

## Preliminary datasheet

### EconoPACK™2 module with the fast IGBT2 for high-frequency switching and PressFIT / NTC

#### Features

- Electrical features
  - $V_{CES} = 1200\text{ V}$
  - $I_{C\text{ nom}} = 75\text{ A} / I_{CRM} = 150\text{ A}$
  - High short-circuit capability
  - Low switching losses
- Mechanical features
  - Isolated base plate
  - Copper base plate
  - PressFIT contact technology
  - RoHS compliant
  - Standard housing



Typical appearance

#### Potential applications

- Inductive heating and welding
- UPS systems

#### Product validation

- Qualified for industrial applications according to the relevant tests of IEC 60747, 60749 and 60068

#### Description

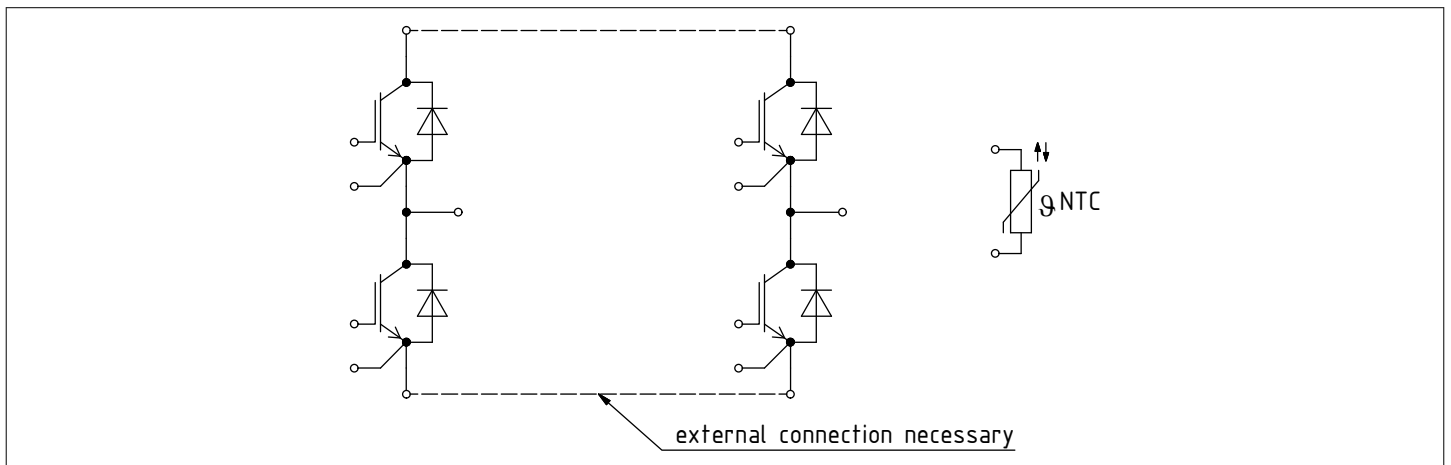


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## 1 Package

**Table 1** Insulation coordination

| Parameter                           | Symbol      | Note or test condition                         | Values    | Unit |
|-------------------------------------|-------------|------------------------------------------------|-----------|------|
| Isolation test voltage              | $V_{ISOL}$  | RMS, $f = 50 \text{ Hz}$ , $t = 1 \text{ min}$ | 2.5       | kV   |
| Material of module baseplate        |             |                                                | Cu        |      |
| Internal isolation                  |             | basic insulation (class 1, IEC 61140)          | $Al_2O_3$ |      |
| Creepage distance                   | $d_{Creep}$ | terminal to heatsink                           | 10.0      | mm   |
| Clearance                           | $d_{Clear}$ | terminal to heatsink                           | 7.5       | mm   |
| Comparative tracking index          | $CTI$       |                                                | > 200     |      |
| Relative thermal index (electrical) | $RTI$       | housing                                        | 140       | °C   |

**Table 2** Characteristic values

| Parameter                                | Symbol        | Note or test condition                         | Values |      |      | Unit |
|------------------------------------------|---------------|------------------------------------------------|--------|------|------|------|
|                                          |               |                                                | Min.   | Typ. | Max. |      |
| Stray inductance module                  | $L_{sCE}$     |                                                |        | 30   |      | nH   |
| Module lead resistance, terminals - chip | $R_{CC'+EE'}$ | $T_C = 25^\circ\text{C}$ , per switch          |        | 2.2  |      | mΩ   |
| Storage temperature                      | $T_{stg}$     |                                                | -40    |      | 125  | °C   |
| Mounting torque for module mounting      | $M$           | - Mounting according to valid application note | 3      |      | 6    | Nm   |
| Weight                                   | $G$           |                                                |        | 180  |      | g    |

