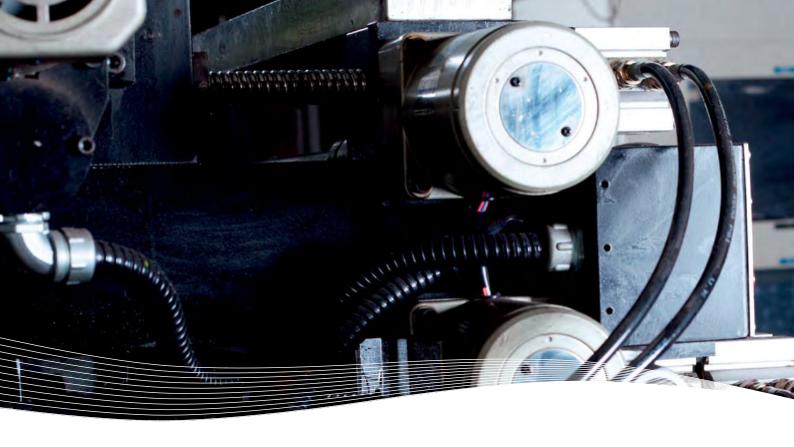


VACON° 100 X & VACON° 20 X DECENTRALIZED AC DRIVES



MAXIMUM PROTECTION WHEREVER YOU WANT

Decentralized drive solutions enable engineers and machine designers to save on costs and space. VACON® 100 X and VACON® 20 X manage to combine IP66/Type 4X Outdoor enclosure protection with a compact design, which means they can be mounted directly onto the motor, machine or wherever the most efficient location for the drive is.

DECENTRALIZED SOLUTIONS

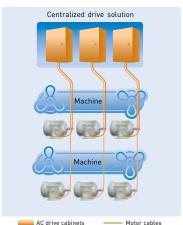
In a decentralized drive solution, the drives are located as close as possible to the motor. Significant savings can be achieved in cabling costs, space and energy when the installation does not require the drives to be mounted in a separate electrical room or enclosure.

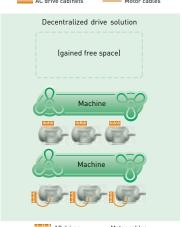
MOTOR MOUNTABLE OEM SOLUTIONS

The motor mounted approach has been used in mechanical transmission applications for many years. VACON 100 X now brings this trend to a wider range of applications, such as high pumps, fans, compressors and many more. In many cases, the best location for the drive can be directly on the working machine, as close to the motor as possible.

AN INDEPENDENT DRIVES SUPPLIER

Vacon's motor mountable drives are not tied to any specific motor supplier, which gives the customer the go-ahead to choose the best available solution. Many competitors only offer decentralized drives that work with a specific motor — by selecting Vacon the customer will receive all the advantages and freedom necessary to ensure processes run at an optimal level.







SAVINGS BUILT-IN

SAVE ON CABINET COSTS

These are examples of how VACON® 100 X and VACON® 20 X can help save on cabinet costs:

- No cabinet needed for the drive
- Heat loss from the drives does not have to be ventilated out of the cabinet
- Weight and size of the cabinet is significantly reduced
- Installation time for the drive is shorter if mounted without an enclosure

SAVE MORE IN HIGH POWERS

With drives available in powers all the way up to 37 kW the decentralized drive technology can be utilized in new applications that have previously been limited to traditional cabinet solutions. Examples of how VACON® Decentralized AC drives save more energy when operating with high power include:

- Lower cabinet ventilation costs, if cabinet still needed, as drive heat loss is external
- Savings in cable costs increase with the size of the motor cable
- Less cooling costs for electrical rooms

SAVE ON CABLING COSTS

Compared to a traditional solution, with the AC drives located in an electrical room, a decentralized solution offers significant savings potential in cabling costs. By locating the drive at the machine the length of the motor cable will be minimized. Examples of how VACON 100 X and VACON 20 X can help save on cabling costs:

- Minimized length of more costly shielded motor cable
- Reduced cable laying costs

SINGLE PACKAGE FROM THE MACHINE BUILDER

A decentralized solution provides a more flexible solution as an OEM manufacturer can deliver its machine in one piece and there is no need to install the drives in a separate location.

