

## Highly insulated module with Trench/Fieldstop IGBT3 and emitter controlled 3 diode

### Features

- Electrical features
  - $V_{CES} = 4500\text{ V}$
  - $I_{C\text{ nom}} = 1000\text{ A} / I_{CRM} = 2000\text{ A}$
  - High DC stability
  - High dynamic robustness
  - High short-circuit capability
  - Low  $V_{CE,sat}$
  - Trench IGBT 3
  - $V_{CE,sat}$  with positive temperature coefficient
- Mechanical features
  - AlSiC base plate for increased thermal cycling capability
  - High creepage and clearance distances
  - Isolated base plate
  - Package with CTI > 600
  - Package with enhanced insulation of 10.4 kV AC 60 s



### Potential applications

- Motor drives
- Traction drives
- Multi-level inverter
- High-power converters
- Medium-voltage converters

### Product validation

- Qualified for industrial applications according to the relevant tests of IEC 60747, 60749 and 60068

### Description

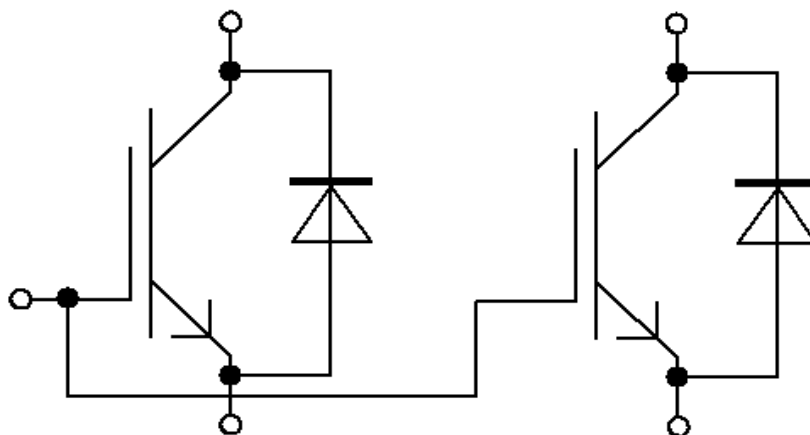


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## 1 Package

**Table 1** Insulation coordination

| Parameter                            | Symbol      | Note or test condition                                 | Values | Unit |
|--------------------------------------|-------------|--------------------------------------------------------|--------|------|
| Isolation test voltage               | $V_{ISOL}$  | RMS, $f = 50 \text{ Hz}$ , $t = 60 \text{ s}$          | 10.4   | kV   |
| Partial discharge extinction voltage | $V_{isol}$  | RMS, $f = 50 \text{ Hz}$ , $Q_{PD} \leq 10 \text{ pC}$ | 3.5    | kV   |
| DC stability                         | $V_{CE(D)}$ | $T_{vj}=25^{\circ}\text{C}$ , 100 Fit                  | 3000   | V    |
| Material of module baseplate         |             |                                                        | AlSiC  |      |
| Internal isolation                   |             | basic insulation (class 1, IEC 61140)                  | AlN    |      |
| Creepage distance                    | $d_{Creep}$ | terminal to heatsink                                   | 64.0   | mm   |
| Creepage distance                    | $d_{Creep}$ | terminal to terminal                                   | 56.0   | mm   |
| Clearance                            | $d_{Clear}$ | terminal to heatsink                                   | 40.0   | mm   |
| Clearance                            | $d_{Clear}$ | terminal to terminal                                   | 26.0   | mm   |
| Comparative tracking index           | $CTI$       |                                                        | > 600  |      |

**Table 2** Characteristic values

| Parameter                                | Symbol        | Note or test condition                         |           | Values |      |      | Unit |
|------------------------------------------|---------------|------------------------------------------------|-----------|--------|------|------|------|
|                                          |               |                                                |           | Min.   | Typ. | Max. |      |
| Stray inductance module                  | $L_{sCE}$     |                                                |           |        | 20   |      | nH   |
| Module lead resistance, terminals - chip | $R_{CC'+EE'}$ | T <sub>C</sub> =25°C, per switch               |           |        | 0.18 |      | mΩ   |
| Storage temperature                      | $T_{stg}$     |                                                |           | -55    |      | 125  | °C   |
| Mounting torque for module mounting      | $M$           | - Mounting according to valid application note | M6, Screw | 4.25   |      | 5.75 | Nm   |
| Terminal connection torque               | $M$           | - Mounting according to valid application note | M4, Screw | 1.8    |      | 2.1  | Nm   |
|                                          |               |                                                | M8, Screw | 8      |      | 10   |      |
| Weight                                   | $G$           |                                                |           |        | 1000 |      | g    |

Note: The maximum allowed  $dv/dt$  measured between 0,6 and  $1 \times V_{ce}$  is  $1400\text{V}/\mu\text{s}$ .

## 2 IGBT, Inverter

**Table 3** Maximum rated values

| Parameter                 | Symbol    | Note or test condition         | Values | Unit |
|---------------------------|-----------|--------------------------------|--------|------|
| Collector-emitter voltage | $V_{CES}$ | $T_{vj} = -40^{\circ}\text{C}$ | 4500   | V    |
|                           |           | $T_{vj} = 25^{\circ}\text{C}$  | 4500   |      |
|                           |           | $T_{vj} = 125^{\circ}\text{C}$ | 4500   |      |

(table continues...)

**Table 3 (continued) Maximum rated values**

| Parameter                         | Symbol    | Note or test condition              |                            | Values   | Unit |
|-----------------------------------|-----------|-------------------------------------|----------------------------|----------|------|
| Continuous DC collector current   | $I_{CDC}$ | $T_{vj\ max} = 150\ ^\circ\text{C}$ | $T_C = 80\ ^\circ\text{C}$ | 1000     | A    |
| Repetitive peak collector current | $I_{CRM}$ | $t_p$ limited by $T_{vj\ op}$       |                            | 2000     | A    |
| Gate-emitter peak voltage         | $V_{GES}$ |                                     |                            | $\pm 20$ | V    |