**Note:** The current under continuous operation is limited to 50 A rms per connector pin.

## 2 IGBT, Inverter

**Table 3** Maximum rated values

| Parameter                         | Symbol    | Note or test condition                   |                             | Values | Unit |
|-----------------------------------|-----------|------------------------------------------|-----------------------------|--------|------|
| Collector-emitter voltage         | $V_{CES}$ |                                          | $T_{vj} = 25^\circ\text{C}$ | 1200   | V    |
| Continuous DC collector current   | $I_{CDC}$ | $T_{vj \text{ max}} = 150^\circ\text{C}$ | $T_C = 65^\circ\text{C}$    | 75     | A    |
| Repetitive peak collector current | $I_{CRM}$ | $t_p$ limited by $T_{vj \text{ op}}$     |                             | 150    | A    |
| Gate-emitter peak voltage         | $V_{GES}$ |                                          |                             | ±20    | V    |

**Table 4**                      **Characteristic values**

| Parameter                              | Symbol        | Note or test condition                                                                                                                        |                                              | Values |       |       | Unit       |
|----------------------------------------|---------------|-----------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------|--------|-------|-------|------------|
|                                        |               |                                                                                                                                               |                                              | Min.   | Typ.  | Max.  |            |
| Collector-emitter saturation voltage   | $V_{CE\ sat}$ | $I_C = 75\ A, V_{GE} = 15\ V$                                                                                                                 | $T_{vj} = 25\ ^\circ C$                      |        | 3.20  | 3.75  | V          |
|                                        |               |                                                                                                                                               | $T_{vj} = 125\ ^\circ C$                     |        | 3.85  |       |            |
| Gate threshold voltage                 | $V_{GETh}$    | $I_C = 3\ mA, V_{CE} = V_{GE}, T_{vj} = 25\ ^\circ C$                                                                                         |                                              | 4.5    | 5.5   | 6.5   | V          |
| Gate charge                            | $Q_G$         | $V_{GE} = \pm 15\ V$                                                                                                                          |                                              |        | 0.8   |       | $\mu C$    |
| Internal gate resistor                 | $R_{Gint}$    | $T_{vj} = 25\ ^\circ C$                                                                                                                       |                                              |        | 5     |       | $\Omega$   |
| Input capacitance                      | $C_{ies}$     | $f = 1000\ kHz, T_{vj} = 25\ ^\circ C, V_{CE} = 25\ V, V_{GE} = 0\ V$                                                                         |                                              |        | 5.1   |       | nF         |
| Reverse transfer capacitance           | $C_{res}$     | $f = 1000\ kHz, T_{vj} = 25\ ^\circ C, V_{CE} = 25\ V, V_{GE} = 0\ V$                                                                         |                                              |        | 0.3   |       | nF         |
| Collector-emitter cut-off current      | $I_{CES}$     | $V_{CE} = 1200\ V, V_{GE} = 0\ V$                                                                                                             | $T_{vj} = 25\ ^\circ C$                      |        |       | 1     | mA         |
| Gate-emitter leakage current           | $I_{GES}$     | $V_{CE} = 0\ V, V_{GE} = 20\ V, T_{vj} = 25\ ^\circ C$                                                                                        |                                              |        |       | 100   | nA         |
| Turn-on delay time (inductive load)    | $t_{don}$     | $I_C = 75\ A, V_{CC} = 600\ V, V_{GE} = \pm 15\ V, R_{Gon} = 7.5\ \Omega$                                                                     | $T_{vj} = 25\ ^\circ C$                      |        | 0.120 |       | $\mu s$    |
|                                        |               |                                                                                                                                               | $T_{vj} = 125\ ^\circ C$                     |        | 0.130 |       |            |
| Rise time (inductive load)             | $t_r$         | $I_C = 75\ A, V_{CC} = 600\ V, V_{GE} = \pm 15\ V, R_{Gon} = 7.5\ \Omega$                                                                     | $T_{vj} = 25\ ^\circ C$                      |        | 0.050 |       | $\mu s$    |
|                                        |               |                                                                                                                                               | $T_{vj} = 125\ ^\circ C$                     |        | 0.060 |       |            |
| Turn-off delay time (inductive load)   | $t_{doff}$    | $I_C = 75\ A, V_{CC} = 600\ V, V_{GE} = \pm 15\ V, R_{Goff} = 7.5\ \Omega$                                                                    | $T_{vj} = 25\ ^\circ C$                      |        | 0.310 |       | $\mu s$    |
|                                        |               |                                                                                                                                               | $T_{vj} = 125\ ^\circ C$                     |        | 0.360 |       |            |
| Fall time (inductive load)             | $t_f$         | $I_C = 75\ A, V_{CC} = 600\ V, V_{GE} = \pm 15\ V, R_{Goff} = 7.5\ \Omega$                                                                    | $T_{vj} = 25\ ^\circ C$                      |        | 0.020 |       | $\mu s$    |
|                                        |               |                                                                                                                                               | $T_{vj} = 125\ ^\circ C$                     |        | 0.030 |       |            |
| Turn-on energy loss per pulse          | $E_{on}$      | $I_C = 75\ A, V_{CC} = 600\ V, L_\sigma = 30\ nH, V_{GE} = \pm 15\ V, R_{Gon} = 7.5\ \Omega, di/dt = 2000\ A/\mu s (T_{vj} = 125\ ^\circ C)$  | $T_{vj} = 25\ ^\circ C$                      |        | 5     |       | mJ         |
|                                        |               |                                                                                                                                               | $T_{vj} = 125\ ^\circ C$                     |        | 9     |       |            |
| Turn-off energy loss per pulse         | $E_{off}$     | $I_C = 75\ A, V_{CC} = 600\ V, L_\sigma = 30\ nH, V_{GE} = \pm 15\ V, R_{Goff} = 7.5\ \Omega, dv/dt = 7000\ V/\mu s (T_{vj} = 125\ ^\circ C)$ | $T_{vj} = 25\ ^\circ C$                      |        | 2.6   |       | mJ         |
|                                        |               |                                                                                                                                               | $T_{vj} = 125\ ^\circ C$                     |        | 3.8   |       |            |
| SC data                                | $I_{SC}$      | $V_{GE} \leq 15\ V, V_{CC} = 900\ V, V_{CEmax} = V_{CES} - L_{SCE} \cdot di/dt$                                                               | $t_p \leq 10\ \mu s, T_{vj} = 125\ ^\circ C$ |        | 450   |       | A          |
| Thermal resistance, junction to case   | $R_{thJC}$    | per IGBT                                                                                                                                      |                                              |        |       | 0.250 | K/W        |
| Thermal resistance, case to heat sink  | $R_{thCH}$    | per IGBT, $\lambda_{grease} = 1\ W/(m \cdot K)$                                                                                               |                                              |        | 0.120 |       | K/W        |
| Temperature under switching conditions | $T_{vj\ op}$  |                                                                                                                                               |                                              | -40    |       | 125   | $^\circ C$ |