- A complete package delivered in one piece
- Possibility to offer the customer a better optimized solution
- Minimized installation costs for the end-customer

Activity	Cost centralised	Cost decentralised	
Cabinet + accessories + Drive mounting	760 €	0€	
Additional cost for shielded motor cable	50m x 6 €	1m x 6 €	0,000
Additional cost for fieldbus cable	1m x 2 €	50m x 2 €	4
Cabinet/Drive installation on site	3h x 30 €	1h x 30 €	
Total cost	1152 €	136 €	Savings





VACON® 20 X — PERFORMANCE UNDER PRESSURE

VACON 20 X sees Vacon building on its experience of producing high class enclosures drives to offer a decentralized drive solution with countless possibilities. An IP66/Type 4X Outdoor enclosure enclosure offers the best possible protection from any factors that may be encountered in harsh environments, while other great features such as large cooling ribs and an integrated mains switch make VACON 20 X the right choice when your drive needs to be integrated directly into the application.

WHEN YOU NEED A DECENTRALIZED SOLUTION

The main purpose of VACON 20 X is to offer an AC drive that can act in all kinds of decentralized applications and is still flexible and easy to use. With this in mind, it has features such as a wide array of fieldbus connections, and Safe Torque Off mode, proving that robustness doesn't have to compromise simplicity.

IP66/TYPE 4X OUTDOOR ENCLOSURE CERTIFIED PROTECTION

VACON 20 X comes with an enclosure that is compliant with IP66/Type 4X Outdoor enclosure requirements, offering the best possible protection against external issues. This protection is essential in moist or dusty conditions, where dust could otherwise build up through airflow and cause internal components to fail. The enclosure is certified 3M6 according to IEC 60721-3-3 resistant to 2g vibrations and the rubber sealing comes

equipped with a protective Snap-in Vent (Membrane IP69K). This ensures the pressure inside the drive is equalized with the surrounding environment, which in turn prevents the sealing from being worn down. In addition, the drive's design is such that it is operable in temperatures of up to 40°C (up to 50°C with derating).

EVERYTHING IN ONE PLACE

Despite its highly developed enclosure, the drive remains a masterpiece in easy installation and commissioning. If you're looking for a decentralized solution, chances are that space is at a premium. VACON 20 X has all the standard features you would expect along with a wide range of options, all in one place. The option of having a built-in main switch is a great saver when it comes to installation costs – the drive provides the housing for the switch and makes the drive work in the field to full effect. No need for engine rooms or cabling systems – with VACON 20 X, all the standard functionality and a whole range of options come in a single box.

TYPICAL APPLICATIONS

- Machinery
- Pumps
- Conveyors

- Fans
- Washdown duty installations
- General purpose installations



RATINGS & DIMENSIONS

Supply	AC drive type	Power Motor		· Current	Frame	Dimensions W x H x D*		Weight		
voltage	AC drive type	kW	HP	I _N [A]	1.5 x I _N [A]	size	mm	inches	kg	lb
208-240V VAC.	VACON0020-1L-0004-2-X	0.75	1.0	3.7	5.6					
1-phase	VACON0020-1L-0005-2-X	1.1	1.5	4.8	9.6	MU2	169 x 295 x 154	6.65 x 11.61 x 6.06	3.4	7.50
1-pilase	VACON0020-1L-0007-2-X	1.5	2.0	7.0	10.5					
	VACON0020-3L-0004-2-X	0.75	1.0	3.7	5.6		169 x 295 x 154	6.65 x 11.61 x 6.06	3.4	
	VACON0020-3L-0005-2-X	1.1	1.5	4.8	7.2	MU2				7.50
208-240 VAC,	VACON0020-3L-0007-2-X	1.5	2.0	7.0	10.5					
3-phase	VACON0020-3L-0011-2-X	2.2	3.0	11.0	16.5		205 x 375 x 180	8.07 x 14.76 x 7.09	6	
	VACON0020-3L-0012-2-X	3.0	4.0	12.5	18.8	MU3				13.23
	VACON0020-3L-0017-2-X	4.0	5.0	17.5	26.3					
	VACON0020-3L-0003-4-X	0.75	1.0	2.4	3.6					
	VACON0020-3L-0004-4-X	1.1	1.5	3.3	5.0					
	VACON0020-3L-0005-4-X	1.5	2.0	4.3	6.5	MU2	169 x 295 x 154	6.65 x 11.61 x 6.06	3.4	7.50
380-480 VAC,	VACON0020-3L-0006-4-X	2.2	3.0	5.6	8.4					
3-phase	VACON0020-3L-0008-4-X	3.0	5.0	7.6	11.4					
	VACON0020-3L-0009-4-X	4.0	6.0	9.0	13.5					
	VACON0020-3L-0012-4-X	5.5	7.5	12.0	18.0	MU3	205 x 375 x 180	x 180 8.07 x 14.76 x 7.09	6	13.23
	VACON0020-3L-0016-4-X	7.5	10.0	16.0	24.0					

