

# 2D/3D Profile Sensor

## MLSL275

## LASER

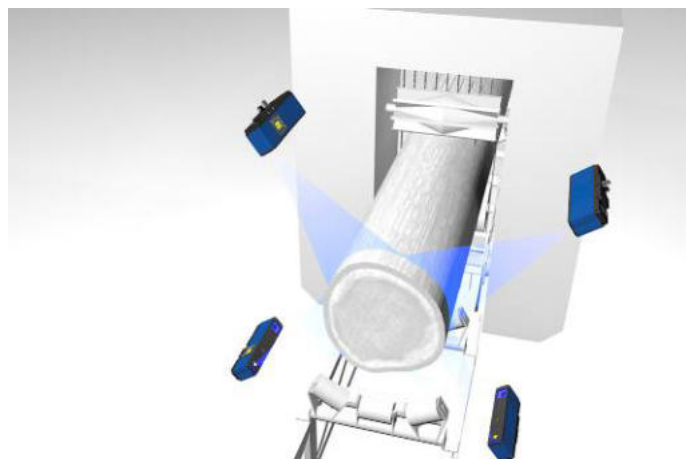
Part Number

weCat3D



- Blue light for applications on metal, organic or semi-transparent materials
- Compact, lightweight design – even suitable for robot applications
- Precise measuring range resolution X (> 1200 measuring points)
- Up to 3.6 million measuring points per second

2D/3D Profile Sensors project a laser line onto the object to be detected and generate an accurate, linearized height profile with an internal camera which is set up at a triangulation angle. Thanks to its uniform, open interface, the weCat3D series can be incorporated by means of the DLL program library or the GigE Vision standard without an additional control unit. Alternatively, wenglor offers its own software packages for implementing your application.



### Technical Data

| Optical Data             |               |
|--------------------------|---------------|
| Working range Z          | 280...1280 mm |
| Measuring range Z        | 1000 mm       |
| Measuring range X        | 200...850 mm  |
| Linearity Deviation      | 500 µm        |
| Resolution Z             | 40...570 µm   |
| Resolution X             | 190...760 µm  |
| Light Source             | Laser (blue)  |
| Wavelength               | 450 nm        |
| Laser Class (EN 60825-1) | 3B            |
| Max. Ambient Light       | 5000 Lux      |

| Electrical Data                    |                 |
|------------------------------------|-----------------|
| Supply Voltage                     | 18...30 V DC    |
| Current Consumption (Ub = 24 V)    | 800 mA          |
| Measuring Rate                     | 200...4000 /s   |
| Subsampling                        | 800...4000 /s   |
| Temperature Range                  | 0...45 °C       |
| Storage temperature                | -20...70 °C     |
| Inputs/Outputs                     | 4               |
| Switching Output Voltage Drop      | < 1,5 V         |
| Switching Output/Switching Current | 100 mA          |
| Short Circuit Protection           | yes             |
| Reverse Polarity Protection        | yes             |
| Overload Protection                | yes             |
| Interface                          | Ethernet TCP/IP |
| Baud Rate                          | 100/1000 Mbit/s |
| Protection Class                   | III             |
| FDA Accession Number               | 1710966-000     |

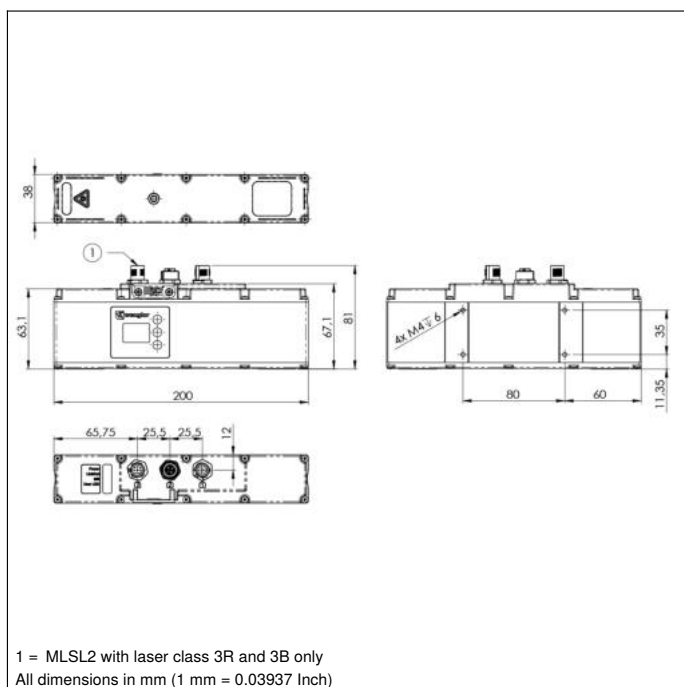
| Mechanical Data                         |                        |
|-----------------------------------------|------------------------|
| Housing Material                        | Aluminium; Plastic     |
| Degree of Protection                    | IP67                   |
| Connection                              | M12 × 1; 12-pin        |
| Type of Connection Ethernet             | M12 × 1; 8-pin, X-cod. |
| Connection: external 24 V laser circuit | M12 × 1; 8-pin         |
| Optic Cover                             | Plastic                |
| Weight                                  | 550 g                  |
| Web server                              | yes                    |

|                                   |                |
|-----------------------------------|----------------|
| Configurable as PNP/NPN/Push-Pull | ●              |
| Switchable to NC/NO               | ●              |
| Connection Diagram No.            | 1022 1025 1034 |
| Control Panel No.                 | X2 A26         |
| Suitable Connection Equipment No. | 50 87 89       |
| Suitable Mounting Technology No.  | 343            |

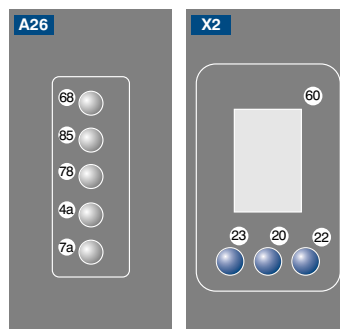
Display brightness may decrease with age. This does not result in any impairment of the sensor function.