### 3 Diode, Inverter

**Table 5** Maximum rated values

| Parameter                       | Symbol    | Note or test condition                    |                          | Values | Unit             |
|---------------------------------|-----------|-------------------------------------------|--------------------------|--------|------------------|
| Repetitive peak reverse voltage | $V_{RRM}$ |                                           | $T_{vj} = 25\text{ °C}$  | 1200   | V                |
| Continuous DC forward current   | $I_F$     |                                           |                          | 75     | A                |
| Repetitive peak forward current | $I_{FRM}$ | $t_P = 1\text{ ms}$                       |                          | 150    | A                |
| $I^2t$ - value                  | $I^2t$    | $t_P = 10\text{ ms}$ , $V_R = 0\text{ V}$ | $T_{vj} = 125\text{ °C}$ | 2450   | A <sup>2</sup> s |

**Table 6** Characteristic values

| Parameter                              | Symbol             | Note or test condition                                                                                                                           | Values                   |       |       | Unit          |
|----------------------------------------|--------------------|--------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------|-------|-------|---------------|
|                                        |                    |                                                                                                                                                  | Min.                     | Typ.  | Max.  |               |
| Forward voltage                        | $V_F$              | $I_F = 75\text{ A}$ , $V_{GE} = 0\text{ V}$                                                                                                      | $T_{vj} = 25\text{ °C}$  | 2.00  | 2.55  | V             |
|                                        |                    |                                                                                                                                                  | $T_{vj} = 125\text{ °C}$ | 1.70  |       |               |
| Peak reverse recovery current          | $I_{RM}$           | $V_{CC} = 600\text{ V}$ , $I_F = 75\text{ A}$ ,<br>$V_{GE} = -15\text{ V}$ , $-di_F/dt = 2000\text{ A}/\mu\text{s}$ ( $T_{vj} = 125\text{ °C}$ ) | $T_{vj} = 25\text{ °C}$  | 43    |       | A             |
|                                        |                    |                                                                                                                                                  | $T_{vj} = 125\text{ °C}$ | 62    |       |               |
| Recovered charge                       | $Q_r$              | $V_{CC} = 600\text{ V}$ , $I_F = 75\text{ A}$ ,<br>$V_{GE} = -15\text{ V}$ , $-di_F/dt = 2000\text{ A}/\mu\text{s}$ ( $T_{vj} = 125\text{ °C}$ ) | $T_{vj} = 25\text{ °C}$  | 4.5   |       | $\mu\text{C}$ |
|                                        |                    |                                                                                                                                                  | $T_{vj} = 125\text{ °C}$ | 13    |       |               |
| Reverse recovery energy                | $E_{rec}$          | $V_{CC} = 600\text{ V}$ , $I_F = 75\text{ A}$ ,<br>$V_{GE} = -15\text{ V}$ , $-di_F/dt = 2000\text{ A}/\mu\text{s}$ ( $T_{vj} = 125\text{ °C}$ ) | $T_{vj} = 25\text{ °C}$  | 1.7   |       | mJ            |
|                                        |                    |                                                                                                                                                  | $T_{vj} = 125\text{ °C}$ | 4.7   |       |               |
| Thermal resistance, junction to case   | $R_{thJC}$         | per diode                                                                                                                                        |                          |       | 0.550 | K/W           |
| Thermal resistance, case to heat sink  | $R_{thCH}$         | per diode, $\lambda_{grease} = 1\text{ W}/(\text{m}\cdot\text{K})$                                                                               |                          | 0.260 |       | K/W           |
| Temperature under switching conditions | $T_{vj\text{ op}}$ |                                                                                                                                                  | -40                      |       | 125   | °C            |