**Table 4 Characteristic values**

| Parameter                            | Symbol        | Note or test condition                                                                                                                                                                       |                                | Values |       |      | Unit          |
|--------------------------------------|---------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------|--------|-------|------|---------------|
|                                      |               |                                                                                                                                                                                              |                                | Min.   | Typ.  | Max. |               |
| Collector-emitter saturation voltage | $V_{CE\ sat}$ | $I_C = 1000\ \text{A}, V_{GE} = 15\ \text{V}$                                                                                                                                                | $T_{vj} = 25\ ^\circ\text{C}$  |        | 2.70  | 3.05 | V             |
|                                      |               |                                                                                                                                                                                              | $T_{vj} = 125\ ^\circ\text{C}$ |        | 3.25  | 3.85 |               |
| Gate threshold voltage               | $V_{GETh}$    | $I_C = 70.5\ \text{mA}, V_{CE} = V_{GE}, T_{vj} = 25\ ^\circ\text{C}$                                                                                                                        |                                | 5.40   | 6     | 6.60 | V             |
| Gate charge                          | $Q_G$         | $V_{GE} = \pm 15\ \text{V}, V_{CC} = 2800\ \text{V}$                                                                                                                                         |                                |        | 26.5  |      | $\mu\text{C}$ |
| Internal gate resistor               | $R_{Gint}$    | $T_{vj} = 25\ ^\circ\text{C}$                                                                                                                                                                |                                |        | 1.1   |      | $\Omega$      |
| Input capacitance                    | $C_{ies}$     | $f = 1000\ \text{kHz}, T_{vj} = 25\ ^\circ\text{C}, V_{CE} = 25\ \text{V}, V_{GE} = 0\ \text{V}$                                                                                             |                                |        | 185   |      | nF            |
| Reverse transfer capacitance         | $C_{res}$     | $f = 1000\ \text{kHz}, T_{vj} = 25\ ^\circ\text{C}, V_{CE} = 25\ \text{V}, V_{GE} = 0\ \text{V}$                                                                                             |                                |        | 3.1   |      | nF            |
| Collector-emitter cut-off current    | $I_{CES}$     | $V_{CE} = 4500\ \text{V}, V_{GE} = 0\ \text{V}$                                                                                                                                              | $T_{vj} = 25\ ^\circ\text{C}$  |        |       | 5    | mA            |
| Gate-emitter leakage current         | $I_{GES}$     | $V_{CE} = 0\ \text{V}, V_{GE} = 20\ \text{V}, T_{vj} = 25\ ^\circ\text{C}$                                                                                                                   |                                |        |       | 400  | nA            |
| Turn-on delay time (inductive load)  | $t_{don}$     | $I_C = 1000\ \text{A}, V_{CC} = 2800\ \text{V}, V_{GE} = \pm 15\ \text{V}, R_{Gon} = 1\ \Omega$                                                                                              | $T_{vj} = 25\ ^\circ\text{C}$  |        | 0.910 |      | $\mu\text{s}$ |
|                                      |               |                                                                                                                                                                                              | $T_{vj} = 125\ ^\circ\text{C}$ |        | 0.960 |      |               |
| Rise time (inductive load)           | $t_r$         | $I_C = 1000\ \text{A}, V_{CC} = 2800\ \text{V}, V_{GE} = \pm 15\ \text{V}, R_{Gon} = 1\ \Omega$                                                                                              | $T_{vj} = 25\ ^\circ\text{C}$  |        | 0.210 |      | $\mu\text{s}$ |
|                                      |               |                                                                                                                                                                                              | $T_{vj} = 125\ ^\circ\text{C}$ |        | 0.230 |      |               |
| Turn-off delay time (inductive load) | $t_{doff}$    | $I_C = 1000\ \text{A}, V_{CC} = 2800\ \text{V}, V_{GE} = \pm 15\ \text{V}, R_{Goff} = 9.1\ \Omega$                                                                                           | $T_{vj} = 25\ ^\circ\text{C}$  |        | 7.150 |      | $\mu\text{s}$ |
|                                      |               |                                                                                                                                                                                              | $T_{vj} = 125\ ^\circ\text{C}$ |        | 7.530 |      |               |
| Fall time (inductive load)           | $t_f$         | $I_C = 1000\ \text{A}, V_{CC} = 2800\ \text{V}, V_{GE} = \pm 15\ \text{V}, R_{Goff} = 9.1\ \Omega$                                                                                           | $T_{vj} = 25\ ^\circ\text{C}$  |        | 1.100 |      | $\mu\text{s}$ |
|                                      |               |                                                                                                                                                                                              | $T_{vj} = 125\ ^\circ\text{C}$ |        | 2.120 |      |               |
| Turn-on time (resistive load)        | $t_{on\_R}$   | $I_C = 500\ \text{A}, V_{CC} = 2000\ \text{V}, V_{GE} = \pm 15\ \text{V}, R_{Gon} = 1\ \Omega$                                                                                               | $T_{vj} = 25\ ^\circ\text{C}$  | 1.80   |       |      | $\mu\text{s}$ |
| Turn-on energy loss per pulse        | $E_{on}$      | $I_C = 1000\ \text{A}, V_{CC} = 2800\ \text{V}, L_\sigma = 95\ \text{nH}, V_{GE} = \pm 15\ \text{V}, R_{Gon} = 1\ \Omega, di/dt = 3500\ \text{A}/\mu\text{s} (T_{vj} = 125\ ^\circ\text{C})$ | $T_{vj} = 25\ ^\circ\text{C}$  |        | 3700  |      | mJ            |
|                                      |               |                                                                                                                                                                                              | $T_{vj} = 125\ ^\circ\text{C}$ |        | 5400  |      |               |

(table continues...)

**Table 4** (continued) Characteristic values

| Parameter                              | Symbol             | Note or test condition                                                                                                                                                                                                    | Values                                                                  |      |      | Unit             |
|----------------------------------------|--------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------|------|------|------------------|
|                                        |                    |                                                                                                                                                                                                                           | Min.                                                                    | Typ. | Max. |                  |
| Turn-off energy loss per pulse         | $E_{off}$          | $I_C = 1000\text{ A}$ , $V_{CC} = 2800\text{ V}$ ,<br>$L_\sigma = 95\text{ nH}$ , $V_{GE} = \pm 15\text{ V}$ ,<br>$R_{Goff} = 9.1\ \Omega$ , $dv/dt = 1300\text{ V}/\mu\text{s}$ ( $T_{vj} = 125\text{ }^\circ\text{C}$ ) | $T_{vj} = 25\text{ }^\circ\text{C}$                                     | 3800 |      | mJ               |
|                                        |                    |                                                                                                                                                                                                                           | $T_{vj} = 125\text{ }^\circ\text{C}$                                    | 5000 |      |                  |
| SC data                                | $I_{SC}$           | $V_{GE} \leq 15\text{ V}$ , $V_{CC} = 2800\text{ V}$ ,<br>$V_{CEmax} = V_{CES} - L_{sCE} \cdot di/dt$                                                                                                                     | $t_p \leq 10\ \mu\text{s}$ ,<br>$T_{vj} \leq 125\text{ }^\circ\text{C}$ | 4600 |      | A                |
| Thermal resistance, junction to case   | $R_{thJC}$         | per IGBT                                                                                                                                                                                                                  |                                                                         |      | 11.1 | K/kW             |
| Thermal resistance, case to heat sink  | $R_{thCH}$         | per IGBT, $\lambda_{grease} = 1\text{ W}/(\text{m}\cdot\text{K})$                                                                                                                                                         |                                                                         | 13.5 |      | K/kW             |
| Temperature under switching conditions | $T_{vj\text{ op}}$ |                                                                                                                                                                                                                           | -50                                                                     |      | 125  | $^\circ\text{C}$ |