^{*} dimensions without Keypad and Mains Switch

TECHNICAL HIGHLIGHTS

- 2g resistance to vibrations (according to 3M6/IEC 60721-3-3)
- IP66/Type 4X Outdoor enclosure
- Large cooling ribs
- Option of integrated mains switch
 Safe Torque Off (STO) function according to SIL3 (only in three-phase version)
- Runs induction and permanent magnet motors
- Integrated PID controller
- Wide amount of fieldbus connections Built-in EMC filter for category level C2 (3-phase version) C1 (1-phase version).
- Brake chopper integrated (only in 3-phase version)

BENEFITS

- Cost savings from decentralized concept
- Can be used in almost any environment
- Can be cleaned with pressurized water
- Custom-made software solutions with built-in PLC functionality for OEMs
- Mountable in any position; fits into any available

WHAT'S INSIDE VACON® 20 X

REMOVABLE KEYPAD AS OPTION

Vacon's removable text keypad has non-volatile memory (for copy/paste parameter settings). Mounted with a magnetic fixing, it can be removed and mounted next to the drive or used remotely during commissioning.

IP66/TYPE 4X OUTDOOR ENCLOSURE CERTIFIED PROTECTION

VACON 20 X has an enclosure that is IP66/Type 4X Outdoor enclosure approved, meaning that the drive is resistant to potential hazards such as moisture, dust, detergents and fluctuations in temperature.

VACON

MAINS SWITCH INTEGRATED AS OPTION

Using the integrated drive supply switch option, the drive's main supply can be disconnected and locked for safety during maintenance work. This also saves on investment costs and space.

PRESSURE EQUALIZER VENT

The Pressure equalizer vent allows the enclosure to breathe, no matter how harsh the external conditions, acting as a barrier against condensation, dust and dirt. It equalizes the pressure inside the drive with the surrounding environment, which is vital in preventing the sealing from getting worn down.

EXPANSION SLOT FOR ADDITIONAL OPTION BOARDS

An expansion slot opens up the possibility of connecting to other fieldbuses and I/O boards.

PROGRAMMING DESIGNED FOR OEMS

Built-in PLC functionality, using IEC61131-1 programming methods, allows software logic and parameter list definitions to be modified with the optional VACON® Programming Tool.



TECHNICAL DATA

GENERAL

Communication	RS485	Standard: Modbus RTU
	НМІ	RS422 based for PC tools or Keypad interface
Software features	Control characteristics	Induction and PMSM motor control Switching frequency up to 16 kHz (factory default 6 kHz) Frequency control U/f and Open loop sensorless vector control Motor tuning identification and flying start mode
Motor connection	Output voltage	0Uin
	Output current	Continuous rated current In at rated ambient temperature Overload 1.5 x In max 1 min / 10 min
	Starting current / torque	Current 2 x In for 2 secs every 20 sec period
	Output frequency	0320 Hz - resolution 0.01 Hz
Ambient conditions	Ambient operating temperature Vibration Altitude Enclosure class	-10 °C+40 °C without derating [max. temperature 50°C with derating] 2g resistance to vibrations (according to 3M6/IEC 60721-3-3) 100% load capacity (no derating) up to 1000 m; 1% derating every 100 m up to 3000 m IP66 / Type 4X Outdoor enclosure
EMC	Immunity Emissions	Complies with EN 61800-3, level C2 (3-phase version) and C1 (1-phase version)
Functional safety	Safe Torque Off (STO)	SIL 3 according to IEC61800-5-2 PL e / Cat 4 according to ISO13849-1 (only in three-phase version)