### 4 NTC-Thermistor

**Table 7** Characteristic values

| Parameter              | Symbol       | Note or test condition                                    | Values |      |      | Unit |
|------------------------|--------------|-----------------------------------------------------------|--------|------|------|------|
|                        |              |                                                           | Min.   | Typ. | Max. |      |
| Rated resistance       | $R_{25}$     | $T_{NTC} = 25\text{ °C}$                                  |        | 5    |      | kΩ   |
| Deviation of $R_{100}$ | $\Delta R/R$ | $T_{NTC} = 100\text{ °C}$ , $R_{100} = 493\text{ }\Omega$ | -5     |      | 5    | %    |
| Power dissipation      | $P_{25}$     | $T_{NTC} = 25\text{ °C}$                                  |        |      | 20   | mW   |

(table continues...)

Table 7 (continued) Characteristic values

| Parameter | Symbol       | Note or test condition                                        | Values |      |      | Unit |
|-----------|--------------|---------------------------------------------------------------|--------|------|------|------|
|           |              |                                                               | Min.   | Typ. | Max. |      |
| B-value   | $B_{25/50}$  | $R_2 = R_{25} \exp[B_{25/50}(1/T_2 - 1/(298,15 \text{ K}))]$  |        | 3375 |      | K    |
| B-value   | $B_{25/80}$  | $R_2 = R_{25} \exp[B_{25/80}(1/T_2 - 1/(298,15 \text{ K}))]$  |        | 3411 |      | K    |
| B-value   | $B_{25/100}$ | $R_2 = R_{25} \exp[B_{25/100}(1/T_2 - 1/(298,15 \text{ K}))]$ |        | 3433 |      | K    |

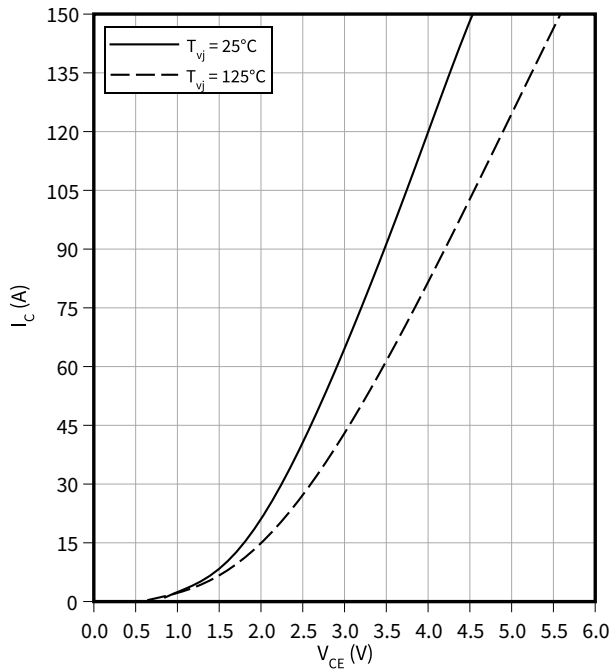
**Note:** Specification according to the valid application note.