### Complementary Products

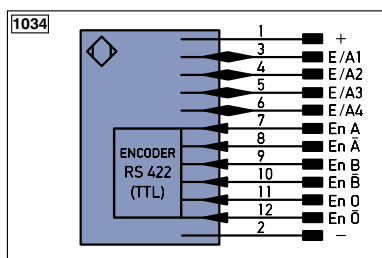
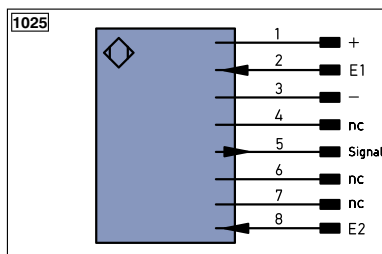
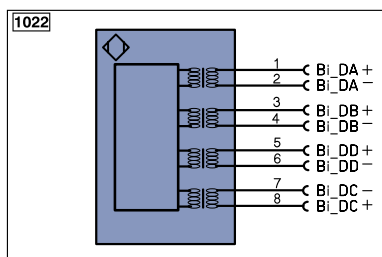
|                                    |
|------------------------------------|
| Control Unit                       |
| Cooling Unit ZLSK001               |
| Protective Screen Retainer ZLSS002 |
| Software                           |
| Switch EHSS001                     |



## Ctrl. Panel



- 20 = Enter Button
- 22 = UP Button
- 23 = Down Button
- 4a = User LED
- 60 = Display
- 68 = Supply Voltage Indicator
- 78 = Module status
- 7a = Laser (MSL2 with laser class 3R and 3B only)
- 85 = Link/Act LED



## Legend

|           |                                            |       |                                |
|-----------|--------------------------------------------|-------|--------------------------------|
| +         | Supply Voltage +                           | PT    | Platinum measuring resistor    |
| -         | Supply Voltage 0 V                         | nc    | not connected                  |
| ~         | Supply Voltage (AC Voltage)                | U     | Test Input                     |
| A         | Switching Output (NO)                      | U     | Test Input inverted            |
| Ä         | Switching Output (NC)                      | W     | Trigger Input                  |
| V         | Contamination/Error Output (NO)            | W-    | Ground for the Trigger Input   |
| V         | Contamination/Error Output (NC)            | O     | Analog Output                  |
| E         | Input (analog or digital)                  | O-    | Ground for the Analog Output   |
| T         | Teach Input                                | BZ    | Block Discharge                |
| Z         | Time Delay (activation)                    | ÄW    | Valve Output                   |
| S         | Shielding                                  | a     | Valve Control Output +         |
| RxD       | Interface Receive Path                     | b     | Valve Control Output 0 V       |
| TxD       | Interface Send Path                        | SY    | Synchronization                |
| RDY       | Ready                                      | SY-   | Ground for the Synchronization |
| GND       | Ground                                     | E+    | Receiver-Line                  |
| CL        | Clock                                      | S+    | Emitter-Line                   |
| E/A       | Output/Input programmable                  | ±     | Grounding                      |
| IO-Link   | IO-Link                                    | SnR   | Switching Distance Reduction   |
| PoE       | Power over Ethernet                        | Rx+/- | Ethernet Receive Path          |
| IN        | Safety Input                               | Tx+/- | Ethernet Send Path             |
| OSSD      | Safety Output                              | Bus   | Interfaces-Bus A(+)/B(-)       |
| Signal    | Signal Output                              | La    | Emitted Light disengageable    |
| Bi_D+/-   | Ethernet Gigabit bidirect. data line (A-D) | Mag   | Magnet activation              |
| EN0 RS422 | Encoder 0-pulse 0-0 (TTL)                  | RES   | Input confirmation             |
|           |                                            | EDM   | Contactur Monitoring           |

|                                    |                       |
|------------------------------------|-----------------------|
| ENAR5422                           | Encoder A/Ä (TTL)     |
| ENB5422                            | Encoder B/B-bar (TTL) |
| ENa                                | Encoder A             |
| ENb                                | Encoder B             |
| ÄMIN                               | Digital output MIN    |
| ÄMAX                               | Digital output MAX    |
| ÄOK                                | Digital output OK     |
| SY In                              | Synchronization In    |
| SY OUT                             | Synchronization OUT   |
| OLt                                | Brightness output     |
| M                                  | Maintenance           |
| rsv                                | reserved              |
| Wire Colors according to IEC 60757 |                       |
| BK                                 | Black                 |
| BN                                 | Brown                 |
| RD                                 | Red                   |
| OG                                 | Orange                |
| YE                                 | Yellow                |
| GN                                 | Green                 |
| BU                                 | Blue                  |
| VT                                 | Violet                |
| GY                                 | Grey                  |
| WH                                 | White                 |
| PK                                 | Pink                  |
| GNYE                               | Green/Yellow          |

## Measuring field X, Z