### 3 Diode, Inverter

**Table 5** Maximum rated values

| Parameter                       | Symbol      | Note or test condition                    |                                      | Values | Unit                  |
|---------------------------------|-------------|-------------------------------------------|--------------------------------------|--------|-----------------------|
| Repetitive peak reverse voltage | $V_{RRM}$   |                                           | $T_{vj} = -40\text{ }^\circ\text{C}$ | 4500   | V                     |
|                                 |             |                                           | $T_{vj} = 25\text{ }^\circ\text{C}$  | 4500   |                       |
|                                 |             |                                           | $T_{vj} = 125\text{ }^\circ\text{C}$ | 4500   |                       |
| Continuous DC forward current   | $I_F$       |                                           |                                      | 1000   | A                     |
| Repetitive peak forward current | $I_{FRM}$   | $t_p = 1\text{ ms}$                       |                                      | 2000   | A                     |
| $I^2t$ - value                  | $I^2t$      | $t_p = 10\text{ ms}$ , $V_R = 0\text{ V}$ | $T_{vj} = 125\text{ }^\circ\text{C}$ | 255    | $\text{kA}^2\text{s}$ |
| Maximum power dissipation       | $P_{RQM}$   |                                           | $T_{vj} = 125\text{ }^\circ\text{C}$ | 1600   | kW                    |
| Minimum turn-on time            | $t_{onmin}$ |                                           |                                      | 10     | $\mu\text{s}$         |

**Table 6** Characteristic values

| Parameter                     | Symbol   | Note or test condition                                                                                                                                          | Values                               |      |      | Unit |
|-------------------------------|----------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------|------|------|------|
|                               |          |                                                                                                                                                                 | Min.                                 | Typ. | Max. |      |
| Forward voltage               | $V_F$    | $I_F = 1000\text{ A}$ , $V_{GE} = 0\text{ V}$                                                                                                                   | $T_{vj} = 25\text{ }^\circ\text{C}$  | 2.80 | 3.40 | V    |
|                               |          |                                                                                                                                                                 | $T_{vj} = 125\text{ }^\circ\text{C}$ | 2.70 | 3.20 |      |
| Peak reverse recovery current | $I_{RM}$ | $V_{CC} = 2800\text{ V}$ , $I_F = 1000\text{ A}$ ,<br>$V_{GE} = -15\text{ V}$ , $-di_F/dt = 3500\text{ A}/\mu\text{s}$ ( $T_{vj} = 125\text{ }^\circ\text{C}$ ) | $T_{vj} = 25\text{ }^\circ\text{C}$  | 1030 |      | A    |
|                               |          |                                                                                                                                                                 | $T_{vj} = 125\text{ }^\circ\text{C}$ | 1100 |      |      |

(table continues...)

**Table 6** (continued) Characteristic values

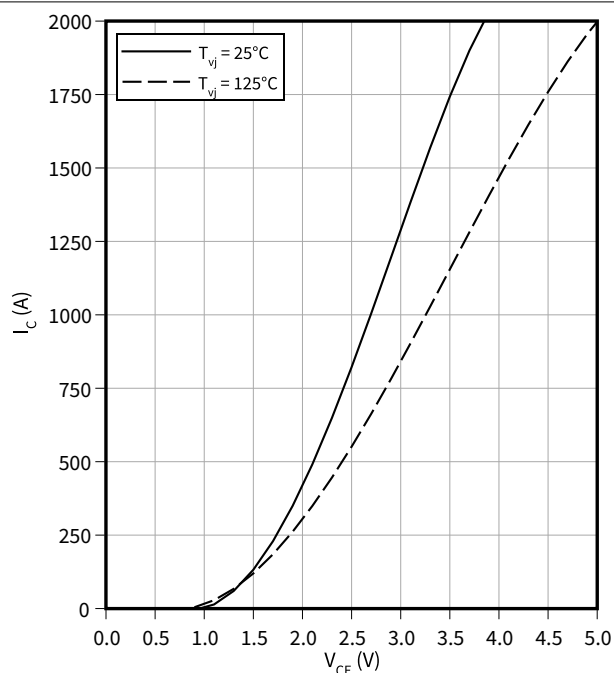
| Parameter                              | Symbol             | Note or test condition                                                                                                                                               |                                       | Values |      |      | Unit             |
|----------------------------------------|--------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------|--------|------|------|------------------|
|                                        |                    |                                                                                                                                                                      |                                       | Min.   | Typ. | Max. |                  |
| Recovered charge                       | $Q_r$              | $V_{CC} = 2800 \text{ V}$ , $I_F = 1000 \text{ A}$ ,<br>$V_{GE} = -15 \text{ V}$ , $-di_F/dt = 3500 \text{ A}/\mu\text{s}$ ( $T_{vj} = 125 \text{ }^\circ\text{C}$ ) | $T_{vj} = 25 \text{ }^\circ\text{C}$  |        | 860  |      | $\mu\text{C}$    |
|                                        |                    |                                                                                                                                                                      | $T_{vj} = 125 \text{ }^\circ\text{C}$ |        | 1700 |      |                  |
| Reverse recovery energy                | $E_{rec}$          | $V_{CC} = 2800 \text{ V}$ , $I_F = 1000 \text{ A}$ ,<br>$V_{GE} = -15 \text{ V}$ , $-di_F/dt = 3500 \text{ A}/\mu\text{s}$ ( $T_{vj} = 125 \text{ }^\circ\text{C}$ ) | $T_{vj} = 25 \text{ }^\circ\text{C}$  |        | 1300 |      | mJ               |
|                                        |                    |                                                                                                                                                                      | $T_{vj} = 125 \text{ }^\circ\text{C}$ |        | 2800 |      |                  |
| Thermal resistance, junction to case   | $R_{thJC}$         | per diode                                                                                                                                                            |                                       |        |      | 25.5 | K/kW             |
| Thermal resistance, case to heat sink  | $R_{thCH}$         | per diode, $\lambda_{grease} = 1 \text{ W}/(\text{m}\cdot\text{K})$                                                                                                  |                                       |        | 21.0 |      | K/kW             |
| Temperature under switching conditions | $T_{vj\text{ op}}$ |                                                                                                                                                                      |                                       | -50    |      | 125  | $^\circ\text{C}$ |