5 Characteristics diagrams

Output characteristic (typical), IGBT, Inverter

$I_C = f(V_{CE})$

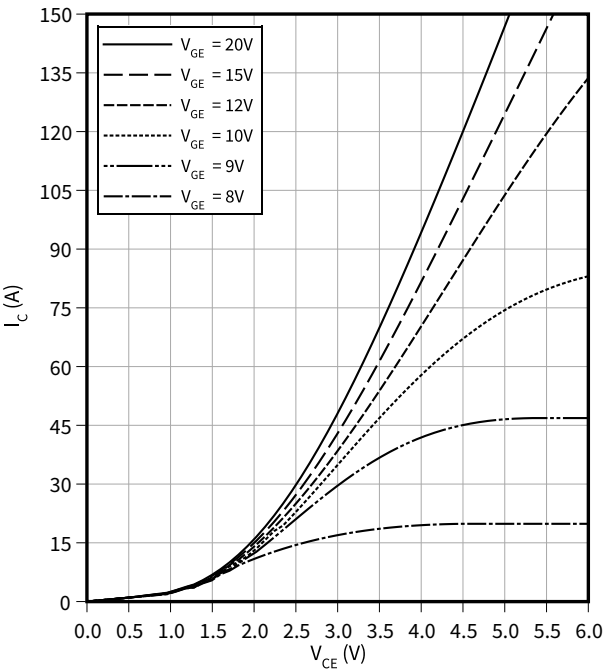
$V_{GE} = 15\text{ V}$



Output characteristic field (typical), IGBT, Inverter

$I_C = f(V_{CE})$

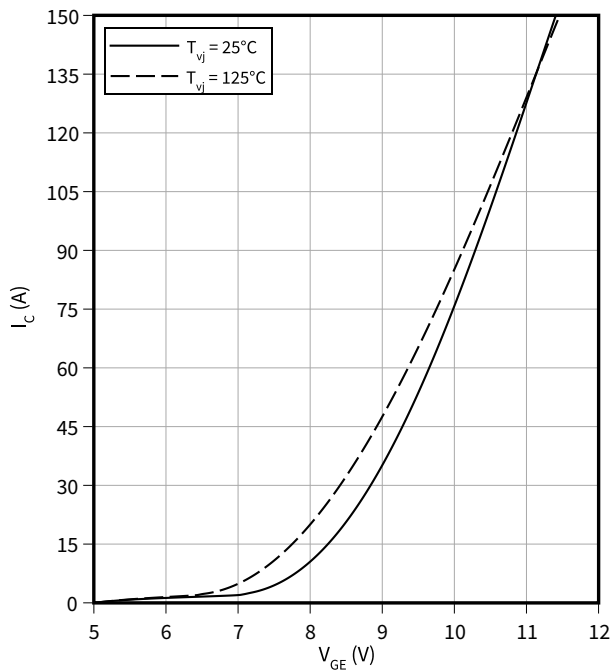
$T_{vj} = 125^\circ\text{C}$



Transfer characteristic (typical), IGBT, Inverter

$I_C = f(V_{GE})$

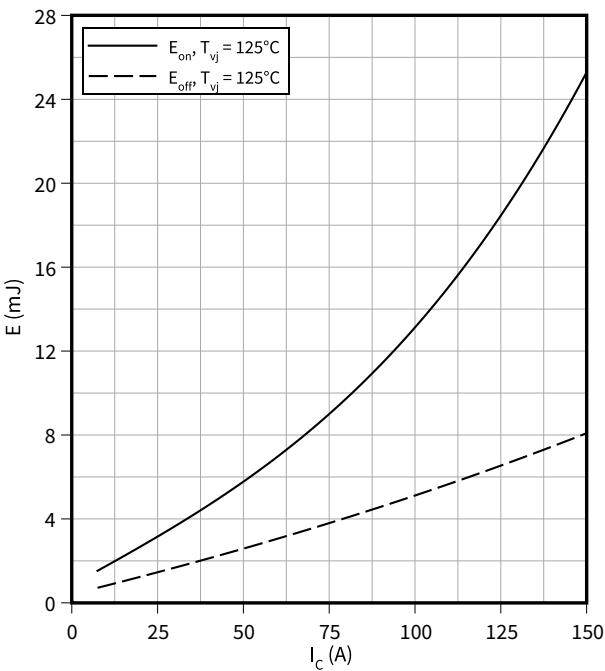
$V_{CE} = 20\text{ V}$



Switching losses (typical), IGBT, Inverter

$E = f(I_C)$

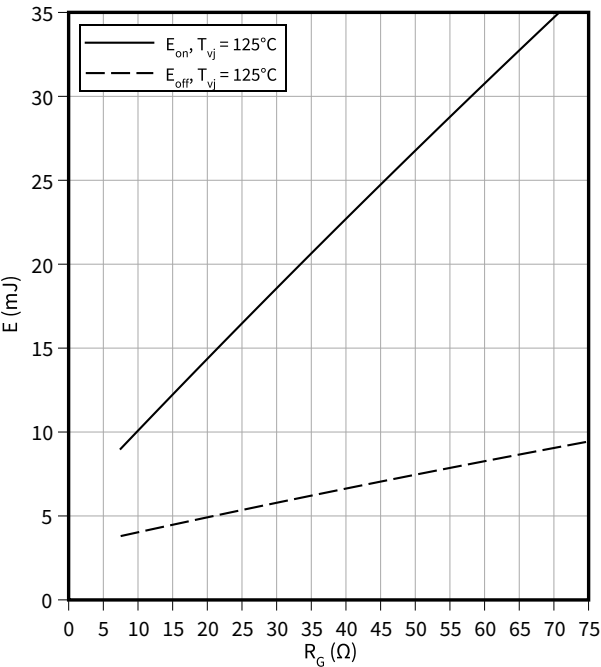
$R_{Goff} = 7.5\ \Omega$ ,  $R_{Gon} = 7.5\ \Omega$ ,  $V_{GE} = \pm 15\text{ V}$ ,  $V_{CC} = 600\text{ V}$



5 Characteristics diagrams

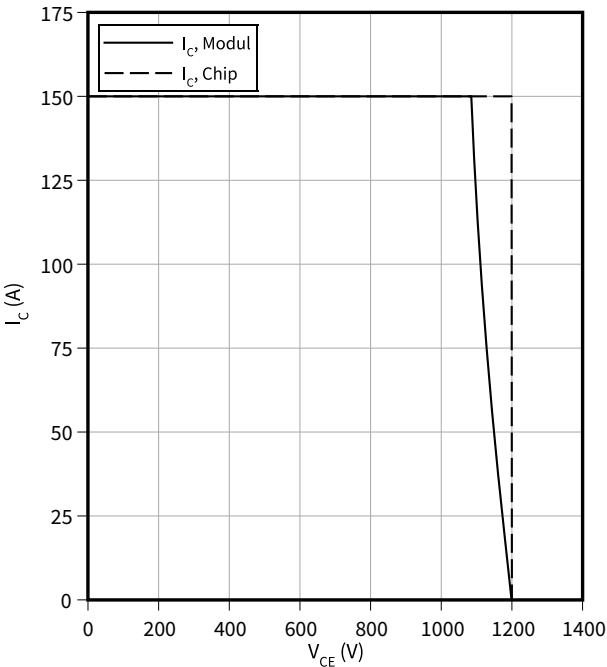
Switching losses (typical), IGBT, Inverter