I/O CONNECTIONS

Star	Standard I/O				
Teri	minal	Signal			
Α	RS485	Differential receiver/transmitter			
В	RS485	Differential receiver/transmitter			
1	+10V _{ref}	Reference output			
2	AI1+	Analog input 1, voltage or current			
3	AI1-/GND	Analog input 1 common			
4	A12+	Analog input 2, voltage or current			
5	AI2-/GND	Analog input 2 common			
6	24V _{out}	24 V aux. voltage			
7	GND/DIC	I/O ground			
8	DI1	Digital input 1			
9	DI2	Digital input 2			
10	DI3	Digital input 3			
13	GND	I/O ground			
14	DI4	Digital input 4			
15	DI5	Digital input 5			
16	DI6	Digital input 6			
18	A01+	Analog output signal (+output), voltage			
20	D01	Digital output (open collector)			

Rel	Relays			STO connections		
Ter	minal		Teri	minal		
22	R01/2 CM	Relay output 1	S1	Isolated digital output 1		
23	R01/3 N0	riciay output i	G1			
24	R02/1 NC		S2	Isolated digital output 2		
25	R02/2 CM	Relay output 2	G2			
26	R02/3 N0	, ,	F+	STO feedback		
	1102,0110		F-	310 leedback		

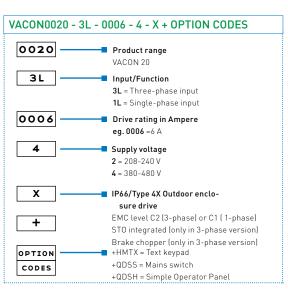
OPTIONS

Keypad	
VACON-PAN-HMTX-MC06X	Magnetic Handheld keypad

OPTION BOARDS

Option boar	ds
OPT-B1-V	6 x DI/DO, each digital input can be individually programmed to also act as digital output
OPT-B2-V	2 x Relay output + Thermistor
OPT-B4-V	1 x AI, 2 x AO (isolated)
OPT-B5-V	3 x Relay output
OPT-B9-V	1 x RO, 5 x DI (42-240 VAC)
OPT-BF-V	1 x A0, 1 x D0, 1 x R0
OPT-E3-V	Profibus DPV1, (screw connector)
OPT-E5-V	Profibus DPV1, (D9 connector)
OPT-E6-V	CANopen
OPT-E7-V	DeviceNet
OPT-BH-V	3 x PT100 or PT1000, NI1000, KTY84- 130, KTY84-150, KTY-84-131
OPT-BK-V	AS-interface option card
OPT-CI-V	Modbus TCP option card
OPT-CP-V	Profinet IO option card
OPT-CQ-V	Ethernet IP option card
OPT-EC-V	EtherCAT option card

TYPE CODE KEY





VACON® 100 X — A DECENTRALIZED DRIVE LIKE NO OTHER

The VACON 100 X sets a new benchmark for decentralized drive solutions. It has a power range up to 37 kW (unmatched by competitors), comes with IP66/Type 4X Outdoor enclosure protection and has highly advanced control capability which guarantees processes run exactly how you want them to. On top of all this, it has built-in harmonic filtering chokes, making it suitable for public networks.

TOP CLASS PROTECTION

IP66/Type 4X Outdoor enclosure approval means that VACON 100 X comes with all the armour it needs in order to stand up to the challenges that demanding applications can throw at it. The robust, die-cast metal frame is strong enough to withstand 3g vibrations, and its cooling capabilities are second to none. The enclosure is powder coated for protection against corrosion and is designed to be fully operational in outdoor environments. A Snap-in Vent (Membrane IP69K) is designed to prevent external factors such as dust or moisture reaching inside the drive, while offering "in/out" pressure equalization, preventing the sealing from being worn down. In short, there really is no other option with such capabilities for high performance in challenging environments.

INTO THE HEAT OF THE ACTION

The enclosure's heatsink is easy to clean and the large, open cooling ribs allow the drive to perform in temperatures up to 60°C (with derating). The cooling system is such that it is not dependent on motor airflow like most motor mounted drives, and the fan is speed-controlled and pluggable, and therefore easy to replace.