## 4 Characteristics diagrams

### Output characteristic (typical), IGBT, Inverter

$$I_C = f(V_{CE})$$

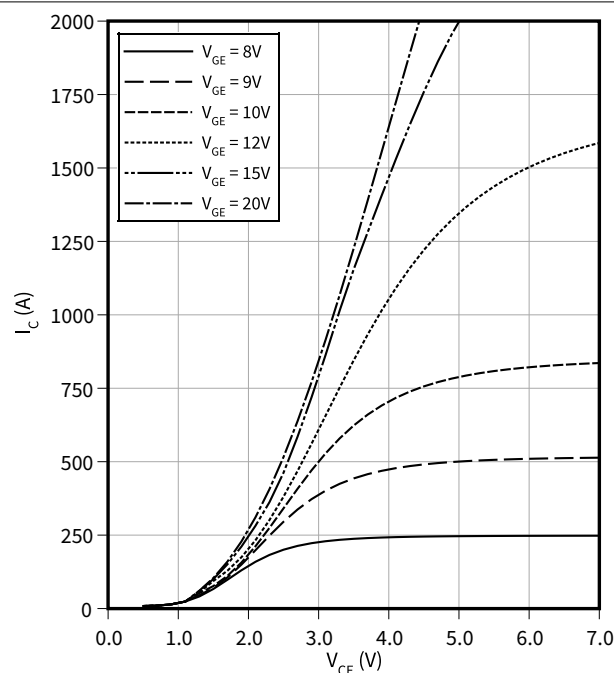
$$V_{GE} = 15 \text{ V}$$



### Output characteristic field (typical), IGBT, Inverter

$$I_C = f(V_{CE})$$

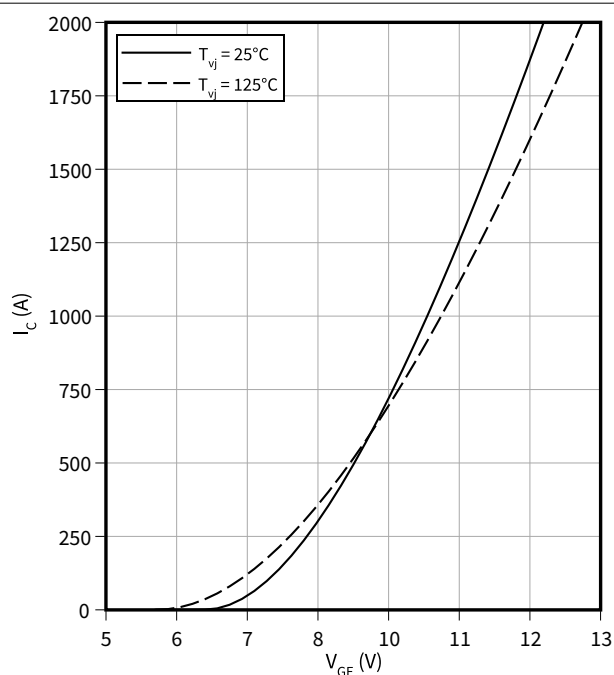
$$T_{vj} = 125^\circ\text{C}$$



### Transfer characteristic (typical), IGBT, Inverter

$$I_C = f(V_{GE})$$

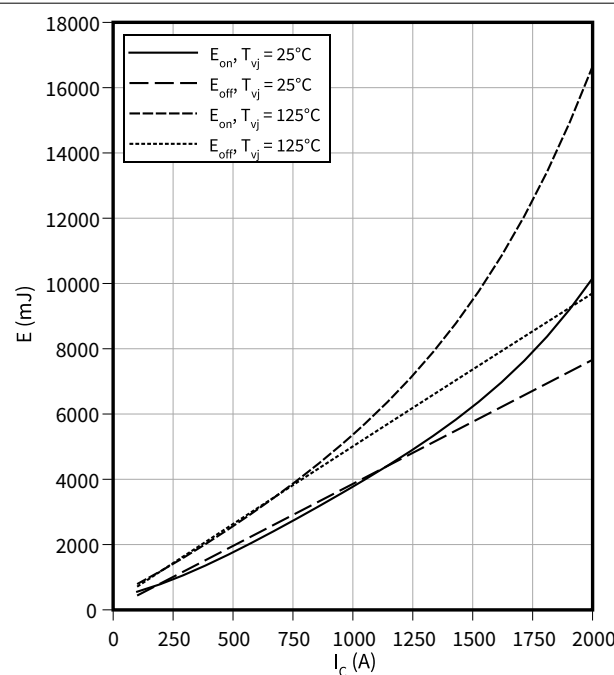
$$V_{CE} = 20 \text{ V}$$



### Switching losses (typical), IGBT, Inverter

$$E = f(I_C)$$

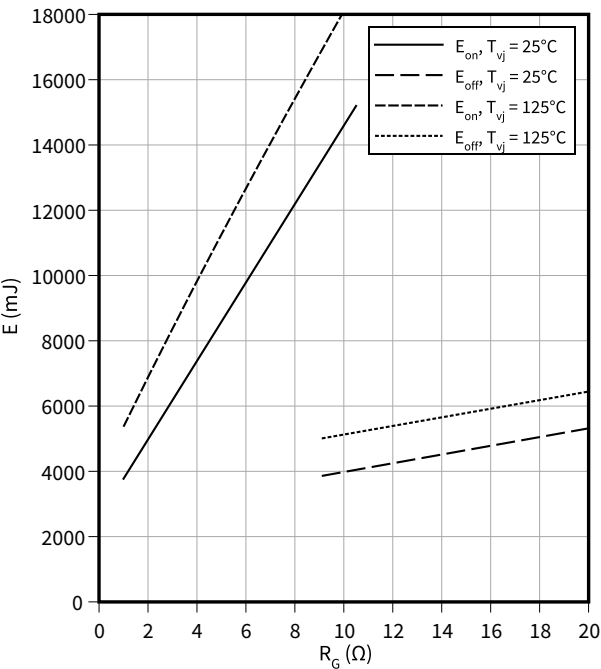
$$R_{Goff} = 9,1 \Omega, R_{Gon} = 1 \Omega, V_{CC} = 2800 \text{ V}, V_{GE} = \pm 15 \text{ V}$$



