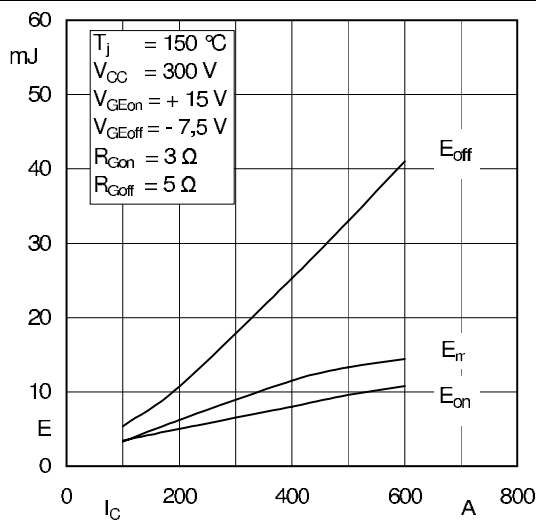


Fig. 3: Typ. turn-on /-off energy =  $f(I_C)$

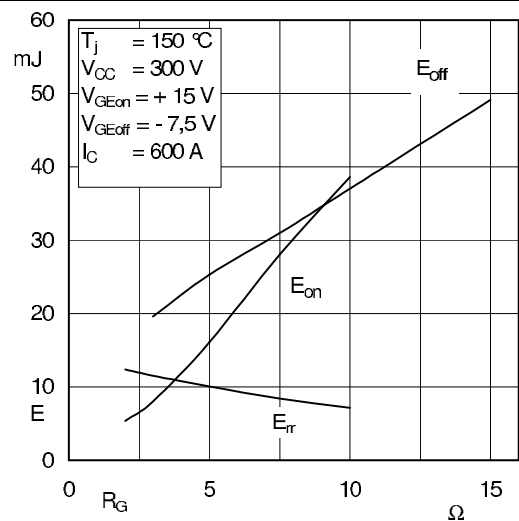


Fig. 4: Typ. turn-on /-off energy =  $f(R_G)$

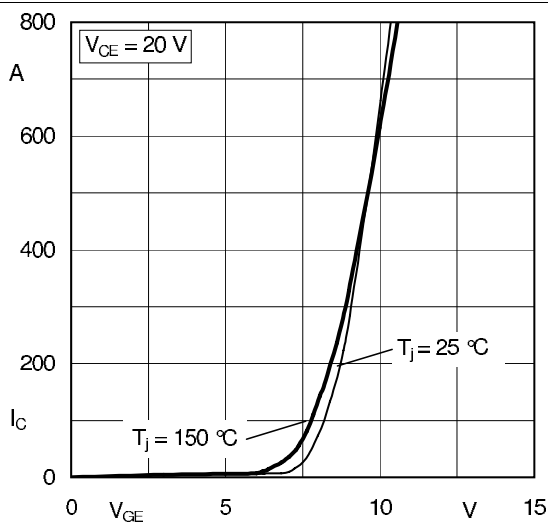


Fig. 5: Typ. transfer characteristic

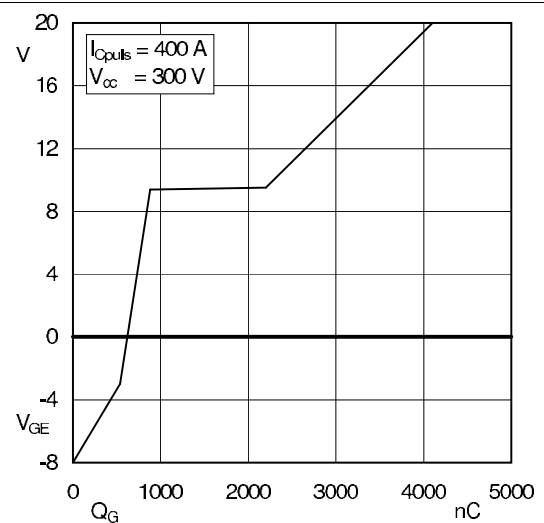


Fig. 6: Typ. gate charge characteristic

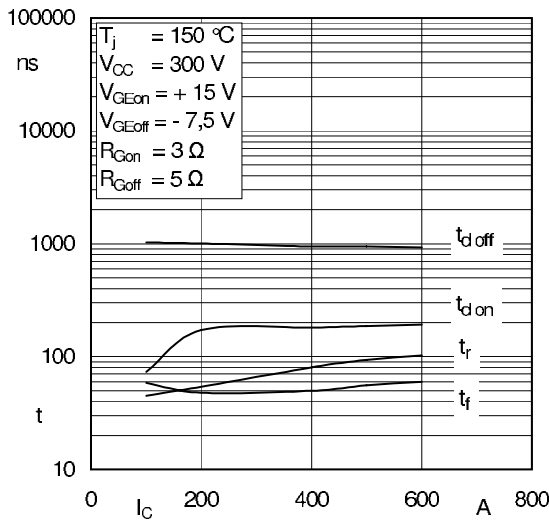


Fig. 7: Typ. switching times vs.  $I_C$