PROGRAMMING DESIGNED FOR OEMS

Built-in PLC functionality, using IEC61131-1 programming methods, allows software logic and parameter list definitions to be modified with the optional VACON® Programming Tool. This means that users can customize the drive around their requirements, making it an attractive option for OEM customers.

TYPICAL APPLICATIONS

- Machinery
- Conveyors
- Pumps
- Fans

- Decentralized solutions in a high variety of applications
- Outdoor applications
- Applications exposed to vibrations



Supply			wer	Moto	Current	Frame	Dimensions W x H x D**		Weight	
voltage	AC drive type	kW	HP	I _N [A]	1.5 x I _N [A]	size	mm	inches	kg	lb
	VACON0100-3L-0006-2-X	1.1	1.5	6.6	9.9					
	VACON0100-3L-0008-2-X	1.5	2.0	8.0	12.0			7.54 40 /4 7.70	8.8	
	VACON0100-3L-0011-2-X	2.2	3.0	11.0	16.5	MM4	190.7 x 315.3 x 196.4	7.51 x 12.41 x 7.73		19.4
	VACON0100-3L-0012-2-X	3.0	4.0	12.5	18.8					
208-240 VAC, 3-phase	VACON0100-3L-0018-2-X	4.0	5.0	18.0	27.0					
o-pilase	VACON0100-3L-0024-2-X	5.5	7.5	24.2	36.3	MM5	232.6 x 367.4 x 213.5	9.16 x 14.46 x 8.41	14.9	32.
	VACON0100-3L-0031-2-X	7.5	10.0	31.0	46.5					
	VACON0100-3L-0048-2-X	11.0	15.0	48.0	72.0	MANAZ	250 500 225	10.70 10 /0 0 05	21 E	/0
	VACON0100-3L-0062-2-X	15.0	20.0	62.0	93.0	MM6	350 x 500 x 235	13.78 x 19.69 x 9.25	31.5	69.
	VACON0100-3L-0003-4-X	1.1	1.5	3.4	5.1					
	VACON0100-3L-0004-4-X	1.5	2.0	4.8	7.2					
	VACON0100-3L-0005-4-X	2.2	3.0	5.6	8.4		1007 0150 10//	7.51 x 12.41 x 7.73	8.8	10
	VACON0100-3L-0008-4-X	3.0	5.0	8.0	12.0	MM4	190.7 x 315.3 x 196.4			19.
	VACON0100-3L-0009-4-X	4.0	5.0	9.6	14.4					
	VACON0100-3L-0012-4-X	5.5	7.5	12.0	18.0					
380-480 VAC,	VACON0100-3L-0016-4-X	7.5	10.0	16.0	24.0		232.6 x 367.4 x 213.5 9.16 x 14			32.9
3-phase	VACON0100-3L-0023-4-X	11.0	15.0	23.0	34.5	мм5		9.16 x 14.46 x 8.41	14.9	
	VACON0100-3L-0031-4-X	15.0	20.0	31.0	46.5					
	VACON0100-3L-0038-4-X	18.5	25.0	38.0	57.0		350 x 500 x 235	13.78 x 19.69 x 9.25	31.5	
	VACON0100-3L-0046-4-X	22.0	30.0	46.0	69.0	1 /				
	VACON0100-3L-0061-4-X	30.0	40.0	61.0	91.5	MM6				69.
	VACON0100-3L-0072-4-X	37.0*	50.0*	72.0*	80.0*					
	VACON0100-3L-0003-5-X	1.1	1.5	3.4	5.1					
	VACON0100-3L-0004-5-X	1.5	2.0	4.8	7.2					
	VACON0100-3L-0005-5-X	2.2	3.0	5.6	8.4					19.4
	VACON0100-3L-0008-5-X	3.0	5.0	8.0	12.0	MM4	190.7 x 315.3 x 196.4	7.51 x 12.41 x 7.73	8.8	
	VACON0100-3L-0009-5-X	4.0	5.0	9.6	14.4					
	VACON0100-3L-0012-5-X	5.5	7.5	12.0	18.0					
380-500 VAC,	VACON0100-3L-0016-5-X	7.5	10.0	16.0	24.0					
3-phase	VACON0100-3L-0023-5-X	11.0	15.0	23.0	34.5	мм5	232.6 x 367.4 x 213.5	9.16 x 14.46 x 8.41	14.9	32.
	VACON0100-3L-0031-5-X	15.0	20.0	31.0	46.5				14.7	
	VACON0100-3L-0038-5-X	18.5	25.0	38.0	57.0					
	VACON0100-3L-0046-5-X	22.0	30.0	46.0	69.0					
	VACON0100-3L-0061-5-X	30.0	40.0	61.0	91.5	MM6	350 x 500 x 235	13.78 x 19.69 x 9.25	31.5	69.
	VACON0100-3L-0072-5-X	37.0*	50.0*	72.0*	80.0*	-				