4 Characteristics diagrams

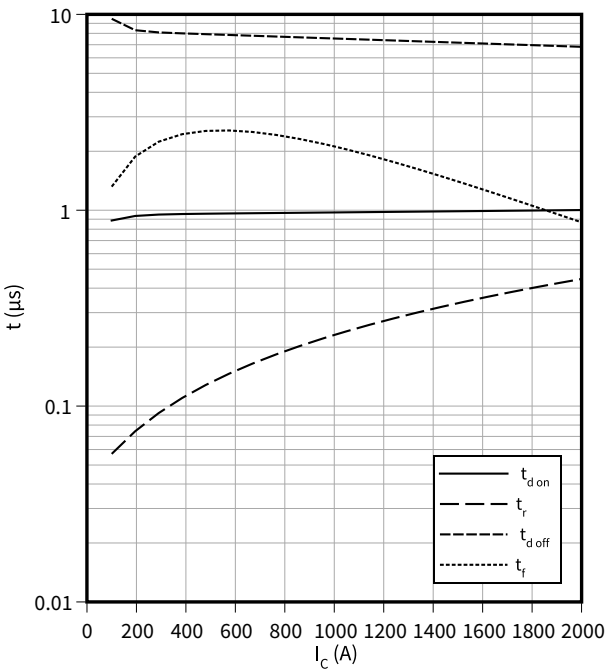
Switching losses (typical), IGBT, Inverter

$E = f(R_G)$   
 $I_C = 1000\text{ A}$ ,  $V_{CC} = 2800\text{ V}$ ,  $V_{GE} = \pm 15\text{ V}$



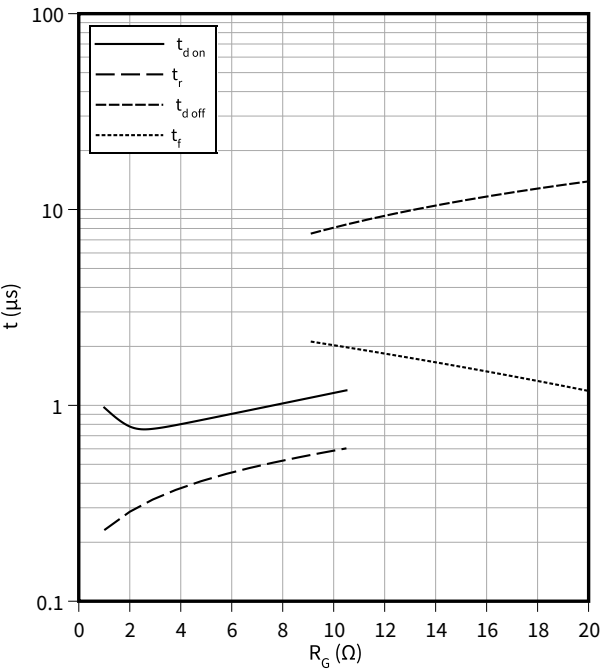
Switching times (typical), IGBT, Inverter

$t = f(I_C)$   
 $R_{Goff} = 9.1\ \Omega$ ,  $R_{Gon} = 1\ \Omega$ ,  $V_{GE} = \pm 15\text{ V}$ ,  $V_{CC} = 2800\text{ V}$ ,  $T_{vj} = 125\text{ °C}$



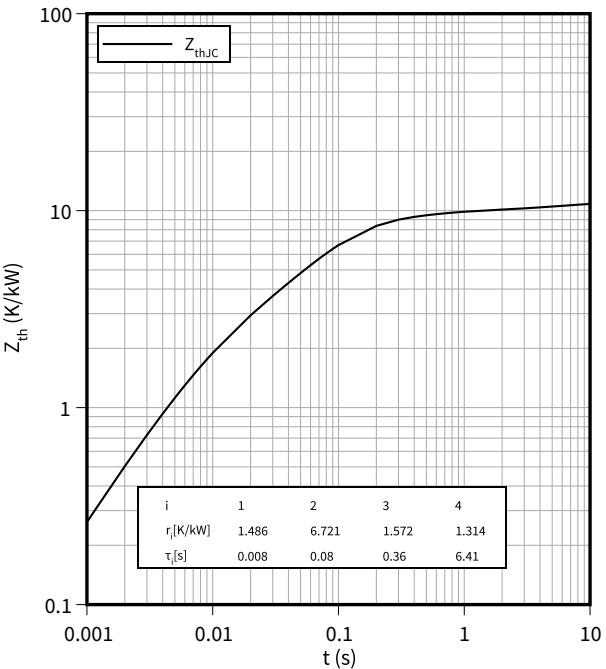
Switching times (typical), IGBT, Inverter

$t = f(R_G)$   
 $V_{GE} = \pm 15\text{ V}$ ,  $I_C = 1000\text{ A}$ ,  $V_{CC} = 2800\text{ V}$ ,  $T_{vj} = 125\text{ °C}$