$E = f(R_G)$   
 $V_{GE} = \pm 15\text{ V}$ ,  $I_C = 75\text{ A}$ ,  $V_{CC} = 600\text{ V}$



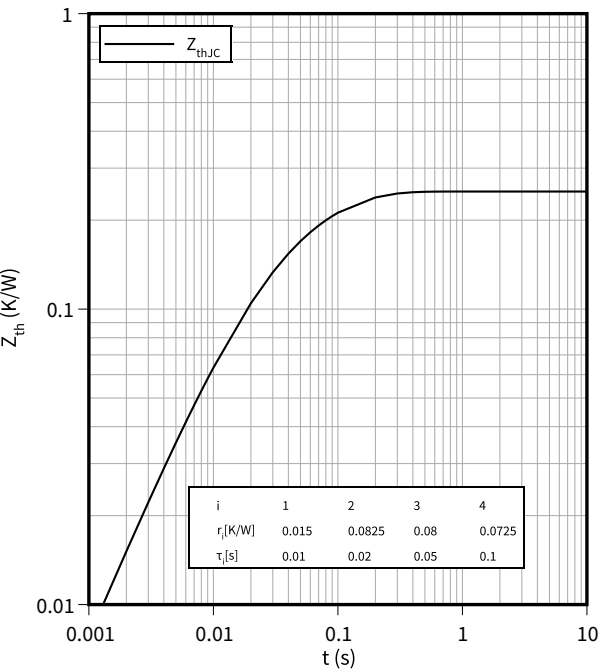
Reverse bias safe operating area (RBSOA), IGBT, Inverter

$I_C = f(V_{CE})$   
 $R_{Goff} = 7.5\text{ Ω}$ ,  $V_{GE} = \pm 15\text{ V}$ ,  $T_{vj} = 125\text{ °C}$



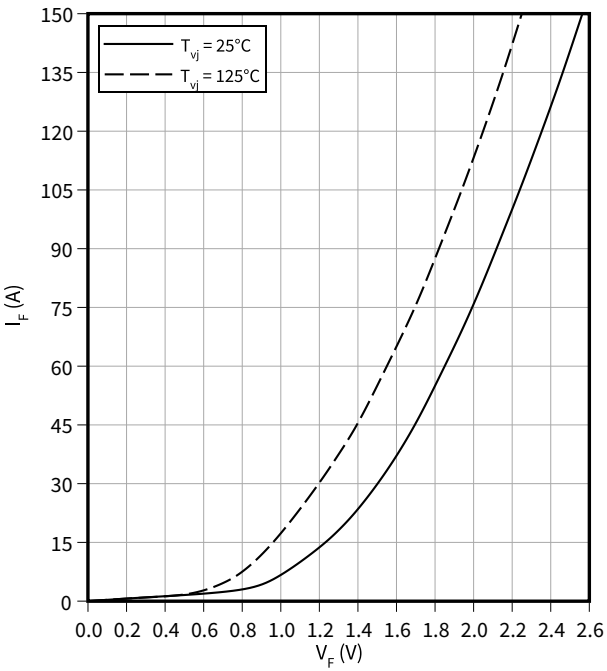
Transient thermal impedance, IGBT, Inverter

