

Inductive Sensor

Welding Field Resistant with Correction Factor 1

I1QA001

Part Number



- **Extended temperature range**
- **Greatest possible switching distances with correction factor 1**
- **Very good magnetic and electromagnetic immunity**
- **Very high switching frequency**

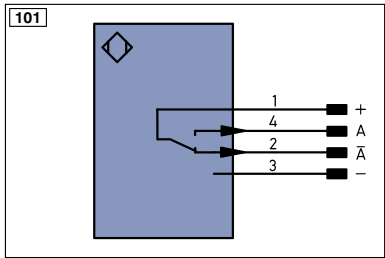
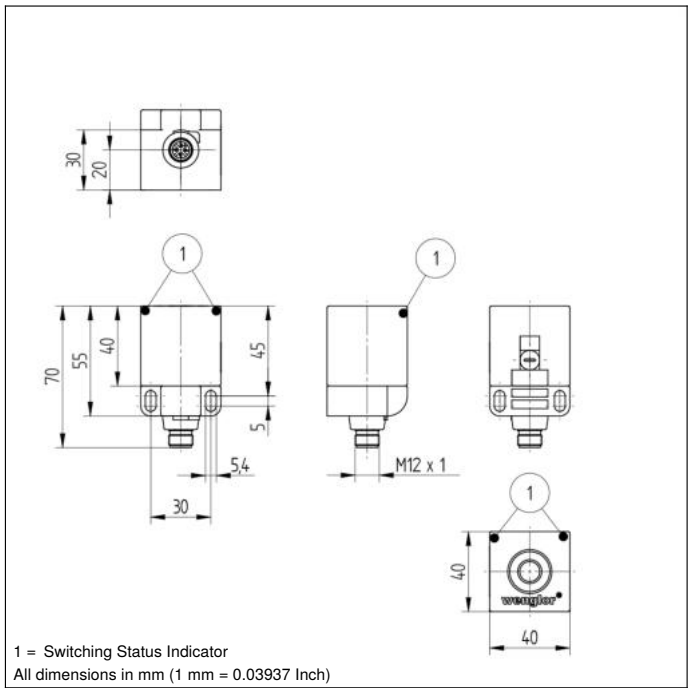
Welding field resistant inductive sensors with correction factor 1 offer a unique combination of technical performance features: increased switching distances for reliable object detection, high switching frequencies for applications with high process speeds and an extended temperature range for use under various ambient conditions. A switching status LED for diagnosis functions reduces system downtime. In order to simplify integration, all housing designs are available in flush or non-flush mounting variants.

Technical Data

Inductive Data	
Switching Distance	20 mm
Correction Factors Stainless Steel V2A/CuZn/Al	1,04/1,04/1,04
Mounting	flush
Mounting A/B/C/D in mm	0/15/60/0
Switching Hysteresis	< 15 %
Electrical Data	
Supply Voltage	10...30 V DC
Current Consumption (U _b = 24 V)	< 15 mA
Switching Frequency	1500 Hz
Temperature Drift (-25 °C < T _u < 60 °C)	10 %
Temperature Drift (T _u < -25 °C, T _u > 60 °C)	20 %
Temperature Range	-40...80 °C
Switching Output Voltage Drop	< 2,5 V
Switching Output/Switching Current	200 mA
Resistant to Magnetic Fields	200 mT
Short Circuit Protection	yes
Reverse Polarity and Overload Protection	yes
Protection Class	II
Mechanical Data	
Housing Material	Plastic, ABS
Sensor Cap	Plastic PBT, PTFE
Welding Field Resistant	yes
Full Encapsulation	yes
Degree of Protection	IP67
Connection	M12 × 1; 4-pin
Safety-relevant Data	
MTTFd (EN ISO 13849-1)	2099,41 a
Function	
Error Indicator	yes
PNP NO/NC antivalent	●
Connection Diagram No.	101
Suitable Connection Equipment No.	2

Complementary Products

PNP-NPN Converter BG2V1P-N-2M



Legend

+	Supply Voltage +
-	Supply Voltage 0 V
~	Supply Voltage (AC Voltage)
A	Switching Output (NO)
$\bar{A}$	Switching Output (NC)
V	Contamination/Error Output (NO)
$\bar{V}$	Contamination/Error Output (NC)
E	Input (analog or digital)
T	Teach Input
Z	Time Delay (activation)
S	Shielding
RxD	Interface Receive Path
TxD	Interface Send Path
RDY	Ready
GND	Ground
CL	Clock
E/A	Output/Input programmable
	IO-Link
PoE	Power over Ethernet
IN	Safety Input
OSSD	Safety Output
Signal	Signal Output
BL-D+/-	Ethernet Gigabit bidirect. data line (A-D)
EN0.5422	Encoder 0-pulse 0-0 (TTL)

PT	Platinum measuring resistor
nc	not connected
U	Test Input
$\bar{U}$	Test Input inverted
W	Trigger Input
W-	Ground for the Trigger Input
O	Analog Output
O-	Ground for the Analog Output
BZ	Block Discharge
AMV	Valve Output
a	Valve Control Output +
b	Valve Control Output 0 V
SY	Synchronization
SY-	Ground for the Synchronization
E+	Receiver-Line
S+	Emitter-Line
$\pm$	Grounding
SnR	Switching Distance Reduction
Rx+/-	Ethernet Receive Path
Tx+/-	Ethernet Send Path
Bus	Interfaces-Bus A(+)/B(-)
La	Emitted Light disengageable
Mag	Magnet activation
RES	Input confirmation
EDM	Contact Monitoring

EN0.5422	Encoder A/ $\bar{A}$ (TTL)
EN0.5422	Encoder B/ $\bar{B}$ (TTL)
ENa	Encoder A
ENb	Encoder B
AMIN	Digital output MIN
AMAX	Digital output MAX
AOK	Digital output OK
SY In	Synchronization In
SY OUT	Synchronization OUT
OLt	Brightness output
M	Maintenance
rsv	reserved
Wire Colors according to IEC 60757	
BK	Black
BN	Brown
RD	Red
OG	Orange
YE	Yellow
GN	Green
BU	Blue
VT	Violet
GY	Grey
WH	White
PK	Pink
GNYE	Green/Yellow

Mounting