Transient thermal impedance , IGBT, Inverter

$Z_{th} = f(t)$

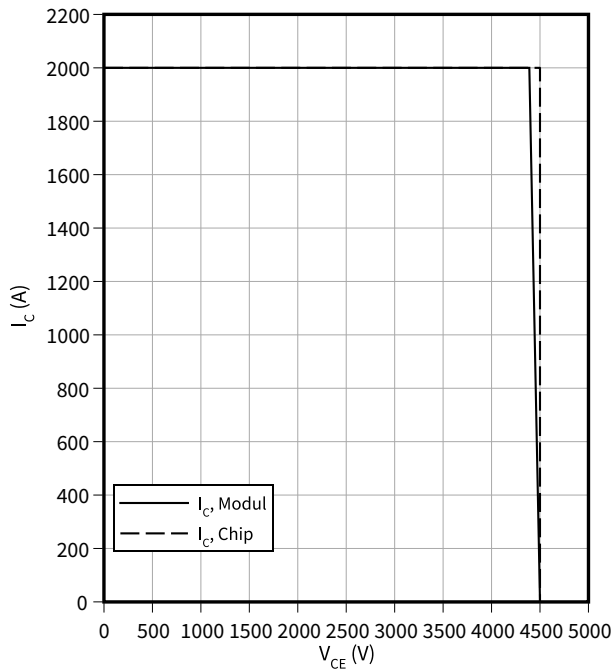




4 Characteristics diagrams

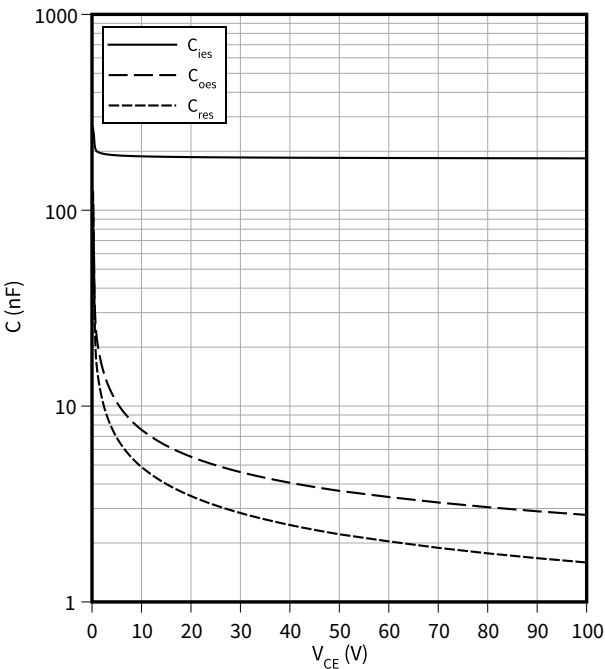
Reverse bias safe operating area (RBSOA), IGBT, Inverter

$I_C = f(V_{CE})$   
 $R_{Goff} = 9.1 \Omega$ ,  $V_{GE} = \pm 15 \text{ V}$ ,  $T_{vj} = 125 \text{ }^\circ\text{C}$



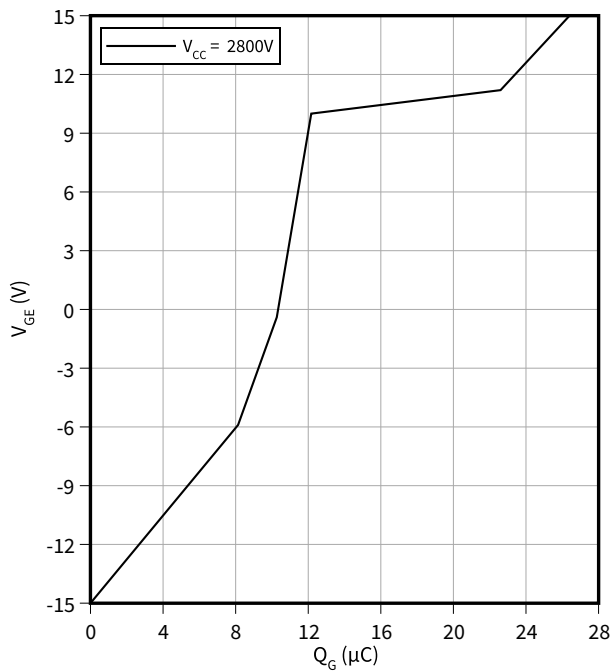
Capacity characteristic (typical), IGBT, Inverter

$C = f(V_{CE})$   
 $f = 1000 \text{ kHz}$ ,  $V_{GE} = 0 \text{ V}$ ,  $T_{vj} = 25 \text{ }^\circ\text{C}$



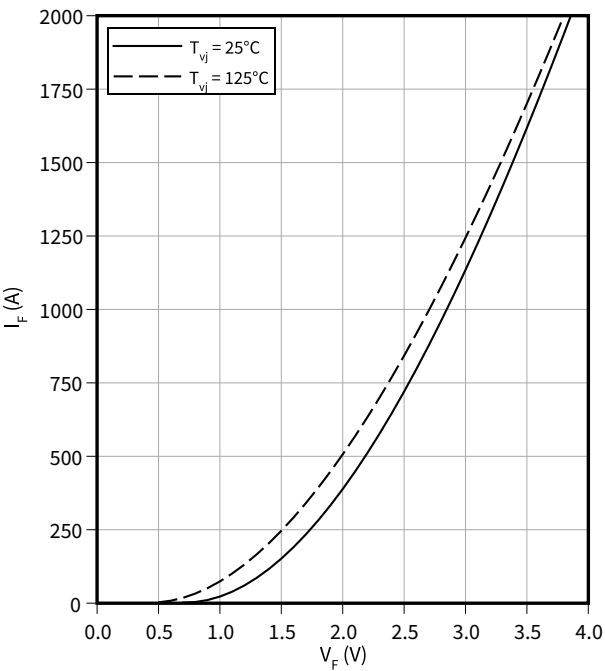
Gate charge characteristic (typical), IGBT, Inverter

$V_{GE} = f(Q_G)$   
 $I_C = 1000 \text{ A}$ ,  $T_{vj} = 25 \text{ }^\circ\text{C}$



Forward characteristic (typical), Diode, Inverter

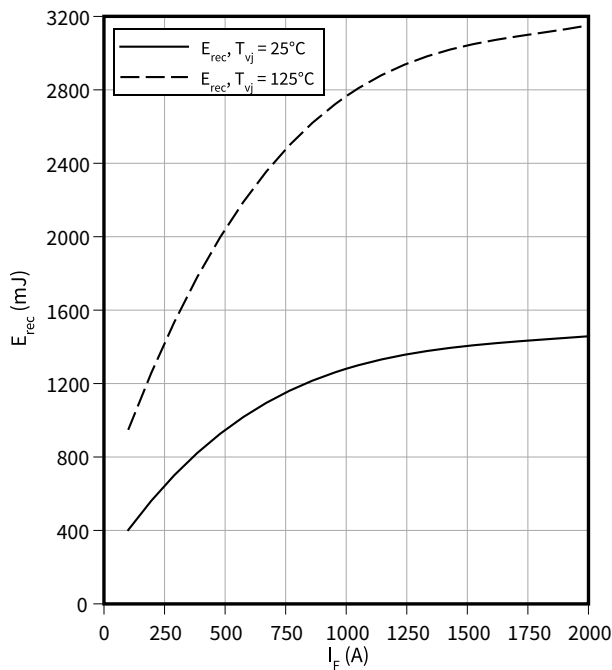
$I_F = f(V_F)$



4 Characteristics diagrams

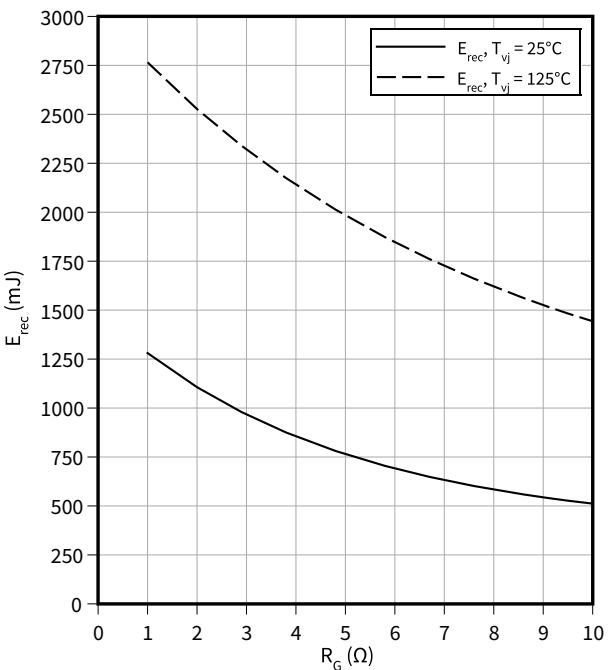
Switching losses (typical), Diode, Inverter