* Low Overload (110%)
** dimensions without Keypad and Mains Switch

TECHNICAL HIGHLIGHTS

- IP66/Type 4X Outdoor enclosure enclosure
 3g resistance to vibrations (according to 3M7/IEC 60721-3-3)
 Supports both induction and permanent magnet motors
 Option of ability to operate in temperatures ranging from -40°C to 60°C

- to 60°C Integrated with RS485 Modbus and Ethernet communication Safe Torque Off (STO) mode according to SIL3 Built-in EMC filter for EN61800-3 category C2 (C1 as option) DC choke and film capacitor meets EN61000-3-12 requirements Integrated brake chopper in all frame sizes PTC input as standard

BENEFITS

- Able to withstand rough conditions such as heat, dirt and vibrations Easy to keep clean Approval for public networks makes it flexible for installation

- Vacon Programming enables top class integration for countless OEM applications
- High efficiency and simulated air flow ensure long lifetime
 Mountable in any position; fits into any available space

WHAT'S INSIDE VACON® 100 X



MOUNTABLE IN FOUR ORIENTATIONS

possibility of connecting to other

fieldbuses and I/O boards.

Both the drive and the keypad can be mountable in four positions. This means that however you set up the VACON 100 X, the keypad will remain easily operable. Since there are no electrical cable connections to worry about, it can even be rotated in the field.

MAINS SWITCH INTEGRATED AS OPTION

Using the integrated drive supply switch option, the drive's main supply can be disconnected and locked during maintenance work. This helps save on investment costs and space and provides safety during the job.

Communication	RS485	Standard: Modbus RTU, BACnet, N2
	Ethernet	Standard: Modbus TCP (Ethernet IP and Profinet IO as built-in option)
	нмі	RS422 based for PC tools or Keypad interface
Software features	Control characteristics	Induction and PMSM motor control Switching frequency up to 16 kHz (factory default 6 kHz) Frequency control U/f and Open loop sensorless vector control Motor tuning identification and flying start mode
Motor connection	Output voltage	0Uin
	Output current	Continuous rated current In at rated ambient temperature
		Overload 1.5 x In for 1 min/10min; 1.1 x In for 1min/10min (for 37 kW only)
	Starting current / torque	Current 2 x In for 2 secs every 20 sec period
	Output frequency	0320 Hz - resolution 0.01 Hz
Ambient conditions	Ambient operating temperature Vibration Altitude Enclosure class	-10 °C+40 °C without derating [max. temperature 60°C with derating]; Arctic mode as option with temperature down to -40°C 3g resistance to vibrations [according to 3M7/IEC 60721-3-3] 100% load capacity [no derating] up to 1000 m; 1% derating every 100 m up to 3000 m IP66 / Type 4X Outdoor enclosure

I/O CONNECTIONS

EMC

Functional safety

Stan	dard I/O	
Tern	ninal	Signal
Α	RS485	Differential receiver / transmitter
В	RS485	Differential receiver / transmitter
1	+10V _{ref}	Reference output
2	AI1+	Analog input 1, voltage or current
3	AI1- / GND	Analog input 1 common
4	AI2+	Analog input 2, voltage or current
5	AI2- / GND	Analog input 2 common
6	24V _{out}	24 V aux. voltage
7	GND	I/O ground
8	DI1	Digital input 1
9	DI2	Digital input 2
10	DI3	Digital input 3
11	DICOM A	Common for DI1 - DI3
12	24V _{out}	24 V aux. voltage
13	GND	I/O ground
14	DI4	Digital input 4
15	DI5	Digital input 5
16	DI6	Digital input 6
17	DICOM B	Common for DI4 - DI6
18	A01+	Analog output (+output), voltage current
19	A01- / GND	Analog output signal common (-output)
30	24 V	24 V aux. input voltage