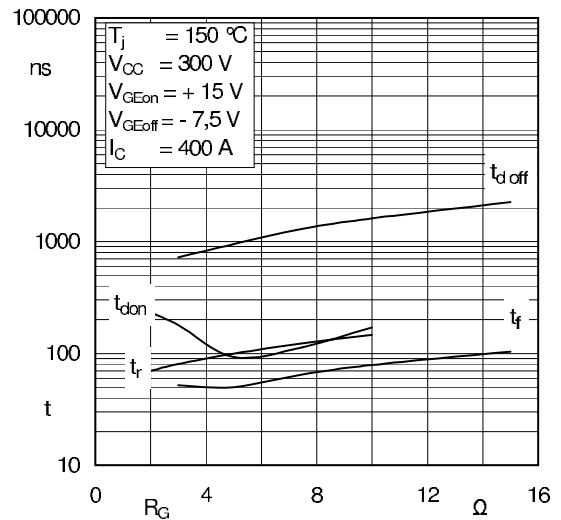


Fig. 8: Typ. switching times vs. gate resistor  $R_G$

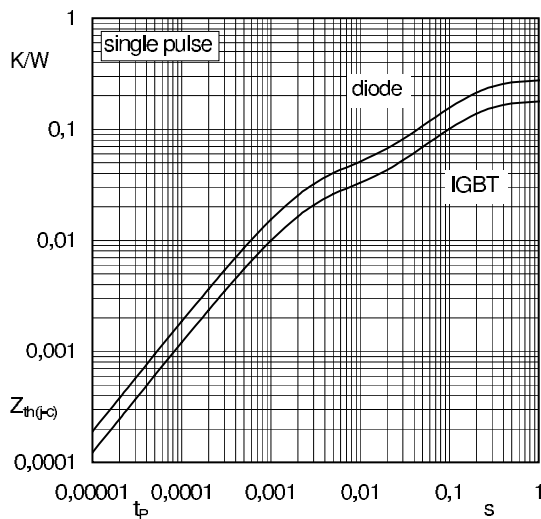


Fig. 9: Typ. transient thermal impedance

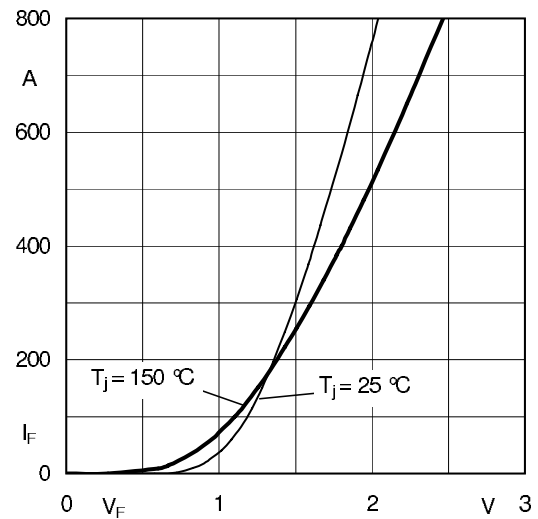


Fig. 10: Typ. CAL diode forward charact., incl.  $R_{CC'+EE'}$

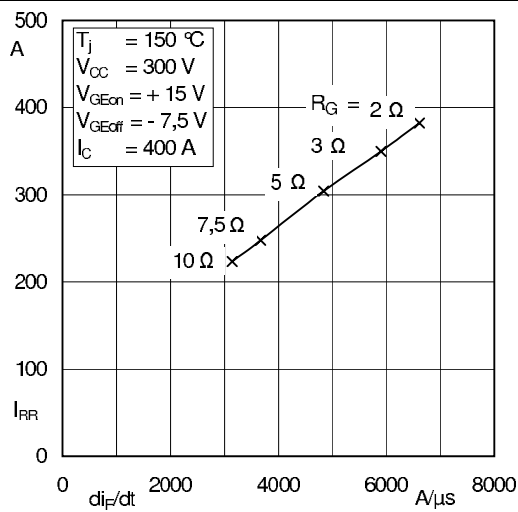


Fig. 11: Typ. CAL diode peak reverse recovery current

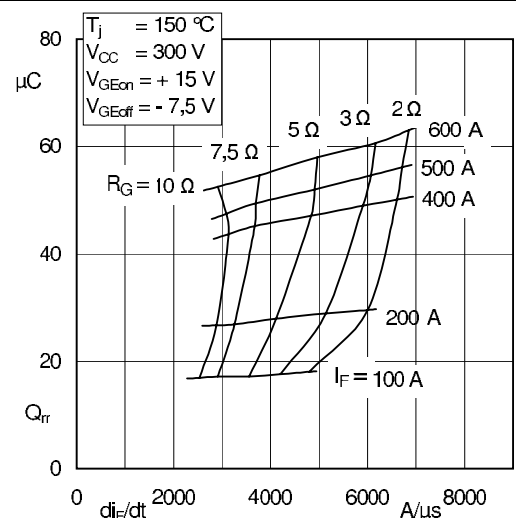


Fig. 12: Typ. CAL diode recovery charge