$E_{rec} = f(I_F)$   
 $R_{Gon} = R_{Gon}(IGBT) , V_{CC} = 2800\text{ V}$



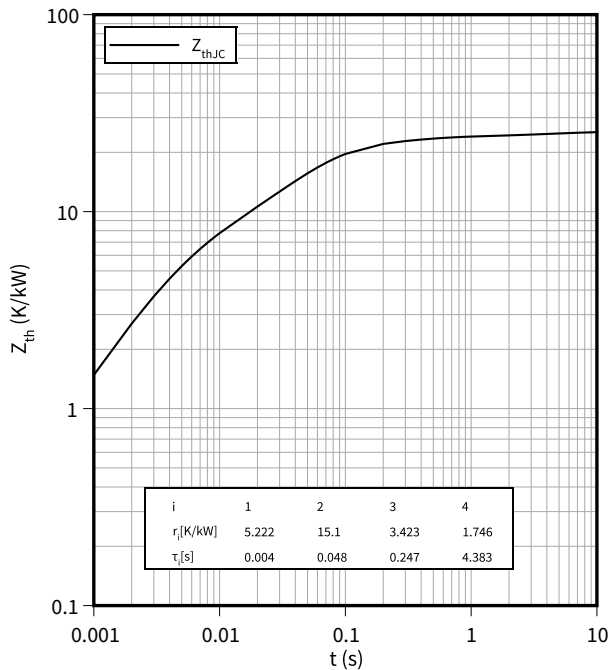
Switching losses (typical), Diode, Inverter

$E_{rec} = f(R_G)$   
 $I_F = 1000\text{ A}, V_{CC} = 2800\text{ V}$



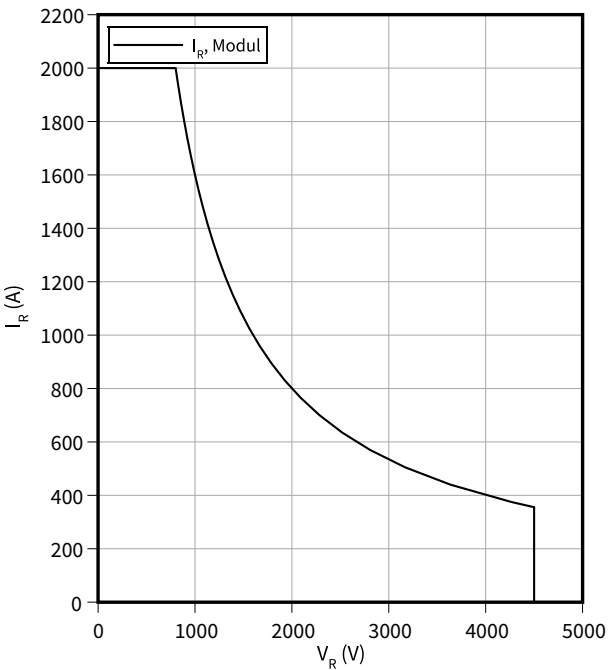
Transient thermal impedance, Diode, Inverter