$Z_{th} = f(t)$



Forward characteristic (typical), Diode, Inverter

$I_F = f(V_F)$

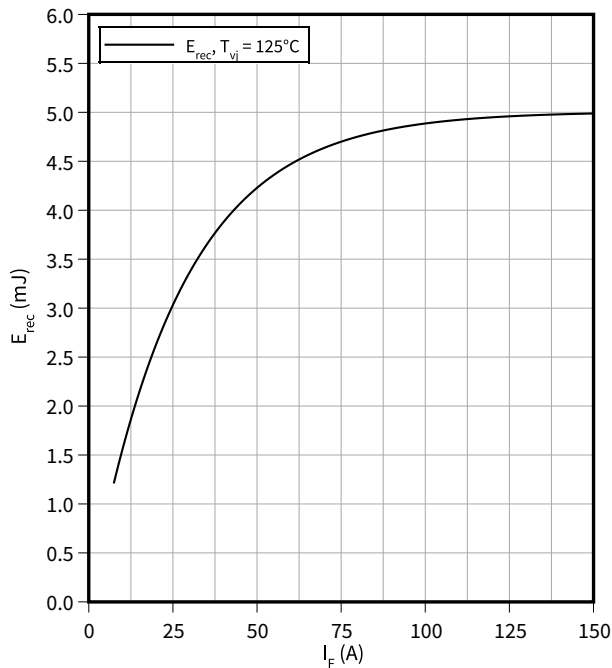




5 Characteristics diagrams

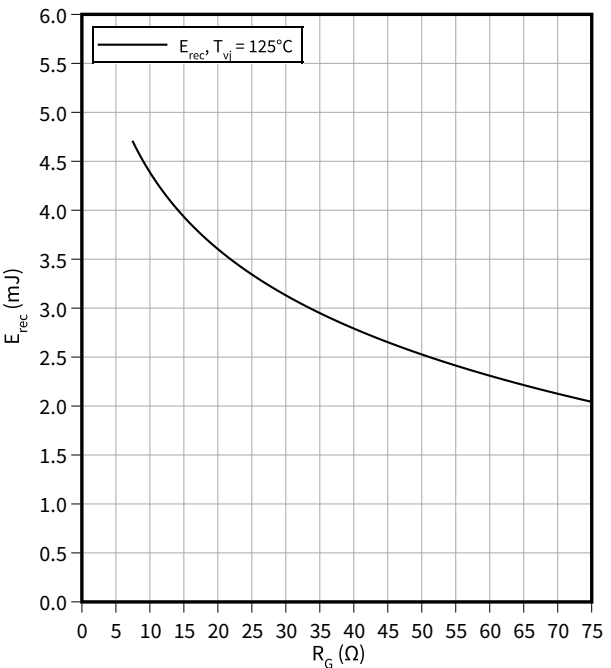
Switching losses (typical), Diode, Inverter

$E_{rec} = f(I_F)$   
 $R_{Gon} = 7.5 \Omega, V_{CC} = 600 V$



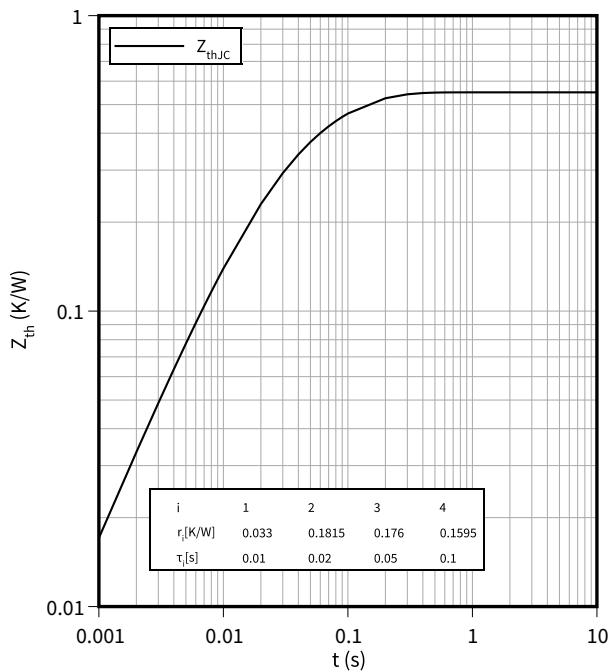
Switching losses (typical), Diode, Inverter

$E_{rec} = f(R_G)$   
 $I_F = 75 A, V_{CC} = 600 V$



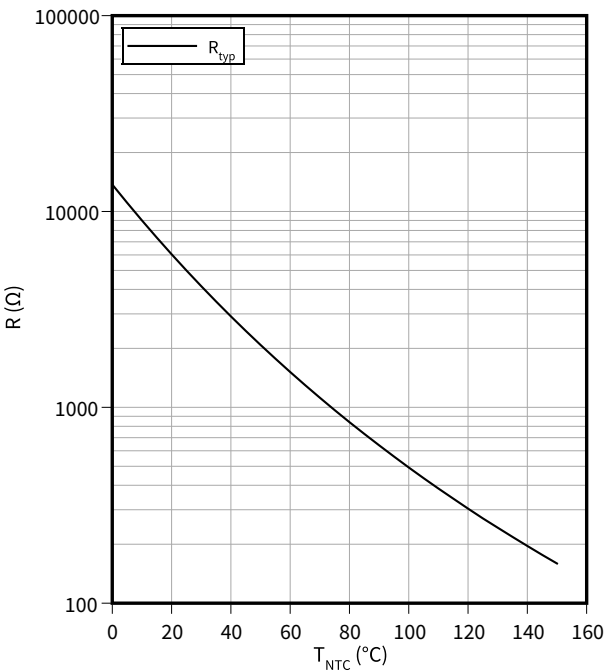
Transient thermal impedance, Diode, Inverter