Immunity Emissions

Safe Torque Off (STO)

Relays		STO connections				
Terr	ninal		Tern	ninal		
21	R01/1 NC		S1	Isolated digital output 1		
22	R01/2 CM	Relay output 1				
23	R01/3 N0		G1			
24	R02/1 NC		52	Isolated digital output 2		
25	R02/2 CM	Relay output 2	G2			
26	R02/3 N0		F+	STO feedback		
	,		F-			
28	Thermistor input					
29	Thermstor illput					

OPTION BOARDS

SIL 3 according to IEC61800-5-2 PL e / Cat 4 according to ISO13849-1

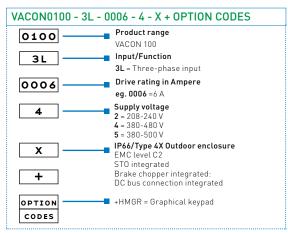
Complies with EN 61800-3, level C2 (C1 as option)

Option boar	ds
OPT-B1-V	6 x DI/DO, each digital input can be individually programmed to also act as digital output
OPT-B2-V	2 x Relay output + Thermistor
OPT-B4-V	1 x AI, 2 x AO (isolated)
OPT-B5-V	3 x Relay output
OPT-B9-V	1 x RO, 5 x DI (42-240 VAC)
OPT-BF-V	1 x A0, 1 x D0, 1 x R0
OPT-E3-V	Profibus DPV1, (screw connector)
OPT-E5-V	Profibus DPV1, (D9 connector)
OPT-E6-V	CANopen
OPT-E7-V	DeviceNet
OPT-BH -V	3 x PT100 or PT1000, NI1000, KTY84- 130, KTY84-150, KTY-84-131
OPT-BK-V	AS-interface option card
OPT-EC-V	EtherCAT option card

OPTIONS

VACON-PAN-HMGR-MC05	Magnetic Handheld keypad		
POW-QDSS-MM4	Integrated Mains switch MM4		
POW-QDSS-MM5	Integrated Mains switch MM5		
POW-QDSS-MM6	Integrated Mains switch MM6		
ENC-QAFH-MM04	Artic mode heater		
ENC-QAFH-MM05	Artic mode heater		
ENC-QAFH-MM06	Artic mode heater		
QFLG-ALL-MM4	Motor mounting flange adapter		
QFLG-ALL-MM5	Motor mounting flange adapter		
QFLG-ALL-MM6	Motor mounting flange adapter		

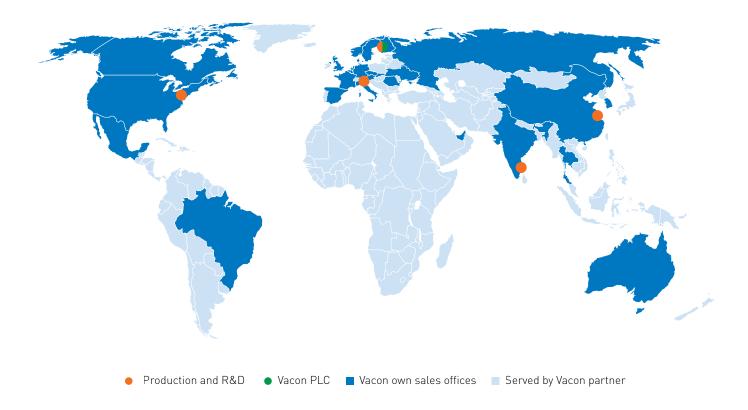
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VACON AT YOUR SERVICE

Vacon is driven by a passion to develop, manufacture and sell the best AC drives and inverters in the world - and to provide customers with efficient product life-cycle services. Our AC drives offer optimum process control and energy efficiency for electric motors. Vacon inverters play a key role when energy is produced from renewable sources. Vacon has production and R&D facilities in Europe, Asia and North America, and sales and service operations in nearly 90 countries.

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MANUFACTURING

and R&D on 3 continents

VACON SALES & SERVICE

in nearly 30 countries

SALES & SERVICE PARTNERS

in 90 countries



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