$Z_{th} = f(t)$

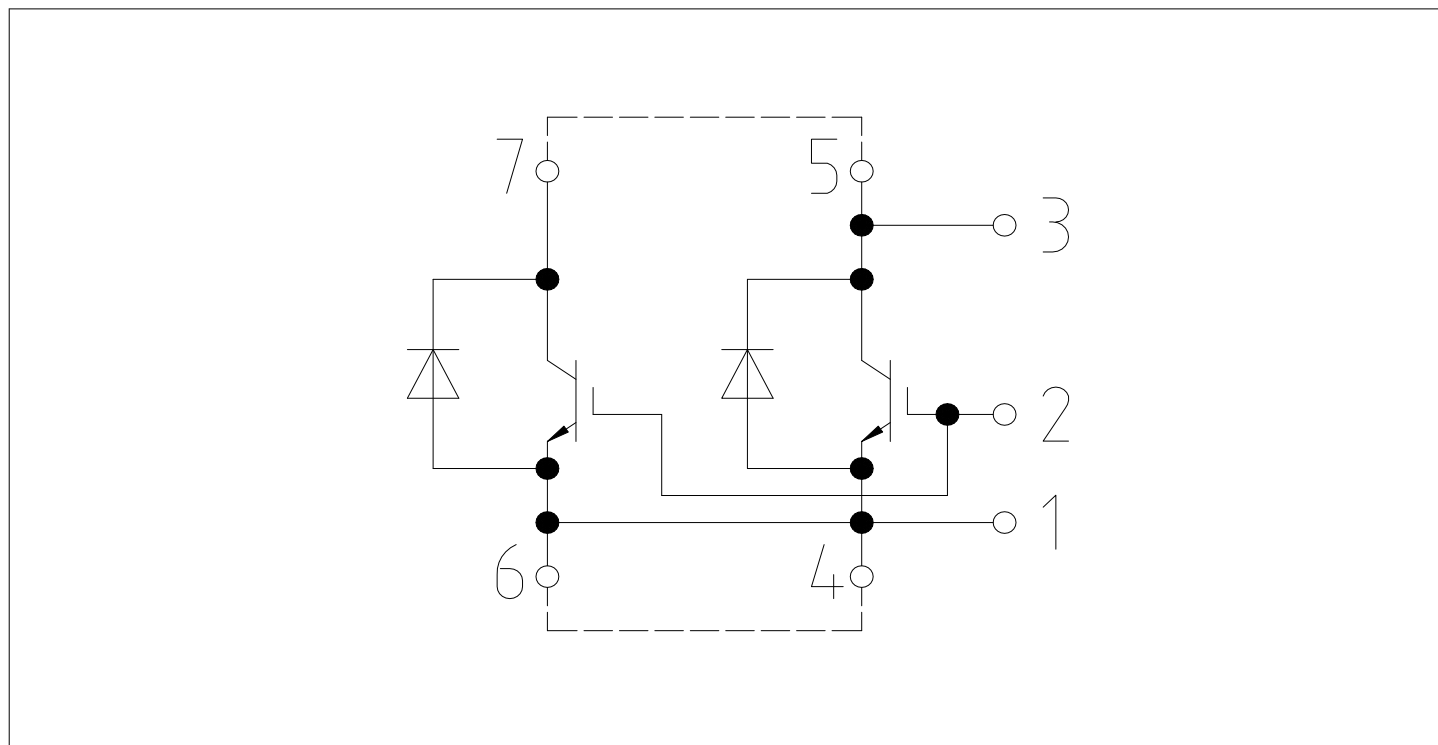


Safe operating area (SOA), Diode, Inverter

$I_R = f(V_R)$   
 $T_{vj} = 125\text{ }^\circ\text{C}$



## 5 Circuit diagram



### Figure 1

6 Package outlines

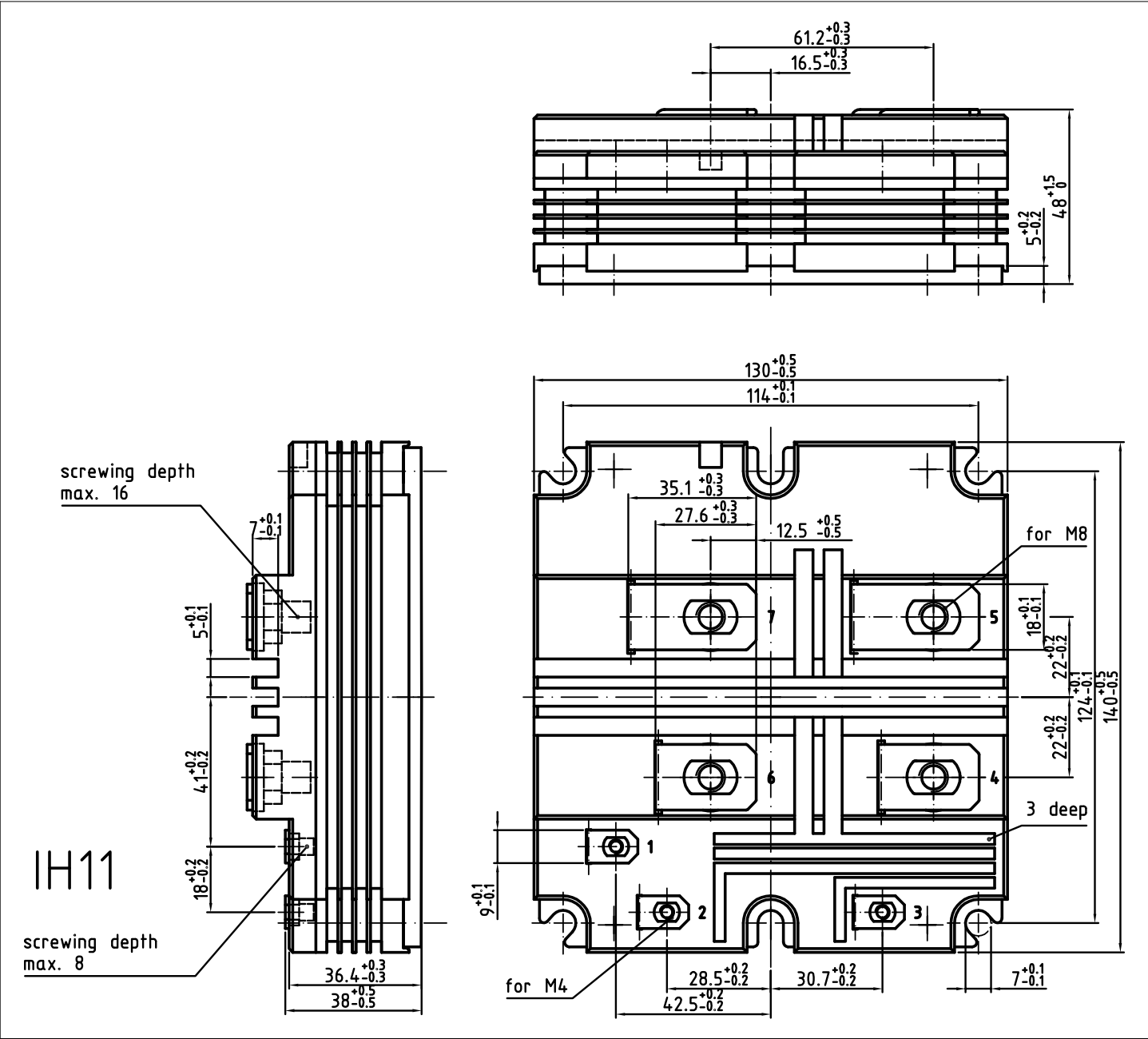


Figure 2

7            **Module label code**

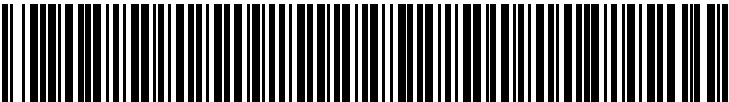
| Module label code |                                                                                                               |                                                                                                                |                 |
|-------------------|---------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------|-----------------|
| Code format       | Data Matrix                                                                                                   |                                                                                                                | Barcode Code128 |
| Encoding          | ASCII text                                                                                                    |                                                                                                                | Code Set A      |
| Symbol size       | 16x16                                                                                                         |                                                                                                                | 23 digits       |
| Standard          | IEC24720 and IEC16022                                                                                         |                                                                                                                | IEC8859-1       |
| Code content      | <i>Content</i>                                                                                                | <i>Digit</i>                                                                                                   | <i>Example</i>  |
|                   | Module serial number                                                                                          | 1 – 5                                                                                                          | 71549           |
|                   | Module material number                                                                                        | 6 - 11                                                                                                         | 142846          |
|                   | Production order number                                                                                       | 12 - 19                                                                                                        | 55054991        |
|                   | Date code (production year)                                                                                   | 20 – 21                                                                                                        | 15              |
|                   | Date code (production week)                                                                                   | 22 – 23                                                                                                        | 30              |
| Example           |                                                                                                               |                                                                                                                |                 |
|                   | <br>71549142846550549911530 | <br>71549142846550549911530 |                 |

Figure 3

## Revision history

| Document revision | Date of release | Description of changes |
|-------------------|-----------------|------------------------|
| 0.10              | 2021-09-15      | Initial version        |
| 0.20              | 2022-02-24      | Target datasheet       |
| 0.30              | 2022-05-16      | Preliminary datasheet  |
| 1.00              | 2022-08-15      | Final datasheet        |

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