$Z_{th} = f(t)$



Temperature characteristic (typical), NTC-Thermistor

$R = f(T_{NTC})$



6 Circuit diagram

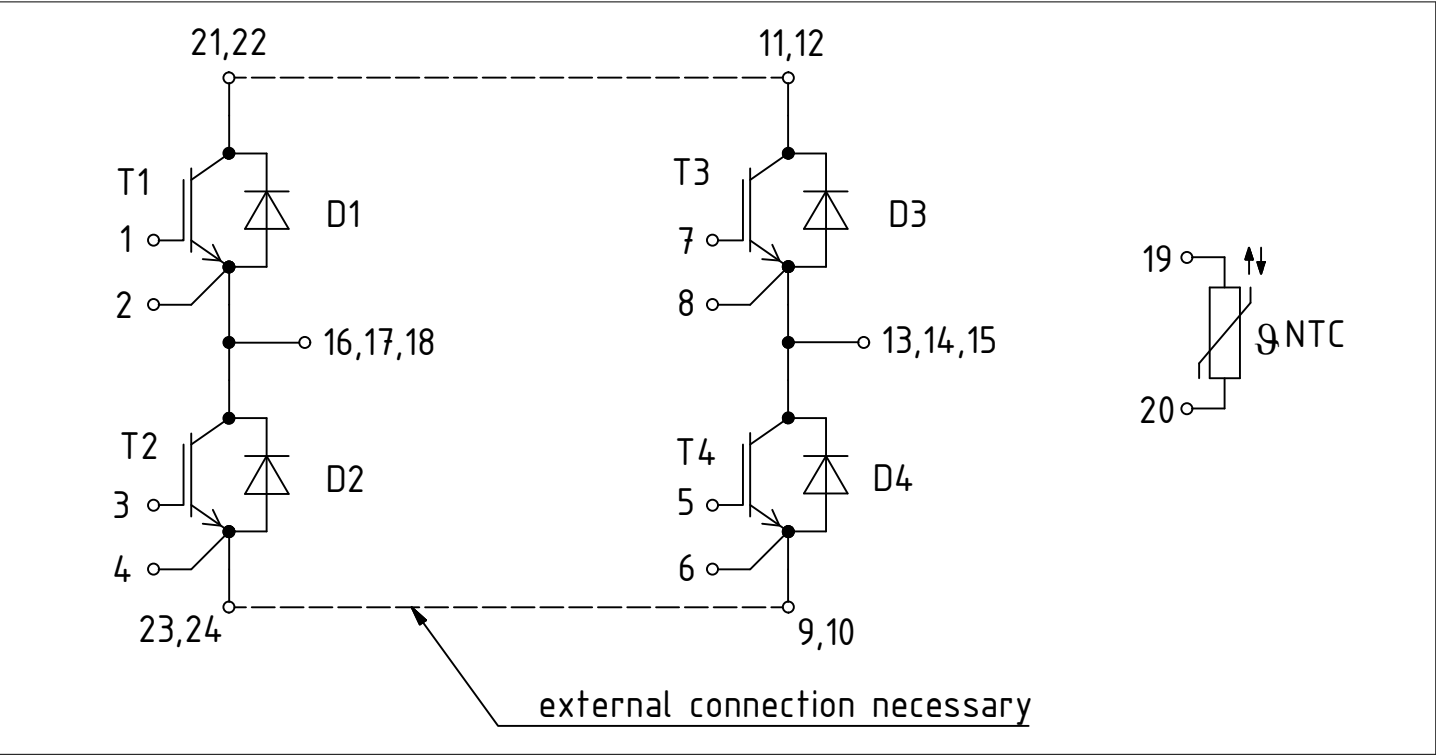


Figure 1



Revision 0.20  
2024-01-25

8 Module label code

| Module label code |                                                                                                                                                                                                                                           |         |                 |
|-------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------|-----------------|
| Code format       | Data Matrix                                                                                                                                                                                                                               |         | Barcode Code128 |
| Encoding          | ASCII text                                                                                                                                                                                                                                |         | Code Set A      |
| Symbol size       | 16x16                                                                                                                                                                                                                                     |         | 23 digits       |
| Standard          | IEC24720 and IEC16022                                                                                                                                                                                                                     |         | IEC8859-1       |
| Code content      | Content                                                                                                                                                                                                                                   | Digit   | Example         |
|                   | Module serial number                                                                                                                                                                                                                      | 1 – 5   | 71549           |
|                   | Module material number                                                                                                                                                                                                                    | 6 - 11  | 142846          |
|                   | Production order number                                                                                                                                                                                                                   | 12 - 19 | 55054991        |
|                   | Date code (production year)                                                                                                                                                                                                               | 20 – 21 | 15              |
|                   | Date code (production week)                                                                                                                                                                                                               | 22 – 23 | 30              |
| Example           | <div><div>7154914284655054991153071549142846550549911530</div></div> |         |                 |

Figure 3

Revision history

Revision history

| Document revision | Date of release | Description of changes                                                                                                                              |
|-------------------|-----------------|-----------------------------------------------------------------------------------------------------------------------------------------------------|
| V1.0              | 2011-07-19      | Target datasheet                                                                                                                                    |
| V2.0              | 2011-10-18      | Preliminary datasheet                                                                                                                               |
| n/a               | 2020-09-01      | Datasheet migrated to a new system with a new layout and new revision number schema: target or preliminary datasheet = 0.xy; final datasheet = 1.xy |
| 0.20              | 2024-01-25      | Preliminary datasheet                                                                                                                               |

## Trademarks

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**Edition 2024-01-25**

**Published by**

**Infineon Technologies AG**  
**81726 Munich, Germany**

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**Document reference**  
**IFX-AAW924-003**

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